



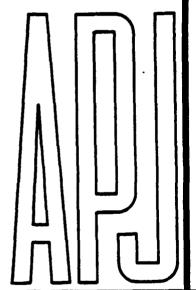
STRUCTURED

LSA TASK 301
FUNCTIONAL REQUIREMENTS IDENTIFICATION

SUBTASK 301.2.4.1

FAILURE MODE, EFFECT, & CRITICALITY ANALYSIS (FMECA)

APJ 966-208





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18. SUBJECT TERMS - continued: SUPPORT, OVERALL SYSTEMS DEVELOPMENT PROCESS, FMECA, AND FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS.

STRUCTURED ANALYSIS LSA TASK 301 FUNCTIONAL REQUIREMENTS IDENTIFICATION

SUBTASK 301.2.4.1
FAILURE MODE, EFFECTS, & CRITICALITY ANALYSIS (FMECA)

under

CONTRACT DAAA21-86-D-0025

DTIC QUALITY INSPECTED A

for

HQ US AMCCOM
INTEGRATED LOGISTIC SUPPORT OFFICE
AMSMC-LSP
ROCK ISLAND, IL

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AMERICAN POWER JET COMPANY

RIDGEFIELD, NJ

FALLS CHURCH, VA

FALLSTON, MD

April 1988

FOREWORD

APJ, under contract to HQs, AMCCOM, has initiated the automation of the LSA Tasks (MIL-STD-1388-1) and the assessment of the ILS elements (AR 700-127). A major goal is to unify military and contractor approach to the performance of ILS and LSA.

Detailed to meet all requirements of ILS and LSA, the automated process will continue to provide the flexibility in selecting tasks and elements to be addressed at each life cycle stage. A major advantage of this approach is to insure that application of each task element is consistent with prescribed Army policies and procedures.

This report is one of a series presenting the Structured Analysis of each LSA Task and ILS Element. Structured Analysis comprises a description of the process being automated in terms which facilitate system design and subsequent programming. It is increasingly the preferred approach in both industry and Government.

This Technical Note reports on the Data Flow Diagrams (DFDs) of LSA Task 301.2.4.1, "Failure Mode, Effects, and Criticality Analysis (FMECA)", and provides definitions of the processes, data flows, data stores, and external entities involved on each DFD. The report provides an overview of the LSA Task analysis procedures and a guide to the overall FMECA process.

To view this work in context, this report also presents a brief overview of Structured Analysis and its place in the overall systems development process. The overview and certain portions of the introductory text are repeated verbatim in every report in this series so that each one can stand alone.

TABLE OF CONTENTS

| TITLE | PAGE |
|---------------------------------------|--------|
| Purpose | 1 |
| Background | 1 |
| Scope | 2 |
| LSA Subtask 301.2.4.1 Description | 3 5 |
| Approach | 5 |
| Structured Analysis and Design | |
| LSA Subtask 301.2.4.1 Data Flow | • |
| Diagrams | 9 |
| APPENDIX A: | |
| LSA Subtask 301.2.4.1 - Failure Mode, | |
| Effects and Criticality Analysis | A-1 |
| APPENDIX B: | |
| Subtask 301.2.4.1 Data Flow Diagrams | |
| and Data Dictionary | B-1 |
| | |
| GLOSSARY | G-1 |
| | |

LIST OF FIGURES

| FIGURE NO. | TITLE | PAGE | |
|------------|--|------|--|
| 1 | Structured Analysis and Structured Systems Design Organization | 8 | |
| 2 | Standard DFD Symbol Definitions | 12 | |

INTRODUCTION

PURPOSE

The purpose of this report series is to present the results of the APJ efforts under Contract DAAA21-86-D-0025 for coordination with the AMCCOM Program Manager prior to in-depth structured design of ILS and LSA functions and processes. Subtask 301.2.4.1, "Failure Mode, Effects and Criticality Analysis (FMECA)" is addressed in this report.

BACKGROUND

The Department of the Army has a requirement for management control over contractor and Government agency response to the requirements of AR 700-127, "Integrated Logistic Support", and MIL-STD-1388-1, "Logistic Support Analysis". HQs AMCCOM has initiated action to structure each of the LSA tasks, the assessment of each ILS element, the form of the results, and the detailed processes to insure consistency with current Army policies, procedures, and techniques.

This approach (undertaken by AMCCOM and APJ) will insure uniformity in efforts and products, reproducibility of analyses, and a well-defined structure which can be coordinated among all participants in the logistic process to arrive at common understanding and procedures.

SCOPE

LSA Task 301 concerns the identification of materiel operational and functional requirements and the tasks necessary to operate and maintain the new system/equipment in its life cycle environment.

Thus, subtasks pertain to overall functional requirements, unique functional requirements, reliability centered maintenance, and risk analyses. These will be treated in future reports in this series.

This report summarizes the results of the Structured Analysis of the Failure Mode, Effects, and Criticality Analysis (FMECA), LSA Subtask 301.2.4.1 and presents the associated Data Flow Diagrams (DFDs) developed from the Structured Analysis. The portions of the Data Dictionary relating to labels, names, descriptions, processes, data flows, data stores, and external entities are included in their present degree of completeness. (The Data Dictionary is a "living document" that evolves through the analysis and design process).

To place this work in context, this report presents a brief overview of Structured Analysis and its place in the overall systems design process to assist the reader who may not be fully briefed on the symbols and conventions used.

LSA SUBTASK 301.2.4.1 DESCRIPTION

LSA Subtask 301.2.4.1 concerns the performance of the Failure Mode, Effects, and Criticality Analysis (FMECA), (or equivalent analysis), which is the basis for identifying and documenting all corrective and preventive maintenance task requirements, i.e.,:

- -Estimation of failure probabilities for each significant piece/part/equipment
- -Engineering evaluation of all potential failure modes
- -Assessment of failure criticality
- -Evaluation of failure detection criteria.

The analysis results are documented on system and software to the indenture level equipment hardware consistent with the design progression and as specified by the requiring authority. To be effective, the FMECA is iterative to correspond with the nature of the design process itself. Development and definition of the FMECA are performed for each system and equipment alternative under consideration in intended operational and local environment. Results are its identified to a level commensurate with design and operational scenario development.

The extent of effort and degree of sophistication of the approach used in the FMECA will depend on the nature and requirements of the individual developmental system and equipment program. However, any tailoring of the FMECA process must be carefully reviewed to insure that the FMECA still contributes to program decisions.

The procedures for performing a Failure Mode, Effects, and Criticality Analysis (FMECA) are set forth in MIL-STD 1629. and are described as five separate tasks:

Task 101 - Failure Mode and Effects Analysis (FMEA)

Task 102 - Criticality Analysis

Task 103 - FMECA-Maintainability Analysis

Task 104 - Damage Mode and Effects Analysis (DMEA)

Task 105 - Failure Mode, Effects, and Criticality
Analysis Plan.

The FMECA is required during the concept exploration phase, and provides the major source of input to LSA Subtasks 301.2.4.2 (Reliability Centered Maintenance), and 301.2.4.3 (Operations and Other Support Tasks). The FMECA will also provide significant inputs to LSA Tasks 401 (Task Analysis), (Support System Alternatives) and 303 (Evaluation of Tradeoff Analysis). Furthermore, Alternatives and constitutes a major consideration in assessment of the ILS Element "Design Influence" and any LSA Task or ILS Element assessment which addresses maintainability, safety analysis, survivability and vulnerability, logistics support analysis, maintenance plan analysis, and failure detection and isolation subsystem design.

The FMECA task definitions from MIL-STD 1388-1A are included as Annex A.

APPROACH

The APJ approach to structured design of the LSA is:

- 1. Scope the process defined in MIL-STD-1388-1A in the context of the other LSA tasks.
- 2. Review the guidance provided in AMC PAM 700-11, "Logistics Support Analysis Review Team Guide".
- 3. Review the applicable Data Item Descriptions (DIDs) from the Acquisition Management Systems and Data Requirements Control List (AMSDL) published by the Department of Defense.
- 4. Review all source documents referenced in the AMSDL as applicable to the referenced DIDs of interest.
- 5. Apply staff experience in logistics support analysis to assure that the intent of the task has been addressed.
- 6. Validate results in discussions with Army activities and personnel directly involved in the applicable or related LSA tasks.

Structured Analysis and preparation of Data Flow Diagrams (DFDs) was further assisted by the application of Structured Analysis software. Licensed by Index Technology Corporation, Excelerator provides for automated tracking of names, labels, descriptions, multiple levels of detail in the data flow diagrams, and industry standards in symbols and diagramming practices.

Following completion of the draft DFDs, the diagrams and data dictionary were made available to working Army logisticians currently (or recently) directly involved in the application of the same LSA tasks in current Army development programs. Comments were solicited relative to the logic of the processes described, the scope and details of the indicated approaches, and the outputs implied by the LSA task requirements.

Draft products were well received by the external reviewers, and requests have been made for copies of the DFDs for in-house use in organizing ILS and LSA efforts. Comment was also received that the DFDs will be a useful training tool for apprentice logisticians, since they provide an overall picture of the total task and a uniform approach to its fulfillment.

STRUCTURED ANALYSIS AND DESIGN

Structured Analysis and Structured Systems Design evolved from the need to define and demonstrate the underlying logical functions and requirements of large systems. The concept of Structured Analysis involves building a logical (non-physical) model of a system, using graphic techniques which enable users, analysts, and designers to get a clear and common picture of the system and how its parts fit together to meet the user's needs. It is followed by structured design, and then by programming, and test and validation.

The Structured Analysis and Structured Systems Design process, sometimes referred to as "Structured Systems Analysis and Design (SSAD)", is well documented and widely utilized in Government and industry. As stated in "The Practical Guide to Structured Systems Design" (Meilir Page-Jones, Prentice-Hall, Englewood Cliffs, NJ, 1980):

- ... "Structured Design is disciplined approach to computer system design, an activity that in the past has been notoriously haphazard and fraught with problems.
- "1. Structured Design allows the form of the problem to guide the form of the solution.
- "2. Structured Design seeks to conquer the complexity of large systems by means of partitioning the system into "black boxes," and by organizing the black boxes into hierarchies suitable for computer implementation.
- "3. Structured Design uses tools, especially graphic ones, to render systems readily understandable.
- "4. Structured Design offers a set of strategies for developing a design solution from a well defined statement of a problem.
- "5. Structured Design offers a set of criteria for evaluating the quality of a given design solution with respect to the problem to be solved.

"Structured Design produces systems that are easy to understand, reliable, flexible, long lasting, smoothly developed, and efficient to operate - and that WORK...."

The organization of Structured Analysis and its relationship to Structured System Design is shown on Figure 1.

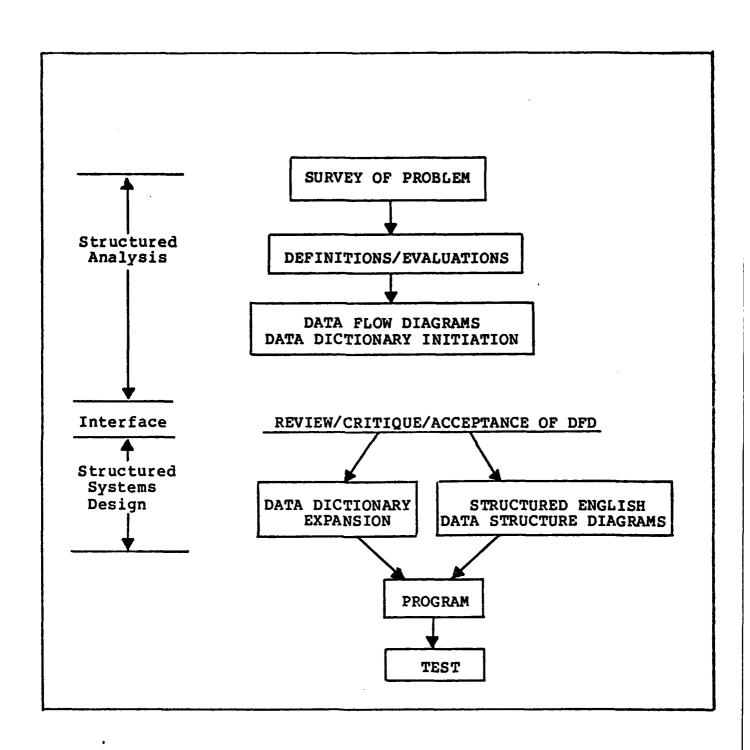


Figure 1. Structured Analysis and Structured Systems Design Organization

LSA SUBTASK 301.2.4.1 - DATA FLOW DIAGRAMS

The Data Flow Diagram is a tool that shows flow of <u>data</u>, i.e., data flows from sources and is processed by activities to produce intermediate or final products.

The DFD provides a useful and meaningful partitioning of a system from the viewpoint of identification and separation of all functions, actions, or processes so that each can be introduced, changed, added, or deleted with minimal disruption of the overall program, i.e., it emphasizes the underlying concept of modularity and identifiable transformations of data into actionable products.

A series of fifteen (15) DFDs have been developed to structure the FMECA LSA subtasks:

| 1. | 301.2.4.1 | FMECA Overview |
|-----|------------------|--------------------------------------|
| 2. | 301.2.4.1.1A | Conduct FMEA Analysis |
| | | (FMECA Task 101) |
| 3 | 301.2.4.1.1A1B | Create System Definition |
| | | |
| | 301.2.4.1.1A1B3C | Create Functional Block Diagram |
| 5. | 301.2.4.1.1A1B5C | Create Reliability Block Diagram |
| 6. | 301.2.4.1.1А4Б | Determine Failure Effects |
| 7. | 301.2.4.1.1A9B | Determine LSAR Data Requirements |
| 8. | 301.2.4.1.2A | Conduct Criticality Analysis |
| • | | (FMECA Task 102) |
| 9. | 301.2.4.1.2A4B | Perform Quantitative Criticality |
| | | Analysis |
| 10. | 301.2.4.1.3A | Conduct FMECA Maintenance Analysis |
| | | (FMECA Task 103) |
| 11. | 301.2.4.1.4A | Conduct DMEA Analysis |
| | | FMECA Task 104) |
| 12. | 301.2.4.1.4A8B | Determine Damage Effect |
| 13. | 301.2.4.1.5A | Create FMECA Plan (FMECA Task 105) |
| | 301.2.4.1.5A2B | Develop Ground Rules and Assumptions |
| | | |
| 15. | 301.2.4.1.6A ~ | Consolidate FMECA Analysis |
| | | |

Each DFD is keyed to the specific task (LSA in this case) through the identification number assigned in the lower right hand box. The alpha codes indicate the level of indenture or explosion below the top level, i.e.,:

Top Level......LSA DFD 301.2.4.1

First Indenture....LSA DFD 301.2.4.1.1A

Second Indenture...LSA DFD 301.2.4.1.1A1B

Third Indenture...LSA DFD 301.2.4.1.1A1B3C

Each DFD makes reference to the basic LSA task it addresses, as well as the level of indenture (explosion) of the DFD. For example, the first or top level DFD, "301.2.4.1", refers to the paragraph in MIL-STD 1388-1A which describes the task. One of the processes (bubbles) on the top level diagram (301.2.4.1.1, "Conduct FMEA Analysis - FMECA Task 101") is expanded and identified as "301.2.4.1.1A", i.e., it is a second level of 301.2.4.1.1 (Alpha "A" indicates the second level).

In turn, DFD 301.2.4.1.1A has a process (bubble) 301.2.4.1.1A1, "Create System Definition", which is further exploded on DFD 301.4.1.1A1B, a third level explosion of the basic DFD 301.2.4.1.1A (Alpha "B" indicates the third level explosion). This process is further exploded to a fourth level, 301.2.4.1.1A1B3C (Alpha "C" indicates the fourth level explosion).

Four standard symbols are used in the DFD drawing (see Figure 2).

A copy of each DFD is presented in Annex B, accompanied by the Data Dictionary process elements. Each entry made in the DFDs has a corresponding entry in the Data Dictionary, immediately following each of the DFDs. This Technical Note presents only those Data Dictionary entries necessary for the coordination of the overall concept and details of the processes. To facilitate review of the diagrams, data flow identifications, process, and data store descriptions are provided. As noted above, they will continue to evolve and be expanded in the System Design phase.

As the DFDs progress through Structured System Design, the Data Dictionary will continue to be expanded and completed. Since they are working documents rather than final submissions, only minimum effort has been devoted to editorial niceties, e.g., spelling, typography, etc.

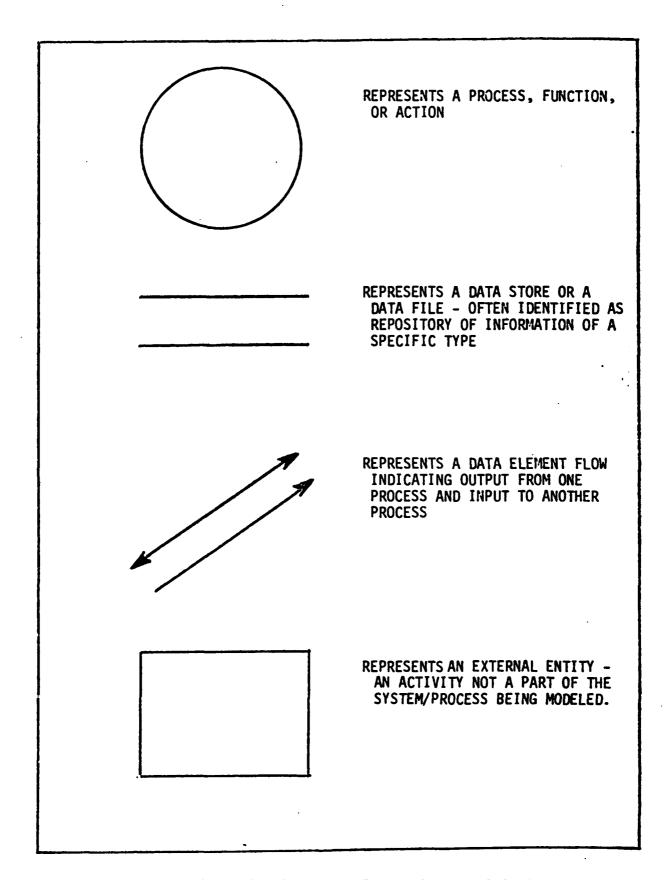


Figure 2. STANDARD DFD SYMBOL DEFINITIONS

APPENDIX A LSA TASK 301 FUNCTIONAL REQUIREMENTS IDENTIFICATION

APPENDIX A LSA TASK 301 - FUNCTIONAL REQUIREMENTS IDENTIFICATION 1/

301.1 <u>PURPOSE</u>: To identify the operations and support functions that must be performed for each system and equipment alternative under consideration, and then identify the tasks required to operate and maintain the new system and equipment in its intended environment.

301.2 TASK DESCRIPTION:

301.2.4 -Identify the operations and maintenance tasks for the system and equipment based on the identified functional requirements. Tasks shall be identified to a level commensurate with design and operational scenario development and shall cover all functions which require logistic support resources. Preventive maintenance, corrective maintenance, operations and other support tasks (such as preparation for operation, post operation, calibration, and transportation) shall be identified by the following methods:

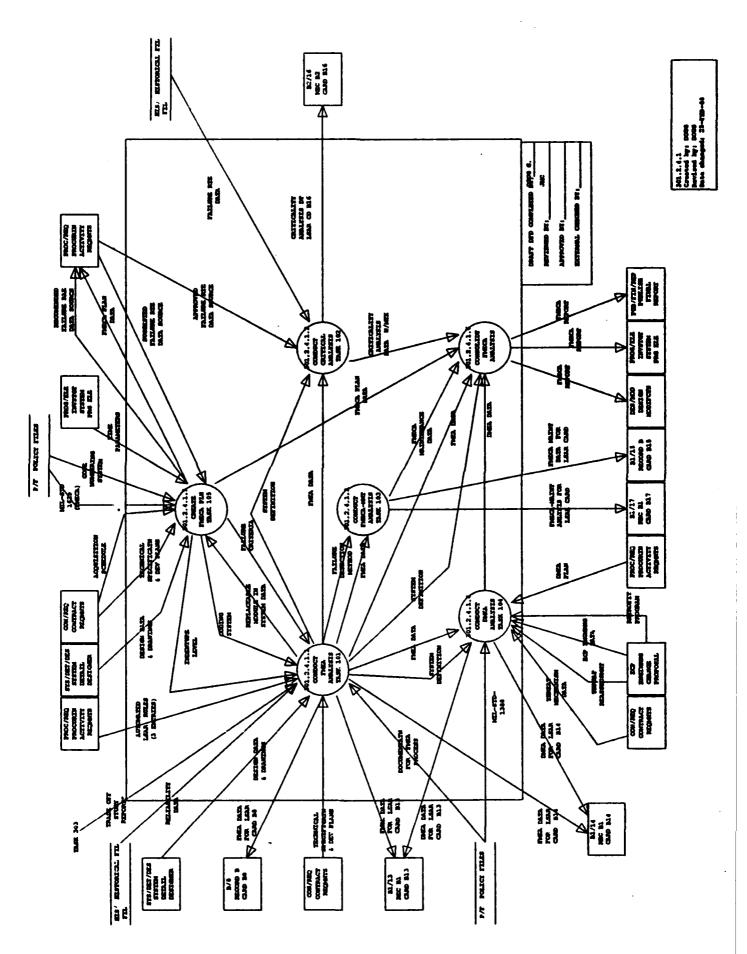
301.2.4.1 -The results of the Failure Mode, Effects, and Criticality Analysis (FMECA), or equivalent analysis, shall be analyzed to identify and document corrective maintenance task requirements. The FMECA, or equivalent, shall be documented on system and equipment hardware and software, to the indenture level consistent with the design progression, and as specified by the requiring authority. The Logistic Support Analysis Report (LSAR), or equivalent format approved by the requiring authority, shall be used for the FMECA documentation.

^{1/} Abstracted verbatim from MIL-STD-1388-1A, April 11, 1983, Page 31.

APPENDIX B SUBTASK 301.2.4.1 - DATA FLOW DIAGRAMS AND DATA DICTIONARY

TABLE OF CONTENTS

| DATA FLOW DIAGRAM | PAGE |
|-------------------|-------|
| 301.2.4.1 | B-1 |
| 301.2.4.1.1A | B-21 |
| 301.2.4.1.1A1B | B-39 |
| 301.2.4.1.1A1B3C | B-53 |
| 301.2.4.1.1A1B5C | B-64 |
| 301.2.4.1.1A4B | B-74 |
| 301.2.4.1.1A9B | B-80 |
| 301.2.4.1.2A | B-85 |
| 301.2.4.1.2A4B | B-96 |
| 301.2.4.1.3A | B-105 |
| 301.2.4.1.4A | B-112 |
| 301.2.4.1.4A8B | B-125 |
| 301.2.1.1.5A | B-131 |
| 301.2.4.1.5A2B | B-142 |
| 301.2.4.1.6A | B-148 |



APJ PROJECT 966

PAGE

EXCELERATOR 1.8

1

TIME: 11:06 TASK 301.2.4.1 PROCESSES

Name Label Description 301.2.4.1.1 CONDUCT ACRONYMS: FMEA - FAILURE MODES AND EFFECTS ANALYSIS FMEA analysis PURPOSE OF PROCESS: STUDY THE RESULTS OR EFFECTS OF ITEM FAILURE ON TASK 101 SYSTEM OPERATION AND CLASSIFY EACH POTENTIAL FAILURE ACCORDING TO ITS SEVERITY. THE TASK IS DETAILED FURTHER IN THE EXPLOSION OF THIS PROCESS. SOURCE OF PROCESS: MIL-STD-1629A 301.2.4.1.2 CONDUCT ACRONYM: CA - CRITICALITY ANALYSIS CRITICAL FMRA - FAILURE MODE AND EFFECTS ANALYSIS ANALYSIS PURPOSE OF PROCESS: RANK EACH POTENTIAL FAILURE MODE IDENTIFIED IN THE TARK 102 THEA TASK 101, ACCORDING TO THE COMBINED INFLUENCE OF SEVERITY CLASSIFICATION AND ITS PROBABILITY OF OCCURRENCE BASED UPON THE BEST AVAILABLE DATA. THE TASK IS DETAILED FURTHER IN THE EXPLOSION OF THIS PROCESS. SOURCE OF PROCESS: MIL-STD-1629A 301.2.4.1.3 CONDUCT ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS FMECA-MNT MPA - MAINTENANCE PLANNING ANALYSIS Analysis LSA - LOGISTIC SUPPORT ANALYSIS TASK 103 PURPOSE OF PROCESS: THE FMECA-MAINTAINABILITY INFORMATION ANALYSIS PROVIDES BARLY CRITERIA FOR MAINTENANCE PLANNING ANALYSIS (MPA), LOGISTIC SUPPORT ANALYSIS (LSA), TEST PLANNING, INSPECTION AND CHECKOUT REQUIREMENTS, AND IDENTIFIES MAINTAINABILITY DESIGN FEATURES REQUIRING CORRECTIVE ACTION. THE TASK IS DETAILED FURTHER IN THE EXPLOSION OF THIS PROCESS. SOURCE OF PROCESS: MIL-STD-1629A 301.2.4.1.4 3CONDUCT ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS DMEA ANALYSIS PURPOSE OF PROCESS: PROVIDE EARLY CRITERIA FOR SURVIVABILITY AND TASK 104 VULNERABILITY ASSESSMENTS. THE DMEA PROVIDES DATA RELATED TO DAMAGE CAUSED BY SPECIFIED THREAT MECHANISMS AND THE EFFECTS ON WEAPON SYSTEM OPERATION AND MISSION ESSENTIAL FUNCTIONS. THE TASK IS DETAILED FURTHER IN THE EXPLOSION OF THIS PROCESS. SOURCE OF PROCESS: MIL-STD-1629A

FMECA PLN

3 CREATE

301.2.4.1.5

MECA PLN

TASK 105 PURPOSE OF PROCESS: DOCUMENT ANALYST'S PLANNED ACTIVITIES

PURPOSE OF PROCESS: DOCUMENT ANALYST'S PLANNED ACTIVITIES TO IMPLEMENT THE FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS TASKS IN ACCORDANCE WITH TECHNICAL SPECIFICATIONS IN THE DEVELOPMENT CONTRACT AND THE COORDINATED DEVELOPMENT PLANS. TASK IS FURTHER DETAILED IN THE EXPLOSION OF THIS PROCESS. THE FMECA PLAN REPORT SHALL BE WRITTEN IN ACCORDANCE WITH DI-R-7086, FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS PLAN.

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

SOURCE OF PROCESS: MIL-STD-1629A, DI-R-7086

TIME: 11:06

APJ PROJECT 966 TASK 301.2.4.1 PROCESSES

PAGE 2 EXCELERATOR 1.8

| Name | Label | Description |
|-------------|--------------------|---|
| | | |
| 301.2.4.1.6 | Consolidt FMECA | ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | analysis | PURPOSE OF PROCESS: ASSEMBLE THE DATA REQUIRED FOR THE FINAL FMECA REPORT. THIS TASK IS FURTHER DETAILED THROUGH THE EXPLOSION OF THIS PROCESS. THE FMECA FINAL REPORT SHALL BE WRITTEN IN ACCORDANCE WITH DI-R-7085 FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS REPORT. |

SOURCE OF PROCESS: MIL-STD-1629A, DI-R-7085

TIME: 11:07

APJ PROJECT 966

TASK 301.2.4.1 DATA FLOWS

PAGE EXCELERATOR 1.8

Description Label Name ACQUISITION ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS ACQ/SCH SCHROULE PURPOSE OF DATA: INFORM THE ANALYST ABOUT THE SCHEDULED ACQUISITION OF OTHER PROGRAM ELEMENTS RELATED TO THE FMECA ANALYSIS. SOURCE OF DATA: CONTRACT REQUIREMENTS APPROVED ACRONYM: APP/FAIL/RT/DT FAILURE RTE DATA SOURCE PURPOSE OF DATA: INFORM THE ANALYST OF THE FAILURE RATE DATA SOURCES APPROVED BY THE PROCURING ACTIVITY AND REQUIRED FOR THE CRITICALITY ANALYSIS, E.G., HANDBOOKS, REPORTS, TEST AND/OR OPERATIONAL DATA, OR OTHER REFERENCE MATERIAL. SOURCE OF DATA: THE PROCURING ACTIVITY

AUTO/LSAR/RULES

AUTOMATED ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LSAR RULES

(3 ENTRIES) PURPOSE OF DATA: SUPPLY THE ANALYST WITH RULES GOVERNING THE CREATION OF CODES RELATING TO THE LSAR. RULES ARE SUPPLIED FOR THE FOLLOWING:

- 1. FAILURE MODE INDICATOR
- 2. MISSION PHASE CODE
- 3. FAILURE MODE CODE

SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS

CA/DT/W/MATR

CRITICALITY ACRONYM: CA - CRITICALITY ANALYSIS

ANALYSIS

FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

DATA W/MTX

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: SEND TO THE FMECA REPORT ASSEMBLY. DATA CONTAINS THE RESULTS OF THE CA WHICH INCLUDE THE CA WORKSHEET AND THE MATRIX DEVELOPED THEREFROM. WORKSHEET SHALL CONTAIN THE FOLLOWING DATA FOR THE QUALITATIVE APPROACH:

- 1. IDENTIFICATION NUMBER (LCN)
- 2. ITEM/FUNCTIONAL IDENTIFICATION (NOMBNCLATURE)
- 3. FUNCTION
- 4. FAILURE MODES AND CAUSES
- 5. MISSION PHASE/OPERATIONAL MODE
- 6. SEVERITY CLASSIFICATION
- 7. FAILURE EFFECT PROBABILITY

FOR THE QUANTITATIVE APPROACH, THE FAILURE EFFECT PROBABILITY DATA COLUMN IS DROPPED AND THE FOLLOWING DATA IS ADDED TO THAT DESCRIBED ABOVE:

- 7. FAILURE RATE DATA SOURCE
- 8. FAILURE MODE RATIO
- 9. FAIILURE RATE
- 10. OPERATING TIME
- 11. FAILURE MODE CRITICALITY NUMBER
- 12. ITEM CRITICALITY NUMBER
- 13. REMARKS

THE MATRIX SHALL BE DRAWN AS SHOWN IN MIL-STD-1629.

SOURCE OF DATA: PROCESS 301.2.4.1.2 (CONDUCT CRITICALITY ANALYSIS {TASK 102}}

TIME: 11:07

APJ PROJECT 966

PAGE 2 TASK 301.2.4.1 DATA FLOWS EXCELERATOR 1.8

Name

Label

Description

CA/LSAR/CARDB16

CRITICALITY ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

ANALYSIS DT LSAR CD B16 LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: TRANSFER REQUIRED CRITICALITY ANALYSIS DATA TO THE APPROPRIATE LSAR BLOCK LOCATION WITHIN CARD B16. THE DATA READS AS FOLLOWS:

- 1. IDENTIFICATION NUMBER [LCN] (BLOCK 1)
- 2. FAILURE RATE DATA SOURCE/FAILURE PROBABILITY (BLOCK 5)
- 3. FAILURE PROBABILITY (BLOCK 8)
- 4. FAILURE MODE RATIO (BLOCK 9)
- 5. FAILURE RATE (BLOCK 10)
- 6. OPERATING TIME (BLOCK 11)
- 7. FAILURE MODE CRITICALITY NUMBER (BLOCK 12)
- 8. ITEM CRITICALITY NUMBER (BLOCK 13)

SOURCE OF DATA: PROCESS 301.2.4.1.2 (CONDUCT CRITICALITY ANALYSIS)

CA/LSAR/CARDB17

FMECA-MAINT ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

ANLYSIS FOR LSAR CARD

LCN - LOGISTIC CONTROL NUMBER

B17

PURPOSE OF DATA: TRANSFER THE REQUIRED FMECA-MAINTENANCE DATA TO THE APPROPRIATE LSAR BLOCK LOCATION WITHIN CARD B17. THE DATA READS AS FOLLOWS:

- 1. IDENTIFICATION NUMBER [LCN] (BLOCK 1)
- 2. FAILURE PREDICTABILITY (BLOCK 7)

SOURCE OF DATA: PROCESS 301.2.4.1.3 (CONDUCT FMECA-MAINTENANCE ANALYSIS)

CD/NUM/SYS

CODE

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

NUMBERING

SYSTEM

PURPOSE OF DATA: SUPPLY THE ANALYST WITH A NUMBERING SYSTEM SUGGESTED BY THE PROCURING ACTIVITY FOR THE FMECA APPLICATION. THE SYSTEM SHOULD MATCH THAT OF THE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS. THE NUMBERING SYSTEM SHALL CONSISTENT WITH THAT OF MIL-STD-1388-2, THE LOGISTIC CONTROL NUMBER.

SOURCE OF DATA: POLICY FILES

COD/SYS

CODING

ACRONYMS LCN - LOGISTIC CONTROL NUMBER

SYSTEM

PURPOSE OF DATA: PROVIDE A SYSTEM THAT HAS CONSISTENT IDENTIFICATION OF INVESTIGATED SYSTEM FUNCTIONS AND EQUIPMENT FOR TRACKING FAILURE MODES. ANALYST SHALL ADHERE TO THE CODING SYSTEM OF MIL-STD-1388-2 (LCN). BASED ON THE HARDWARE BREAKDOWN STRUCTURE OF MIL-STD-881, WORK UNIT CODE NUMBERING SYSTEM OF MIL-STD-780, OR OTHER SIMILAR UNIFORM SYSTEMS. THE CODING SYSTEM SHALL BE CONSISTENT WITH THE RELIABILITY AND FUNCTIONAL BLOCK DIAGRAM NUMBERING SYSTEM TO PROVIDE COMPLETE VISIBILITY OF EACH FAILURE MODE AND ITS RELATIONSHIP TO THE SYSTEM.

SOURCE OF DATA: PROCESS 301.2.4.1.5A4 (IDENTIFY CODING SYSTEM)

TIME: 11:07

APJ PROJECT 966 TASK 301.2.4.1 DATA FLOWS

PAGE 3 EXCELERATOR 1.8

Label

Description

DES/DAT/DENGS

DESIGN DATA ACRONYMS:

& DRAWINGS

PURPOSE OF DATA: IDENTIFY EACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM FUNCTION. SYSTEM DESIGN DATA AND DRAWINGS SHOULD DESCRIBE THE SYSTEM'S INTERNAL AND INTERPACE FUNCTIONS, BEGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE SYSTEM. DESIGN DATA SHOULD INCLUDE EITHER FUNCTIONAL BLOCK DIAGRAMS OR SCHEMATICS THAT FACILITATE CONSTRUCTION OF RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: SYSTEM DETAIL DESIGNER

DMEA/DTA

DMEA DATA

ACRONYMS: DMEA - DAMAGE MODE AND ED ECTS ANALYSIS

FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: TRANSPORT THE COMPLETED DMSA WORKSHEET TO THE FMECA FINAL REPORT CONSOLIDATION. THE DATA SHALL CONTAIN ALL OF THE FOLLOWING:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION
- C. FUNCTION
- d. FAILURE MODES AND CAUSES
- . MISSION PHASE/OPERATIONAL MODE
- f. SEVERITY CLASSIFICATION
- g. DAMAGE MODE
- h. DAMAGE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. NEXT HIGHER LEVEL
 - 3. END EFFECTS
- 1. REMARKS

THE DATA SHALL ALSO CONTAIN A CRITICAL COMPONENTS LISTING DEVELOPED BY THE ANALYST IN PROCESS 301.2.4.1.4A5 (IDENTIFY CRITICAL COMPONENTS).

SOURCE OF DATA: DMBA ANALYSIS (PROCESS 301.2.4.1.4)

DMEA/LSAR/CARDB13

DMEA DATA

ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

FOR LSAR

CARD B13

LCN - LOGISTIC CONTROL NUMBER (3 entries) purpose of data: transfer required dmea data to its appropriate LSAR

- 1. IDENTIFICATION NUMBER [LCN] (BLOCK 1)
- 2. DAMAGE MODE (BLOCK 6)
- 3. DAMAGE MODE INDICATOR (BLOCK 3)

BLOCK LOCATION WITHIN CARD B13, AS FOLLOWS:

SOURCE OF DATA: PROCESS 301.2.4.1.4 (CONDUCT DMEA AMALYSIS)

DMEA/LSAR/CARDB14

DMEA DATA ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

FOR LSAR

DMEA - DAMAGE MODES AND EFFECTS ANALYSIS

CARD B14

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: TRANSFER REQUIRED DMEA DATA TO ITS APPROPRIATE LEAR BLOCK LOCATION WITHIN CARD B14, AS FOLLOWS:

- 1. IDENTIFICATION NUMBER (BLOCK 1)
- 2. DAMAGE EFFECTS (BLOCK 6)

SOURCE OF DATA: PROCESS 301.2.4.1.4 (CONDUCT DMEA AMALYSIS)

TIME: 11:07

APJ PROJECT 966

TASK 301.2.4.1 DATA FLOWS EXCELERATOR 1.8

PAGE

Description Label ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS DMEA/PLAN DMRA PLAN PURPOSE OF DATA: SUPPLY THE ANALYST WITH PLAN FOR COMPLETING THE DMRA FOR THE DEVELOPED WEAPON SYSTEM. THE WEAPON SYSTEM REQUIRES A NEW EVALUATION DUE TO CHANGES IT HAS UNDERGONE, OR CHANGES TO THE THREAT ENCOUNTERED. SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS DOCUMENTATH ACRONYMS: FMEA - FAILURE MODES AND EFFECTS ANALYSIS DOC/FMEA for fmea PURPOSE OF DATA: SUPPLY DOCUMENTATION PERTAINING TO PROCEDURES FOR PROCESS (5 ENTRIES) DEVELOPMENT OF REPORTS AND TASKS WITHIN THE FMEA PROCESS, DOCUMENTS ARE AS LISTED BELOW: 1. MIL-STD-881 2. MIL-STD-882 3. MIL-M-24100 4. MIL-STD-756 5. DI-S-3604/S-126-1 SOURCE OF DATA: POLICY FILES ECP/ENG/DTA ECP ENGNRNG ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS DATA PURPOSE OF DATA: PROVIDE THE ANALYST WITH ENGINEERING DATA NEEDED TO EVALUATE A DEVELOPED SYSTEM'S DMBA ANALYSIS. THE DATA WILL DESCRIBE THE SYSTEM'S INTERNAL AND INTERFACE FUNCTIONS, BEGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE SYSTEM. DESIGN DATA WILL CONTAIN EITHER FUNCTIONAL BLOCK DIAGRAMS OR SCHEMATICS. THIS DATA WILL IDENTIFY EACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM PUNCTION. SOURCE OF DATA: ENGINEERING CHANGES PROPOSAL FAIL/CRIT FAILURE ACRONYMS: CRITERIA PURPOSE OF DATA: PROVIDE GENERAL STATEMENTS OF WHAT CONSTITUTES FAILURE OF THE ITEM IN TERMS OF PERFORMANCE PARAMETERS AND ALLOWABLE LIMITS FOR EACH SPECIFIC OUTPUT. THESE FAILURE CRITERIA SHOULD IN NO WAY COMPLICT WITH ANY DEFINITIONS SPECIFIED BY THE PROCURING ACTIVITY. SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS) FAIL/DET/METH FAILURE ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS DETECTION FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS METHOD PURPOSE OF DATA: PROVIDE THE ANALYST WITH INFORMATION PERTAINING TO THE FAILURE DETECTION MEANS NECESSARY TO COMPLETE THE FRECA MAINTAINABILITY

METHODS)

WORKSHEET. THE FAILURE DETECTION MEANS SHALL CONTAIN DESCRIPTIONS OF METHODS BY WHICH OCCURRENCE OF THE FAILURE MODE MAY BE DETECTED BY THE

SOURCE OF DATA: PROCESS 301.2.4.1.1A5 (DETERMINE FAILURE DETECTION

TIME: 11:07

APJ PROJECT 966
TASK 301.2.4.1 DATA FLOWS

PAGE 5
EXCELERATOR 1.8

Name

Label

Description

FAIL/RT/DAT

FAILURE RTE ACRONYMS:

DATA

PURPOSE OF DATA: ASSISTS THE ANALYSIS IN OBTAINING PERTINENT DATA
REQUIRED IN THE CRITICALITY ANALYSIS. FAILURE RATE DATA USED FOR THE
RELIABILITY AND MAINTAINABILITY ANALYSES REQUIRED BY CONTRACT SHALL BE
THE SAME AS FOUND HERE, UNLESS OTHERWISE SPECIFIED BY THE PROCURING
ACTIVITY. WHEN OTHER ANALYSES ARE NOT REQUIRED BY CONTRACT OR A FAILURE
RATE DATA SOURCE HAS NOT BEEN SPECIFIED BY THE PROCURING ACTIVITY,
FAILURE RATES AND FAILURE RATE ADJUSTMENT FACTORS (E.G. ENVIRONMENTAL
AND QUALITY PI-FACTORS) SHALL BE DERIVED AS FOLLOWS:

- A. MIL-HDBK-217 SHALL BE THE PRIMARY SOURCE OF FAILURE RATE DATA FOR ELECTRONIC PARTS. BOTH THE BASE FAILURE RATE AND ALL FAILURE RATE ADJUSTMENT FACTORS SHALL BE IDENTIFIED.
- B. WHEN PARTS ARE SIMILAR TO THOSE LISTED IN MIL-HDBK-217, BASE FAILURE RATES SHALL BE SELECTED FROM THE HAMDBOOK AND SHALL INCLUDE OTHER ADJUSTMENT FACTORS, SUCH AS SPECIAL QUALITY PI-FACTORS, AS MAY BE REQUIRED TO MODIFY THE HAMDBOOK DATA FOR APPLICABILITY TO THE PARTICULAR PART.
- C. FAILURE RATE DATA FOR PARTS NOT COVERED BY MIL-HDBK-217 SHALL BE SELECTED FROM ALTERNATIVE DATA SOURCES.

THIS DATA IS USED IN PROCESS 301.2.4.1.2A4B2 AND 301.2.4.1.2A4B3, DETERMINING FAILURE MODE RATIOS AND PART FAILURE RATES, RESPECTIVELY. THIS DATA MAY BE IN THE FORM OF HANDBOOKS, TEST AND OPERATIONAL DATA, REPORTS, OR OTHER REFERENCE MATERIAL, AS APPLICABLE.

SOURCE OF DATA: HISTORICAL FILES

FM/MAINT/DTA

FMECA MAINTENANCE DATA ACRONYMS: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: TRANSFER TO THE FMECA FINAL REPORT. DATA SHALL COMPRISE A FMECA MAINTENANCE WORKSHEET, CONTAINING THE FOLLOWING:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- . FAILURE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. NEXT HIGHER LEVEL
 - 3. END EFFECTS
- f. SEVERITY CLASSIFICATION
- g. FAILURE PREDICTABILITY
- h. FAILURE DETECTION MEANS
- 1. BASIC MAINTENANCE ACTIONS
- j. REMARKS

SOURCE OF DATA: PROCESS 301.2.4.1.3 (CONDUCT FMECA MAINTENANCE
- ANALYSIS)

TIME: 11:07

APJ PROJECT 966

TASK 301.2.4.1 DATA FLOWS

PAGE EXCELERATOR 1.8

Label

Description

FM/PLN/DTA

FMECA PLAN ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

DATA

PURPOSE OF DATA: REVEAL THE FMECA PLAN. THE PLAN SHALL CONTAIN SAMPLE WORKSHEET FORMATS, GROUND RULES, ANALYSIS ASSUMPTIONS, IDENTIFICATION OF THE LOWEST INDENTURE LEVEL OF ANALYSIS, CODING SYSTEM DESCRIPTION, FAILURE DEFINITIONS, AND IDENTIFICATION OF COINCIDENT USE OF THE FRECA BY RELIABLITY ORGANIZATIONS AND OTHER ORGANIZATION ELEMENTS. SOURCE OF DATA: PROCESS 301.2.4.1.5A6 (WRITE FMECA PLAN)

FM/REP

FMECA REPORT

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMRA - FAILURE MODE AND EFFECTS ANALYSIS

DMRA - DAMAGE MODE AND EFFECTS ANALYSIS

CA - CRITICALITY ANALYSIS

PURPOSE OF DATA: REVEAL THE FMECA AMALYSIS RESULTS FOR THE PURPOSE OF MODIFYING THE DESIGN. THE RESULTS OF THE FMEA AND OTHER RELATED ANALYSES SHALL BE DOCUMENTED IN A REPORT THAT IDENTIFIES THE LEVEL OF AMALYSIS, SUMMARIZES THE RESULTS, DOCUMENTS THE DATA SOURCES AND TECHNIQUES USED IN PERFORMING THE ANALYSIS, AND INCLUDES THE SYSTEM DEFINITION NARRATIVE, RESULTANT ANALYSIS DATA, AND WORKSHEETS. WORKSHEETS SHALL BE ORGANIZED TO: (1) DISPLAY THE HIGHEST INDENTURE LEVEL OF AMALYSIS, AND (2) PROCEED DOWN THROUGH DECREASING INDENTURE LEVELS OF THE SYSTEM. GROUND RULES, ANALYSIS ASSUMPTIONS, AND BLOCK DIAGRAMS SHALL BE INCLUDED, AS APPLICABLE, FOR EACH INDENTURE LEVEL ANALYZED.

INTERIM REPORTS SHALL BE AVAILABLE AT EACH DESIGN REVIEW TO PROVIDE COMPARISONS OF ALTERNATIVE DESIGNS AND TO HIGHLIGHT CATEGORY I AND CATEGORY II FAILURE MODES, POTENTIAL SINGLE FAILURE POINTS, AND PROPOSED DESIGN CORRECTIONS. FINAL REPORT SHALL REFLECT THE FINAL DESIGN AND PROVIDE IDENTIFICATION OF THE CATEGORY I AND CATEGORY II FAILURE MODES, THE POTENTIAL SINGLE FAILURE POINTS WEIGH COULD NOT BE ELIMINATED FROM THE DESIGN.

SOURCE OF DATA: PROCESS 301.2.4.1.6 (CONSOLIDATE PMECA ANALYSIS) {MIL-STD-1629}

APJ PROJECT 966 TASK 301.2.4.1 DATA FLOWS

PAGE EXCELERATOR 1.8

TIME: 11:08

Label

Description

FME/DTA

FMEA DATA

ACRONYMS: FMRA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE COMPLETED FMEA ANALYSIS WORKSHEET FOR TRANSFERRAL TO OTHER TASKS REQUIRING THE AFOREMENTIONED CONTENTS. DATA IS IN A TABULAR FORM; COLUMNS WITHIN THE TABLE HOLD THE FUNCTIONAL NARRATIVES PERTAINING TO EACH COLUMN HEADING. THE DATA IS THE SAME AS TRANSFERRED THROUGH THE FMEA TASK UNDER THE HEADING OF FMEA WORKSHEET DATA; HOWEVER, THIS DATA IS COMPLETE. THE FOLLOWING WILL BE FOUND IN THE DATA BANK:

- A. IDENTIFICATION NUMBER (LCM)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. WEXT HIGHER LEVEL
 - C. END EFFECTS
- G. FAILURE DETECTION MEANS
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
- J. REMARKS

SOURCE OF DATA: FMEA ANALYSIS TASK 101 (PROCESS 301.2.4.1.1)

FMEA/LSAR/CARDB13

FMRA DATA ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

FOR LSAR CARD B13

LCN - LOGISTIC CONTROL NUMBER

(6 ENTRIES)

FMRA - FAILURE MODE AND EFFECTS ANALYSIS

PURPOSE OF DATA: TRANSFER THE REQUIRED FMEA DATA TO THE APPROPRIATE LEAR BLOCK WITHIN CARD B13, AS FOLLOWS:

- 1. IDENTIFICATION NUMBER [LCN] (BLOCK 1)
- 2. MISSION PHASE CODE (BLOCK 8)
- 3. FAILURE MODES AND CAUSES (BLOCK 6)
- 4. FAILURE MODE INDICATOR (BLOCK 3)
- 5. FAILURE MODE CODE (BLOCK 7)
- 6. MISSION PHASE CODE (BLOCK 5)

SOURCE OF DATA: PROCESS 301.2.4.1.1 (CONDUCT FMEA AMALYSIS)

FMEA/LSAR/CARDB14

FMEA DATA ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

FOR LSAR CARD B14

LCN - LOGISTIC CONTROL NUMBER

(2 ENTRIES)

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

PURPOSE OF DATA: TRANSFER REQUIRED FMEA DATA TO ITS APPROPRIATE LEAR BLOCK LOCATION WITHIN CARD B14. AS FOLLOWS:

- 1. IDENTIFICATION NUMBER [LCN] (BLOCK 1)
- 2. FAILURE EFFECTS (BLOCK 6)

SOURDE OF DATA: PROCEESS 301.2.4.1.1 (CONDUCT FMEA ANALYSIS)

TIME: 11:08

APJ PROJECT 966

TASK 301.2.4.1 DATA FLOWS

PAGE 0
EXCELERATOR 1.8

| Name | Label | |
|----------------------|----------------------------|---|
| | FOR LSAR CARD B8 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | (2 ENTRIES) | BLOCK LOCATION WITHIN CARD B8: |
| | | 1. IDENTIFICATION NUMBER [LCH] (BLOCK 1) |
| | | 2. ITEM FUNCTION (BLOCK 4) |
| | | SOURCE OF DATA: PROCESS 301.2.4.1.1 (COMDUCT FIELA AMALYSIS) |
| TMECA/MNT/LSAR/CARD/ | PMECA MAINT | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | DATA - LSAR | LCN - LOGISTIC CONTROL NUMBER |
| | CARD B15 (3 ENTRIES) | FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | (0 | PURPOSE OF DATA: PROVIDE REQUIRED FMECA HAINTENANCE SATA TO THE |
| | | APPROPRIATE LSAR BLOCK LOCATION WITHIN CARD B15. DATA READS AS FOLLOWS: |
| | | 1. IDENTIFICATION NUMBER [LCW] (BLOCK 1) |
| | | 2. FAILURE DETECTION METHOD (BLOCK 6) |
| | | 3. BASIC MAINTENANCE ACTIONS (BLOCK 7) |
| | | SOURCE OF DATA: PROCESS 301.2.4.1.4 (COMDUCT FIECA MAINT AMALYSIS) |
| IND/LVL | Indenture | ACRONYMS: |
| | LEVEL | |
| | | PURPOSE OF DATA: PROVIDE THE ANALYST WITH DETAILED EMPARDOWN OF THE |
| | | SYSTEM TO BE INVESTIGATED. THE INDENTURE LEVEL APPLIES TO THE SYSTEM |
| | | HARDWARE OR FUNCTIONAL LEVEL AT WHICH FAILURES ARE POSTULATED. UNLESS |
| | ٠ | OTHERWISE SPECIFIED, THE ANALYST SHALL ESTABLISH THE LOWEST INDENTURE LEVEL OF ANALYSIS. |
| | | SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS) |
| MIL-STD-1388 | MIL-STD-1388 | ACRONYMS: LSA - LOGISTIC SUPPORT ANALYSIS |
| | | PURPOSE OF DATA: SUPPLY THE ANALYST WITH PROCEDURES FOR DEVELOPING |
| | | ASSOCIATED LSA TASKS AND THE LSA TASKS LISTING. |
| | | SOURCE OF DATA: POLICY FILES |
| MIL-STD-1629 | MIL-STD-1629 PROCEDURES | ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | FOR | PURPOSE OF DATA: AID THE ANALYST IN DETERMINING FORMATS FOR THE FMECA |
| | PERFORMING A | ANALYSIS. THE DATA COMES IN THE FORM OF A MILITARY STANDARD PARTILET |
| | FMECA | ENTITLED: "PROCEDURES FOR PERFORMING A FAILURE MODE, EFFECTS AND |
| | | CRITICALITY ANALYSIS". |
| | | SOURCE OF DATA: POLICY FILES |

REC/F/R/D/S

RECOMMENDED ACRONYMS:

FAILUPE RATE

DATA SOURCES PURPOSE OF DATA: INFORM THE ANALYST ABOUT THE FAILURE RATE DATA SOURCE
RECOMMENDED BY THE PROCURING ACTIVITY. DATA MAY BE FOUND IN HANDBOOKS,
REPORTS, TEST AND/OR OPERATIONAL DATA, OR OTHER REFERENCE MATERIALS.
SOURCE OF DATA: PROCURING ACTIVITY

TIME: 11:08

APJ PROJECT 966 TASK 301.2.4.1 DATA FLOWS

PAGE EXCELERATOR 1.8

Label

Description

REL/DATA

RELIABILITY ACRONYM:

DATA

PURPOSE OF DATA: PROVIDE THE ANALYST WITH APPROPRIATE RELIABILITY DATA. DETERMINATION OF THE POSSIBLE AND PROBABLE FAILURE MODES REQUIRES AN AMALYSIS OF RELIABILITY DATA ON THE ITEM SELECTED TO PERFORM EACH SYSTEM'S INTERNAL FUNCTIONS. IT IS ALWAYS DESIRABLE TO USE DATA RESULTING FROM RELIABILITY TESTS ON THE SPECIFIC EQUIPMENT TO BE USED, PERFORMED UNDER REALISTIC COMDITIONS. WHEN SUCH TESTS ARE NOT AVAILABLE, RELIABILITY DATA FROM MIL-HDBK-217 OR FROM OPERATIONAL EXPERIENCE AND TESTS PERFORMED UNDER SIMILAR USE COMDITIONS ON ITEMS SIMILAR TO THOSE IN THE SYSTEM SHOULD BE USED. SOURCE OF DATA: HISTORICAL FILES OR TEST RESULTS

REP/MOD/DTA

REPLACEABLE ACRONYMS: FRECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS FIGEA - FAILURE MODE AND EFFECTS AMALYSIS

MODULE IN SYSTEM DATA

> PURPOSE OF DATA: INFORM THE ANALYST THAT THE IDENTIFIED ITEM/ITEMS ARE REPLACEABLE AND REQUIRE A SEPARATE FMEA AMALYSIS. DATA IN THIS FLOW SHALL ACT AS A PROMPT FOR A NEW FMECA PLAN TO BE DEVELOPED, AND THUS A NEW FIELD ANALYSIS FOR THE MODULE.

> SOURCE OF DATA: PROCESS 301.2.4.1.1A3 (DETERMINE FAILURE MODES CAUSES AND PHASES)

RET/PRG

RETROFIT PROGRAM

ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

PURPOSE OF DATA: PROVIDE THE ANALYST WITH DEFINITIONS OF OPERATIONAL AND ENVIRONMENTAL STRESSES THAT THE DEVELOPED SYSTEM IS EXPECTED TO UNDERGO. INCLUDING FAILURE DEFINITIONS. THE DATA SHALL ALSO CONTAIN TRADE-OFF STUDY REPORTS WHICH IDENTIFY AREAS OF MARGINAL AND STATE-OF-THE-ART DESIGN, AND EXPLAIN ANY DESIGN COMPROMISES AND OPERATING RESTRAINTS AGREED UPON.

SOURCE OF DATA: ENGINEERING CHANGES PROPROSAL

OPERATIONAL DATA, OR OTHER REFERENCE MATERIALS.

SUG/F/R/D/S

SUGGESTED

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FAILURE RATE

DATA SOURCES PURPOSE OF DATA: INFORM PROCURING ACTIVITY ABOUT THE FAILURE RATE DATA SOURCE(S) SUGGESTED BY THE ANALYST FOR COMPLETING THE FMECA. SUGGESTED SOURCES ARE WRITTEN INTO THE FMSCA PLAN. THE PROCURING ACTIVITY MUST APPROVE THE SOURCE(S) BEFORE THEY CAN BE USED IN THE CRITICALITY AMALYSIS. SOURCE(S) MAY BE FOUND IN HANDBOOKS, REPORTS, TRST AMD/OR

> SOURCE OF DATA: PROCESS 301.2.4.1.5A3 (IDENTIFY FAILURE RATE DATA SOURCES)

TIME: 11:08

APJ PROJECT 966
TASK 301.2.4.1 DATA FLOWS

PAGE 10 EXCELERATOR 1.8

Name

Label

Description

SYS/DEF

SYSTEM

ACRONYM:

DEFINITION

PURPOSE OF DATA: INFORM ANALYST OF THE DEFINITION OF THE SYSTEM THURSTIGATED.

SYSTEM DEFINITION IS A FUNCTIONAL MARRATIVE DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICE INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. MARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS, OUTPUT OF EACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART FAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

TECH/SP4DEV/PLMS

TECHNICAL

ACRONYM: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

SPECIFICATINS

6 DEVELOPMENT PURPOSE OF DATA: ASSIST THE AMALYST IN DEVELOPING THE FMECA. TECHNICAL PLANS

SPECIFICATIONS AND DEVELOPMENT PLANS DESCRIBE WHAT CONSTITUTES AND CONTRIBUTES TO THE VARIOUS TYPES OF SYSTEM FALLURE. SYSTEM OBJECTIVES WILL BE STATED, AND DESIGN AND TEST REQUIREMENTS SPECIFIED FOR OPERATION, RELIABILITY AND MAINTAINABILITY. DETAILED INFORMATION IN THE PLANS MAY PROVIDE OPERATIONAL AND FUNCTIONAL BLOCK DIAGRAMS SHOWING THE GROSS FUNCTIONS THE SYSTEM MUST PERFORM FOR SUCCESSFUL OPERATION.

TIME LINES, DIAGRAMS AND CHARTS AID IN DETERMINING THE VARIOUS MEANS OF

FAILURE DETECTION AND CORRECTION.

INFORMATION FOR DEVELOPING MISSION AND ENVIRONMENTAL PROFILES WILL DESCRIBE THE MISSION PERFORMANCE REQUIREMENTS IN TERMS OF FUNCTIONS AND TASKS TO BE PERFORMED, AND RELATE THEM TO THE ANTICIPATED ENVIRONMENTS FOR EACH MISSION PHASE AND OPERATING MODE. FUNCTION-TIME RELATIONSHIP OF THE ENVIRONMENTAL CONDITIONS WILL BE DEVELOPED.

A DEFINITION FOR THE OPERATIONAL STRESSES THE SYSTEM IS EXPECTED TO UNDERGO, AS WELL AS FAILURE DEFINITIONS, WILL EITHER BE PROVIDED OR MUST BE DEVELOPED.

SOURCE OF DATA: CONTRACT REQUIREMENTS

THR/MECH/DTA

THREAT
MECHANISM
DATA

ACRONYMS: DMRA - DAMAGE MODE AND EFFECTS ANALYSIS

AND POSSIBLE DAMAGE MODES THEY ARE ABLE TO PRODUCE.

FMRA - FAILURE MODE AND EFFECTS ANALYSIS

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ADEQUATE DATA PERTAINING TO THE SPECIFIED THREAT MECHANISM, ENABLING HIM TO PERFORM THE DMEA ANALYSIS. DATA SHALL PROVIDE THE CAPABILITIES OF THE THREAT MECHANISM

SOURCE OF DATA: CONTRACT REQUIREMENTS

TIME: 11:08

APJ PROJECT 966

TASK 301.2.4.1 DATA FLOWS EXCELERATOR 1.8

PAGE

11

| Name | Label | Description | • | | | | |
|-----------|-------------|-------------|---|------------------|--|---------------------------------------|--|
| THR/REASS | THREAT | | | MODE AND EFFECTS | | # # # # # # # # # # # # # # # # # # # | |
| | reassessmot | | | | | | |

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ADEQUATE DATA ON THE NEW THREAT(S) THAT AFFECT OPERATIONS OF THE SYSTEM UNDER INVESTIGATION. DATA SHALL PROVIDE THE THREAT NECHANISM'S CAPABILITIES AND POSSIBLE DAMAGE MODES THOSE CAPABILITIES CAN PRODUCE.

SOURCE OF DATA: ENGINEERING CHANGES PROPOSAL

TIM/PRMTR TIME ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS
PARAMETERS

PURPOSE OF DATA: IMPORM THE ANALYST AS TO THE ACTUAL DATES OF RELATED PROGRAM ELEMENTS.

SOURCE OF DATA: INVESTIGATED SYSTEM PROGRAM ELEMENTS

TR/OFF/STDY/RPT TRADE OFF ACRONYM: FMEA - FAILURE MODES AND EFFECTS AMALYSIS

REPORTS

PURPOSE OF DATA: ASSIST IN THE DERIVATION OF THE SYSTEM DEFINITION.

REPORTS SHOULD IDENTIFY AREAS OF MARGINAL AND STATE-OF-THE-ART DESIGN,
AND EXPLAIN ANY DESIGN COMPROMISES AND OPERATING RESTRAINTS AGREED UPON.

THIS INFORMATION WILL AID IN DETERMINING THE POSSIBLE AND MOST PROBABLE
FAILURE MODES AND CAUSES IN THE SYSTEM.

SOURCE OF DATA: INPUT FROM TASK 303

TIME: 23:31

APJ PROJECT 966

TASK 301.2.4.1 DATA STORES

PAGE

EXCELERATOR 1.8

Name Label Description

HIS/DESG 33ST. DATA ON AN HISTORICAL FILE OF STUDIES/EVALUATIONS PREVIOUSLY COMPLETED ON

DESIGN INFL'NCE SIMILAR TYPES OF ITEMS/EQUIPMENT RELATIVE TO DESIGN INFLUENCE OF
MANPOWER, TECHNOLOGY, AND EQUIPMENT. THE HISTORICAL FILES SHOULD
INCLUDE BASIS OF THE EVALUATIONS, DATA BASE USED, AND RATIONALE OF THE

NEW ITEM/EQUIPMENT EVALUATIONS.

HISTORICAL DATA CONTAINS DATA PREVIOUSLY ACQUIRED ON THE ITEM UNDER INVESTIGATION (OR FILE SIMILAR SYSTEM), AND MAY ADDRESS THE FOLLOWING AREAS (TO BE TREATED SEPARATELY):

- 1. RELIABILITY DATA
- 2. FAILURE RATE DATA
- 3. SPARES AND SPARE FUNDING DATA

TTMR: 23:31

APJ PROJECT 966

TASK 301.2.4.1 DATA STORES

PAGE 2 EXCELERATOR 1.8

Name

Label

Description

P/F

POLICY FILES

CONTAINS THOSE MILITARY PUBLICATIONS, DECISION PAPERS, MISSIONS & FUNCTIONS, ETC., NEEDED TO ESTABLISH THE LOGISTICAL SUPPORT AND REVIEW REQUIREMENTS OF THE ITEM/EQUIPMENT DEVELOPMENT PROGRAM.

THIS DATA STORE INCLUDES:

- 1. AR 700-127 ILS
- 2. MIL-STD 881A (FB)
- 3. MIL-STD 1388-1 LSA
- 4. MIL-STD 1388-2 LSAR
- 5. MIL-STD 152, TECH REVIEW GUIDRLINES
- 6. DA PAM 700-28, ILS REVIEW GUIDELINES
- 7. MIL-STD 810, ENVIRONMENTAL TEST METHODS
- 8. MIL-STD 781, RELIABILITY DESIGN GUIDE
- 9. MIL-STD 2108, CLIMATIC EXTREMES FOR MIL EQUIPMENT
- 10. AR 70-38, ILS PREPARATION
- 11. MIL-STD 470, 471 MAINTAINABILITY STANDARDS
- 12. AMC PAM 700-4, LOGISTICS TECHNIQUES (WITH PALMAN)
- 13. DA PAM 700-28, INTEGRATED SUPPORT PROGRAM ASSESSMENT ISSUES
 AND CRITERIA
- 14. MIL-STD-780, CODING SYSTEM
- 15. MIL-STD-882, SYSTEM SAFETY PROGRAM REQUIREMENTS
- 16. MIL-STD-1629, PROCEDURES FOR FMECA
- 17. MIL-STD-756, RELIABILITY MODELING & PREDICTIONS
- 18. DI-8-3604, FUNCTIONAL FLOW DIAGRAM
- 19. MIL-M-24100B, FOMM
- 20. AR 725-50, REQUISITIONING, RECEIPT AND ISSUE SYSTEM
- 21. DI-R-7112, MAINTAINABILITY DEMONSTRATION TEST PLAN
- 22. DI-R-2129, MAINTAINABILITY DEMONSTRATION PLAN
- 23. DI-R-7113, MAINTAINABILITY DEMONSTRATION REPORT
- 24. DI-R-7109, MAINTAINABILITY ANALYSIS REPORT
- 25. DI-R-7105, DATA COLLECTION, ANALYSIS AND CORRECTIVE ACTION SYSTEM REPORTS
- 26. DI-R-7085, FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS
 REPORT
- 27. DI-R-7110, MAINTAINABILITY DESIGN CRITERIA PLAN
- 28. DI-R-7107, MAINTAINABILITY ALLOCATIONS REPORT
- 29. DI-R-7106, MAINTA JABILITY MODELLING REPORT
- 30. DI-R-7108, MAINTAINABILITY PREDICTIONS REPORT
- 31. MIL-HDBK-472, MAINTAINABILITY PREDICTION
- 32. DI-R-7111, INPUTS TO THE DETAILED MAINTENANCE PLAN AND LOGISTICS SUPPORT ANALYSIS
- 33. DI-R-2130A, MAINTAINABILITY DEMONSTRATION REPORT
- 34. MIL-STD-785B, RELIABILITY PROGRAM FOR SYSTEMS AND EQUIPMENT
- 35. DI-R-7079, RELIABILITY PROGRAM PLAN
- 36. DI-R-7080, RELIABILITY STATUS REPORT
- 37. DI-R-7041, FAILURE SUMMARY AND ANALYSIS REPORT
- 38. DI-R-7081, RELIABILITY MATHEMATICAL MODEL(S)
- 39. DI-R-2114, RELIABILITY ALLOCATION REPORT
- 40. DI-R-7082, RELIABILITY PREDICTIONS REPORT
- 41. DI-R-1734, FAILURE MODES, EFFECTS, AND CRITICALITY REPORT
- 42. DI-R-2115A, FAILURE MODE AND EFFECT ANALYSIS REPORT
- 43. DI-R-7083, SHEAK CIRCUIT ANALYSIS REPORT
- 44. DI-R-7084, ELECTRONIC PARTS/CIRCUITS TOLERANCE ANALYSIS REPORT
- 45. DI-R-35011, CRITICAL ITEM CONTROL PLAN

DATE: 10-APR-88 TIME: 23:31 APJ PROJECT 966

TASK 301.2.4.1 DATA STORES

Page

EXCELERATOR 1.8

Name

Label

Description

- 46. DI-R-7040, BURN-IN TEST REPORT
- 47. DI-R-7033, RELIABILITY TEST PLAN
- 48. DI-R-7035, RELIABILITY TEST AND DEMONSTRATION PROCEDURES
- 49. DI-R-7034, RELIABILITY TEST AND DEMONSTRATION REPORTS
- 50. MIL-STD-965, PARTS CONTROL PROGRAM

APJ PROJECT 966

PAGE TIME: 11:09 TASK 301.2.4.1 EXTERNAL ENTITIES EXCELERATOR 1.8

| Name | Label | |
|---------|-----------------------|---|
| B/8 | | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | | THIS ENTITY REFERS TO THE LSAR LOCATION RECORD B, CARD B8. IT CONTAINS |
| | | ALL THE COLUMNS ASSOCIATED WITH THE CARD. |
| B1/13 | REC B1 CARD B13 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | | THIS ENTITY REFERS TO LSAR RECORD B1 CARD B13. IT CONTAINS ALL THE COLUMNS WITHIN THAT CARD. |
| B1/14 | REC B1 CARD B14 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | | THIS ENTITY CONTAINS ALL THE COLUMN ENTRIES ASSOCIATED WITH LSAR RECORD B1, CARD B14. |
| B1/15 | RECORD B1 CARD B15 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | | THIS ENTITY PROVIDES THE LOCATION FOR ALL COLUMNS WITHIN LSAR RECORD B1, CARD B15. |
| B1/17 | REC B1 CARD B17 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | | CONTAINS ALL DATA FOR LSAR CARD B17 FOR RECORD 1. |
| B2/16 | REC B2 CARD B16 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALISYS RECORD |
| | | THIS ENTITY CONTAINS ALL THE COLUMNS REFERRED TO WITHIN LSAR RECORD B2, CARD B16. |
| CON/REQ | CONTRACT | THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT, |
| | reomits | AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FMRCA: 1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL PLANS |
| | • | 2. ACQUISITION SCHEDULE |
| | | 3. THREAT MECHANISM DATA |
| DES/MOD | Design | THIS ENTITY REFERS TO ACTIVITIES THAT DEVELOP AND/OR ADDRESS THOSE |
| | Modifican | DESIGN MODIFICATIONS INITIATED BY THE FMECA ANALYSIS RECOMMENDATIONS. |
| | | EACH OF THESE ACTIVITIES/AGENCIES SHALL RECEIVE A REPORT OF THE INDIVIDUAL FMECA ANALYSIS. |
| ECP | enginrng | ENGINEERING CHANGE PROPOSALS (ECPs) WHICH CORRESPOND TO THOSE FUNCTIONAL |
| | Change | AND/OR PHYSICAL CHANGES WHICH HAVE BEEN SUGGESTED TO MEET A NEW THREAT |
| | PROPOSAL | OR TO MAINTAIN AN ESTABLISHED LEVEL OF CAPABILITY NEEDED TO NEUTALIZE SOME OPPOSING MECHANISM. THEY WILL INCLUDE AT LEAST THE FOLLOWING |
| | | INFORMATION FOR FMECA USE: |
| | | 1. BCP ENGINEERING DATA |

- . 1. ECP ENGINEERING DATA
- 2. THREAT REASSESSMENT DATA
- 3. RETROFIT PROGRAM

APJ PROJECT 966

2

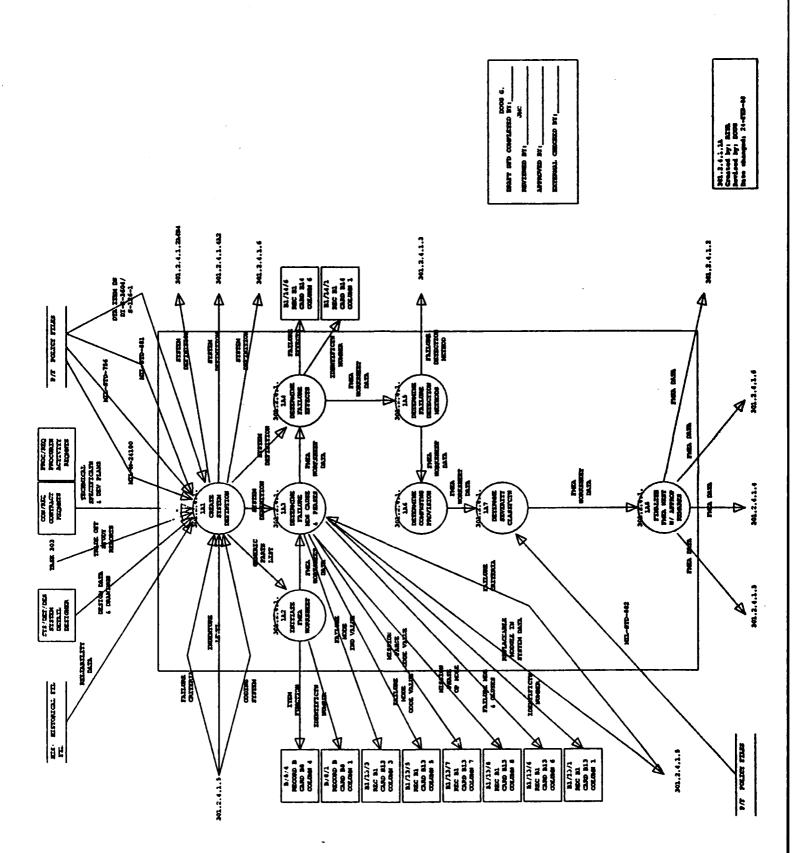
PAGE

EXCELERATOR 1.8

TIME: 11:09 TASK 301.2.4.1 EXTERNAL ENTITIES

| Name | Label | Description |
|-------------|----------|---|
| | | *************************************** |
| PROC/REQ | PROCURIN | ACRONYMS: |
| | ACTIVITY | |
| | REQMNTS | THIS ENTITY REFERS TO THE PROCURING ACTIVITY. IT IS CONSULTED WHEN |
| | | PLANS OR OTHER ELEMENTS MUST BE APPROVED. |
| PROG/ELE | INVSTGTD | THIS ENTITY BRANCHES TO OTHER ELEMENTS (BESIDES FMECA) WHOSE DATA |
| | System | is used by the fmcca and/or who need data from the fmeca analysis. |
| | D1AGRAM | |
| | elements | |
| PUB/FIN/REP | PUBLISH | ONCE COMPLETE, THE FMECA REPORT SHALL BE PUBLISHED AND DISTRIBUTED |
| | FINAL | THROUGH THIS ENTITY. |
| | REPORT | |
| SYS/DET/DES | SYSTEM | THIS ENTITY REFERS TO THE DESIGNER OF THE SYSTEM BELLIC INVESTIGATED. |
| | DETAIL | IT SUPPLIES ENGINEERING DESIGN DATA AND DRAWINGS. |
| | DESIGNER | |

APPENDIX B SUBTASK 301.2.4.1.1A



TIME: 11:11

APJ PROJECT 966

TASK 301.2.4.1.1A PROCESSES

PAGE 1

EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.1A1

CREATE

ACRONYMS: FMEA - FAILURE MODE AND EFFECIS ANALYSIS

SYSTEM DEFINTION FMECA - FAILURE MODE EFFECTS AND CRITICALITY ANALYSIS

PURPOSE OF PROCESS: PRODUCE A SYSTEM DEFINITION REQUIRED FOR THE FMEA AND FMECA ANALYSIS. IT IS ALSO MEEDED IN THE CRITICALITY ANALYSIS, AND THE DMEA. THE EXPLOSION OF THIS PROCESS REVEALS GREATER DETAILED ACCOUNTING FOR THE SYSTEM DEFINITION.

ONCE COMPLETE, THE SYSTEM DEFINITION SHALL BE USED IN PROCESSES 301.2.4.1.2A4B4, 301.2.4.1.4A2, 301.2.4.1.6, 301.2.4.1.1A3 AMD 301.2.4.1.1A4. ALSO, THIS PROCESS SHALL TRANSFER THE GENERIC PARTS LIST WHOSE DESTINATION IS PROCESS 301.2.4.1.1A2.

SOURCE OF PROCESS: MIL-HDBR-1629A, MIL-STD-881, MIL-STD-756, LSA TASK 301.2.1

301.2.4.1.1A2

INITIATE

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

TMEA

WORKSHEET

LCN - LOGISTIC CONTROL NUMBER
ALC - ALTERNATE LOGISTIC CODE

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

PURPOSE OF PROCESS: INITIATE PREPARATION OF THE FMEA WORKSHEET. BY TAKING THE GENERIC PARTS LIST DEVELOPED IN THE SYSTEM DEFINITION, THE IDENTIFICATION NUMBER (LCN) AND GENERAL ITEM/FUNCTION IDENTIFICATION (NOMENCLATURE) STATEMENT ARE ENTERED ON THE FMEA WORKSHEET. A LARGER FUNCTION STATEMENT, WITH APPROPRIATE DETAIL, SHALL BE DEVELOPED BY THE ANALYST AND INSERTED INTO THE FMEA WORKSHEET. AN ALTERNATE LOGISTIC CODE (ALC) AS SPECIFIED IN MIL-STD-1388-2 SHALL BE UTILIZED FOR ALTERNATE DESIGN CONSIDERATIONS.

ONCE ACCOMPLISHED, THE ITEM FUNCTION WITH IT'S RESPECTIVE
IDENTIFICATION NUMBER SHALL BE WRITTEN TO THE APPROPRIATE LSAR RECORDS.
THE ITEM'S IDENTIFICATION WILL BE WRITTEN TO RECORD B1, CARD 8, BLOCK 1
AND THE ITEM FUNCTION SHALL BE WRITTEN TO RECORD B1, CARD 8, BLOCK 4.
THE INITIATED FMEA WORKSHEET IS THEN SENT TO THE NEXT PROCESS
(301.2.4.1.1A3) FOR FURTHER DATA ENTRY.

DATE: 10-APR-88 APJ PROJECT 966 TIME: 11:11

TASK 301.2.4.1.1A PROCESSES

PAGE EXCELERATOR 1.8

2

Name

Label

Description

301.2.4.1.1A3

DETERMINE

ACRONYMS: FMEA - FAILURE MODE AND EFFECIS ANALYSIS

FAILURE

MDS CAUSE 4 PHASES

PURPOSE OF PROCESS: IDENTIFY AND DESCRIBE ALL PREDICTABLE FAILURE MODES FOR EACH INDENTURE LEVEL. POTENTIAL FAILURE MODES SHALL BE DETERMINED BY EXAMINING ITEM OUTPUTS AND FUNCTIONAL OUTPUTS IDENTIFIED IN APPLICABLE BLOCK DIAGRAMS AND SCHEMATICS.

FAILURE MODES OF THE INDIVIDUAL ITEM FUNCTION SHALL BE POSTULATED ON THE BASIS OF STATED REQUIREMENTS IN THE SYSTEM DEFINITION WARRATIVE AND THE PAILURE DEPINITIONS INCLUDED IN THE GROUND RULES. THE MOST PROBABLE CAUSES ASSOCIATED WITH THE POSTULATED FAILURE MODE SHALL BE IDENTIFIED and described. Failure causes within the adjacent indenture levels SHALL BE CONSIDERED, E.G., FAILURE CAUSES AT THE THIRD INDENTURE LEVEL SHALL BE CONSIDERED WHEN CONDUCTING A SECOND INDENTURE LEVEL ANALYSIS.

WHERE FUNCTIONS SHOWN ON A BLOCK DIAGRAM ARE PERFORMED BY A REPLACEABLE MODULE IN THE SYSTEM, A SEPARATE FMEA SHALL BE PERFORMED ON THE INTERNAL FUNCTIONS OF THE MODULE, VIEWING THE MODULE AS A SYSTEM. THE DATA FOR THE SEPARATE MODULE SHALL BE SENT TO THE FMECA PLAN TO CREATE A SCHEME FOR THE MODULE.

THE EFFECTS OF POSSIBLE FAILURE MODES IN THE MODULE INPUTS/OUTPUTS DESCRIBE THE FAILURE MODES OF THE MODULE WHEN IT IS VIEWED AS AN ITEM WITHIN THE SYSTEM. TO ASSURE THAT A COMPLETE ANALYSIS IS PERFORMED, EACH FAILURE MODE OUTPUT FUNCTION SHALL, AS A MINIMUM, BE EXAMINED IN RELATION TO THE FOLLOWING TYPICAL FAILURE CONDITIONS:

- A. PREMATURE OPERATION.
- B. FAILURE TO OPERATE AT A PRESCRIBED TIME.
- C. INTERMITTENT OPERATION.
- D. FAILURE TO CEASE OPERATION AT A PRESCRIBED TIME.
- E. LOSS OF OUTPUT OR FAILURE DURING OPERATION.
- F. DEGRADED OUTPUT OR OPERATIONAL CAPABILITY
- G. OTHER UNIQUE FAILURE CONDITIONS, AS APPLICABLE, BASED UPON SYSTEM CHARACTERISTICS AND OPERATIONAL REQUIREMENTS OR CONSTRATNTS

A TWO POSITION CODE SHALL BE USED TO IDENTIFY EACH FAILURE MODE. THIS FAILURE MODE INDICATOR SHALL BE A 2-DIGIT, ALPHABETIC CODE FOR RACH INDIVIDUAL FAILURE MODE, AND SHALL BE ENTERED INTO LSAR RECORD B1. CARD B13, BLOCK 2 (FAILURE MODES ARE IDENTIFIED WITH CODES AA-ZZ). THE FAILURE MODE CODE, (ONLY WHEN SPECIFIED BY THE REQUIRING AUTHORITY), IS ENTERED ON LSAR RECORD B1, CARD B13, BLOCK 5.

THE PROCESS SHALL ALSO INCLUDE A CONCISE STATEMENT OF THE MISSION PHASE AND OPERATIONAL MODE IN WHICH THE FAILURE OCCURS. WHERE SUBPHASE, EVENT, OR TIME CAN BE DEFINED FROM THE SYSTEM DEFINITION AND MISSION PROFILES. THE MOST DEFINITIVE TIMING INFORMATION SHOULD ALSO BE ENTERED FOR THE ASSUMED TIME OF FAILURE OCCURRENCE.

A TWO-POSITION CODE SHALL BE UTILIZED TO IDENTIFY EACH MISSION PHASE. THIS MISSION PHASE CODE SHALL BE AS SPECIFIED BY THE REQUIRING AUTHORITY AND ENTERED INTO LSAR RECORD B1, CARD B13, BLOCK 7.

ONCE DETERMINED, THE DATA SHALL BE ENTERED DIRECTLY ONTO THE APPROPRIATE FMEA WORKSHEET COLUMN. FAILURE MODES AND CAUSES DATA SHALL BE WRITTEN TO THE APPROPRIATE LEAR (RECORD B1 CARD 13 BLOCK 8 AND RECORD B1, CARD B13, BLOCK 6, RESPECTIVELY). THE CORRESPONDING IDENTIFICATION NUMBER SHALL ACCOMPANY THIS INTO RECORD B1, CARD B13, BLOCK 1).

THE PMEA WORKSHEET IS THEN SENT ALONG TO THE NEXT PROCESS

TIME: 11:11

APJ PROJECT 966

TASK 301.2.4.1.1A PROCESSES

PAGE EXCELERATOR 1.8

Label

Description

Name

(301.2.4.1.1A4) FOR FURTHER DATA ENTRY.

> IF CONSIDERED REPLACEABLE, A DATA MODULE SHALL BE SENT BACK TO TASK 105 (FMECA PLAN) IN ORDER TO HAVE A SEPARATE ANALYSIS PERFORMED. SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

301.2.4.1.1A4

DETERMINE FATLURE

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER EFFECTS

> PURPOSE OF PROCESS: IDENTIFY, EVALUATE AND RECORD THE EFFECTS OF EACH ASSUMED FAILURE MODE ON ITEM OPERATION, FUNCTION, OR STATUS, VAILURE EFFECTS SHALL FOCUS ON THE SPECIFIC BLOCK DIAGRAM ELEMENT WHICH IS AFFECTED BY THE FAILURE UNDER CONSIDERATION. THE FAILURE UNDER CONSIDERATION MAY IMPACT SEVERAL INDENTURE LEVELS. IN ADDITION TO THE INDENTURE LEVEL UNDER ANALYSIS; THEREFORE, "LOCAL," "MEXT HIGHER LEVEL," AND "END" EFFECTS SHALL BE EVALUATED. FAILURE EFFECTS SHALL ALSO CONSIDER THE MISSION OBJECTIVES, MAINTENANCE REQUIREMENTS AND PERSONNEL AND SYSTEM SAFETY.

ONCE DETERMINED THE DATA SHALL BE WRITTEN TO THE APPROPRIATE FMEA WORKSHEET COLUMN. AFTER COMPLETION, THE FAILURE EFFECTS SHALL BE WRITTEN TO THE APPROPRIATE LSAR RECORD (RECORD B1, CARD B14, BLOCK 6. ALSO WRITTEN IS THE CORRESPONDING IDENTIFICATION NUMBER (LCN) TO RECORD B1, CARD B14, BLOCK 1). THE FMEA WORKSHEET IS THEN SENT ALONG TO THE NEXT PROCESS (301.2.4.1.1A5) FOR FURTHER DATA ENTRY.

A TWO POSITION CODE SHALL BE UTILIZED TO IDENTIFY EACH FAILURE EFFECT. THIS FAILURE EFFECT CODE SHALL BE AS SPECIFIED BY THE REQUIRING ACTIVITY AND SHALL BE WRITTEN TO LSAR RECORD B1, CARD B14, BLOCK 5.

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

301.2.4.1.1A5

DETERMINE

PAILURE

ACRONYMS: FMEA - FAILURE MODES AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

DETECTION METHODS

PURPOSE OF PROCESS: DEVELOP METHODS BY WHICH OCCURRENCE OF THE FAILURE MODE MAY BE DETECTED BY THE OPERATOR. THE FAILURE DETECTION MEANS SHALL BE IDENTIFIED AND MAY INCLUDE VISUAL OR AUDIBLE WARNING DEVICES. AUTOMATIC SENSING DEVICES, SENSING INSTRUMENTATION, OR ANY UNIQUE INDICATORS.

UPON COMPLETION, THE FAILURE DETECTION METHOD SHALL BE WRITTEN TO THE FMEA WORKSHEET AND SENT TO PROCESS 301.2.4.1.3A3 (FAILURE DETECTION MEANS) TO AID IN THE FMECA MAINTAINABILITY DEVELOPMENT OF FAILURE DETECTION METHODS.

THE FMEA WORKSHEET IS THEN SENT ALONG TO THE NEXT PROCESS (301.2.4.1.1A6) FOR FURTHER DATA ENTRY.

A TWO POSITION CODE SHALL BE UTILIZED TO IDENTIFY EACH FAILURE DETECTION METHOD. THIS FAILURE DETECTION CODE SHALL BE AS SPECIFIED BY THE REQUIRING ACTIVITY AND SHALL BE WRITTEN TO LSAR RECORD B1 CARD B15 BLOCK 5.

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388

APJ PROJECT 966 TASK 301.2.4.1.1A PROCESSES

PAGE EXCELERATOR 1.6

TIMB: 11:11

Label

Description

301.2.4.1.1A6

DETERMINE COMPNSTNG

ACRONYMS: FMEA - FAILURE MODE AND REFECTS ANALYSIS

FMECA - FAILURE MODE EFFECTS AND CRITICALITY ANALYSIS

PROVISION

PURPOSE OF PROCESS: IDENTIFY AND EVALUATE COMPENSATING PROVISIONS, EITHER DESIGN PROVISIONS OR OPERATOR ACTIONS, WHICH CIRCUMVENT OR MITIGATE THE EFFECT OF THE FAILURE. THIS STEP IS REQUIRED TO RECORD THE TRUE BEHAVIOR OF THE ITEM IN THE PRESENCE OF AN INTERNAL MALFUNCTION OR FAILURE.

ONCE COMPLETE, THE COMPENSATING PROVISION SHALL BE WRITTEN TO THE FMEA WORKSHEET. THE WORKSHEET IS THEN SENT TO THE NEXT PROCESS (301.2.4.1.1A7) FOR FURTHER DATA ENTRY.

SOURCE OF DATA: MIL-STD-1629A

301.2.4.1.137

DETERME SEVERITY CLASSICIN

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

FMECA - FAILURE MODE EFFECTS AND CRITICALITY ANALYSIS

PURPOSE OF PROCESS: DETERMINE THE SEVERITY CLASSIFICATION CATEGORY FOR EACH FAILURE MODE AND ITEM ACCORDING TO THE FAILURE EFFECT. EFFECT ON THE FUNCTIONAL CONDITION OF THE ITEM UNDER ANALYSIS CAUSED BY LOSS OR DEGRADATION OF OUTPUT SHALL BE IDENTIFIED SO THE FAILURE MODE EFFECT WILL BE PROPERLY CATEGORIZED. FOR LOWER LEVELS OF INDENTURE WHERE EFFECTS ON HIGHER INDENTURE LEVELS ARE UNKNOWN, A FAILURE'S EFFECT ON THE INDENTURE LEVEL UNDER ANALYSIS SHALL BE DESCRIBED BY THE SEVERITY CLASSIFICATION CATEGORIES. SEVERITY CLASSIFICATION CATEGORIES CONSISTENT WITH MIL-STD-882 ARE DEFINED AS FOLLOWS:

- a. CATEGORY I CATASTROPHIC A FAILURE WHICH MAY CAUSE DEATH OR WEAPON SYSTEM LOSS (1.e. AIRCRAFT, TANK, MISSILE, SHIP, etc.)
- b. CATEGORY II CRITICAL A FAILURE WHICH MAY CAUSE SEVERE INJURY MAJOR PROPERTY DAMAGE, OR MAJOR SYSTEM DAMAGE WHICH WILL RESULT IN MISSION LOSS.
- C. CATEGORY III MARGINAL A FAILURE WHICH MAY CAUSE MINOR INJURY MINOR PROPERTY DAMAGE, OR MINOR SYSTEM DAMAGE WHICH WILL RESULT IN DELAY, LOSS OF AVAILABILITY OR MISSION DEGRADATION.
- d. CATEGORY IV MINOR A FAILURE NOT SERIOUS ENOUGH TO CAUSE INJURY, PROPERTY DAMAGE, OR SYSTEM DAMAGE, BUT WHICH WILL RESULT IN UNSCHEDULED MAINTENANCE OR REPAIR.

FOR FURTHER INSTRUCTIONS CONSULT MIL-STD-882.

ONCE DETERMINED, THE SEVERITY CLASSIFICATION SHALL BE WRITTEN TO THE FMEA WORKSHEET. THE WORKSHEET IS THEN SENT TO THE NEXT PROCESS (301.2.4.1.1A8) FOR FURTHER DATA ENTRY.

SOURCE OF DATA: MIL-STD-1629A, MIL-STD-882

TIME: 11:11

APJ PROJECT 966
TASK 301.2.4.1.1A PROCESSES

PAGE 5 EXCELERATOR 1.8

Label

Description

301.2.4.1.1A8

FINALIZE FIGA WKST W/ APPROP ACRONYMS: FMEA - FAILURE MODES AND EFFECTS ANALYSIS

FMECA - FAILURE MODES EFFECTS AND CRITICALITY ANALYSIS

REMARKS

PURPOSE OF PROCESS: FURNISH REMARKS PERTAINING TO AND CLARIFYING ANY OTHER COLUMN IN THE WORKSHEET. RECOMMENDATIONS FOR DESIGN IMPROVEMENTS SHALL BE RECORDED AND FURTHER AMPLIFIED IN THE FRECA REPORT. THIS ENTRY MAY ALSO INCLUDE UNUSUAL CONDITIONS, FAILURE EFFECTS OF REDUNDANT ITEMS, RECOGNITION OF PARTICULARLY CRITICAL DESIGN FEATURES OR ANY OTHER REMARKS THAT AMPLIFY THE LINE ENTRY. SINCE IT IS IMPROBABLE THAT ALL FAILURE MODES IN CATEGORY I AND CATEGORY II CAN BE DESIGNED OUT, INFORMATION SHALL BE PROVIDED THAT OTHER REASONABLE ACTIONS AND CONSIDERATIONS ARE OR HAVE BEEN ACCOMPLISHED TO REDUCE OCCURRENCE OF A GIVEN FAILURE MODE AND PROVIDE A QUALITATIVE BASIS OR RATIONALE FOR ACCEPTANCE OF THE DESIGN. THE RATIONALE FOR ACCEPTANCE OF CATEGORY I AND CATEGORY II FAILURE MODES SHALL ADDRESS THE FOLLOWING:

- a. DESIGN. FRATURES OF THE DESIGN THAT RELATE TO THE IDENTIFIED FAILURE MODE THAT MINIMIZE OCCURRENCE OF THE FAILURE MODE; i.e., SAFETY FACTORS, PARTS DERATING CRITERIA, ETC.
- b. Test. Tests accomplished that verify the design fratures and tests at hardware acceptance or during ground turnaround or maintenance that would detect the failure mode occurrence.
- C. INSPECTION. INSPECTION ACCOMPLISHED TO ENSURE THAT
 HARDWARE IS BEING BUILT TO DESIGN REQUIREMENTS; ALSO THE
 INSPECTION ACCOMPLISHED DURING TURNAROUND OPERATIONS OR
 MAINTENANCE THAT WOULD DETECT THE FAILURE MODE OR EVIDENCE OF
 CONDITIONS THAT COULD CAUSE THE FAILURE MODE.

ONCE COMPLETED, WORKSHEET DATA UNDER THE NEW DATA HEADING OF FREEA DATA SHALL BE SENT TO TASK 102 (CA ANALYSIS/PROCESS 301.2.4.1.2) TASK 103 (FRECA-MAINTAINABILITY INFORMATION/PROCESS 301.2.4.1.3) AND TASK 104 (DMEA/PROCESS 301.2.4.1.4) FOR FURTHER ANALYSIS IN THOSE TASKS. IT SHALL ALSO BE SENT TO PROCESS 301.2.4.1.6, THE CONSOLIDATION OF THE FRECA ANALYSIS, WHERE IT WILL BE ASSEMBLED ALONG WITH OTHER TASKS OF THE ANALYSIS INTO A FINAL AND PRESENTABLE REPORT.

SOURCE OF PROCESS: MIL-STD-1629A

APJ PROJECT 966 TASK 301.2.4.1.1A DATA FLOWS

PAGE 1 EXCELERATOR 1.8

TIME: 11:12

Label Description Name

COD/SYS

CODING

ACRONYMS LCN - LOGISTIC CONTROL NUMBER

SYSTEM

PURPOSE OF DATA: PROVIDE A SYSTEM THAT HAS CONSISTENT IDENTIFICATION OF INVESTIGATED SYSTEM FUNCTIONS AND EQUIPMENT FOR TRACKING FAILURE MODES. ANALYST SHALL ADHERE TO THE CODING SYSTEM OF MIL-STD-1388-2 (LCN), BASED ON THE HARDWARE BREAKDOWN STRUCTURE OF MIL-STD-881, WORK UNIT CODE NUMBERING SYSTEM OF MIL-STD-780, OR OTHER SIMILAR UNIFORM SYSTEMS. THE CODING SYSTEM SHALL BE CONSISTENT WITH THE RELIABILITY AND PUNCTIONAL BLOCK DIAGRAM NUMBERING SYSTEM TO PROVIDE COMPLETE VISIBILITY OF EACH FAILURE MODE AND ITS RELATIONSHIP TO THE SYSTEM. SOURCE OF DATA: PROCESS 301.2.4.1.5A4 (IDENTIFY CODING SYSTEM)

DES/DAT/DRWGS

DESIGN DATA ACRONYMS:

4 DRAWINGS .

PURPOSE OF DATA: IDENTIFY EACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM FUNCTION. SYSTEM DESIGN DATA AND DRAWINGS SHOULD DESCRIBE THE STSTEM'S INTERNAL AND INTERPACE PUNCTIONS, REGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE System. Design data should include either functional block diagrams or SCHEMATICS THAT FACILITATE CONSTRUCTION OF RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: SYSTEM DETAIL DESIGNER

DI-S-3604/S-126-1

DATA ITEM

ACRONYMS:

DESCRIPTION

s-126-1

DI-S-3604/ PURPOSE OF DATA: AID THE ANALYST IN DETERMINING FORMETS FOR FUNCTIONAL FLOW DIAGRAMS. THE DATA COMES IN THE FORM OF A DID UNDER THE TITLE:

> "FUNCTIONAL FLOW DIAGRAMS." SOURCE OF DATA: POLICY FILES

FAIL/CRIT

PAILURE

ACROMYNE:

CRITERIA

PURPOSE OF DATA: PROVIDE GENERAL STATEMENTS OF WHAT CONSTITUTES FAILURE OF THE ITEM IN TERMS OF PERFORMANCE PARAMETERS AND ALLOWANCE LIMITS FOR EACH SPECIFIC OUTPUT. THESE FAILURE CRITERIA SHOULD IN NO WAY CONFLICT WITH ANY DEFINITIONS SPECIFIED BY THE FROCURING ACTIVITY.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

FAIL/DET/METE

FAILURE

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

DETECTION

METHOD

FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

PURPOSE OF DATA: PROVIDE THE ANALYST WITH INFORMATION PERTAINING TO THE FAILURE DETECTION MEANS NECESSARY TO COMPLETE THE FINCA MAINTAINABILITY WORKSHEET. THE FAILURE DETECTION MEANS SHALL CONTAIN DESCRIPTIONS OF METHODS BY WHICH OCCURRENCE OF THE FAILURE MODE MAY BE DETECTED BY THE OPERATOR

SOURCE OF DATA: PROCESS 301.2.4.1.1A5 (DETERMINE FAILURE DETECTION METHODS)

APJ PROJECT 966

PAGE 2 TASK 301.2.4.1.1A DATA FLOWS EXCELERATOR 1.8 TIME: 11:12

| Name | | Description |
|------------|----------------------------------|---|
| | | ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS LSAR - LOGISTIC SUPPORT ANALYSIS RECORD LCH - LOGISTIC CONTROL NUMBER PURPOSE OF DATA: WRITE TO THE APPROPRIATE LSAR RECORD (RECORD B1, CARD B14, BLOCK 6), THE FAILURE EFFECTS DATA DETERMINED IN THE FMEA AMALYSIS. THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME CARD. SOURCE OF DATA: PROCESS 301.2.4.1.1A4 (DETERMINE FAILURE EFFECTS) |
| FAIL/MOD/C | FAILURE MODE AND CAUSES | ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS LSAR - LOGISTIC SUPPORT ANALYSIS RECORD LCN - LOGISTIC CONTROL NUMBER PURPOSE OF DATA: WRITE THE FAILURE MODE AND CAUSE DATA TO THE APPROPRIATE LSAR RECORD (RECORD B1, CARD B13, BLOCK 6). DATA SHALL BE WRITTEN ALONGSIDE ITS APPROPRIATE IDENTIFICATION NUMBER [LCN] (LOCATED IN BLOCK 1 OF THE SAME LSAR CARD). SOURCE OF DATA: PROCESS 301.2.4.1.1A3 (DETERMINE FAILURE MODES, CAUSES AND PHASES) |
| FMC | FAILURE MODE CODE VALUE | ACRONUMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD . PURPOSE OF DATA: PROVIDE THE LSAR WITH EACH IDENTIFIED ITEM'S FAILURE MODE CODE. SOURCE OF DATA: PROCESS 301.2.4.1.1A9B2 (DETERMINE FAILURE MODE CODE VALUE) |
| FME/DTA | FMEA DATA | ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS LCN - LOGISTIC CONTROL NUMBER PURPOSE OF DATA: PROVIDE COMPLETED FMEA ANALYSIS WORKSHEET FOR TRANSFERRAL TO OTHER TASKS REQUIRING THE AFOREMENTIONED CONTENTS. DATA IS IN A TABULAR FORM; COLUMNS WITHIN THE TABLE HOLD THE FUNCTIONAL MARRATIVES PERTAINING TO EACH COLUMN HEADING. THE DATA IS THE SAME AS |

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)

TRANSFERRED THROUGH THE FMEA TASK UNDER THE HEADING OF FMEA WORKSHEET DATA; HOMEVER, THIS DATA IS COMPLETE. THE FOLLOWING WILL BE FOUND IN

C. FUNCTION

THE DATA BANK:

- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - c. END EFFECTS
- G. FAILURE DETECTION MEANS
- . H. COMPENSATING PROVISIONS
 - I. SEVERITY CLASS
 - J. REMARKS

SOURCE OF DATA: FMEA ANALYSIS TASK 101 (PROCESS 301.2.4.1.1)

TIME: 11:12

APJ PROJECT 966

TASK 301.2.4.1.1A DATA FLOWS

Label

Description

FMEA/WKST

PMEA WORKSHERT ACRONYMS: FMEA - FAILURE MODE AND EFFECTS AMALYSIS

LCH - LOGISTIC CONTROL NUMBER

DATA

PURPOSE OF DATA: PROVIDE THE AMALYST WITH AM UP-TO-DATE LISTING OF THE FMEA DATA ENTERED ONTO THE FMEA WORKSHEET. ONCE ENTERED, DATA MAY 98 UPDATED OR USED FOR FURTHER AMALYSIS WITHIN THE FMEA TASK. DATA WILL CONTINUE TO BE ENTERED UNTIL EACH TASK IS CONFLETE, AND MAY CONTAIN ANT OR ALL OF THE FOLLOWING:

PAGE

EXCELERATOR 1.0

3

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- P. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - C. END EFFECTS
- G. FAILURE DETECTION METHOD
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
- J. REMARKS

FUNCTION OF THE ITEM.

THE DATA FLOWS THROUGHOUT THE PROCESSES WITHIN THE FMEA TASK. SOURCE OF DATA: PROCESSES WITHIN THE FMEA ANALYSIS

FMI

FAILURE MODE

ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

ADP - AUTOMATED DATA PROCESSING

INDICATOR

VALUE

PURPOSE OF DATA: IDENTIFY THE FAILURE MODE INDICATOR VALUE MANDATORY

FOR LSAR ADP PROCESSING TO ITS PARTICULAR LSAR LOCATION.

SOURCE OF DATA: PROCESS 301.2.4.1.1A9B1 (DETERMINE FAILURE MODE INDICATOR VALUE)

GEN/PRT/LST

GENERIC

ACRONYM: FMECA - FAILURE MODES EFFECTS AND CRITICALITY ANALYSIS

PARTS

LIST

PURPOSE OF DATA: PROVIDE THE ANALYST WITH A LIST OF THE DIFFERENT PARTS COMPRISING THE WORK BREAKDOWN STRUCTURE FOR THE DEVELOPMENTAL ITEM/SYSTEM, RELATING THE PARTS TO THE VARIOUS INDENTURE LEVELS UNDER INVESTIGATION. DATA SHALL BE IN THE FORM OF A LIST, WITH EACH PART RELATED TO AND COINCIDING WITH THE IDENTIFICATION NUMBER ASSIGNED TO THE PART THROUGH THE CODING SYSTEM CHOSEN IN THE FMSCA PLAN. PARTS SHALL BE LISTED BY PHYSICAL ATTRIBUTES AND CONTAIN A DESCRIPTION OF THE

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL ATTRIBUTES)

APJ PROJECT 966
TASK 301.2.4.1.1A DATA FLOWS

PAGE 4
EXCELERATOR 1.0

TIME: 11:12

Name Label Description

ID#

NUMBER

IDENTIFICIN ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

ALC - ALTERNATE LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: INFORM THE AMALYST OF THE IDENTITY OF THE ITEM/
FUNCTION/PHASE IN RELATION TO THE OTHER PROCESS DATA. TRANSER THE
IDENTIFICATION NUMBER (LCN AND ALC), ALONG WITH THE OTHER PROCESS DATA,
TO THE APPROPRIATE LSAR RECORD AND CARD. THE FORMAT OF THE
IDENTIFICATION NUMBER WILL BE DETERMINED IN THE FRECA PLAN
(MIL-STD-1388-2).

SOURCE OF DATA: CODING SYSTEM IS DETERMINED IN THE FMECA PLAN, BUT
THE IDENTIFICATION NUMBER IS ASSIGNED IN PROCESS
301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL
ATTRIBUTES) IN THE FMEA

IND/LVL

Indenture

ACRONYMS:

LEVEL

PURPOSE OF DATA: PROVIDE THE ANALYST WITH DETAILED EREAKDOWN OF THE SYSTEM TO BE INVESTIGATED. THE INDENTURE LEVEL APPLIES TO THE SYSTEM HARDWARE OR FUNCTIONAL LEVEL AT WHICH FAILURES ARE POSTULATED. UNLESS OTHERWISE SPECIFIED, THE ANALYST SHALL ESTABLISH THE LOWEST INDENTURE LEVEL OF ANALYSIS.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

ITM/FUN

ITEM

ACRONYMS: FMEA - FAILURE MODE AND EFFECT ANALYSIS

FUNCTION

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

PURPOSE OF DATA: WRITE TO THE APPROPRIATE LSAR RECORD (RECORD B1, CARD B6, BLOCK 4) THE ITEM FUNCTION DATA DETERMINED IN THE FMEA AMALYSIS. THE DATA SHALL BE WRITTEN ALONGSIDE AN APPROPRIATE IDENTIFICATION NUMBER LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: FROCESS 301.2.4.1.1A2 (INITIATE FMRA WORKSHRET)

MIL-M-24100

MIL-M-24100 ACRONYMS:

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ILLUSTRATIONS AND GUIDANCE FOR DEVELOPING FUNCTIONAL BLOCK DIAGRAMS. THESE ILLUSTRATIONS MAY ASSIST THE ANALYST IN DEVELOPING THE FUNCTIONAL BLOCK DIAGRAMS. THE MANUAL IS ENTITLED: "MILITARY SPECIFICATION MANUALS, TECHNICAL: FUNCTIONALLY ORIENTED MAINTENANCE MANUALS (FOMM) FOR EQUIPMENT AND

SOURE OF DATA: POLICY FILES

SYSTEMS."

MIL-STD-756

MIL-STD-756 ACRONYMS:

PURPOSE OF DATA: PROVIDE THE ANALYST WITH COMMON GROUND RULES FOR TECHNIQUES AND DATA SOURCES USED TO FORMULATE RELIABILITY MODELS AND PREDICTIONS SO THEY MAY BE UNIFORMLY APPLIED AND INTERPRETED. THIS STANDARD ("RELIABILITY MODELING AND PREDICTION") ESTABLISHES PROCEDURES AND GROUND RULES INTENDED TO ACHIEVE THIS PURPOSE.

AND GROUND RODED INTERNALS TO NO.

SOURCE OF DATA: POLICY FILES

TIME: 11:12

APJ PROJECT 966

TASK 301.2.4.1.1A DATA FLOWS

PAGE 5
EXCELERATOR 1.8

Name

Label

Description

MIL-STD-881

MIL-STD-881 ACRONYMS:

WORK BREAKDN

STRUCTURES PURPOSE OF DATA: AID THE AMALYST BY PROVIDING GUIDANCE IN PREPARING
FOR DEFENSE A STANDARD WORK BREAKDOWN STRUCTURE. DATA IS IN THE FORM OF A MILITARY
MATER'L ITEM STANDARD PAMPHLET, "WORK BREAKDOWN STRUCTURES FOR DEFENSE MATERIEL."

THE MIL-STD IDENTIFIES ARMY MATERIEL BY GENERAL CLASSIFICATIONS:

- 1. AIRCRAFT SYSTEM
- 2. ELECTRONICS SYSTEM
- 3. MISSILE SYSTEM
- 4. ORDNANCE SYSTEM
- 5. SHIP SYSTEM
- 6. SPACE SYSTEM
- 7. SURFACE VEHICLE SYSTEM

EACH OF THE MAJOR CATEGORIES (LEVEL 1 ITEMS) IS FURTHER STRATIFIED INTO MAJOR SYSTEMS (LEVEL 2 ITEMS). AS AN EXAMPLE, AIRCRAFT SYSTEMS ARE BROKEN DOWN INTO THE FOLLOWING MAJOR SYSTEMS:

- 1. AIR VEHICLE
- 2. TRAINING
- 3. PECULIAR SUPPORT EQUIPMENT
- 4. SYSTEM TEST AND EVALUATION
- 5. SYSTEM/PROJECT MANAGEMENT
- 6. DATA
- 7. OPERATIONAL/SITE ACTIVATION
- 8. COMMON SUPPORT EQUIPMENT
- 9. INDUSTRIAL FACILITIES
- 10. INITIAL SPARES AND INITIAL REPAIR PARTS

LEVEL 3 ITEMS CONTAIN THE LAST INDENTURE FOR WHICH GUIDANCE IS PROVIDED. THIS LEVEL ADDRESSES SUCH ITEMS AS AIRFRAME, PROPULSION UNITS, COMMUNICATIONS, ETC. HOWEVER, GUIDANCE IN THE MIL-STD STATES THAT ... "THE PROJECT SUMMARY WBS WILL BE TAILORED TO THE PROJECT OBJECTIVES.."

SOURCE OF DATA: POLICY FILES

MIL-STD-882

MIL-STD-882 ACRONYMS:

PURPOSE OF DATA: AID THE ANALYST IN DETERMINING SEVERITY

CLASSIFICATIONS. DATA COMES IN THE FORM OF A MILITARY STANDARD

PAMPHLET.

SOURCE OF DATA: POLICY FILES

MIS/PH/OP/MOD

MISSION

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

PHASE AND

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

OPERATIONAL

LCN - LOGISTIC CONTROL NUMBER

MODES

PURPOSE OF DATA: WRITE THE MISSION PHASE AND OPERATIONAL MODE DATA TO THE APPROPRIATE LSAR RECORD (RECORD B1, CARD B13, BLOCK 8) ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN) LOCATED AT BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.1A3 (DETERMINE FAILURE MODES CAUSES AND PHASES)

TIME: 11:12

APJ PROJECT 966

TASK 301.2.4.1.1A DATA FLOWS

PAGE EXCELERATOR 1.8

Name Label Description MPC MISSION ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

PHASE

CODE VALUE PURPOSE OF DATA: PROVIDE THE LSAR WITH IMPORTANT MISSION PHASE CODE DATA

HECESSARY FOR THE AUTOMATED LSAR.

SOURCE OF DATA: PROCESS 301.2.4.1.1A9B3

REL/DATA

RELIABILITY ACRONYM:

DATA

PURPOSE OF DATA: PROVIDE THE ANALYST WITH APPROPRIATE RELIABILITY DATA. DETERMINATION OF THE POSSIBLE AND PROBABLE FAILURE MODES REQUIRES AM ANALYSIS OF RELIABILITY DATA ON THE ITEM SELECTED TO PERFORM RACH SYSTEM'S INTERNAL FUNCTIONS. IT IS ALWAYS DESIRABLE TO USE DATA RESULTING FROM RELIABILITY TESTS ON THE SPECIFIC EQUIPMENT TO BE USED. PERFORMED UNDER REALISTIC CONDITIONS. WHEN SUCH TESTS ARE NOT AVAILABLE, RELIABILITY DATA FROM MIL-HDBK-217 OR FROM OPERATIONAL EXPERIENCE AND TESTS PERFORMED UNDER SIMILAR USE COMDITIONS ON ITEMS SIMILAR TO THOSE IN THE SYSTEM SHOULD BE USED. SOURCE OF DATA: HISTORICAL FILES OR TEST RESULTS

REP/MOD/DTA

REPLACEABLE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

MODULE IN SYSTEM DATA

> PURPOSE OF DATA: INFORM THE ANALYST THAT THE IDENTIFIED ITEM/ITEMS ARE REPLACEABLE AND REQUIRE A SEPARATE FMEA ANALYSIS. DATA IN THIS FLOW SHALL ACT AS A PROMPT FOR A NEW FMECA PLAN TO BE DEVELOPED, AND THUS A NEW FMEA ANALYSIS FOR THE MODULE.

> SOURCE OF DATA: PROCESS 301.2.4.1.1A3 (DETERMINE PAILURE MODES CAUSES AND PHASES)

SYS/DEF

SYSTEM

ACRONYM:

DEFINITION

purpose of data: Inform analyst of the definition of the system INVESTIGATED.

SYSTEM DEFINITION IS A FUNCTIONAL HARRATIVE DEVELOPED FOR RACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICH INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. NARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL. MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS, OUTPUT OF BACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART FAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

DATE: 10-APR-88 TIME: 11:12

APJ PROJECT 966

TASK 301.2.4.1.1A DATA FLOWS

PAGE EXCELERATOR 1.8

Description

TECH/SP & DEV/PLNS

TECHNICAL

ACRONYM: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

SPECIFICATES

PLANS

6 DEVELOPMENT PURPOSE OF DATA: ASSIST THE AMALYST IN DEVELOPING THE FIRCA. TECHNICAL SPECIFICATIONS AND DEVELOPMENT PLANS DESCRIBE WHAT COMSTITUTES AND CONTRIBUTES TO THE VARIOUS TYPES OF SYSTEM FAILURE. SYSTEM OBJECTIVES WILL BE STATED, AND DESIGN AND TEST REQUIREMENTS SPECIFIED FOR OPERATION, RELIABILITY AND MAINTAINABILITY. DETAILED INFORMATION IN THE PLANS MAY PROVIDE OPERATIONAL AND PUNCTIONAL BLOCK DIAGRAMS SHOWING THE GROSS FUNCTIONS THE SYSTEM MUST PERFORM FOR SUCCESSFUL OPERATION. TIME LINES, DIAGRAMS AND CHARTS AID IN DETERMINING THE VARIOUS MEANS OF FAILURE DETECTION AND CORRECTION.

> INFORMATION FOR DEVELOPING MISSION AND ENVIRONMENTAL PROFILES WILL DESCRIBE THE MISSION PERFORMANCE REQUIREMENTS IN TERMS OF FUNCTIONS AND TASKS TO BE PERFORMED, AND RELATE THEM TO THE ANTICIPATED ENVIRONMENTS FOR EACH MISSION PHASE AND OPERATING MODE. FUNCTION-TIME RELATIONSHIP OF THE ENVIRONMENTAL CONDITIONS WILL BE DEVELOPED. A DEFINITION FOR THE OPERATIONAL STRESSES THE SYSTEM IS EXPECTED TO UNDERGO, AS WELL AS FAILURE DEFINITIONS, WILL RITHER BE PROVIDED OR MUST BE DEVELOPED.

SOURCE OF DATA: CONTRACT REQUIREMENTS

SOURCE OF DATA: INPUT FROM TASK 303

TR/OFF/STDY/RPT

TRADE OFF

ACRONYM: FMEA - FAILURE MODES AND EFFECTS ANALYSIS

STUDY REPORTS

PURPOSE OF DATA: ASSIST IN THE DERIVATION OF THE SYSTEM DEFINITION. REPORTS SHOULD IDENTIFY AREAS OF MARGINAL AND STATE-OF-THE-ART DESIGN, AND EXPLAIN ANY DESIGN COMPROMISES AND OPERATING RESTRAINTS ACREED UPON. THIS INFORMATION WILL AID IN DETERMINING THE POSSIBLE AND MOST PROBABLE FAILURE MODES AND CAUSES IN THE SYSTEM.

TIME: 23:32

APJ PROJECT 966

TASK 301.2.4.1.1A DATA STORES

PAGE EXCELERATOR 1.8

Name

Label Description

HIST/FILE

HISTORICAL DATA CONTAINS DATA PREVIOUSLY ACQUIRED ON THE ITEM UNDER INVESTIGATION (OR

FILE

SIMILAR SYSTEM), AND MAY ADDRESS THE FOLLOWING AREAS (TO BE TREATED

SEPARATELY):

- 1. RELIABILITY DATA
- 2. FAILURE RATE DATA
- 3. SPARES AND SPARE FUNDING DATA

APJ PROJECT 966

TASK 301.2.4.1.1A DATA STORES

PAGE 2 EXCELERATOR 1.8

TIME: 23:32

Labe

Description

P/F

POLICY FILES

CONTAINS THOSE MILITARY PUBLICATIONS, DECISION PAPERS, MISSIONS & FUNCTIONS, ETC., NEEDED TO ESTABLISH THE LOGISTICAL SUPPORT AND REVIEW REQUIREMENTS OF THE ITEM/EQUIPMENT DEVELOPMENT PROGRAM.

THIS DATA STORE INCLUDES:

- 1. AR 700-127 ILS
- 2. MIL-SID 881A (FB)
- 3. MIL-STD 1388-1 LSA
- 4. MIL-STD 1388-2 LSAR
- 5. MIL-STD 152, TECH REVIEW GUIDELINES
- 6. DA PAM 700-28, ILS REVIEW GUIDELINES
- 7. MIL-STD 810, ENVIRONMENTAL TEST METHODS
- 8. MIL-STD 781, RELIABILITY DESIGN GUIDE
- 9. MIL-STD 2108, CLIMATIC EXTREMES FOR MIL EQUIPMENT
- 10. AR 70-38, ILS PREPARATION
- 11. MIL-STD 470, 471 MAINTAINABILITY STANDARDS
- 12. AMC PAM 700-4, LOGISTICS TECHNIQUES (WITH PALMAN)
- 13. DA PAM 700-28, INTEGRATED SUPPORT PROGRAM ASSESSMENT ISSUES AND CRITERIA
- 14. MIL-STD-780, CODING SYSTEM
- 15. MIL-STD-882, SYSTEM SAFETY PROGRAM REQUIREMENTS
- 16. MIL-STD-1629, PROCEDURES FOR FMECA
- 17. MIL-STD-756, RELIABILITY MODELING & PREDICTIONS
- 18. DI-S-3604, FUNCTIONAL FLOW DIAGRAM
- 19. MIL-M-24100B, FOMM
- 20. AR 725-50, REQUISITIONING, RECEIPT AND ISSUE SYSTEM
- 21. DI-R-7112, MAINTAINABILITY DEMONSTRATION TEST PLAN
- 22. DI-R-2129, MAINTAINABILITY DEMONSTRATION PLAN
- 23. DI-R-7113, MAINTAINABILITY DEMONSTRATION REPORT 24. DI-R-7109, MAINTAINABILITY ANALYSIS REPORT
- 25. DI-R-7105, DATA COLLECTION, ANALYSIS AND CORRECTIVE ACTION SYSTEM REPORTS
- 26. DI-R-7085, FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS
 REPORT
- 27. DI-R-7110, MAINTAINABILITY DESIGN CRITERIA PLAN
- 28. DI-R-7107, MAINTAINABILITY ALLOCATIONS REPORT
- 29. DI-R-7106, MAINTAINABILITY MODELLING REPORT
- 30. DI-R-7108, MAINTAINABILITY PREDICTIONS REPORT
- 31. MIL-HDBK-472, MAINTAINABILITY PREDICTION
- 32. DI-R-7111, INPUTS TO THE DETAILED MAINTENANCE PLAN AND LOGISTICS SUPPORT ANALYSIS
- 33. DI-R-2130A, MAINTAINABILITY DEMONSTRATION REPORT
- 34. MIL-STD-785B, RELIABILITY PROGRAM FOR SYSTEMS AND EQUIPMENT
- 35. DI-R-7079, RELIABILITY PROGRAM PLAN
- 36. DI-R-7080, RELIABILITY STATUS REPORT
- 37. DI-R-7041, FAILURE SUMMARY AND ANALYSIS REPORT
- 38. DI-R-7081, RELIABILITY MATHEMATICAL MODEL(S)
- 39. DI-R-2114, RELIABILITY ALLOCATION REPORT
- 40. DI-R-7082, RELIABILITY PREDICTIONS REPORT
- 41. DI-R-1734, FAILURE MODES, EFFECTS, AND CRITICALITY REPORT
- 42. DI-R-2115A, FAILURE MODE AND EFFECT ANALYSIS REPORT
- 43. DI-R-7083, SNEAK CIRCUIT ANALYSIS REPORT
- 44. DI-R-7084, ELECTRONIC PARTS/CIRCUITS TOLERANCE ANALYSIS REPORT
- 45. DI-R-35011, CRITICAL ITEM CONTROL PLAN

TIME: 23:32

APJ PROJECT 966

TASK 301.2.4.1.1a DATA STORES

PAGE

EXCELERATOR 1.8

Name

Label

Description

- 46. DI-R-7040, BURN-IN TEST REPORT
- 47. DI-R-7033, RELIABILITY TEST PLAN
- 48. DI-R-7035, RELIABILITY TEST AND DEMONSTRATION PROCEDURES
- 49. DI-R-7034, RELIABILITY TEST AND DEMONSTRATION REPORTS
- 50. MIL-STD-965, PARTS CONTROL PROGRAM

APJ PROJECT 966

TIME: 12:25 TASK 301.2.4.1.1A EXTERNAL ENTITIES EXCELERATOR 1.8

| Name | | Description |
|---------|--------------------------------|---|
| B/8/1 | RECORD B | THIS ENTITY REFERS TO A LOCATION ON A LOGISTIC SUPPORT ANALYSIS RECORD (LSAR). THE LOCATION ON THE LSAR IS RECORD B, CARD B8, BLOCK 1. THIS AREA HOLDS THE IDENTIFICATION NUMBER (LCN) REFERENCING THE ITEM FUNCTION DEVELOPED IN THE FMEA ANALYSIS. |
| B/8/4 | RECORD B CARD B8 BLOCK 4 | THIS ENTITY REFERS TO A LOCATION ON A LOGISTIC SUPPORT ANALYSIS RECORD (LSAR). THE LOCATION ON THE LSAR IS RECORD B, CARD BS, BLOCK 4. THIS AREA HOLDS THE ITEM FUNCTION DEVELOPED IN THE FMEA ANALYSIS. |
| B1/13/1 | REC B1 CARD B13 BLOCK 1 | THIS ENTITY REFERS TO A LOCATION ON A LOGISTIC SUPPORT ANALYSIS RECORD (RECORD B1, CARD B13, BLOCK 1). THIS AREA HOLDS THE IDENTIFICATION NUMBER (LCN) REFERENCING THE MISSION PEARE AND OPERATIONAL MODE, AND FAILURE MODES AND CAUSES INFORMATION DEVELOPED IN THE PARA ANALYSIS. |
| B1/13/3 | REC B1 CARD B13 BLOCK 3 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD FMRA - FAILURE MODE AND EFFECTS ANALYSIS THIS ENTITY PUTS THE FAILURE MODE INDICATOR DETERMINED IN THE FMEA INTO LSAR RECORD B1, CARD B13, BLOCK 3. |
| B1/13/5 | REC B1 CARD B13 BLOCK 5 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD THIS ENTITY TRANSFERS DATA RECIEVED TO ITS APPROPRIATE LSAR LOCATION. THE LOCATION FOR THIS RECORD IS BLOCK 5 OF RECORD B1, CARD B13. THE DATA RECIEVED IS THE FAILURE MODE CODE. |
| B1/13/6 | REC B1 CARD B13 BLOCK 6 | THIS ENTITY REFERS TO RECORD B1, CARD B13, BLOCK 8 ON THE LSAR CARD. THIS AREA HOLDS THE FAILURE MODES AND CAUSES INFORMATION DEVELOPED IN THE FMEA ANALYSIS. |
| B1/13/7 | REC B1 CARD B13 BLOCK 7 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD THIS ENTITY TAKES THE DATA (MISSION PHASE CODE VALUE) AND TRANSFERS IT TO ITS APPROPRIATE LSAR LOCATION. THE LSAR LOCATION IS RECORD B1, CARD B13, BLOCK 7. |
| B1/13/8 | REC B1 CARD B13 BLOCK 8 | THIS ENTITY REFERS TO A LOCATION ON A LOGISTIC SUPPORT ANALYSIS RECORD (LSAR). THE LOCATION ON THE LSAR IS RECORD B1, CARD B13, BLOCK 8. THIS AREA HOLDS THE MISSION PHASE AND OPERATIONAL MODE INFORMATION DEVELOPED IN THE FMEA ANALYSIS. |
| B1/14/1 | REC B1 CARD B14 BLOCK 1 | THIS ENTITY REFERS TO A LOCATION ON AN LSAR CARD (RECORD B1, CARD B14, BLOCK 1). DATA WRITTEN TO THIS LOCATION IS THE IDENTIFICATION NUMBER (LOGISTIC CONTROL NUMBER) FOR THE RESPECTIVE DAMAGE/FAILURE EFFECTS DETERMINED IN THE FMECA. |
| B1/14/6 | REC B1 CARD B14 BLOCK 6 | THIS ENTITY REFERS TO AN LSAR LOCATION (RECORD B1, CARD B14, BLOCK 6). THIS RECORD SHALL CONTAIN THE DAMAGE/FAILURE EFFECTS DATA DETERMINED IN THE FMECA. |

Designer

TIME: 12:35

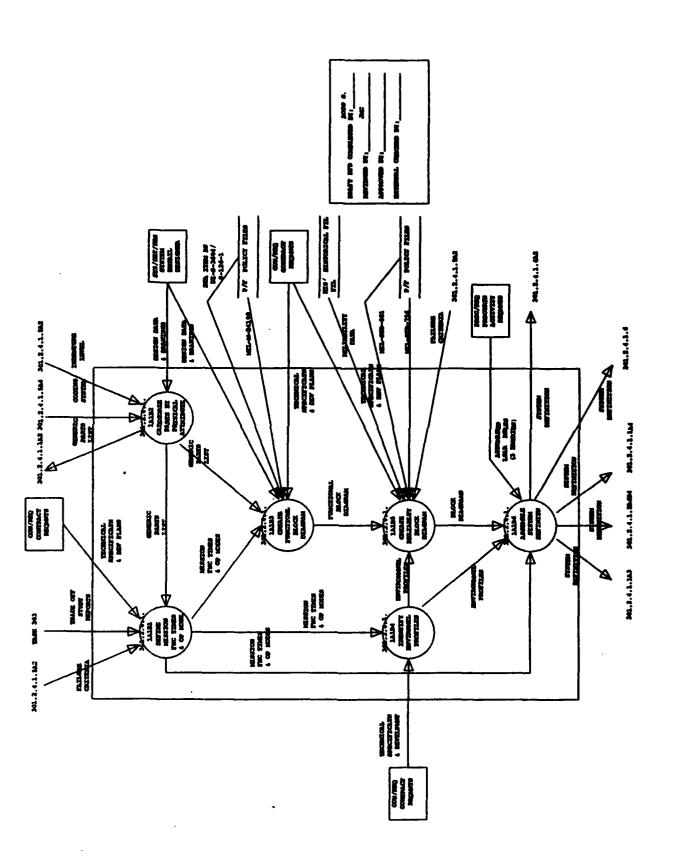
APJ PROJECT 966

TASK 301.2.4.1.1A EXTERNAL ENTITIES

PAGE 2 EXCELERATOR 1.8

| Name | Label | Description |
|-------------|---------------------------------|---|
| CON/REQ | CONTRACT REQUES | THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT, AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FRECA: 1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL PLANS 2. ACQUISITION SCHEDULE 3. THREAT MECHANISM DATA |
| PROC/REQ | PROCURIN ACTIVITY REQMMTS | ACRONYMS: THIS ENTITY REFERS TO THE PROCURING ACTIVITY. IT IS CONSULTED WHEN PLANS OR OTHER ELEMENTS MUST BE APPROVED. |
| SYS/DET/DES | System Detail | THIS ENTITY REFERS TO THE DESIGNER OF THE SYSTEM BRING INVESTIGATED. IT SUPPLIES ENGINEERING DESIGN DATA AND DRAWINGS. |

APPENDIX B
SUBTASK 301.2.4.1.1A1B



TTMR: 11:16

APJ PROJECT 966

PAGE EXCELERATOR 1.8 TASK 301.2.4.1.1A1B PROCESSES

1

Name

Label

Description

301.2.4.1.1A1B1

DEFINE

MISSION

PHC TIMES & OP MODE PURPOSE OF PROCESS: DEFINE EACH MISSION IN TERMS OF FUNCTIONS WHICH IDENTIFY THE TASK TO BE PERFORMED AND THE FUNCTIONAL MODE OF OPERATION FOR PERFORMING THE SPECIFIC FUNCTION. MISSION FUNCTIONS AND OPERATIONAL MODES SHALL BE IDENTIFIED, STARTING AT THE HIGHEST STSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE WORK BREAKDOWN STRUCTURE TO BE AWALYZED.

STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES SHALL ALSO BE IDENTIFIED. WHEN MORE THAN ONE METHOD OF PERFORMING A PARTICULAR FUNCTION IS AVAILABLE. THE ALTERNATIVE OPERATIONAL MODE SHALL BE IDENTIFIED. ALL MULTIPLE FUNCTIONS UTILIZING DIFFERENT EQUIPMENT OR GROUPS OF EQUIPMENT ALSO SHALL BE IDENTIFIED. THE FUNCTIONS AND OUTPUTS YOR EACH INDENTURE LEVEL MAY ALSO BE PRESENTED IN A FUNCTION-OUTPUT LIST OR IN NARRATIVE FORM.

A QUANTITATIVE STATEMENT OF SYSTEM FUNCTION-TIME REQUIREMENTS SHALL BE DEVELOPED. FUNCTION-TIME REQUIREMENTS SHALL BE DEVELOPED FOR ITEMS WHICH OPERATE IN DIFFERENT OPERATIONAL MODES DURING DIFFERENT MISSION PHASES AND FOR ITEMS WHICH FUNCTION ONLY IF REQUIRED.

ONCE THE PROCESS IS COMPLETE, THE DATA IN MARRATIVE FORM IS SENT to aid in the creation of functional block diagrams (process 301.2.4.1.1AlB3) AND IDENTIFICATION OF ENVIRONMENTAL PROFILES (PROCESS 301.2.4.1.1A1R4). THE DATA SHALL ALSO BE WRITTEN TO PROCESS 301.2.4.1.1A1B6 (ASSEMBLE SYSTEM DEFINITION) FOR INCLUSION IN THE NARRATIVE OF THE SYSTEM DEFINITION. SOURCE OF PROCESS: MIL-HDBK-1629A

301.2.4.1.13182

CATEGORZE

PARTS BY PHYSICAL ATTRIBUTE

ACRONYMS: FMRA - FAILURE MODE AND EFFECTS ANALYSIS

FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

LSAR - LOGISTIC SUPPORT AMALYSIS RECORD

LCM - LOGISTICS CONTROL NUMBER

ALC - ALTERNATE LOGISTIC SUPPORT ANALYSIS CONTROL NUMBER

CODE

CSC - CARD SEQUENCING CODE

PURPOSE OF PROCESS: CREATE A LIST WHICH WILL BE UTILIZED FURTHER IN THE CREATION OF THE SYSTEM DEFINITION. THE LIST WILL BE THE ITEM BREAKDOME STRUCTURE ITEMIZING EACH INDENTURE LEVEL OF ANALYSIS. ITEMS WILL BE CATEGORIZED BY PHYSICAL ATTRIBUTES, AND INCLUDE A GENERAL STATEMENT ABOUT THE FUNCTION OF THE ITEM.

EACH PART LISTED SHALL BE IDENTIFIED BY THE CODING SYSTEM DETERMINED IN THE FMECA PLAN. IF THE LSAR IS REQUIRED. THE CODING SYSTEM SHALL MATCH THAT OF THE LSAR'S LCN. FOR THE AUTOMATED LSAR. AN ALC AND CSC ARE REQUIRED. THESE VALUES ARE FURTHER EXPLAINED IN MIL-STD-1388-2A.

ONCE COMPLETED, THE LIST WILL BE SENT TO PROCESSES 301.2.4.1.1A1B2 (DEFINE MISSION FUNCTION TIMES AND OPERATIONAL MODES). PROCESS 301.2.4.1.1A1B3 (CREATE FUNCTIONAL BLOCK DIAGRAM), PROCESS 301.2.4.1.1A2 (INITIATE FMEA WORKSHEET). DATA SHALL BE IN THE FORM OF A LIST ORGANIZED BY PHYSICAL ATTRIBUTES OF THE PARTS. SOURCE OF PROCESS: MIL-STD-1388-2A

TTME: 11:16

APJ PROJECT 966
TASK 301.2.4.1.1A1B PROCESSES

PAGE 2 EXCELERATOR 1.8

Label

Description

301.2.4.1.1A1B3

CREATE

ACRONYMS: FMECA - FAILURE MODES EFFECTS AND CRITICALITY ANALYSIS

PUNCTIONL

BLOCK DIAGRAM PURPOSE OF PROCESS: CREATE A FUNCTIONAL BLOCK DIAGRAM, IF NOT ALREADY PROVIDED, FOR THE SYSTEM DEFINITION. THE FUNCTIONAL BLOCK DIAGRAM SHALL UTILIZE PROCEDURES AND TECHNIQUES FOR DEVELOPING MAJOR FUNCTION DIAGRAMS FOR GUIDANCE IN DEVELOPMENT (SEE MIL-STD-756).

A UNIFORM NUMBERING SYSTEM IS REQUIRED TO PROVIDE TRACEABILITY AND TRACKING THROUGH ALL LEVELS OF INDENTURE. THIS NUMBERING SYSTEM SHALL BE THE SAME AS USED IN OTHER RELIABILITY AND/OR MAINTAINABILITY PROGRAMS FOR THE SYSTEM IN QUESTION. THE NUMBERING SYSTEM SHALL BE DEFINED IN THE PHECA PLAN. MIL-STD-881 PROVIDES GUIDANCE FOR DEFENSE MATERIEL WORK BREAKDOWN STRUCTURE CODING THAT CAN BE USED AS A GUIDE IN DEVELOPING A CONSISTENT AND LOGICAL IDENTIFICATION CODE FOR BLOCK DIAGRAMS.

ONCE COMPLETED, THE FUNCTIONAL BLOCK DIAGRAM SHALL BE SENT TO THE RELIABILITY BLOCK DIAGRAM (PROCESS 301.2.4.1.1A1B5) FOR ASSISTANCE IN THE DEVELOPMENT THEREOF (E.G., KEEPING UNIFORM NUMBERING SYSTEM, ETC.), AND FROM THERE, SENT ALONG WITH THE RELIABILITY DIAGRAM TO PROCESS 301.2.4.1.1A1B6 FOR INCLUSION IN THE SYSTEM DEFINITION.

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-881

301.2.4.1.1A1B4

IDENTIFY

ACRONYME:

ENVIRNMTL

PROFILES

PURPOSE OF PROCESS: DEVELOP ENVIRONMENTAL PROFILES WEICH PRESENT THE ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE. WHEN A SYSTEM IS UTILIZED IN MORE THAN ONE ENVIRONMENT, EACH ENVIRONMENTAL PROFILE SHALL BE DESCRIBED. THE INTENDED USE THROUGH TIME OF THE SYSTEM AND ITS EQUIPMENTS SHALL BE DEVELOPED FROM THE MISSION TIME STATEMENTS FOR EACH ENVIRONMENTAL PROFILE. THE USE TIME-ENVIRONMENT PHASING DETERMINES TIME-STRESS RELATIONSHIPS AND THE PEASIBILITY OF FAILURE DETECTION METHODS AND COMPEMBATING PROVISIONS IN THE OPERATING SYSTEM.

ONCE COMPLETE, THE ENVIRONMENTAL PROFILES SHALL BE SENT TO PROCESS 301.2.4.1.1A1B5 (CREATE RELIABILITY BLOCK DIAGRAMS) AND PROCESS 301.2.4.1.1A1B6 (ASSEMBLE SYSTEM DEFINITION), WHERE THE INFORMATION WILL BE USED TO FURTHER THE SYSTEM DEFINITION.

SOURCE OF PROCESS: MIL-HDBK-1629A

TIME: 11:16

APJ PROJECT 966
TASK 301.2.4.1.1A1B PROCESSES

PAGE 3 EXCELERATOR 1.8

Label

Description

301.2.4.1.1A1B5

CREATE

ACROMYMS:

RELIABLTY

BLOCK DIAGRAM PURPOSE OF PROCESS: CREATE A RELIABILITY BLOCK DIAGRAM NEEDED FOR THE SYSTEM DEFINITION. A RELIABILITY BLOCK DIAGRAM DEFINES THE DEPENDENCE OR INDEPENDENCE OF ALL FUNCTIONS OF A SYSTEM OR FUNCTIONAL GROUP FOR EACH LIFE-CYCLE EVENT. THE RELIABILITY BLOCK DIAGRAM WILL PROVIDE IDENTIFICATION OF FUNCTION INTERDEPENDENCIES FOR THE SYSTEM.

MIL-STD-756 PROCEDURES ILLUSTRATE A METHOD WHICE MAY BE USED TO DEVELOP RELIABILITY BLOCK DIAGRAMS. THE IDENTIFICATION NUMBERING SYSTEM USED IN THE FUNCTIONAL BLOCK DIAGRAM SHALL BE USED AGAIN FOR CONSISTENCY AND LOGICAL IDENTIFICATION OF ITEMS IN THE SYSTEM.

MIL-STD-881 SHALL BE USED FOR DETERMINING THE WORK RELAKDOWN STRUCTURE.

ONCE COMPLETE, IT IS SENT ALONG WITH THE RELIABILITY BLOCK DIAGRAM TO PROCESS 301.2.4.1.1alb6 FOR INCLUSION IN THE SYSTEM DEFINITION.

SOURCE OF PROCESS: MIL-HDBK-1629A, MIL-STD-756, MIL-STD-881

301.2.4.1.1A1B6

Assemble System Definith ACRONYMS: FMEA - FAILURE MODE AND EFFECTS

FMECA - FAILURE MODE EFFECT AND CRITICALITY AMALYSIS

PURPOSE OF PROCESS: TIE UP LOOSE ENDS REMAINING IN THE ASSEMBLY OF SYSTEM DEFINITION. DIFFERENT DATA FLOWS MUST BE ASSEMBLED INTO ONE LEGIBLE REPORT FOR FURTHER USE IN THE FMEA (PROCESS 361.2.4.1.1A3 6 1A4), THE CRITICALITY ANALYSIS (PROCESS 301.2.4.1.2AMB4), THE DMEA (PROCESS 301.2.4.1.4A2) AND FINALLY IN THE ASSEMBLY OF THE FMECA REPORT (PROCESS 301.2.4.1.6).

THE SYSTEM DEFINITION SHALL CONTAIN, AT LEAST, THE FUNCTIONAL MARRATIVES DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, INCLUDING STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES.

MARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS AND OUTPUT OF EACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART FAILURE. STATEMENTS OF ENVIRONMENTAL PROFILES REPRESENTING ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE, AND THE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS SHALL ALSO BE IN TO. RULES FOR THE AUTOMATED LEAR CODE (I.E., MISSION PHASE CODE, FAILURE MODE CODE AND FAILURE MODE INDICATOR) SHALL BE DISTRIBUTED TO THEIR APPROPRIATE PROCESS.

SOURCE OF PROCESS: MIL-HDBK-1629A

TIME: 11:24

APJ PROJECT 966 TASK 301.2.4.1.1A1B DATA FLOWS

PAGE 1 EXCELERATOR 1.8

Name

Label

Description

AUTO/LSAR/RULES

AUTOMATED ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LSAR RULES

(3 ENTRIES) PURPOSE OF DATA: SUPPLY THE ANALYST WITH RULES GOVERNING THE CREATION OF CODES RELATING TO THE LSAR. RULES ARE SUPPLIED FOR THE FOLLOWING:

- 1. FAILURE MODE INDICATOR
- 2. MISSION PHASE CODE
- 3. FAILURE MODE CODE

SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS

BLCK/DIA

BLOCK DIAGRAMS ACRONYMS: FAILURE MODE AND EFFECTS ANALYSIS

PURPOSE OF DATA: ALLOW THE ANALYST ACCESS TO THE FUNCTIONAL AND RELIABILITY DIAGRAMS. THESE WILL BE INCLUDED IN THE SYSTEM DEFINITION AND ARE NECESSARY TO DEVELOP THE FMEA. A FUNCTIONAL BLOCK DIAGRAM ILLUSTRATES THE OPERATION AND INTERRELATIONSHIPS BETWEEN FUNCTIONAL ENTITIES OF A SYSTEM AS DEFINED IN ENGINEERING DATA AND SCHEMATICS. IT PROVIDES A FUNCTIONAL FLOW SEQUENCE FOR THE SYSTEM AND EACH INDENTURE LEVEL OF ANALYSIS. THE RELIABILITY BLOCK DIAGRAM DEFINES THE SERIES DEPENDENCE OR INDEPENDENCE OF ALL FUNCTIONS OF A SYSTEM OR FUNCTIONAL GROUP FOR EACH LIFE-CYCLE EVENT. IT PROVIDES IDENTIFICATION OF FUNCTION INTERDEPENDENCIES FOR THE SYSTEM.

SOURCE OF DATA: FUNCTIONAL BLOCK DIAGRAM - PP/XESS 301.2.4.1.1A1B3 (CREATE FUNCTIONAL BLOCK DIAGRAM)

> RELIABILITY BLOCK DIAGRAM - PROCESS 301.2.4.1.1A1B5 (CREATE RELIABILITY BLOCK DIAGRAMS)

COD/SYS

CODING SYSTEM ACRONYMS LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE A SYSTEM THAT HAS CONSISTENT IDENTIFICATION OF INVESTIGATED SYSTEM FUNCTIONS AND EQUIPMENT FOR TRACKING FAILURE MODES. ANALYST SHALL ADHERE TO THE CODING SYSTEM OF MIL-STD-1388-2 (LCM), BASED ON THE HARDWARE BREAKDOWN STRUCTURE OF MIL-STD-881, WORK UNIT CODE NUMBERING SYSTEM OF MIL-STD-780, OR OTHER SIMILAR UNIFORM SYSTEMS. THE CODING SYSTEM SHALL BE CONSISTENT WITH THE RELIABILITY AND FUNCTIONAL BLOCK DIAGRAM NUMBERING SYSTEM TO PROVIDE COMPLETE VISIBILITY OF EACH FAILURE MODE AND ITS RELATIONSHIP TO THE SYSTEM.

SOURCE OF DATA: PROCESS 301.2.4.1.5A4 (IDENTIFY CODING SYSTEM)

DES/DAT/DRWGS

DESIGN DATA ACRONYMS:

& DRAWINGS

PURPOSE OF DATA: IDENTIFY EACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM FUNCTION. SYSTEM DESIGN DATA AND DRAWINGS SHOULD DESCRIBE THE SYSTEM'S INTERNAL AND INTERFACE FUNCTIONS. BEGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE SYSTEM. DESIGN DATA SHOULD INCLUDE EITHER FUNCTIONAL BLOCK DIAGRAMS OR SCHEMATICS THAT FACILITATE CONSTRUCTION OF RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: SYSTEM DETAIL DESIGNER

TIME: 11:24

APJ PROJECT 966 TASK 301.2.4.1.1A1B DATA FLOWS

PAGE 2 EXCELERATOR 1.8

Label

Description

DI-S-3604/S-126-1

DATA ITEM

ACRONYMS:

DESCRIPTION

8-126-1

DI-S-3604/ PURPOSE OF DATA: AID THE ANALIST IN DETERMINING FORMATS FOR FUNCTIONAL PLOW DIAGRAMS. THE DATA COMES IN THE FORM OF A DID UNDER THE TITLE:

> "FUNCTIONAL FLOW DIAGRAMS." SOURCE OF DATA: POLICY FILES

ENV/PROF

ENVIRONMENTL ACRONYMS:

PROFILES

PURPOSE OF DATA: INFORM THE ANALYST ABOUT ENVIRONMENTAL PROFILES TO WHICH THE SYSTEM UNDER CONSIDERATION WILL BE SUBJECTED. INTENDED USE, THROUGH TIME, OF THE SYSTEM AND ITS EQUIPMENTS SHALL BE DEVELOPED FROM THE MISSION TIME STATEMENTS FOR BACH ENVIRONMENTAL PROFILE AND SHALL BE INCLUDED IN THIS DATA FLOW.

SOURCE OF DATA: PROCESS 301.2.4.1.1AlB4 (IDENTIFY ENVIRONMENTAL PROFILES)

FAIL/CRIT

FAILURE CRITERIA ACRONYMS:

PURPOSE OF DATA: PROVIDE GENERAL STATEMENTS OF WHAT CONSTITUTES FAILURE OF THE ITEM IN TERMS OF PERFORMANCE PARAMETERS AND ALLOWABLE LIMITS FOR EACH SPECIFIC OUTPUT. THESE FAILURE CRITERIA SHOULD IN NO WAY COMPLICT WITH ANY DEFINITIONS SPECIFIED BY THE PROCURING ACTIVITY.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

FUN/BLK/DIA

FUNCTIONAL

ACRONYMS: FMRA - FAILURE MODE AND EFFECTS ANALYSIS

BLOCK

DIAGRAM

PURPOSE OF DATA: ALLOW THE ANALYST ACCESS TO THE FUNCTIONAL BLOCK DIAGRAMS NEEDED TO COMPLETE THE FMEA. THE FUNCTIONAL BLOCK DIAGRAM ILLUSTRATES THE OPERATION AND INTERRELATIONSHIPS BETWEEN FUNCTIONAL ENTITIES OF A SYSTEM AS DEFINED IN ENGINEERING DATA AND SCHEMATICS. IT PROVIDES A FUNCTIONAL FLOW SEQUENCE FOR THE SYSTEM AND EACH INDENTURE LEVEL OF ANALYSIS.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B3 (CREATE FUNCTIONAL BLOCK DIMGRAMS)

GEN/PRT/LST

GENERIC

ACRONYM: FMECA - FAILURE MODES EFFECTS AND CRITICALITY ANALYSIS

PARTS

LIST

PURPOSE OF DATA: PROVIDE THE ANALYST WITH A LIST OF THE DIFFERENT PARTS COMPRISING THE WORK BREAKDOWN STRUCTURE FOR THE DEVELOPMENTAL ITEM/SYSTEM, RELATING THE PARTS TO THE VARIOUS INDENTURE LEVELS UNDER INVESTIGATION. DATA SHALL BE IN THE FORM OF A LIST, WITH EACH PART RELATED TO AND COINCIDING WITH THE IDENTIFICATION NUMBER ASSIGNED TO THE PART THROUGH THE CODING SYSTEM CHOSEN IN THE FMECA PLAN. PARTS SHALL BE LISTED BY PHYSICAL ATTRIBUTES AND CONTAIN A DESCRIPTION OF THE FUNCTION OF THE ITEM.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL ATTRIBUTES)

TIME: 11:24

APJ PROJECT 966 TASK 301.2.4.1.1A1B DATA FLOWS

PAGE 3
EXCELERATOR 1.8

Name

Label

Description

TND/LVL

INDENTURE

ACRONYMS:

LEVEL

PURPOSE OF DATA: PROVIDE THE ANALYST WITH DETAILED BREAKDOWN OF THE SYSTEM TO BE INVESTIGATED. THE INDENTURE LEVEL APPLIES TO THE SISTEM HARDWARE OR FUNCTIONAL LEVEL AT WHICH FAILURES ARE POSTULATED. UNLESS OTHERWISE SPECIFIED, THE ANALYST SHALL ESTABLISH THE LOWEST INDENTURE LEVEL OF ANALYSIS.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

MIL-M-24100

MIL-M-24100 ACRONYMS:

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ILLUSTRATIONS AND GUIDANCE FOR DEVELOPING FUNCTIONAL BLOCK DIAGRAMS. THESE ILLUSTRATIONS MAY ASSIST THE ANALYST IN DEVELOPING THE FUNCTIONAL BLOCK DIAGRAMS. THE MANUAL IS ENTITLED: "MILITARY SPECIFICATION MANUALS, TECHNICAL: FUNCTIONALLY ORIENTED MAINTENANCE MANUALS (FOMM) FOR EQUIPMENT AND SYSTEMS."

SOURE OF DATA: POLICY FILES

MIL-STD-756

MIL-STD-756 ACRONYMS:

PURPOSE OF DATA: PROVIDE THE ANALYST WITH COMMON GROUND RULES FOR TECHNIQUES AND DATA SOURCES USED TO FORMULATE RELIABILITY MODELS AND PREDICTIONS SO THEY MAY BE UNIFORMLY APPLIED AND INTERPRETED. THIS STANDARD ("RELIABILITY MODELING AND PREDICTION") ESTABLISHES PROCEDURES AND GROUND RULES INTENDED TO ACHIEVE THIS PURPOSE.

SOURCE OF DATA: POLICY FILES

APJ PROJECT 966 TASK 301.2.4.1.1A1B DATA FLOWS

PAGE EXCRLERATOR 1.8

TIME: 11:24

Label

Description

MIL-STD-881

MIL-STD-881 ACRONYMS:

WORK BREAKDN

STRUCTURES PURPOSE OF DATA: AID THE ANALYST BY PROVIDING GUIDANCE IN PREPARING FOR DEFENSE A STANDARD WORK BREAKDOWN STRUCTURE. DATA IS IN THE FORM OF A MILITARY MATER'L ITEM STANDARD PAMPHLET, "WORK BREAKDOWN STRUCTURES FOR DEFENSE MATERIEL TTRMS . "

THE MIL-STD IDENTIFIES ARMY MATERIEL BY GENERAL CLASSIFICATIONS:

- 1. AIRCRAFT SYSTEM
- 2. ELECTRONICS SYSTEM
- 3. MISSILE SYSTEM
- A. ORDNANCE SYSTEM
- 5. SHIP SYSTEM
- 6. SPACE SYSTEM
- 7. SURFACE VEHICLE SYSTEM

EACH OF THE MAJOR CATEGORIES (LEVEL 1 ITEMS) IS FORTHER STRATIFIED INTO MAJOR SYSTEMS (LEVEL 2 ITEMS). AS AN EXAMPLE, AIRCRAFT SYSTEMS ARE BROKEN DOWN INTO THE FOLLOWING MAJOR SYSTEMS:

- 1. AIR VEHICLE
- 2. TRAINING
- 3. PECULIAR SUPPORT EQUIPMENT
- 4. SYSTEM TEST AND EVALUATION
- 5. SYSTEM/PROJECT MANAGEMENT
- 7. OPERATIONAL/SITE ACTIVATION
- 8. COMMON SUPPORT EQUIPMENT
- 9. INDUSTRIAL FACILITIES
- 10. INITIAL SPACES AND INITIAL REPAIR PARTS

LEVEL 3 ITEMS CONTAIN THE LAST INDENTURE FOR WHICE GUIDANCE IS PROVIDED. THIS LEVEL ADDRESSES SUCH ITEMS AS AIRFRAME, PROPULSION UNITS, COMMUNICATIONS, ETC. HOMEVER, GUIDANCE IN THE MIL-STD STATES THAT ... "THE PROJECT SUMMARY WAS WILL BE TAILORED TO THE PROJECT OBJECTIVES . . "

SOURCE OF DATA: POLICY FILES

MIS/FUN/OP/MD

MISSION

ACRONYM:

FUNCTION,

TIMES, AND PURPOSE OF DATA: PROVIDE THE ANALYST WITH A CONCISE STATEMENT OF THE OPERATIONAL MISSION FUNCTION, TIMES AND OPERATIONAL MODE IN WHICE FAILURE OCCURS.

MODES

WHERE SUBPHASE, EVENT, OR TIME CAN BE DEFINED FROM DEFINITIONS AND MISSION PROFILES, THE MOST DEFINITIVE TIMING INFORMATION SHOULD ALSO BE ENTERED FOR THE ASSUMED TIME OF FAILURE OCCURRENCE. DATA IS USED IN FURTHER DEVELOPMENT OF THE SYSTEM DEFINITION.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B1 (DEFINE MISSION FUNCTION TIMES AND OPERATIONAL MODES)

TIME: 11:24

APJ PROJECT 966 TASK 301.2.4.1.1A1B DATA FLOWS

PAGE 5 EXCELERATOR 1.8

. .

Label

Description

REL/DATA

RELIABILITY ACRONYM:

DATA

PURPOSE OF DATA: PROVIDE THE ANALYST WITH APPROPRIATE RELIABILITY DATA. DETERMINATION OF THE POSSIBLE AND PROBABLE FAILURE MODES REQUIRES AN ANALYSIS OF RELIABILITY DATA ON THE ITEM SELECTED TO PERFORM EACH SYSTEM'S INTERNAL FUNCTIONS. IT IS ALWAYS DESIRABLE TO USE DATA RESULTING FROM RELIABILITY TESTS ON THE SPECIFIC EQUIPMENT TO BE USED. PERFORMED UNDER REALISTIC CONDITIONS. WHEN SUCH TESTS ARE NOT AVAILABLE, RELIABILITY DATA FROM MIL-HDBK-217 OR FROM OPERATIONAL EXPERIENCE AND TESTS PERFORMED UNDER SIMILAR USE COMDITIONS ON ITEMS SIMILAR TO THOSE IN THE SYSTEM SHOULD BE USED. SOURCE OF DATA: HISTORICAL FILES OR TEST RESULTS

SYS/DEF

SYSTEM

ACRONYM:

DEFINITION

PURPOSE OF DATA: INFORM ANALYST OF THE DEFINITION OF THE SYSTEM INVESTIGATED.

SYSTEM DEFINITION IS A FUNCTIONAL NARRATIVE DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICH INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. NARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS. OUTPUT OF RACH ITEM, AND CONDITIONS WHICH CONSTITUTE SISTEM AND PART FAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

TECH/SPEDEV/PLNS

TECHNICAL SPECIFICATES

ACRONYM: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

PLANS

4 DEVELOPMENT PURPOSE OF DATA: ASSIST THE ANALYST IN DEVELOPING THE FMECA. TECHNICAL. SPECIFICATIONS AND DEVELOPMENT PLANS DESCRIBE WHAT CONSTITUTES AND CONTRIBUTES TO THE VARIOUS TYPES OF SYSTEM FAILURE. SYSTEM OBJECTIVES will be stated, and design and test requirements specified for OPERATION, RELIABILITY AND MAINTAINABILITY. DETAILED INFORMATION IN THE PLANS MAY PROVIDE OPERATIONAL AND FUNCTIONAL BLOCK DIAGRAMS SHOWING THE GROSS FUNCTIONS THE SYSTEM MUST PERFORM FOR SUCCESSFUL OPERATION. TIME LINES, DIAGRAMS AND CHARTS AID IN DETERMINING THE VARIOUS MEANS OF FAILURE DETECTION AND CORRECTION.

> INFORMATION FOR DEVELOPING MISSION AND ENVIRONMENTAL PROFILES WILL DESCRIBE THE MISSION PERFORMANCE REQUIREMENTS IN TERMS OF FUNCTIONS AND TASKS TO BE PERFORMED, AND RELATE THEM TO THE ANTICIPATED ENVIRONMENTS FOR EACH MISSION PHASE AND OPERATING MODE. FUNCTION-TIME RELATIONSHIP OF THE ENVIRONMENTAL CONDITIONS WILL BE DEVELOPED. A DEFINITION FOR THE OPERATIONAL STRESSES THE SYSTEM IS EXPECTED TO UNDERGO, AS WELL AS FAILURE DEFINITIONS, WILL EITHER BE PROVIDED OR MUST BE DEVELOPED.

SOURCE OF DATA: CONTRACT REQUIREMENTS

TIME: 11:24

APJ PROJECT 966

TASK 301.2.4.1.1A1B DATA FLOWS

PAGE

EXCELERATOR 1.8

Wa-no

Label

Description

TR/OFF/STDY/RPT

TRADE OFF

ACRONYM: FMEA - FAILURE MODES AND EFFECTS ANALYSIS

STUDY

REPORTS

PURPOSE OF DATA: ASSIST IN THE DERIVATION OF THE SISTEM DEFINITION.

REPORTS SHOULD IDENTIFY AREAS OF MARGINAL AND STATE-OF-THE-ART DESIGN,
AND EXPLAIN ANY DESIGN COMPROMISES AND OPERATING RESTRAINTS AGREED UPON.

THIS INFORMATION WILL AID IN DETERMINING THE POSSIBLE AND MOST PROBABLE
PAILURE MODES AND CAUSES IN THE SYSTEM.

SOURCE OF DATA: INPUT FROM TASK 303

TIME: 23:33

APJ PROJECT 966

TASK 301.2.4.1.1A1B DATA STORES

PAGE

EXCELERATOR 1.8

1

Label

Description

HIST/FILE

FILE

HISTORICAL DATA CONTAINS DATA PREVIOUSLY ACQUIRED ON THE ITEM UNDER INVESTIGATION (OR SIMILAR SYSTEM), AND MAY ADDRESS THE FOLLOWING AREAS (TO BE TREATED

SEPARATELY):

- 1. RELIABILITY DATA
- 2. FAILURE RATE DATA
- 3. SPARES AND SPARE FUNDING DATA

APJ PROJECT 966 TASK 301.2.4.1.1A1B DATA STORES

PAGE 2 EXCELERATOR 1.8

TIME: 23:33

iame Label !

Description

P/F

POLICY FILES

CONTAINS THOSE MILITARY PUBLICATIONS, DECISION PAPERS, MISSIONS 4
FUNCTIONS, BTC., NEEDED TO ESTABLISH THE LOGISTICAL SUPPORT AND REVIEW
REQUIREMENTS OF THE ITEM/EQUIPMENT DEVELOPMENT PROGRAM.

THIS DATA STORE INCLUDES:

- 1. AR 700-127 ILS
- 2. MIL-STD 881A (FB)
- 3. MIL-STD 1388-1 LSA
- 4. MIL-STD 1388-2 LSAR
- 5. MIL-STD 152, TECH REVIEW GUIDELINES
- 6. DA PAM 700-28, ILS REVIEW GUIDELINES
- 7. MIL-STD 810, ENVIRONMENTAL TEST METHODS
- 8. MIL-STD 781, RELIABILITY DESIGN GUIDE
- 9. MIL-STD 2108, CLIMATIC EXTREMES FOR MIL EQUIPMENT
- 10. AR 70-38, ILS PREPARATION
- 11. MIL-STD 470, 471 MAINTAINABILITY STANDARDS
- 12. AMC PAM 700-4, LOGISTICS TECHNIQUES (WITH PALMAN)
- 13. DA PAM 700-28, INTEGRATED SUPPORT PROGRAM ASSESSMENT ISSUES
 AND CRITERIA
- 14. MIL-STD-780, CODING SYSTEM
- 15. MIL-STD-882, SYSTEM SAFETY PROGRAM REQUIREMENTS
- 16. MIL-STD-1629, PROCEDURES FOR FMRCA
- 17. MIL-STD-756, RELIABILITY MODELING & PREDICTIONS
- 18. DI-S-3604, FUNCTIONAL FLOW DIAGRAM
- 19. MIL-M-24100B, FOMM
- 20. AR 725-50, REQUISITIONING, RECEIPT AND ISSUE SYSTEM
- 21. DI-R-7112, MAINTAINABILITY DEMONSTRATION TEST PLAN
- 22. DI-R-2129, MAINTAINABILITY DEMONSTRATION PLAN
- 23. DI-R-7113, MAINTAINABILITY DEMONSTRATION REPORT
- 24. DI-R-7109, MAINTAINABILITY ANALYSIS REPORT
- 25. DI-R-7105, DATA COLLECTION, ANALYSIS AND CORRECTIVE ACTION SYSTEM REPORTS
- 26. DI-R-7095, FAILURE MODE, EFFECTS AND CRITICALITY AMALYSIS .
 REPORT
- 27. DI-R-7110, MAINTAINABILITY DESIGN CRITERIA PLAN
- 28. DI-R-7107, MAINTAINABILITY ALLOCATIONS REPORT
- 29. DI-R-7106, MAINTAINABILITY MODELLING REPORT
- 30. DI-R-7108, MAINTAINABILITY PREDICTIONS REPORT
- 31. MIL-HDBK-472, MAINTAINABILITY PREDICTION
- 32. DI-R-7111, INPUTS TO THE DETAILED MAINTENANCE PLAN AND LOGISTICS SUPPORT ANALYSIS
- 33. DI-R-2130A, MAINTAINABILITY DEMONSTRATION REPORT
- 34. MIL-STD-785B, RELIABILITY PROGRAM FOR SYSTEMS AND EQUIPMENT
- 35. DI-R-7079, RELIABILITY PROGRAM PLAN
- 36. DI-R-7080, RELIABILITY STATUS PEPORT
- 37. DI-R-7041, FAILURE SUMMARY AND ANALYSIS REPORT
- 38. DI-R-7081, RELIABILITY MATHEMATICAL MODEL(S)
- 39. DI-R-2114, RELIABILITY ALLOCATION REPORT
- 40. DI-R-7082, RELIABILITY PREDICTIONS REPORT
 41. DI-R-1734, FAILURE MODES, EFFECTS, AND CRITICALITY REPORT
- 42. DI-R-2115A, FAILURE MODE AND EFFECT ANALYSIS REPORT
- 43. DI-R-7083, SNEAK CIRCUIT ANALYSIS REPORT
- 44. DI-R-7084, ELECTRONIC PARTS/CIRCUITS TOLERANCE ANALYSIS REPORT
- 45. DI-R-35011, CRITICAL ITEM CONTROL PLAN

TIME: 23:34

APJ PROJECT 966
TASK 301.2.4.1.1A1B DATA STORES

PAGE

EXCELERATOR 1.8

Name

Label

Description

- 46. DI-R-7040, BURN-IN TEST REPORT
- 47. DI-R-7033, RELIABILITY TEST PLAN
- 48. DI-R-7035, RELIABILITY TEST AND DEMONSTRATION PROCEDURES
- 49. DI-R-7034, RELIABILITY TEST AND DEMONSTRATION REPORTS
- 50. MIL-SID-965, PARTS CONTROL PROGRAM

APJ PROJECT 966

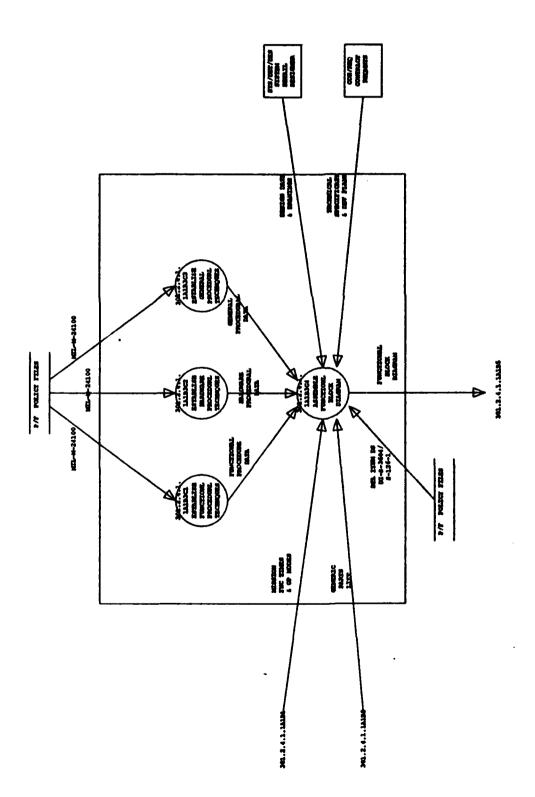
TIME: 12:27 TASK 301.2.4.1.1A1B EXTERNAL ENTITIES

PAGE 1

EXCELERATOR 1.8

| Name | Label | Description |
|-------------|---------------------------------|--|
| CON/REQ | CONTRACT REQUESTS | THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT, AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FMCA: 1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL PLANS 2. ACQUISITION SCHEDULE 3. THREAT MECHANISM DATA |
| PROC/REQ | PROCURIN ACTIVITY REQMNTS | ACRONYMS: THIS ENTITY REPERS TO THE PROCURING ACTIVITY. IT IS COMSULTED WHEN PLANS OR OTHER ELEMENTS MUST BE APPROVED. |
| SYS/DET/DES | System Detail Designer | THIS ENTITY REFERS TO THE DESIGNER OF THE SYSTEM BEING INVESTIGATED. IT SUPPLIES ENGINEERING DESIGN DATA AND DRAWINGS. |

APPENDIX B
SUBTASK 301.2.4.1.1A1B3C





TIME: 11:18

APJ PROJECT 966

TASK 301.2.4.1.1A1B3C PROCESSES

PAGE

EXCELERATOR 1.8

Mama

Label

Description

301.2.4.1.1A1B3C1

ESTABLISH

ACRONYMS:

FUNCTIONL

PROCEDURL TECHNQUES PURPOSE OF FROCESS: ESTABLISH TECHNIQUES TO BE USED IN CREATING THE FUNCTIONAL BLOCK DIAGRAMS. AMALYST SHALL FOLLOW THE TECHNIQUES LISTED HEREIN OR ESTABLISH SIMILAR TECHNIQUES OF HIS OWN.

FUNCTIONAL BLOCK DIAGRAMS SHALL PORTRAY THE FUNCTIONAL HIERARCHIAL SUBDIVISIONS BY BLOCKED AREAS AS REQUIRED BY THE FOLLOWING DIAGRAMS:

- a. OVERALL AND INTERMEDIATE FUNCTION DIAGRAMS. EACH MAJOR OR INTERMEDIATE FUNCTION OF THE EQUIPMENT SHALL BE REPRESENTED BY A BLOCK
- b. NAJOR FUNCTION AND SUB-FUNCTION DIAGRAMS. FUNCTIONAL ENTITIES SHALL BE PORTRAYED BY LINE ART SHAPES (MIL-M-24100B, SECTION 3.3.2.5.1.2.1). A SINGLE OR GROUP OF LINE ART SHAPES, REPRESENTING THE FUNCTIONAL ENTITIES OF THE EQUIPMENT OR A SINGLE PIECE OF HARDWARE, SHALL BE ENCLOSED IN A BLOCKED AREA AND GIVEN A FUNCTIONAL TITLE.
- C. BLOCKED SCHEMATIC DIAGRAMS. EACH FUNCTIONAL ENTITY SHALL BE BLOCKED TO SHOW FUNCTIONAL SIGNIFICANCE.

FUNCTIONAL BLOCKS IN FINAL MANUALS SHALL BE ENTIRELY SHADED IN BLUE. DARKER SHADES OF BLUE SHALL BE USED TO INDICATE FUNCTIONAL.

SUBORDINATION, EXCEPT FOR FUNCTIONAL ENTITIES WHICH SHALL BE LINE ART SYMBOLS. FUNCTIONAL BLOCKS IN PRELIMINARY MANUALS SHALL APPEAR ON A WHITE BACKGROUND, I.E., NOT OVERPRINTED WITH BLUE. FUNCTIONAL BLOCKS IN REVIEW MANUSCRIPTS SHALL BE ENCLOSED IN A DOTTED BORDER, EXCEPT FOR FUNCTIONAL ENTITIES, WHICH SHALL BE LINE ART SYMBOLS.

SOURCE OF PROCESS: MIL-M-24100B

TIME: 11:18

APJ PROJECT 966
TASK 301.2.4.1.1A1B3C PROCESSES

PAGE 2 EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.1A1B3C2

establish

ACRONYMS:

HARDWARE PROCEDURI.

TECHNQUES

PURPOSE OF PROCESS: ESTABLISH TECHNIQUES TO BE USED IN CREATING FUNCTIONAL BLOCK DIAGRAMS. THE ANALYST SHALL FOLLOW THE TECHNIQUES LISTED WITHIN OR ESTABLISH SIMILAR TECHNIQUES OF HIS OWN.

HARDWARE (UNITS, ASSEMBLIES, SUBASSEMBLIES, OR PARTS THEREOF) SHALL ALWAYS BE ENCLOSED BY BLOCKS, IDENTIFIED IN THE UPPER LEFT CORNER OF THE HARDWARE BLOCK. IN FINAL AND PRELIMINARY MANUALS, MARDWARE SHALL BE REPRESENTED BY LEVELS OF GREY SHADING. WHEN A UNIT, ASSEMBLY, AND SUBASSEMBLY ARE SHOWN ON THE SAME DIAGRAM, THE LIGHTEST SHADE OF GREY SHALL REPRESENT THE ASSEMBLY; AND THE NEXT DARKER SHADE OF GREY SHALL REPRESENT THE SUBASSEMBLY, ETC. A DIAGRAM TREATING A SINGLE ASSEMBLY WILL USE THE LIGHTEST SHADE OF GREY TO REPRESENT THE ASSEMBLY AND DARKER SHADES FOR SUBASSEMBLIES. CONSISTENCY OF GREY SHADES SHALL NOT BE MAINTAINED FOR HARDWARE LEVELS BETWEEN DIFFERENT DIAGRAMS, SO THAT THE LIGHTER GREY SHADES CAN BE USED. ALL DIAGRAMS SHALL BE PLANNED SO THAT FUNCTIONAL BLOCKS MAY HAVE GREY SHADING UNDERCUT SO THE BLUE SHADING SHALL NOT OVERPRINT THE GREY SHADINGS. HARDWARE BLOCKS SHALL BE SHAPED OR BROKEN AS NECESSARY TO ACCOMMODATE THIS REQUIREMENT.

HARDWARE DEFINITION FOR REVIEW MANUSCRIPTS SHALL BE BY DASH, DOT, AND DASH LINES, WITH THE NUMBER OF DOTS DENOTING HARDWARE LEVEL OF CONTAINMENT, I.E., ONE DOT INDICATING LIGHTEST SHADE OF GREY, TWO DOTS THE SECOND SHADE OF GREY, ETC.

DIRECTION OF SIGNAL FLOW SHALL BE GIVEN PRIORITY OVER HARDWARE LAYOUT; ACCORDINGLY, HARDWARE BLOCKS SHALL BE SHAPED OR BROKEN AS NECESSARY TO ACCOMMODATE THE REQUIREMENTS FOR SIGNAL FLOW TO BE SHOWN AS A FLOW FROM LEFT TO RIGHT.

SOURCE OF PROCESS: MIL-M-24100B

TIME: 11:18

APJ PROJECT 966 TASK 301.2.4.1.1A1B3C PROCESSES

PAGE 3 EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.1A1B3C3

ESTABLISH GENERAL ACRONYMS:

PROCEDURL TECHNOUES PURPOSE OF PROCESS: ESTABLISH TECHNIQUES FOR COMPLETING THE FUNCTIONAL BLOCK DIAGRAMS. THE AMALYST MAY WISH TO ESTABLISH TECHIQUES OF HIS OWN WHERE APPROPRIATE FOR THE BLOCK DIAGRAMS.

EACH FUNCTIONAL BLUE SHADED AREA (FUNCTIONAL ENTITIES, PARTS, AND OTHER BLOCKS NEEDING EXPLANATION) SHALL BE ASSIGNED AN ENCIRCLED ARABIC KEY NUMBER JUST PRIOR TO THE NAME OR FUNCTIONAL ENTITY IDENTIFIER CODE OR REFERENCE DESIGNATION. THE KEY NUMBER SHOULD BE ASSIGNED SEQUENTIALLY IN DIRECT RELATIONSHIP TO FUNCTIONAL SIGNAL FLOW. FOR COMSISTENT IDENTIFICATION OF SYSTEM FUNCTIONS AND EQUIPMENT, AND FOR TRACKING FAILURE MODES, THE ANALYST SHALL ADHERE TO A CODING SYSTEM BASED UPON THE HARDWARE BREAKDOWN STRUCTURE, WORK UNIT CODE NUMBERING SYSTEM OF MIL-STD-780, OR SIMILAR UNIFORM NUMBERING SYSTEM. THE NATURE AND DIRECTION OF ENERGY, SIGNAL, OR DATA FLOW SHALL BE CODED BY SPECIAL ARROWHEADS SUPERIMPOSED ON SIGNAL LINES, IN ADDITION TO APPROPRIATE FLAGGED ANNOTATIONS. FLOW LINES SHALL BE CONNECTED TO ILLUSTRATE SUBORDINATION OR COORDINATION OF FLOW IMPORTANCE AS INDICATED BELOW.

SUBORDINATE JUNCTIONS ARE SHOWN AS FOLLOWS:

MEANINGFUL SIGNAL NAMES OR CODES SHALL BE PROVIDED FOR EACH CONNECTION INTO AND OUT OF BLOCKED SCHEMATIC DIAGRAMS. SIGNAL NAMES SHALL BE LOCATED WITHIN THE BODY OF DIAGRAMS AS NECESSARY TO IDENTIFY SIGNIFICANT SIGNAL PATHS, WHICH SHALL BE PLACED WITHIN A FLAG. WHEN THERE IS NO ROOM FOR SIGNAL FLAGS, THE SIGNAL NAME OR CODE MAY BE PLACED IN LINE WITH THE SIGNAL LINE. NAMES OF PARTICULAR SIGNALS SHALL BE CONSISTENT FROM ONE DIAGRAM TO THE NEXT. SIGNIFICANCE OF SIGNAL PATHS SHALL BE INDICATED BY LINE WEIGHT; HEAVY WEIGHT LINES REPRESENT A MAJOR SIGNAL PATH. THE RATIO BETWEEN NORMAL LINE WEIGHT AND HEAVY LINE WEIGHT SHALL BE AT LEAST 3 TO 1. LINE WEIGHTS ON A DIAGRAM OF ONE HEIRARCHICAL LEVEL ARE NOT NECESSARILY THE SAME (FOR THE SAME SIGNAL) ON A DIFFERENT HIERARCHICAL LEVEL DIAGRAM. WHERE POSSIBLE, TEST POINTS SHALL BE SHOWN OUTSIDE OF FUNCTIONAL (BLUE SHADED) AREAS. THE MARKED NOMENCLATURE OF FRONT PANEL TEST POINTS SHALL APPEAR ON A WHITE BACKGROUND. MECHANICAL CONNECTIONS SHALL BE REPRESENTED BY DASHED-LINES UNLESS PICTORIALLY ILLUSTRATED. SHIELDING SHALL BE SHOWN ON MAJOR FUNCTION DIAGRAMS, SUBFUNCTION DIAGRAMS. AND ASSEMBLY SCHEMATIC DIAGRAMS. THE GROUND RETURN SYMBOL SHALL IDENTIFY THE END OF THE SHIELD WHERE THE RETURN IS ACCOMPLISHED. ADJUSTMENTS AND CONTROLS SHALL BE IDENTIFIED PICTORIALLY TO INDICATE THE MEANS OF ADJUSTMENT, OR INDICATION. THE ADJUSTMENT OR CONTROL MARKED NOMENCLATURE AND ITS APPROPRIATE SYMBOL SHALL APPEAR IN THE HARDWARE AREA REPRESENTATIVE OF THE HARDWARE UPON WHICH IT IS LOCATED. THE RELATIONSHIP OF AN ADJUSTMENT OR CONTROL TO THE PROPER PART SHALL BE ILLUSTRATED BY A DASHED-LINE CONNECTION. FRONT PANEL

APJ PROJECT 966
TASK 301.2.4.1.1A1B3C PROCESSES

PAGE 4
EXCELERATOR 1.8

TIME: 11:18

Description

301.2.4.1.1A1B3C4

assemble

ACRONYMS:

FUNCTIONL

Label

block Diagram PURPOSE OF DATA: WHEN NOT SUPPLIED IN DESIGN DATA AND DRAWINGS, THE FUNCTIONAL BLOCK DIAGRAM MUST BE CREATED IN ACCORDANCE WITH DATA ITEM DESCRIPTION NUMBER D1-S-3604/S-126-1. BY FOLLOWING PROCEDURES AND TECHNIQUES SET FORTH AND DEVELOPED IN THE PREVIOUS PROCESSES, THE ANALYST SHALL CREATE A FUNCTIONAL BLOCK DIAGRAM FOR THE SYSTEM UNDER CONSIDERATION.

UPON COMPLETION, THIS DIAGRAM SHALL BE SENT TO PROCESS
301.2.4.1.1A1B5 TO AID IN THE CREATION OF THE RELIABILITY BLOCK
DIAGRAM. ONCE THE RELIABILITY BLOCK DIAGRAM IS FINISHED, BOTH IT AND
THE FUNCTIONAL BLOCK DIAGRAM SHALL BE SENT TO PROCESS 301.2.4.1.1A1B6
FOR INCLUSION IN THE DEFINITION OF THE SYSTEM.
SOURCE OF DATA:

TIME: 11:26

APJ PROJECT 966 TASK 301.2.4.1.1A1B3C DATA FLOWS PACE

EXCELERATOR 1.8

Name

Label

Description

DES/DAT/DRWGS

DESIGN DATA ACRONYMS:

& DRAWINGS

PURPOSE OF DATA: IDENTIFY EACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM FUNCTION. SYSTEM DESIGN DATA AND DRAWINGS SHOULD DESCRIBE THE SYSTEM'S INTERNAL AND INTERFACE FUNCTIONS, BEGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE SYSTEM. DESIGN DATA SHOULD INCLUDE EITHER FUNCTIONAL BLOCK DIAGRAMS OR SCHEMATICS THAT FACILITATE CONSTRUCTION OF RELIABILITY BLOCK DIAGRAMS.

SOURCE OF DATA: SYSTEM DETAIL DESIGNER

DI-S-3604/S-126-1

DATA ITEM

ACRONYMS:

DESCRIPTION

DI-8-3604/ 5-126-1

PURPOSE OF DATA: AID THE ANALYST IN DETERMINING FORMATS FOR FUNCTIONAL FLOW DIAGRAMS. THE DATA COMES IN THE FORM OF A DID UNDER THE TITLE:

"FUNCTIONAL FLOW DIAGRAMS."

SOURCE OF DATA: POLICY FILES

FBD/FUNC/PROC/DTA

FUNCTIONAL ACRONYMS:

PROCEDURE DATA

PURPOSE OF DATA: TO INFORM THE ANALYST ABOUT THE FUNCTIONAL PROCEDURES CHOSEN FOR CREATION OF THE FUNCTIONAL BLOCK DIAGRAM. IF NO ALTERATIONS

ARE MADE TO PROCEDURES SUGGESTED IN THE SOURCE, THE ESTABLISHED

PROCEDURES WILL BE IN THIS DATA FLOW.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B3C1 (DETERMINE FUNCTIONAL

PROCEDURAL TECHIQUES)

FBD/GEN/PROC/DTA

GENERAL

ACRONYMS:

PROCEDURAL DATA

PURPOSE OF DATA: INFORM THE ANALYST ABOUT TECHNIQUES CHOSEN FOR THE GENERAL PROCEDURES IN CREATING THE FUNCTIONAL BLOCK DIAGRAM. IF NOT ALTERED, THE PROCEDURES SUGGESTED IN THE DATA SOURCE SHALL BE CONTAINED

HEREIN.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B3C3 (ESTABLISE GENERAL

PROCEDURAL TECHNIQUES)

PBD/HARD/PROC/DTA

HARDWARE

ACRONYMS:

PROCEDURAL DATA

PURPOSE OF DATA: INFORM THE ANALYST ABOUT THE HARDWARE PROCEDURAL TECHNIQUES DEVELOPED IN THE PREVIOUS PROCESS. IF NO ALTERATIONS WERE MADE TO ESTABLISHED TECHNIQUES, THEY SHALL BE CONTAINED HEREIN. SOURCE OF DATA: PROCESS 301.2.4.1.1A1B3C2 (ESTABLISE HARDWARE

PROCEDURAL TECHNIQUES)

TIME: 11:26

APJ PROJECT 966 TASK 301.2.4.1.1A1B3C DATA FLOWS

PAGE 2 EXCELERATOR 1.8

Name

Label

Description

FUN/BLK/DIA

FUNCTIONAL

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

BLOCK

DIAGRAM

PURPOSE OF DATA: ALLOW THE ANALYST ACCESS TO THE FUNCTIONAL BLOCK DIAGRAMS NEEDED TO COMPLETE THE FMEA. THE FUNCTIONAL BLOCK DIAGRAM ILLUSTRATES THE OPERATION AND INTERRELATIONSHIPS BETWEEN FUNCTIONAL ENTITIES OF A SYSTEM AS DEFINED IN ENGINEERING DATA AND SCHEMATICS. IT PROVIDES A FUNCTIONAL FLOW SEQUENCE FOR THE SYSTEM AND EACH INDENTURE LEVEL OF ANALYSIS.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B3 (CREATE FUNCTIONAL BLOCK DIAGRAMS)

GEN/PRT/LST

GENERIC

ACRONYM: FMECA - FAILURE MODES EFFECTS AND CRITICALITY ANALYSIS

Parts List

PURPOSE OF DATA: PROVIDE THE ANALYST WITH A LIST OF THE DIFFERENT PARTS COMPRISING THE WORK BREAKDOWN STRUCTURE FOR THE DEVELOPMENTAL ITEM/SYSTEM, RELATING THE PARTS TO THE VARIOUS INDEWTURE LEVELS UNDER INVESTIGATION. DATA SHALL BE IN THE FORM OF A LIST, WITH EACH PART RELATED TO AND COINCIDING WITH THE IDENTIFICATION NUMBER ASSIGNED TO THE PART THROUGH THE CODING SYSTEM CHOSEN IN THE FMECA PLAN. PARTS SHALL BE LISTED BY PHYSICAL ATTRIBUTES AND CONTAIN A DESCRIPTION OF THE FUNCTION OF THE ITEM.

SOURCE OF DATA: PROCESS 301.2.4.1.1AlB2 (CATEGORIZE PARTS BY PHYSICAL ATTRIBUTES)

MIL-M-24100

MIL-M-24100 ACRONYMS:

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ILLUSTRATIONS AND GUIDANCE FOR DEVELOPING FUNCTIONAL BLOCK DIAGRAMS. THESE ILLUSTRATIONS MAY ASSIST THE ANALYST IN DEVELOPING THE FUNCTIONAL BLOCK DIAGRAMS. THE MANUAL IS ENTITLED: "MILITARY SPECIFICATION MANUALS, TECHNICAL: FUNCTIONALLY ORIENTED MAINTENANCE MANUALS (FOMM) FOR EQUIPMENT AND SYSTEMS."

SOURE OF DATA: POLICY FILES

MIS/FUN/OP/MD

MISSION

ACRONYM:

FUNCTION,

TIMES, AND PURPOSE OF DATA: PROVIDE THE ANALYST WITH A CONCISE STATEMENT OF THE OPERATIONAL MISSION FUNCTION, TIMES AND OPERATIONAL MODE IN WHICE FAILURE OCCURS.

modes

WHERE SUBPHASE, EVENT, OR TIME CAN BE DEFINED FROM DEFINITIONS AND MISSION PROFILES, THE MOST DEFINITIVE TIMING INFORMATION SHOULD ALSO BE ENTERED FOR THE ASSUMED TIME OF FAILURE OCCURRENCE. DATA IS USED IN FURTHER DEVELOPMENT OF THE SYSTEM DEFINITION.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B1 (DEFINE MISSION FUNCTION TIMES AND OPERATIONAL MODES)

TIME: 11:26

APJ PROJECT 966
TASK 301.2.4.1.1A1B3C DATA FLOWS

PAGE 3 EXCELERATOR 1.8

Name

Label

Description

TECH/SP & DEV/PLNS

TECHNICAL

ACRONYM: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

SPECIFICATNS

C DEVELOPMENT PURPOSE OF DATA: ASSIST THE ANALYST IN DEVELOPING THE FMECA. TECHNICAL PLANS

SPECIFICATIONS AND DEVELOPMENT PLANS DESCRIBE WHAT CONSTITUTES AND CONTRIBUTES TO THE VARIOUS TYPES OF SYSTEM FAILURE. SYSTEM OBJECTIVES WILL BE STATED, AND DESIGN AND TEST REQUIREMENTS SPECIFIED FOR OPERATION, RELIABILITY AND MAINTAINABILITY. DETAILED INFORMATION IN THE PLANS MAY PROVIDE OPERATIONAL AND FUNCTIONAL BLOCK DIAGRAMS SHOWING THE GROSS FUNCTIONS THE SYSTEM MUST PERFORM FOR SUCCESSFUL OPERATION.

TIME LINES, DIAGRAMS AND CHARTS AID IN DETERMINING THE VARIOUS MEANS OF

INFORMATION FOR DEVELOPING MISSION AND ENVIRONMENTAL PROFILES WILL
DESCRIBE THE MISSION PERFORMANCE REQUIREMENTS IN TERMS OF FUNCTIONS
AND TASKS TO BE PERFORMED, AND RELATE THEM TO THE ANTICIPATED
ENVIRONMENTS FOR EACH MISSION PHASE AND OPERATING MODE. FUNCTION-TIME
RELATIONSHIP OF THE ENVIRONMENTAL CONDITIONS WILL BE DEVELOPED.
A DEFINITION FOR THE OPERATIONAL STRESSES THE SYSTEM IS EXPECTED TO
UNDERGO, AS WELL AS FAILURE DEFINITIONS, WILL EITHER BE PROVIDED OR MUST
BE DEVELOPED.

SOURCE OF DATA: CONTRACT REQUIREMENTS

FAILURE DETECTION AND CORRECTION.

TIME: 23:35

APJ PROJECT 966

TASK 301.2.4.1.1A1B3C DATA STORES

PAGE 1 EXCELERATOR 1.8

Name

Label

Description

P/F

POLICY FILES

CONTAINS THOSE MILITARY PUBLICATIONS, DECISION PAPERS, MISSIONS & FUNCTIONS, ETC., NEEDED TO ESTABLISH THE LOGISTICAL SUPPORT AND REVIEW REQUIREMENTS OF THE ITEM/EQUIPMENT DEVELOPMENT PROGRAM.

THIS DATA STORE INCLUDES:

- 1. AR 700-127 ILS
- 2. MIL-STD 881A (FB)
- 3. MIL-STD 1388-1 LSA
- 4. MIL-STD 1388-2 LSAR
- 5. MIL-STD 152, TECH REVIEW GUIDELINES
- 6. DA PAM 700-28, ILS REVIEW GUIDELINES
- 7. MIL-S'D 810, ENVIRONMENTAL TEST METHODS
- 8. MIL-STD 781, RELIABILITY DESIGN GUIDE
- 9. MIL-STD 2108, CLIMATIC EXTREMES FOR MIL EQUIPMENT
- 10. AR 70-38, ILS PREPARATION
- 11. MIL-STD 470, 471 MAINTAINABILITY STANDARDS
- 12. AMC PAM 700-4, LOGISTICS TECHNIQUES (WITH PALMAN)
- 13. DA PAM 700-28, INTEGRATED SUPPORT PROGRAM ASSESSMENT ISSUES
 AND CRITERIA
- 14. MIL-STD-780, CODING SYSTEM
- 15. MIL-STD-882, SYSTEM SAFETY PROGRAM REQUIREMENTS
- 16. MIL-STD-1629, PROCEDURES FOR FMBCA
- 17. MIL-STD-756, RELIABILITY MODELING & PREDICTIONS
- 18. DI-S-3604, FUNCTIONAL FLOW DIAGRAM
- 19. MIL-M-24100B, FOMM
- 20. AR 725-50, REQUISITIONING, RECEIPT AND ISSUE SYSTEM
- 21. DI-R-7112, MAINTAINABILITY DEMONSTRATION TEST PLAN
- 22. DI-R-2129, MAINTAINABILITY DEMONSTRATION PLAN
- 23. DI-R-7113, MAINTAINABILITY DEMONSTRATION REPORT
- 24. DI-R-7109, MAINTAINABILITY ANALYSIS REPORT
- 25. DI-R-7105, DATA COLLECTION, ANALYSIS AND CORRECTIVE ACTION SYSTEM REPORTS
- 26. DI-R-7085, FAILURE MODE, EFFECTS AND CRITICALITY AMALYSIS REPORT
- 27. DI-R-7110, MAINTAINABILITY DESIGN CRITERIA PLAN
- 28. DI-R-7107, MAINTAINABILITY ALLOCATIONS REPORT
- 29. DI-R-7106, MAINTAINABILITY MODELLING REPORT
- 30. DI-R-7108, MAINTAINABILITY PREDICTIONS REPORT
- 31. MIL-HDBK-472, MAINTAINABILITY PREDICTION
- 32. DI-R-7111, INPUTS TO THE DETAILED MAINTENANCE PLAN AND LOGISTICS SUPPORT ANALYSIS
- 33. DI-R-2130A, MAINTAINABILITY DEMONSTRATION REPORT
- 34. MIL-STD-785B, RELIABILITY PROGRAM FOR SYSTEMS AND EQUIPMENT
- 35. DI-R-7079, RELIABILITY PROGRAM PLAN
- 36. DI-R-7080, RELIABILITY STATUS REPORT
- 37. DI-R-7041, FAILURE SUMMARY AND ANALYSIS REPORT
- 38. DI-R-7081, RELIABILITY MATHEMATICAL MODEL(S)
- 39. DI-R-2114, PELIABILITY ALLOCATION REPORT
- 40. DI-R-7082, RELIABILITY PREDICTIONS REPORT
- 41. DI-R-1734, FAILURE MODES, EFFECTS, AND CRITICALITY REPORT
- 42. DI-R-2115A, FAILURE MODE AND EFFECT ANALYSIS REPORT
- 43. DI-R-7083, SNEAK CIRCUIT ANALYSIS REPORT
- 44. DI-R-7084, ELECTRONIC PARTS/CIRCUITS TOLERANCE ANALYSIS REPORT
- 45. DI-R-35011, CRITICAL ITEM CONTROL PLAN

TIME: 23:35

APJ PROJECT 966

TASK 301.2.4.1.1A1B3C DATA STORES

PAGE

EXCELERATOR 1.8

Name

Label

Description

- 46. DI-R-7040, BURN-IN TEST REPORT
- 47. DI-R-7033, RELIABILITY TEST PLAN
- 48. DI-R-7035, RELIABILITY TEST AND DEMONSTRATION PROCEDURES
- 49. DI-R-7034, RELIABILITY TEST AND DEMONSTRATION REPORTS
- 50. MIL-STD-965, PARTS CONTROL PROGRAM

APJ PROJECT 966

TIME: 12:28 TASK 301.2.4.1.1A1B3C EXTERNAL ENTITIES

PAGE 1 EXCELERATOR 1.8

Description

CON/REQ CONTRACT THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT,

REQUENTS AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FMECA:

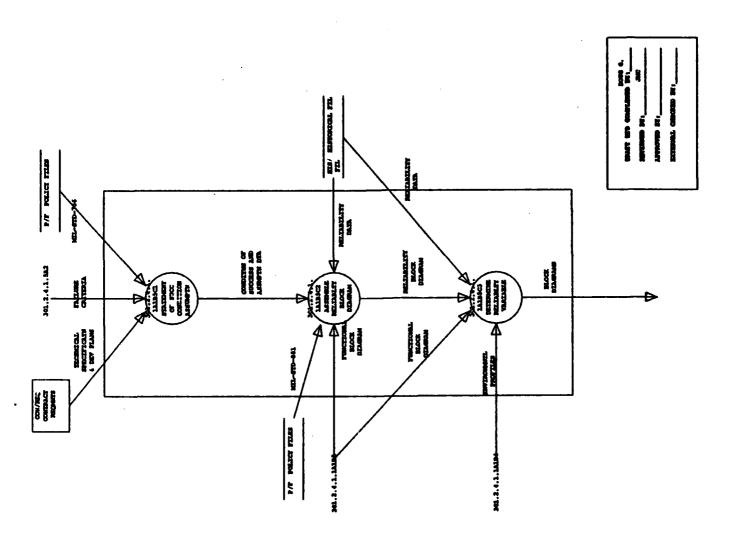
1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL PLANS
2. ACQUISITION SCHEDULE
3. THREAT MECHANISM DATA

SYS/DET/DES

System Detail Designer THIS ENTITY REFERS TO THE DESIGNER OF THE SYSTEM BEING INVESTIGATED.

TAIL IT SUPPLIES ENGINEERING DESIGN DATA AND DRAWINGS.

APPENDIX B
SUBTASK 301.2.4.1.1A1B5C



TIME: 11:19

APJ PROJECT 966

APJ PROJECT 966
TASK 301.2.4.1.1AlB5C PROCESSES

PAGE 1 EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.1A1B5C1

STATEMENT

ACRONYMS:

of succ

CONDITION

PURPOSE OF PROCESS: DEVELOP SUCCESS CRITERIA, CONDITIONS THAT INFLUENCE THE BLOCK DIAGRAM, AND ASSUMPTIONS USED IN PREPARATION OF THE BLOCK DIAGRAM. EACH RELIABILITY BLOCK DIAGRAM SHALL INCLUDE A STATEMENT OF CONDITIONS LISTING ALL CONSTRAINTS WHICH INFLUENCE THE CHOICE OF BLOCK PRESENTATION, THE RELIABILITY PARAMETERS OR RELIABILITY VARIABLES UTILIZED IN THE ANALYSIS, AND THE ASSUMPTIONS OR SIMPLIFICATIONS UTILIZED TO DEVELOP THE DIAGRAM. ONCE ESTABLISHED, THESE CONDITIONS SHALL BE OBSERVED THROUGHOUT THE ANALYSIS.

A STATEMENT OF SUCCESS SHALL BE DEFINED IN SPECIFIC TERMS STATING EXACTLY WHAT THE CALCULATED RELIABILITY REPRESENTS FOR THE ITEMS AS DIAGRAMMED AND PERFORMING UNDER THE CRITERIA PRESENTED IN THE STATEMENT OF CONDITIONS.

TWO TYPES OF ASSUMPTIONS SHALL BE USED IN PREPARING RELIABILITY BLOCK DIAGRAMS: (1) TECHNICAL AND (2) GENERAL. TECHNICAL ASSUMPTIONS MAY BE DIFFERENT FOR EACH ITEM AND FOR EACH MODE OF OPERATION, AND SHALL BE SET FORTH UNDER THE STATEMENT OF CONDITIONS. THE GENERAL ASSUMPTIONS ARE THOSE APPLICABLE TO ALL RELIABILITY BLOCK DIAGRAMS. IT IS NOT NECESSARY TO LIST THE GENERAL ASSUMPTIONS NOTED BELOW ON THE RELIABILITY BLOCK DIAGRAMS, PROVIDED REFERENCE HAS BEEN MADE TO NIL-STD-756B. THE FOLLOWING GENERAL ASSUMPTIONS SHALL APPLY TO RELIABILITY BLOCK DIAGRAMS:

- a. THE BLOCKS DENOTE ELEMENTS OR FUNCTIONS OF THE ITEMS THAT ARE CONSIDERED WHEN EVALUATING RELIABILITY AND WHICH HAVE ASSOCIATED RELIABILITY VALUES.
- b. LINES CONNECTING BLOCKS HAVE NO RELIABILITY VALUES. THE LINES SERVE ONLY TO GIVE ORDER AND DIRECTION TO THE DIAGRAM AND DO NOT REPRESENT THE WIRING CABLES AND CONNECTORS ASSOCIATED WITH THE ITEM. CABLING AND CONNECTORS ARE INCORPORATED INTO A SINGLE BLOCK OR INCLUDED AS PART OF THE BLOCK FOR AN ELEMENT OR FUNCTION.
- c. ALL INPUTS TO THE ITEM ARE WITHIN SPECIFICATION LIMITS.
- d. Failure of any element or function denoted by a block in the diagram will cause failure of the entire item, except where alternative modes of operation may be present.
- e. EACH ELEMENT OR FUNCTION DENOTED BY A BLOCK IN THE DIAGRAM IS INDEPENDENT, WITH REGARD TO PROBABILITY OF FAILURE, FROM ALL OTHER BLOCKS.

THE ASSUMPTION THAT ALL SOFTWARE IS COMPLETELY RELIABLE SHALL BE STATED IN INSTANCES WHERE SOFTWARE RELIABILITY IS NOT INCORPORATED IN THE ITEM RELIABILITY PREDICTION.

THE ASSUMPTION THAT ALL HUMAN ELEMENTS ARE COMPLETELY RELIABLE AND THAT NO INTERFACE PROBLEMS OCCUR BETWEEN HUMAN ELEMENTS AND THE ITEM SHALL BE STATED IN INSTANCES WHERE HUMAN RELIABILITY IS NOT INCORPORATED IN THE ITEM RELIABILITY PREDICTION.

TIME: 11:19

APJ PROJECT 966
TASK 301.2.4.1.1A1B5C PROCESSES

PAGE 2 EXCELERATOR 1.0

Label

Description

301.2.4.1.1A1B5C2

ASSEMBLE RELIABLTY

ACR

ACRONYMS: FMEA - FAILURE MODES AND EFFECTS ANALYSIS

block Diagram PURPOSE OF PROCESS: ASSEMBLE THE ITEM'S RELIABILITY BLOCK DIAGRAM NECESSARY FOR COMPLETION OF THE SYSTEM DEFINITION AND THE FMEA.

RELIABILITY BLOCK DIAGRAMS SHALL SHOW INTERDEPENDENCIES AMONG ALL ELEMENTS (SUBSYSTEMS, EQUIPMENTS, ETC.) OR FUNCTIONAL GROUPS FOR EACH SUCCESSFUL SERVICE USE EVENT. THE PURPOSE OF THE RELIABILITY BLOCK DIAGRAM IS TO SHOW, BY CONCISE VISUAL SHORTHAND, THE VARIOUS SERIES-PARALLEL BLOCK COMBINATIONS (PATHS) REQUIRED FOR ITEM USE SUCCESS. A COMPLETE UNDERSTANDING OF THE ITEM'S MISSION DEFINITION AND SERVICE USE PROFILE IS REQUIRED TO PRODUCE THE RELIABILITY DIAGRAM.

EACH RELIABILITY BLOCK DIAGRAM SHALL HAVE A TITLE, INCLUDING IDENTIFICATION OF THE ITEM, THE MISSION IDENTIFICATION OF PORTION OF THE SERVICE USE PROFILE ADDRESSED, AND A DESCRIPTION OF THE MODE OF OPERATION FOR WHICH THE PREDICTION IS TO BE PERFORMED. THE SAME IDENTIFICATION CODE USED IN THE FUNCTIONAL BLOCK DIAGRAM SHALL BE USED HERE.

BLOCKS IN THE DIAGRAM SHALL FOLLOW A LOGICAL ORDER RELATING THE SEQUENCE OF EVENTS DURING THE PRESCRIBED OPERATION OF THE ITEM.

THE RELIABILITY BLOCK DIAGRAM SHALL BE DRAWN SO THAT EACH ELEMENT OR FUNCTION EMPLOYED IN THE ITEM CAN BE IDENTIFIED. EACH BLOCK OF THE RELIABILITY BLOCK DIAGRAM SHALL REPRESENT ONE ELEMENT OR FUNCTION EMPLOYED. ALL BLOCKS OF THE RELIABILITY BLOCK DIAGRAM SHALL BE CONFIGURED IN SERIES, PARALLEL, STANDBY, OR COMBINATIONS THEREOF AS APPROPRIATE.

EACH BLOCK OF THE RELIABILITY BLOCK DIAGRAM SHALL BE IDENTIFIED.

DIAGRAMS CONTAINING FEW BLOCKS MAY HAVE THE FULL IDENTIFICATION WRITTEN
IN THE BLOCK. DIAGRAMS CONTAINING MANY BLOCKS SHALL USE A CONSISTENT
LOGICAL CODE IDENTIFICATION WRITTEN FOR EACH BLOCK (THE SAME CODE AS
USED IN THE FUNCTIONAL BLOCK DIAGRAM). THE CODING SYSTEM SHALL BE BASED
UPON THE WORK BREAKDOWN STRUCTURE OF MIL-STD-881. IT MAY USE WORK UNIT
CODE NUMBERING SYSTEM OF MIL-STD-780, OR OTHER SIMILAR UNIFORM
IDENTIFICATION SYSTEM TO INSURE UNAMBIGUOUS TRACEABILITY OF THE
RELIABILITY BLOCK TO ITS HARDWARE (OR FUNCTIONAL) EQUIVALENT AS DEFINED
IN PROGRAM DOCUMENTATION. THE CODE SHALL BE IDENTIFIED IN A SEPARATE
LISTING.

HARDWARE OR FUNCTIONAL ELEMENTS OF THE ITEM NOT INCLUDED IN THE RELIABILITY MODEL SHALL BE IDENTIFIED IN A SEPARATE LISTING UTILIZING THE EMPLOYED CODING SYSTEM. RATIONALE FOR EXCLUSION OF ANY ELEMENT FROM THE RELIABILITY MODEL SHALL BE PROVIDED.

SOURCE OF PROCESS: MIL-STD-756B

301.2.4.1.1A1B5C3

DETERMINE

ACRONYMS:

RELIABLTY VARIABLE

PURPOSE OF PROCESS: RELIABILITY VARIABLES SHALL BE DETERMINED FOR EACH BLOCK AND PRESENTED SUCH THAT THE ASSOCIATION BETWEEN EACH BLOCK AND ITS VARIABLE IS A NUMBER (TIME, CYCLES, EVENTS, ETC.) USED TO DESCRIBE THE DURATION OF OPERATION REQUIRED BY EACH BLOCK TO PERFORM ITS STATED FUNCTION. THIS VARIABLE SHALL BE USED IN CALCULATING THE RELIABILITY OF THE BLOCK.

TIME: 11:27

APJ PROJECT 966 TASK 301.2.4.1.1A1B5C DATA FLOWS PAGE

EXCELERATOR 1.8

Name

Label

Description

BLCK/DIA

RLOCK

ACRONYMS: FAILURE MODE AND EFFECTS ANALYSIS

DIAGRAMS

PURPOSE OF DATA: ALLOW THE ANALYST ACCESS TO THE FUNCTIONAL AND RELIABILITY DIAGRAMS. THESE WILL BE INCLUDED IN THE SYSTEM DEFINITION AND ARE NECESSARY TO DEVELOP THE FMEA. A FUNCTIONAL BLOCK DIAGRAM ILLUSTRATES THE OPERATION AND INTERRELATIONSHIPS BETWEEN FUNCTIONAL ENTITIES OF A SYSTEM AS DEFINED IN ENGINEERING DATA AND SCHEMATICS. IT PROVIDES A FUNCTIONAL FLOW SEQUENCE FOR THE SYSTEM AND EACH INDENTURE LEVEL OF ANALYSIS. THE RELIABILITY BLOCK DIAGRAM DEFINES THE SERIES DEPENDENCE OR INDEPENDENCE OF ALL FUNCTIONS OF A SYSTEM OR FUNCTIONAL GROUP FOR EACH LIFE-CYCLE EVENT. IT PROVIDES IDENTIFICATION OF FUNCTION INTERDEPENDENCIES FOR THE SYSTEM.

SOURCE OF DATA: FUNCTIONAL BLOCK DIAGRAM - PROCESS 301.2.4.1.1A1B3 (CREATE FUNCTIONAL BLOCK DIAGRAM)

> RELIABILITY BLOCK DIAGRAM - PROCESS 301.2.4.1.1A1B5 (CREATE RELIABILITY BLOCK DIAGRAMS)

CON/SUC/ASS/DTA

CONDITUS OF ACRONYMS:

SUCCESS AND

ASSMPTH DTA PURPOSE OF DATA: INFORM THE ANALYST ABOUT CONDITIONS INFLUENCING THE CHOICE OF PRESENTATION, STATEMENT OF SUCCESS, AND TECHNICAL AND GENERAL BLOCK DIAGRAM ASSUMPTIONS.

> SOURCE OF DATA: PROCESS 301.2.4.1.1A1B5C1 (DETERMINE CONDITIONS, SUCCESS AND ASSUMPTIONS)

ENV/PROF

ENVIRONMENTL ACRONYMS:

PROFILES

PURPOSE OF DATA: INFORM THE ANALYST ABOUT ENVIRONMENTAL PROFILES TO WHICH THE SYSTEM UNDER CONSIDERATION WILL BE SUBJECTED. INTENDED USE, THROUGH TIME, OF THE SYSTEM AND ITS EQUIPMENTS SHALL BE DEVELOPED FROM THE MISSION TIME STATEMENTS FOR EACH ENVIRONMENTAL PROFILE AND SHALL BE INCLUDED IN THIS DATA FLOW.

SOURCE OF DATA: PROCESS 301.2.4.1.1Alb4 (IDENTIFY ENVIRONMENTAL PROFILES)

FAIL/CRIT

FAILURE

ACRONYME:

CRITERIA

PURPOSE OF DATA: PROVIDE GENERAL STATEMENTS OF WHAT COMSTITUTES FAILURE OF THE ITEM IN TERMS OF PERFORMANCE PARAMETERS AND ALLOWABLE LIMITS FOR EACH SPECIFIC OUTPUT. THESE FAILURE CRITERIA SHOULD IN NO WAY CONFLICT WITH ANY DEFINITIONS SPECIFIED BY THE PROCURING ACTIVITY.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

APJ PROJECT 966 TASK 301.2.4.1.1A1B5C DATA FLOWS

PAGE 2 EXCELERATOR 1.8

TIME: 11:27

Label

Description

FUN/BLK/DIA

FUNCTIONAL

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

BLOCK

DIAGRAM

PURPOSE OF DATA: ALLOW THE AMALYST ACCESS TO THE FUNCTIONAL BLOCK DIAGRAMS MEEDED TO COMPLETE THE FMEA. THE FUNCTIONAL BLOCK DIAGRAM ILLUSTRATES THE OPERATION AND INTERRELATIONSHIPS BETWEEN FUNCTIONAL ENTITIES OF A SYSTEM AS DEFINED IN ENGINEERING DATA AND SCHEMATICS. IT PROVIDES A FUNCTIONAL FLOW SEQUENCE FOR THE SYSTEM AND EACH INDENTURE LEVEL OF ANALYSIS.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1B3 (CREATE FUNCTIONAL BLOCK DIAGRAMS)

MIL-STD-756

MIL-STD-756 ACRONYMS:

PURPOSE OF DATA: PROVIDE THE ANALYST WITH COMMON GROUND RULES FOR TECHNIQUES AND DATA SOURCES USED TO FORMULATE RELIABILITY MODELS AND PREDICTIONS SO THEY MAY BE UNIFORMLY APPLIED AND INTERPRETED. THIS STANDARD ("RELIABILITY MODELING AND PREDICTION") ESTABLISHES PROCEDURES AND GROUND RULES INTENDED TO ACHIEVE THIS PURPOSE.

SOURCE OF DATA: POLICY FILES

MIL-STD-891

MIL-STD-881 ACRONYMS:

WORK BREAKDN

STRUCTURES PURPOSE OF DATA: AID THE ANALYST BY PROVIDING GUIDANCE IN PREPARING
FOR DEFENSE A STANDARD WORK BREAKDOWN STRUCTURE. DATA IS IN THE FORM OF A MILITARY
MATER'L ITEM STANDARD PAMPHLET, "WORK BREAKDOWN STRUCTURES FOR DEFENSE MATERIEL."

items."

THE MIL-STD IDENTIFIES ARMY MATERIEL BY GENERAL CLASSIFICATIONS:

- 1. AIRCRAFT SYSTEM
- 2. ELECTRONICS SYSTEM
- 3. MISSILE SYSTEM
- 4. ORDNANCE SYSTEM
- 5. SHIP SYSTEM
- 6. SPACE SYSTEM
- 7. SURFACE VEHICLE SYSTEM

EACH OF THE MAJOR CATEGORIES (LEVEL 1 ITEMS) IS FURTHER STRATIFIED INTO MAJOR SYSTEMS (LEVEL 2 ITEMS). AS AN EXAMPLE, AIRCRAFT SYSTEMS ARE BROKEN DOWN INTO THE FOLLOWING MAJOR SYSTEMS:

- 1. AIR VEHICLE
- 2. TRAINING
- 3. PECULIAR SUPPORT EQUIPMENT
- 4. SYSTEM TEST AND EVALUATION
- 5. SYSTEM/PROJECT MANAGEMENT
- S. DATA
- 7. OPERATIONAL/SITE ACTIVATION
- 8. COMMON SUPPORT EQUIPMENT
- 9. INDUSTRIAL FACILITIES
- 10. INITIAL SPARES AND INITIAL REPAIR PARTS

LEVEL 3 ITEMS CONTAIN THE LAST INDENTURE FOR WHICH GUIDANCE IS PROVIDED. THIS LEVEL ADDRESSES SUCH ITEMS AS AIRFRAME, PROPULSION UNITS, COMMUNICATIONS, ETC. HOWEVER, GUIDANCE IN THE MIL-STD STATES THAT ..."THE PROJECT SUMMARY WBS WILL BE TAILORED TO THE PROJECT OBJECTIVES.."

SOURCE OF DATA: POLICY FILES

APJ PROJECT 966 TASK 301.2.4.1.1A1B5C DATA FLOWS

PAGE EXCELERATOR 1.8

Name

Label

Description

REL/BLK/DIA

TIME: 11:27

RELIABILITY ACRONYMS:

BLOCK

DIAGRAM

PURPOSE OF DATA: SHOW THE ANALYST INTERDEPENDENCIES AMONG ALL ELEMENTS (SUBSYSTEMS, EQUIPMENTS, ETC.) OR FUNCTIONAL GROUPS OF THE ITEM FOR SUCCESS IN EACH SERVICE USE EVENT. THE PURPOSE OF THE RELIABILITY BLOCK DIAGRAM IS TO SHOW, BY CONCISE VISUAL SHORTHAND, THE VARIOUS SERIES-PARALLEL BLOCK COMBINATIONS (PATHS) THAT RESULT IN ITEM SUCCESS. SOURCE OF DATA: PROCESS 301.2.4.1.1A1B5C2 (ASSEMBLE RELIABILITY BLOCK DIAGRAM)

REL/DATA

RELIABILITY ACRONYM:

DATA

PURPOSE OF DATA: PROVIDE THE ANALYST WITH APPROPRIATE RELIABILITY DATA. DETERMINATION OF THE POSSIBLE AND PROBABLE FAILURE MODES REQUIRES AN ANALYSIS OF RELIABILITY DATA ON THE ITEM SELECTED TO PERFORM EACH SYSTEM'S INTERNAL FUNCTIONS. IT IS ALMAYS DESIRABLE TO USE DATA RESULTING FROM RELIABILITY TESTS ON THE SPECIFIC EQUIPMENT TO BE USED. PERFORMED UNDER REALISTIC CONDITIONS. WHEN SUCH TESTS ARE NOT AVAILABLE, RELIABILITY DATA FROM MIL-HDBK-217 OR FROM OPERATIONAL EXPERIENCE AND TESTS PERFORMED UNDER SIMILAR USE COMDITIONS ON ITEMS SIMILAR TO THOSE IN THE SYSTEM SHOULD BE USED. SOURCE OF DATA: HISTORICAL FILES OR TEST RESULTS

TECH/SP&DEV/PLNS

TECHNICAL

ACRONYM: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

SPECIFICATION

PLANS

& DEVELOPMENT PURPOSE OF DATA: ASSIST THE ANALYST IN DEVELOPING THE FMECA. TECHNICAL SPECIFICATIONS AND DEVELOPMENT PLANS DESCRIBE WHAT CONSTITUTES AND CONTRIBUTES TO THE VARIOUS TYPES OF SYSTEM FAILURE. SYSTEM OBJECTIVES WILL BE STATED. AND DESIGN AND TEST REQUIREMENTS SPECIFIED FOR OPERATION, RELIABILITY AND MAINTAINABILITY. DETAILED INFORMATION IN THE PLANS MAY PROVIDE OPERATIONAL AND FUNCTIONAL BLOCK DIAGRAMS SHOWING THE GROSS FUNCTIONS THE SYSTEM MUST PERFORM FOR SUCCESSFUL OPERATION. TIME LINES, DIAGRAMS AND CHARTS AID IN DETERMINING THE VARIOUS MEANS OF FAILURE DETECTION AND CORRECTION.

> INFORMATION FOR DEVELOPING MISSION AND ENVIRONMENTAL PROFILES WILL DESCRIBE THE MISSION PERFORMANCE REQUIREMENTS IN TERMS OF FUNCTIONS AND TASKS TO BE PERFORMED, AND RELATE THEM TO THE AMTICIPATED ENVIRONMENTS FOR EACH MISSION PHASE AND OPERATING MODE. FUNCTION-TIME RELATIONSHIP OF THE ENVIRONMENTAL CONDITIONS WILL BE DEVELOPED. A DEFINITION FOR THE OPERATIONAL STRESSES THE SYSTEM IS EXPECTED TO UNDERGO, AS WELL AS FAILURE DEFINITIONS, WILL EITHER BE PROVIDED OR MUST RE DEVELOPED.

SOURCE OF DATA: CONTRACT REQUIREMENTS

TIME: 23:36

APJ PROJECT 966 TASK 301.2.4.1.1A1B5C DATA STORES

PAGE

EXCELERATOR 1.8

Name

Label Description

HIST/FILE

HISTORICAL DATA CONTAINS DATA PREVIOUSLY ACQUIRED ON THE ITEM UNDER INVESTIGATION (OR SIMILAR SYSTEM), AND MAY ADDRESS THE FOLLOWING AREAS (TO BE TREATED SEPARATELY):

- 1. RELIABILITY DATA
- 2. FAILURE RATE DATA
- 3. SPARES AND SPARE FUNDING DATA

APJ PROJECT 966

TASK 301.2.4.1.1A1B5C DATA STORES

PAGE 2 EXCELERATOR 1.8

TIME: 23:36

Label

Description

P/F

POLICY FILES CONTAINS THOSE MILITARY PUBLICATIONS, DECISION PAPERS, MISSIONS & FUNCTIONS, ETC., NEEDED TO ESTABLISH THE LOGISTICAL SUPPORT AND REVIEW REQUIREMENTS OF THE ITEM/EQUIPMENT DEVELOPMENT PROGRAM.

THIS DATA STORE INCLUDES:

1. AR 700-127 ILS

- 2. MIL-STD 881A (FB)
- 3. MIL-STD 1388-1 LSA
- 4. MIL-STD 1388-2 LSAR
- 5. MIL-STD 152, TECH REVIEW GUIDELINES
- 6. DA PAM 700-28, ILS REVIEW GUIDELINES
- 7. MIL-STD 810, ENVIRONMENTAL TEST METHODS
- 8. MIL-STD 761, RELIABILITY DESIGN GUIDE
- 9. MIL-STD 2108, CLIMATIC EXTREMES FOR MIL EQUIPMENT
- 10. AR 70-38, ILS PREPARATION
- 11. MIL-STD 470, 471 MAINTAINABILITY STANDARDS
- 12. AMC PAM 700-4, LOGISTICS TECHNIQUES (WITH PALMAN)
- 13. DA PAM 700-28, INTEGRATED SUPPORT PROGRAM ASSESSMENT ISSUES AND CRITERIA
- 14. MIL-STD-780, CODING SYSTEM
- 15. MIL-STD-882, SYSTEM SAFETY PROGRAM REQUIREMENTS
- 16. MIL-STD-1629, PROCEDURES FOR FMECA
- 17. MIL-STD-756, RELIABILITY MODELING & PREDICTIONS
- 18. DI-S-3604, FUNCTIONAL FLOW DIAGRAM
- 19. MIL-M-24100B, FOMM
- 20. AR 725-50, REQUISITIONING, RECEIPT AND ISSUE SYSTEM
- 21. DI-R-7112, MAINTAINABILITY DEMONSTRATION TEST PLAN
- 22. DI-R-2129, MAINTAINABILITY DEMONSTRATION PLAN
- 23. DI-R-7113, MAINTAINABILITY DEMONSTRATION REPORT
- 24. DI-R-7109, MAINTAINABILITY ANALYSIS REPORT
- 25. DI-R-7105, DATA COLLECTION, ANALYSIS AND CORRECTIVE ACTION SYSTEM REPORTS
- 26. DI-R-7085, FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS REPORT
- 27. DI-R-7110, MAINTAINABILITY DESIGN CRITERIA PLAN
- 28. DI-R-7107, MAINTAINABILITY ALLOCATIONS REPORT
- 29. DI-R-7106, MAINTAINABILITY MODELLING REPORT
- 30. DI-R-7108, MAINTAINABILITY PREDICTIONS REPORT
- 31. MIL-HDBK-472, MAINTAINABILITY PREDICTION
- 32. DI-R-7111, INPUTS TO THE DETAILED MAINTENANCE PLAN AND LOGISTICS SUPPORT ANALYSIS
- 33. DI-R-2130A, MAINTAINABILITY DEMONSTRATION REPORT
- 34. MIL-STD-785B, RELIABILITY PROGRAM FOR SYSTEMS AND EQUIPMENT
- 35. DI-R-7079, RELIABILITY PROGRAM PLAN
- 36. DI-R-7080, RELIABILITY STATUS REPORT
- 37. DI-R-7041, FAILURE SUMMARY AND ANALYSIS REPORT
- 38. DI-R-7081, RELIABILITY MATHEMATICAL MODEL(S)
- 39. DI-R-2114, RELIABILITY ALLOCATION REPORT
- 40. DI-R-7082, RELIABILITY PREDICTIONS REPORT
- 41. DI-R-1734, FAILURE MODES, EFFECTS, AND CRITICALITY REPORT
- 42. DI-R-2115A, FAILURE MODE AND EFFECT ANALYSIS REPORT
- 43. DI-R-7093, SNEAK CIRCUIT ANALYSIS REPORT
- 44. DI-R-7084, ELECTRONIC PARTS/CIRCUITS TOLERANCE ANALYSIS REPORT
- 45. DI-R-35011, CRITICAL ITEM CONTROL PLAN

TIME: 23:36

APJ PROJECT 966

TASK 301.2.4.1.1A1B5C DATA STORES

PAGE

EXCELERATOR 1.8

Name

Label

Description

- 46. DI-R-7040, BURN-IN TEST REPORT
- 47. DI-R-7033, RELIABILITY TEST PLAN
- 48. DI-R-7035, RELIABILITY TEST AND DEMONSTRATION PROCEDURES
- 49. DI-R-7034, RELIABILITY TEST AND DEMONSTRATION REPORTS
- 50. MIL-STD-965, PARTS CONTROL PROGRAM

TIME: 12:29

APJ PROJECT 966

TASK 301.2.4.1.1A1B5C EXTERNAL ENTITIES

PAGE

EXCELERATOR 1.8

Label

Description

CON/REQ

CONTRACT

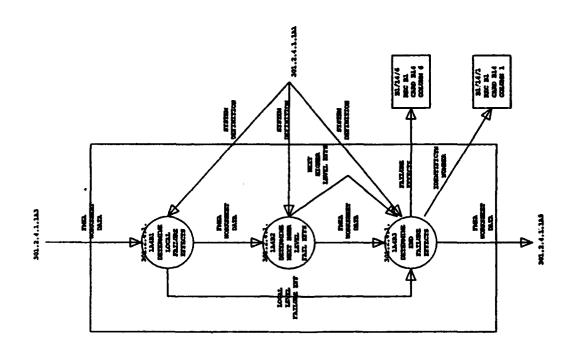
THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT,

REQMNTS AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FMECA:

- 1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL PLANS
- 2. ACQUISITION SCHEDULE
- 3. THREAT MECHANISM DATA

APPENDIX B
SUBTASK 301.2.4.1.1A4B





TIME: 11:20

APJ PROJECT 966 TASK 301.2.4.1.1A4B PROCESSES

PAGE EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.1A4B1

DETERMINE LOCAL

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

FAILURE

RFFECTS

PURPOSE OF PROCESS: IDENTIFY AND EVALUATE THE FAILURE EFFECTS OF EACH ASSUMED FAILURE MODE ON ITEM OPERATION, FUNCTION, OR STATUS. LOCAL EFFECTS CONCENTRATE SPECIFICALLY ON THE IMPACT AN ASSUMED FAILURE MODE HAS ON THE OPERATION AND FUNCTION OF THE ITEM IN THE INDENTURE LEVEL UNDER CONSIDERATION. THE CONSEQUENCES OF EACH POSTULATED FAILURE AFFECTING THE ITEM SHALL BE DESCRIBED, ALONG WITH ANY RESULTING SECOND-ORDER EFFECTS. THE PURPOSE OF DEFINING LOCAL EFFECTS IS TO PROVIDE A BASIS FOR EVALUATING COMPENSATING PROVISIONS AND RECOMMENDING CORRECTIVE ACTIONS. IT IS POSSIBLE FOR THE "LOCAL" EFFECT TO BE THE FAILURE MODE ITSELF.

ONCE DETERMINED, DATA SHALL BE WRITTEN TO THE APPROPRIATE FMEA WORKSHEET COLUMN. UPON COMPLETION, THE LOCAL FAILURE EFFECTS SHALL RE WRITTEN TO A BUFFER PROCESS (301.2.4.1.1A4B3), WHERE IT IS ASSEMBLED WITH OTHER PAILURE EFFECTS DATA, AND LATER SENT TO THE APPROPRIATE LSAR (RECORD B1, CARD B14, BLOCK 6; ALSO WRITTEN IS THE CORRESPONDING IDENTIFICATION NUMBER [LCN] TO RECORD B1, CARD B14, BLOCK 1). SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

301.2.4.1.1A4B2

DETERMINE

NEXT HGHR

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

LEVEL. FAIL EFFS

PURPOSE OF PROCESS: DETERMINE THE NEXT HIGHER LEVEL FAILURE EFFECTS ON THE SYSTEM. NEXT HIGHER LEVEL EFFECTS CONCENTRATE ON THE IMPACT AN ASSUMED FAILURE HAS ON THE OPERATION AND FUNCTION OF THE ITEMS IN THE NEXT HIGHER INDENTURE LEVEL ABOVE THE INDENTURE LEVEL UNDER CONSIDERATION. CONSEQUENCES OF EACH POSTULATED FAILURE AFFECTING THE NEXT HIGHER INDENTURE LEVEL SHALL BE DESCRIBED.

ONCE DETERMINED, DATA SHALL BE WRITTEN TO THE APPROPRIATE FMEA WORKSHEET COLUMN. UPON COMPLETION, THE NEXT HIGHER LEVEL FAILURE EFFECTS SHALL BE WRITTEN TO A BUFFER PROCESS (301.2.4.1.1A4B3), WHERE IT IS ASSEMBLED WITH OTHER FAILURE EFFECTS DATA, TO BE SENT LATER TO THE APPROPRIATE LSAR (RECORD B1, CARD B14, BLOCK 6; ALSO WRITTEN IS THE CORRESPONDING IDENTIFICATION NUMBER [LCN] TO RECORD B1, CARD B14, BLOCK 1).

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

TIMB: 11:20

APJ PROJECT 966

TASK 301.2.4.1.1A4B PROCESSES

PAGE

EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.1A4B3

DETERMINE

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

FAILURE

RFFRCTS

PURPOSE OF PROCESS: DETERMINE THE END FAILURE EFFECTS OF THE SYSTEM BY EVALUATION AND DEFINITION OF THE TOTAL EFFECT AN ASSUMED FAILURE HAS ON THE OPERATION, FUNCTION, OR STATUS OF THE UPPERMOST SYSTEM. THE END EFFECT DESCRIBED MAY BE THE RESULT OF A DOUBLE FAILURE. FOR EXAMPLE, FAILURE OF A SAFETY DEVICE MAY RESULT IN A CATASTROPHIC END EFFECT ONLY IF THE PRIME FUNCTION GOES BEYOND LIMIT FOR WHICH THE SAFETY DEVICE IS SET AND THE SAFETY DEVICE FAILS. END EFFECTS RESULTING FROM A DOUBLE FAILURE SHALL BE INDICATED ON THE FMEA WORKSHEET.

ONCE DETERMINED, DATA SHALL BE WRITTEN TO THE APPROPRIATE FREA WORKSHEET COLUMN. UPON COMPLETION, THE FAILURE EFFECTS SHALL BE ASSEMBLED WITH OTHER FAILURE EFFECTS DATA TO BE WRITTEN TO THE APPROPRIATE LSAR (RECORD B1, CARD B14, BLOCK 6; ALSO WRITTEN IS THE CORRESPONDING IDENTIFICATION NUMBER [LCN] TO RECORD B1, CARD B14, BLOCK 1).

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

TIME: 11:29

APJ PROJECT 966

TASK 301.2.4.1.1A4B DATA FLOWS

PAGE

EXCELERATOR 1.8

Name

Label

Description

FAIL/EFF

FAILURE

RFFECTS

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE TO THE APPROPRIATE LSAR RECORD (RECORD B1, CARD B14, BLOCK 6), THE FAILURE EFFECTS DATA DETERMINED IN THE FMEA ANALYSIS. THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.1A4 (DETERMINE FAILURE EFFECTS)

FMBA/WKST

FMEA

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

WORKSHEET

DATA

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE THE ANALYST WITH AM UP-TO-DATE LISTING OF THE FHEA DATA ENTERED ONTO THE FMEA WORKSHEET. ONCE ENTERED, DATA MAY BE UPDATED OR USED FOR FURTHER ANALYSIS WITHIN THE FMEA TASK. DATA WILL CONTINUE TO BE ENTERED UNTIL EACH TASK IS COMPLETE, AND MAY CONTAIN ANY OR ALL OF THE FOLLOWING:

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - C. END EFFECTS
- G. FAILURE DETECTION METHOD
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
- J. REMARKS

THE DATA FLOWS THROUGHOUT THE PROCESSES WITHIN THE FMRA TASK. SOURCE OF DATA: PROCESSES WITHIN THE FMEA ANALYSIS

ID#

NIIMBER

IDENTIFICTN ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

ALC - ALTERNATE LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: INFORM THE ANALYST OF THE IDENTITY OF THE ITEM/ FUNCTION/PHASE IN RELATION TO THE OTHER PROCESS DATA. TRANSER THE IDENTIFICATION NUMBER (LCN AND ALC), ALONG WITH THE OTHER PROCESS DATA. TO THE APPROPRIATE LSAR RECORD AND CARD. THE FORMAT OF THE IDENTIFICATION NUMBER WILL BE DETERMINED IN THE FMECA PLAN (MIL-STD-1388-2) .

SOURCE OF DATA: CODING SYSTEM IS DETERMINED IN THE FMECA PLAN, BUT THE IDENTIFICATION NUMBER IS ASSIGNED IN PROCESS 301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL ATTRIBUTES) IN THE FMEA

TIME: 11:29

APJ PROJECT 966 TASK 301.2.4.1.1A4B DATA FLOWS

PAGE 2 EXCELERATOR 1.8

Label

Description

LOC/LVL/EFF

LOCAL LEVEL ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIE CONTROL NUMBER

FAILURE EFF

PURPOSE OF DATA: WRITE THE LOCAL LEVEL EFFECTS INTO A BUFFER PROCESS TO BE TRANSPERRED LATER TO THE APPROPRIATE LSAR. ONCE CONSOLIDATED, LOCAL EFFECTS WILL BE TRANSFERRED, ALONG WITH THE MEXT HIGHER LEVEL AND END EFFECTS, TO LSAR RECORD B1, CARD B14, BLOCK 6. THIS DATA SHALL BE WRITTEN ALONGSIDE ITS APPROPRIATE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.1A4B1 (DETERMINE LOCAL FAILURE EFFECTS)

NXT/HGHR/LVL/RFF

MEXT HIGHER ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LEVEL -

LCN - LOGISTIC CONTROL NUMBER

RYFECTS OF A

FAILURE

PURPOSE OF DATA: WRITE THE NEXT HIGHER LEVEL FAILURE EFFECTS TO A BUFFER PROCESS MAITING TO BE SHIPPED TO THE APPROPRIATE LSAR. UPON CONSOLIDATING NEXT HIGHER LEVEL EFFECTS ALONG WITH LOCAL AND END EFFECTS, THE FAILURE EFFECTS DATA SHALL BE SHIPPED TO LEAR RECORD B1. CARD B14, BLOCK 6. THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1, OF THE SAME LSAR CARD. SOURCE OF DATA: PROCESS 301.2.4.1.1A4B2 (DETERMINE MEXT HIGHER LEVEL FAILURE EFFECTS)

SYS/DEF

SYSTEM

ACRONYM:

DEFINITION

PURPOSE OF DATA: INFORM ANALYST OF THE DEFINITION OF THE SYSTEM INVESTIGATED.

SYSTEM DEFINITION IS A FUNCTIONAL NARRATIVE DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICH INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. NARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE. EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION. FUNCTIONS. OUTPUT OF EACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART FAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

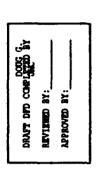
APJ PROJECT 966

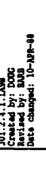
TIME: 12:30 TASK 301.2.4.1.1A4B EXTERNAL ENTITIES

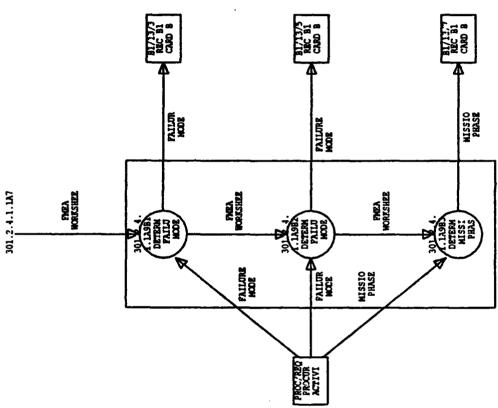
PAGE 1 EXCELERATOR 1.8

| Name | Label | Description |
|---------|-------------------------------|--|
| B1/14/1 | REC B1 CARD B14 BLOCK 1 | THIS ENTITY REFERS TO A LOCATION ON AN LSAR CARD (RECORD B1, CARD B14, BLOCK 1). DATA WRITTEN TO THIS LOCATION IS THE IDENTIFICATION NUMBER (LOGISTIC CONTROL NUMBER) FOR THE RESPECTIVE DAMAGE/FAILURE EFFECTS DETERMINED IN THE FMECA. |
| B1/14/6 | REC B1 CARD B14 BLOCK 6 | THIS ENTITY REFERS TO AN LSAR LOCATION (RECORD B1, CARD B14, BLOCK 6). THIS RECORD SHALL CONTAIN THE DAMAGE/FAILURE EFFECTS DATA DETERMINED IN THE FMECA. |

APPENDIX B
SUBTASK 301.2.4.1.1A9B







APJ PROJECT 966

PAGE 1 EXCELERATOR 1.8

TIME: 11:21 TASK 301.2.4.1.1A9B PROCESSES

Name Label Description DETERMINE ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD 301.2.4.1.1A9B1 FAILURE PURPOSE OF PROCESS: UTILIZE THE FAILURE MODES DETERMINED IN PROCESS MODE INDICATOR 301.2.4.1.1A3 (DETERMINE FAILURE MODES CAUSES AND PHASES) TO ESTABLISH A FAILURE MODE INDICATOR CODE FOR EACH INDIVIDUAL ITEM'S SPECIFIC VALUE FAILURE MODE. IT SHALL BE A TWO-DIGIT, ALPHABETIC CODE RANGING FROM AA TO ZZ. EACH ITEM'S FAILURE MODE SHALL HAVE A UNIQUE CODE. THIS MUMBER SHALL BE USED FOR IDENTIFICATION IN THE LSAR. SOURCE OF PROCESS: MIL-STD-1388-2A 301.2.4.1.1A9B2 DETERMINE ACRONYMS: FAILURE PURPOSE OF PROCESS: WHEN REQUIRED, THE FAILURE MODE CODE SHALL BE MODE DETERMINED UTILIZING CODE SOURCE AS IDENTIFIED EITHER IN TM 38-750 CODE (MAY 78), OR BY THE REQUIRING AUTHORITY. THE CODE IS THREE DIGITS AND MAY BE ALPHABETIC, NUMERIC, SPECIAL, OR ANY COMBINATION THEREOF. SOURCE OF PROCESS: MIL-STD-1388-2A, TM38-750 301.2.4.1.1A9B3 DETERMINE ACRONYMS: MPC - MISSION PHASE CODE MISSION PURPOSE OF PROCESS: FOR EACH IDENTIFIED MISSION PHASE/OPERATIONAL PHASE

SOURCE OF PROCESS: MIL-STD-1388-2A

ARE A-Z, AND 0-9.

CODE

VALUE

MODE, A ONE DIGIT ALPHA-NUMERIC CODE IS IDENTIFIED. THE CODE SHALL

UNIQUELY IDENTIFY ITS TARGETTED MISSION PHASE/OPERATIONAL MODE. MPC:

TIME: 11:30

APJ PROJECT 966

TASK 301.2.4.1.1A9B DATA FLOWS

PAGE 1 EXCELERATOR 1.8

| Name | Label | Description |
|-----------|-----------------|--|
| FMC | FAILURE MODE | ACRONUMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | CODE VALUE | PURPOSE OF DATA: PROVIDE THE LSAR WITH EACH IDENTIFIED ITEM'S FAILURE MODE CODE. |
| | | SOURCE OF DATA: PROCESS 301.2.4.1.1A9B2 (DETERMINE FAILURE MODE CODE VALUE) |
| FMC/RULES | FAILURE | ACRONYMS: |

MODE CODE

RULES

PURPOSE OF DATA: PROVIDE THE ANALYST WITH RULES RELATING TO PROCURING ACTIVITY REQUIREMENTS FOR DETERMINING FAILURE MODE CODES. IF NOT IDENTIFIED, THE FAILURE MODE CODE IS NOT REQUIRED.

SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS

FMEA/WKST

FMEA WORKSHEET DATA

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE THE ANALYST WITH AN UP-TO-DATE LISTING OF THE FMEA DATA ENTERED ONTO THE FMEA WORKSHEET. ONCE ENTERED, DATA MAY BE UPDATED OR USED FOR FURTHER ANALYSIS WITHIN THE FMEA TASK. DATA WILL CONTINUE TO BE ENTERED UNTIL EACH TASK IS COMPLETE, AND MAY CONTAIN ANY OR ALL OF THE FOLLOWING:

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - C. END EFFECTS
- G. FAILURE DETECTION METHOD
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
- J. REMARKS

THE DATA FLOWS THROUGHOUT THE PROCESSES WITHIN THE FMEA TASK. SOURCE OF DATA: PROCESSES WITHIN THE FMEA ANALYSIS

FMI

FAILURE

ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

MODE

ADP - AUTOMATED DATA PROCESSING

INDICATOR

VALUE

PURPOSE OF DATA: IDENTIFY THE FAILURE MODE INDICATOR VALUE MANDATORY

FOR LSAR ADP PROCESSING TO ITS PARTICULAR LSAR LOCATION.

SOURCE OF DATA: PROCESS 301.2.4.1.1A9B1 (DETERMINE FAILURE MODE INDICATOR VALUE)

FMI/RULES

FAILURE

ACRÒNYMS:

MODE INDICATOR

RULES

PURPOSE OF DATA: SUPPLY THE ANALYST WITH RULES FOR PROVIDING FAILURE MODE INDICATOR VALUES AS ESTABLISHED BY THE PROCURING ACTIVITY. IF NO RULES ARE PROVIDED, THE ANALYST MUST PROVIDE HIS OWN. SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS

TIME: 11:31

APJ PROJECT 966

PAGE 2 TASK 301.2.4.1.1A9B DATA FLOWS EXCELERATOR 1.8

| Name | Label | Description |
|-----------|------------------|---|
| MPC | Mission Phase | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | CODE VALUE | PURPOSE OF DATA: PROVIDE THE LSAR WITH IMPORTANT MISSION PHASE CODE DATA NECESSARY FOR THE AUTOMATED LSAR. SOURCE OF DATA: PROCESS 301.2.4.1.1A9B3 |
| MPC/RULES | MISSION | ACRONYMS: |
| | Phase | |
| | CODE | PURPOSE OF DATA: PROVIDE THE ANALYST WITH RULES REQUIRED BY THE |
| | RULES | PROCURING ACTIVITY FOR THE DEVELOPMENT OF MISSION PHASE CODES. |

IF NOME ARE IDENTIFIED, THE ANALYST WILL SUPPLY HIS OWN RULES.

SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS

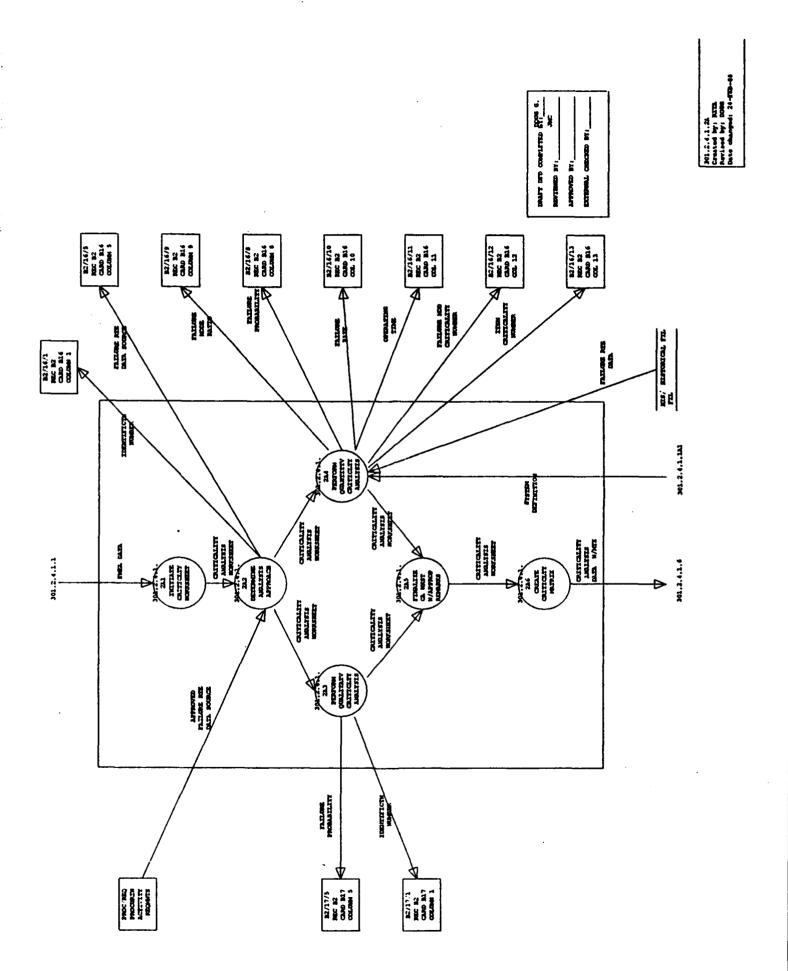
APJ PROJECT 966

TIME: 12:31 TASK 301.2.4.1.1a9B EXTERNAL ENTITIES EXCELERATOR 1.8

PAGE

| Name | Label | Description |
|----------|-------------------------|---|
| B1/13/3 | REC B1 CARD B13 BLOCK 3 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD FMEA - FAILURE MODE AND EFFECTS ANALYSIS |
| | BIOCK 5 | THIS ENTITY PUTS THE FAILURE MODE INDICATOR DETERMINED IN THE FMEA INTO LSAR RECORD B1, CARD B13, BLOCK 3. |
| B1/13/5 | REC B1 CARD B13 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | BLOCK 5 | THIS ENTITY TRANSFERS DATA RECIEVED TO ITS APPROPRIATE LSAR LOCATION. THE LOCATION FOR THIS RECORD IS BLOCK 5 OF RECORD B1, CARD B13. THE DATA RECIEVED IS THE FAILURE MODE CODE. |
| B1/13/7 | REC B1 CARD B13 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | BLOCK 7 | THIS ENTITY TAKES THE DATA (MISSION PHASE CODE VALUE) AND TRANSFERS IT TO ITS APPROPRIATE LSAR LOCATION. THE LSAR LOCATION IS RECORD B1, CARD B13, BLOCK 7. |
| PROC/REQ | PROCURIN ACTIVITY | acronyms: |
| | reomnts | THIS ENTITY REFERS TO THE PROCURING ACTIVITY. IT IS CONSULTED WHEN PLANS OR OTHER ELEMENTS MUST BE APPROVED. |

APPENDIX B SUBTASK 301.2.4.1.2A



TIME: 11:22

APJ PROJECT 966

TASK 301.2.4.1.2A PROCESSES

PAGE 1 EXCELERATOR 1.8

Name Label Description

301.2.4.1.2A1 INITIATE

ACRONYMS: FMEA - FAILURE MODES AND EFFECTS ANALYSIS

CRITICLTY

CA - CRITICALITY AWALYSIS

WORKSHEET

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: WRITE THE APPROPRIATE DATA FROM THE FMEA WORKSHEET (FMEA DATA) TO THE CA WORKSHEET. THE FMEA WORKSHEET DATA REQUIRED FOR THE CA WORKSHEET IS AS FOLLOWS:

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. SEVERITY CLASSIFICATION

THIS DATA IS WRITTEN TO THE CA WORKSHEET AND SENT TO THE MEXT PROCESS.

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.2A2

DETERMINE ANALYSIS APPROACH ACRONYMS: CA - CRITICALITY ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: DETERMINE, FOR EACH INDIVIDUAL PART, IF THE FAILURE RATE DATA SOURCE SUPPORTS A QUALITATIVE OR QUANTITATIVE ANALYSIS. IF A QUALITATIVE PATH IS CHOSEN, THEN THE CA WORKSHURET DATA FLOWS TO PROCESS 301.2.4.1.2A3 (PERFORM QUALITATIVE CA). IF A QAUNTITATIVE PATH IS USED, THE APPROVED FAILURE RATE DATA SOURCE MUST BE WRITTEN TO BOTH THE CA WORKSHEET AND LSAR RECORD B2, CARD B16, BLOCK 5, NEXT TO THE APPROPRIATE IDENTIFICATION NUMBER (LCN), WHICH IS WRITTEN TO LSAR RECORD B2, CARD B16, BLOCK 1. ONCE THE DATA IS WRITTEN, THE CA WORKSHEET CAN FLOW TO PROCESS 301.2.4.1.2A4 (PERFORM QUANTITATIVE CA).

THE QUANTITATIVE PATH IS PREFERRED BECAUSE IT PROVIDES A MORE IN-DEPTH VIEW OF THE SYSTEM BEING ANALYZED. HOWEVER, THE QUALITATIVE PATH MAY BE USED IF NECESSARY DATA IS UNAVAILABLE.

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

APJ PROJECT 966
TASK 301.2.4.1.2A PROCESSES

PAGE 2 EXCELERATOR 1.8

TIME: 11:23

Name

Label

Description

301.2.4.1.2A3

PERFORM

ACRONYMS: CA - CRITICALITY ANALYSIS

OUALITATY

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD LCM - LOGISTIC CONTROL NUMBER

CRITICLTY

analysis

PURPOSE OF PROCESS: THE ANALYST SHALL DECIDE THE FAILURE PROBABILITY
RATINGS OF INVESTIGATED PARTS. FAILURE MODES IDENTIFIED ON THE CA
WORKSHEET ARE ASSESSED IN TERMS OF PROBABILITY OF OCCURRENCE WHEN
SPECIFIC PARTS CONFIGURATION OR FAILURE RATE DATA ARE NOT AVAILABLE.

INDIVIDUAL FAILURE MODE PROBABILITIES OF OCCURRENCE SHOULD BE GROUPED INTO DISTINCT, LOGICALLY DEFINED LEVELS, WHICH ESTABLISH THE QUALITATIVE FAILURE PROBABILITY LEVEL FOR ENTRY INTO THE APPROPRIATE CA WORKSHEET BLOCK. PROBABILITY OF OCCURRENCE LEVELS ARE DEFINED AS FOLLOWS:

LEVEL A - FREQUENT. A HIGH PROBABILITY OF OCCURRENCE DURING THE ITEM OPERATING TIME INTERVAL. HIGH PROBABILITY MAY BE DEFINED AS A SINGLE FAILURE MODE PROBABILITY GREATER THAN 0.20 OF THE OVERALL PROBABILITY OF FAILURE DURING THE ITEM OPERATING TIME INTERVAL.

LEVEL B - REASONABLY PROBABLE. A MODERATE PROBABILITY OF OCCURRENCE DURING THE ITEM OPERATING TIME INTERVAL. PROBABLE MAY BE DEFINED AS A SINGLE FAILURE MODE PROBABILITY OF OCCURRENCE WHICH IS MORE THAN 0.10 BUT LESS THAN 0.20 OF THE OVERALL PROBABILITY OF FAILURE DURING THE ITEM OPERATING TIME.

LEVEL C - OCCASIONAL. AN OCCASIONAL PROBABILITY OF OCCURRENCE
DURING ITEM OPERATING TIME INTERVAL. OCCASIONAL PROBABILITY MAY
BE DEFINED AS A SINGLE FAILURE MODE PROBABILITY OF OCCURRENCE
WHICH IS GREATER THAN 0.01 BUT LESS THAN 0.10 OF THE OVERALL
PROBABILITY OF FAILURE DURING THE ITEM OPERATING TIME.

LEVEL D - REMOTE. AN UNLIKELY PROBABILITY OF OCCURRENCE DURING ITEM OPERATING TIME INTERVAL. REMOTE PROBABILLITY MAY BE DEFINED AS A SINGLE FAILURE MODE PROBABILITY OF OCCURRENCE WHICH IS MORE THAN 0.001 BUT LESS THAN 0.01 OF THE OVERALL PROBABILITY OF FAILURE DURING THE ITEM OPERATING TIME.

LEVEL E - EXTREMELY UNLIKELY. A FAILURE WHOSE PROBABILITY OF OCCURRENCE IS ESSENTIALLY ZERO DURING ITEM OPERATING TIME INTERVAL. EXTREMELY UNLIKELY MAY BE DEFINED AS A SINGLE FAIURE MODE PROBABILITY OF OCCURRENCE WHICH IS LESS THAN 0.001 OF THE OVERALL PROBABILITY OF FAILURE DURING THE ITEM OPERATING TIME.

WHEN DETERMINED, THE ANALYST WRITES THE DATA TO BOTH THE CA WORKSHEET AND LSAR RECORD B2, CARD 17, BLOCK 5, ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER (LCN), WHICH IS WRITTEN TO LSAR RECORD B2, CARD B17, BLOCK 1.

SOURCE OF PROCESS: MIL-STD-1629A

TIME: 11:23

APJ PROJECT 966 TASK 301.2.4.1.2A PROCESSES

PAGE 3 EXCELERATOR 1.9

| Name | Labal | |
|------|-------|--|

Description

301.2.4.1.284

PERFORM QUANTITTV

ACRONYM: CA - CRITICALILTY ANALYSIS

CRITICLTY

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

ANALYSIS

PURPOSE OF PROCESS: DETERMINE AND CALCULATE VALUES REQUIRED FOR COMPLETION OF THE CA WORKSHEET. IF THE FAILURE RATE DATA SUPPORTS A QUANTITATIVE CA. THE FOLLOWING DATA MUST BE DETERMINED BY THE AMALYST IN ORDER TO COMPLETE SUCH AM ANALYSIS:

- A. FAILURE EFFECT PROBABILITY
- B. FAILURE MODE RATIO
- C. PART FAILURE RATE
- D. OPERATING TIME

ONCE DETERMINED, THE AFOREMENTIONED DATA LENDS ITSELF TO THE CALCULATION OF THE FOLLOWING DATA ALSO NEEDED FOR COMPLETION OF THE CA WORKSHEET:

- E. FAILURE MODE CRITICALITY NUMBER
- F. ITEM CRITICALITY NUMBER

EACH KNOWN ITEM OF DATA IS WRITTEN TO THE APPROPRIATE CA WORKSHEET COLUMN AND LSAR, NEXT TO ITS APPROPRIATE IDENTIFICATION NUMBER. ALL DETERMINED AND CALCULATED DATA IS DESCRIBED FURTHER IN THE EXPLOSION GRAPH OF THIS PROCESS (301.2.4.1.2A4B).

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

301.2.4.1.2A5

FINALIZE

ACRONYMS: CA - CRITICALITY ANALYSIS

FMECA - FAILURE MODE, AND EFFECTS CRITICALITY ANALYSIS

CA WKST W/APPROP REMARKS

PURPOSE OF PROCESS: FINALIZE EACH ROW OF THE CA WORKSHEET WITH APPROPRIATE REMARKS WHICH PERTAIN TO OR CLARIFY ANY COLUMN IN THE WORKSHEET. NOTES REGARDING RECOMMENDATIONS FOR DESIGN IMPROVEMENTS SHALL BE RECORDED AND FURTHER AMPLIFIED IN THE FISCA REPORT.

WHEN THE LAST ITEM HAS BEEN INVESTIGATED, THE CA WORKSHEET (WHICH SHOULD BE COMPLETE AT THIS POINT) IS SENT TO THE NEXT PROCESS (301.2.4.1.2A6), WHICH IS THE CREATION OF THE CRITICALITY MATRIX. SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.236

CREATE

- CRITICALITY ANALYSIS ACRONYMS: CA

FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

CRITICLTY MATRIX

> PURPOSE OF PROCESS: CREATE A CRITICALITY MATRIX, GIVEN THE COMPLETED CA WORKSHEET, BY INSERTING ITEM OR FAILURE MODE IDENTIFICATION NUMBERS IN MATRIX LOCATIONS REPRESENTING THE SEVERITY CLASSIFICATION CATEGORY, AND EITHER THE PROBABILITY OF THE OCCURRENCE LEVEL (QUALITATIVE CA) OR THE

> ITEM CRITICALITY NUMBER (QUANTITATIVE CA) FOR THE ITEM'S FAILURE MODES.

THE RESULTING MATRIX DISPLAY PROVIDES A TOOL FOR ASSIGNING CORRECTIVE ACTION PRIORITIES. WHEN COMPLETED, THE MATRIX IS SENT WITH THE CA WORKSHEET TO BE INCLUDED IN THE FMECA FINAL REPORT. SOURCE OF PROCESS: MIL-STD-1629A

TIME: 11:32

APJ PROJECT 966

TASK 301.2.4.1.2A DATA FLOWS

1

EXCELERATOR 1.8

Name

Label

Description

APP/FAIL/RT/DT

APPROVED ACRONYM:

FAILURE RTE

DATA SOURCE PURPOSE OF DATA: INFORM THE ANALYST OF THE FAILURE RATE DATA SOURCES APPROVED BY THE PROCURING ACTIVITY AND REQUIRED FOR THE CRITICALITY ANALYSIS, E.G., HANDBOOKS, REPORTS, TEST AND/OR OPERATIONAL DATA, OR OTHER REFERENCE MATERIAL.

SOURCE OF DATA: THE PROCURING ACTIVITY

CA/DT/W/MATR

CRITICALITY ACRONYM: CA - CRITICALITY ANALYSIS

Analysis

FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

LCN - LOGISTIC CONTROL NUMBER DATA W/MTX

> PURPOSE OF DATA: SEND TO THE FMECA REPORT ASSEMBLY. DATA CONTAINS THE RESULTS OF THE CA WHICH INCLUDE THE CA WORKSHEET AND THE MATRIX DEVELOPED THERRYROM. WORKSHEET SHALL CONTAIN THE FOLLOWING DATA FOR THE QUALITATIVE APPROACH:

- 1. IDENTIFICATION NUMBER (LCN)
- 2. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- 3. FUNCTION
- 4. FAILURE MODES AND CAUSES
- 5. MISSION PHASE/OPERATIONAL MODE
- 6. SEVERITY CLASSIFICATION
- 7. FAILURE EFFECT PROBABILITY

FOR THE QUANTITATIVE APPROACH. THE FAILURE EFFECT PROBABILITY DATA COLUMN IS DROPPED AND THE FOLLOWING DATA IS ADDED TO THAT DESCRIBED ABOVE:

- 7. FAILURE RATE DATA SOURCE
- 8. FAILURE MODE RATIO
- 9. FAIILURE RATE
- 10. OPERATING TIME
- 11. FAILURE MODE CRITICALITY NUMBER
- 12. ITEM CRITICALITY NUMBER
- 13. REMARKS

THE MATRIX SHALL BE DRAWN AS SHOWN IN MIL-STD-1629. SOURCE OF DATA: PROCESS 301.2.4.1.2 (CONDUCT CRITICALITY ANALYSIS {TASK 102})

APJ PROJECT 966 TASK 301.2.4.1.2A DATA FLOWS

PAGE 2 EXCELERATOR 1.8

TIME: 11:32

Label

Description

CA/W

CRITICALITY ACRONYM: CA - CRITICALITY ANALYSIS

analysis

LCN - LOGISTIC CONTROL NUMBER

WORKSHEET

PURPOSE OF DATA: UPDATE THE CA WORKSHEET AS NEW DATA ARE ENTERED, THUS PROVIDING THE AMALYST WITH A CURRENT WORKSHEET AT ALL TIMES. THIS DATA REPRESENTS THE CURRENT CA DATA AND FLOWS FROM PROCESS TO PROCESS UNTIL

COMPLETE, DATA CONTAINED IN THE CA WORKSHEET MAY CONSIST OF THE

POLLOWING:

1. IDENTIFICATION NUMBER (LCN)

2. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)

3. FUNCTION

4. FAILURE MODES AND CAUSES

5. MISSION PHASE/OPERATIONAL MODE

6. SEVERITY CLASSIFICATION

7. FAILURE RATE DATA SOURCE or FAILURE EFFECT PROBABILITY

8. FAILURE MODE RATIO

9. FAILURE RATE

10. OPERATING TIME

11. FAILURE MODE CRITICALITY NUMBER

12. ITEM CRITICALITY NUMBER

13. REMARKS

SOURCE OF DATA: THE DATA FLOWS WITHIN THE CRITICALITY ANALYSIS

OBTAINING DATA AS IT FLOWS. THE SOURCE, ONCE DATA ENTRY IS COMPLETE, IS PROCESS 301.2.4.1.2A5 (FINALIZE

CA WORKSHEET W/APPROPRIATE REMARKS).

FAIL/MOD/CRIT/#

FAILURE MOD ACRONYMS: Cm - FAILURE MODE CRITICALITY NUMBER

CRITICALITY

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

NUMBER

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF THE FAILURE MODE CRITICALITY NUMBER (Cm) TO THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 12). Cm IS THE PORTION OF THE CRITICALITY NUMBER FOR THE ITEM DUE TO ONE OF ITS FAILURE

MODES UNDER A PARTICULAR SEVERITY CLASSIFICATION. THE VALUE IS REPRESENTED BY A DECIMAL NUMBER. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN), LOCATED IN BLOCK 1 OF THE

SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B5 (CALCULATE FAILURE MODE

CRITICALITY NUMBER)

FAIL/MOD/RT

FAILURE

ACRONYMS: ALPHA - FAILURE MODE RATIO

MODE

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

RATIO

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF FAILURE MODE RATIO (ALPHA) TO THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 9). ALPHA IS THE FRACTION OF THE PART FAILURE RATE RELATED TO THE PARTICULAR FAILURE MODE UNDER CONSIDERATION, AND IS REPRESENTED BY A NUMBER IN THE DECIMAL FORM. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN), LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B2 (DETERMINE FAILURE MODE RATIO)

TIME: 11:32

APJ PROJECT 966 TASK 301.2.4.1.22 DATA FLOWS

PAGE 3 EXCELERATOR 1.8

Label

Description

FAIL/PROB

FAILURE

ACRONYMS: BETA - FAILURE EFFECT PROBABILITY

PROBABILITY

CA - CRITICALITY AMALYSIS LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF THE FAILURE EFFECT PROBABILITY (BETA) TO THE APPROPRIATE LSAR (RECORD B1, CARD B17, BLOCK 5). BETA VALUES ARE THE CONDITIONAL PROBABILITY THAT THE FAILURE EFFECT WILL RESULT IN THE IDENTIFIED CRITICALITY CLASSIFICATION, GIVEN THAT THE FAILURE MODE OCCURS. BETA HAS A NUMERICAL VALUE RANGING BETWEEN ZERO AND ONE, INCLUSIVE, AND IS EXPRESSED IN THE FORM OF A DECIMAL. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME LEAR CARD.

SOURCE OF DATA: PROCESS 310.2.4.1.2A4B1 (DETERMINE FAILURE EFFECT PROBABILITY)

FAIL/RATE

PAILURE RATE

ACRONYM: LSAR - LOGISTIC SUPPORT AMALYSIS RECORD

LAMBDAD - PART FAILURE RATE

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF THE FAILURE RATE (LAMBDAD) FOR TRANSFERRAL TO THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 10). THE VALUE OF LAMBDAP IS EXPRESSED IN TERMS OF A NUMERIC DECIMAL, WHICH IS A NUMERIC RATING OF A PARTS FAILURE RATE. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCW) LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B3 (DETERMINE PART FAILURE RATE)

FAIL/RT/DAT

FAILURE RTE ACRONYMS:

DATA

PURPOSE OF DATA: ASSISTS THE ANALYST IN OBTAINING PERTINENT DATA REQUIRED IN THE CRITICALITY ANALYSIS. FAILURE RATE DATA USED FOR THE RELIABILITY AND MAINTAINABILITY ANALYSES REQUIRED BY CONTRACT SHALL BE THE SAME AS FOUND HERE. UNLESS OTHERWISE SPECIFIED BY THE PROCURING ACTIVITY. WHEN OTHER ANALYSES ARE NOT REQUIRED BY CONTRACT OR A FAILURE RATE DATA SOURCE HAS NOT BEEN SPECIFIED BY THE PROCURING ACTIVITY, FAILURE RATES AND FAILURE RATE ADJUSTMENT FACTORS (E.G. ENVIRONMENTAL AND QUALITY PI-FACTORS) SHALL BE DERIVED AS FOLLOWS:

- A. MIL-HDBK-217 SHALL BE THE PRIMARY SOURCE OF FAILURE RATE DATA FOR ELECTRONIC PARTS. BOTH THE BASE FAILURE RATE AND ALL FAILURE RATE ADJUSTMENT FACTORS SHALL BE IDENTIFIED.
- B. WHEN PARTS ARE SIMILAR TO THOSE LISTED IN MIL-HDBK-217, BASE FAILURE RATES SHALL BE SELECTED FROM THE HANDBOOK AND SHALL INCLUDE OTHER ADJUSTMENT FACTORS, SUCH AS SPECIAL QUALITY PI-FACTORS, AS MAY BE REQUIRED TO MODIFY THE HANDBOOK DATA FOR APPLICABILITY TO THE PARTICULAR PART.
- C. FAILURE RATE DATA FOR PARTS NOT COVERED BY MIL-HDBK-217 SHALL BE SELECTED FROM ALTERNATIVE DATA SOURCES.

THIS DATA IS USED IN PROCESS 301.2.4.1.2A4B2 AND 301.2.4.1.2A4B3, DETERMINING FAILURE MODE RATIOS AND PART FAILURE RATES. RESPECTIVELY. THIS DATA MAY BE IN THE FORM OF HANDBOOKS, TEST AND OPERATIONAL DATA. REPORTS, OR OTHER REFERENCE MATERIAL, AS APPLICABLE.

TIME: 11:32

APJ PROJECT 966 TASK 301.2.4.1.2A DATA FLOWS

PAGE EXCELERATOR 1.8

Label

Description

FAIL/RT/DTA/SOR

FAILURE RTE ACRONYM: LCN - LOGISTIC CONTROL NUMBER

DATA SOURCE

PURPOSE OF DATA: ENTER THE DATA SOURCE BEING USED FOR A PARTICULAR ITEM BEING DESCRIBED IN THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 5).

THE DATA SOURCE SHOULD LIST ITS TITLE, E.G., & HANDBOOK, REPORT, TEST AND/OR OPERATIONAL DATA, OR SOME OTHER REFERENCE MATERIAL. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: THE ORIGINAL SOURCE OF THIS DATA IS FOUND IN THE FMECA PLAN, HOWEVER, THE DIRECT SOURCE IS PROCESS 301.2.4.1.2A2 (DETERMINE ANALYSIS APPROACH)

FME/DTA

FMEA DATA

ACRONYMS: FMEA - FAILURE MODE AND REFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE COMPLETED FMEA ANALYSIS WORKSHEET FOR TRANSFERRAL TO OTHER TASKS REQUIRING THE AFOREMENTIONED CONTENTS. DATA IS IN A TABULAR FORM: COLUMNS WITHIN THE TABLE HOLD THE FUNCTIONAL NARRATIVES PERTAINING TO EACH COLUMN HEADING. THE DATA IS THE SAME AS TRANSFERRED THROUGH THE FMEA TASK UNDER THE HEADING OF FMEA WORKSHEET DATA; HOWEVER, THIS DATA IS COMPLETE. THE FOLLOWING WILL BE FOUND IN THE DATA BANK:

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - C. END EFFECTS
- G. FAILURE DETECTION MEANS
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
- J. REMARKS

SOURCE OF DATA: FMEA ANALYSIS TASK 101 (PROCESS 301.2.4.1.1)

ID#

NUMBER

IDENTIFICTN ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

ALC - ALTERNATE LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: INFORM THE ANALYST OF THE IDENTITY OF THE ITEM/ FUNCTION/PHASE IN RELATION TO THE OTHER PROCESS DATA. TRANSER THE IDENTIFICATION NUMBER (LCN AND ALC), ALONG WITH THE OTHER PROCESS DATA. TO THE APPROPRIATE LSAR RECORD AND CARD. THE FORMAT OF THE IDENTIFICATION NUMBER WILL BE DETERMINED IN THE FMECA PLAN (MIL-STD-1388-2) .

SOURCE OF DATA: CODING SYSTEM IS DETERMINED IN THE FMECA PLAN, BUT THE IDENTIFICATION NUMBER IS ASSIGNED IN PROCESS 301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL ATTRIBUTES) IN THE FMEA

TIME: 11:32

APJ PROJECT 966

TASK 301.2.4.1.2A DATA FLOWS EXCELERATOR 1.8

Description Name Label ACRONYM: Cr - ITEM CRITICALITY NUMBER ITM/CRIT# ITEM

LEAR - LOGISTIC SUPPORT ANALYSIS RECORD CRITICALITY

NUMBER LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF THE ITEM CRITICALITY NUMBER (Cr) TO THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 13). Cr IS THE NUMBER OF SYSTEM FAILURES OF A SPECIFIC TYPE EXPECTED DUE TO THE ITEM'S FAILURE MODES. Cr is expressed by a decimal number, and shall be written ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN).

PAGE

5

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B6 (COMPUTE ITEM CRITICALITY NUMBER)

ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD OP/TIM OPERATING

- OPERATING TIME TIME Ł

> PURPOSE OF DATA: WRITE THE VALUE FOR OPERATING TIME (t) TO THE APPROPRIATE LSAR ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER. THE OPERATING TIME IS A NUMBER EXPRESSED IN HOURS OR NUMBER OF OPERATING CYCLES OF THE ITEM PER MISSION.

SOURCE OF DATA: MISSION TIMES ARE ORIGINALLY DEFINED IN THE FMEA, HOWEVER, THE VALUES OF OPERATING TIMES (DERIVED FROM THESE MISSION TIMES) ARE DETERMINED IN PROCESS 301.2.4.1.2A4B4 (DETERMINE OFFRATING TIMES)

SYS/DEF SYSTEM ACRONYM: DEFINITION

> PURPOSE OF DATA: INFORM ANALYST OF THE DEFINITION OF THE SYSTEM INVESTIGATED.

SYSTEM DEFINITION IS A FUNCTIONAL NARRATIVE DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICH INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. NARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS, OUTPUT OF EACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART FAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

TIME: 23:30

APJ PROJECT 966

TASK 301.2.4.1.2A DATA STORES

PAGE 1 EXCELERATOR 1.8

Name

Label Description

HIST/FILE

HISTORICAL DATA CONTAINS DATA PREVIOUSLY ACQUIRED ON THE ITEM UNDER INVESTIGATION (OR

FILE

SIMILAR SYSTEM), AND MAY ADDRESS THE FOLLOWING AREAS (TO BE TREATED

SEPARATELY):

1. RELIABILITY DATA

- 2. FAILURE RATE DATA
- 3. SPARES AND SPARE FUNDING DATA

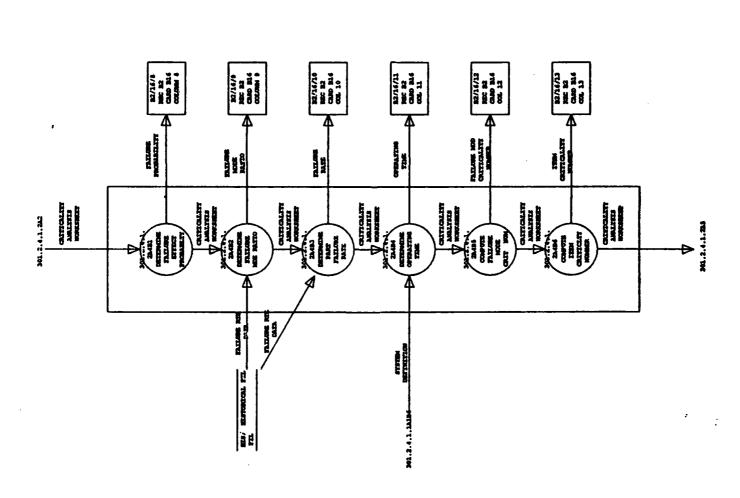
APJ PROJECT 966

TIME: 12:32 TASK 301.2.4.1.2A EXTERNAL ENTITIES EXCELERATOR 1.8

PAGE 1

| Name | Label | Description |
|----------|----------|--|
| B2/16/1 | REC B2 | THIS ENTITY IS THE LOCATION OF THE LSAR RECORD B1, CARD B16, BLOCK 1. |
| | CARD B16 | THE DATA TO BE WRITTEN TO THIS LOCATION SHALL CONTAIN THE ID NUMBER |
| | BLOCK 1 | (LOGISTIC CONTROL NUMBER) IDENTIFYING ITEMS AND MODES FOR THE QUANTATIVE |
| | | CRITICALITY ANALYSIS. |
| B2/16/10 | REC B2 | THIS ENTITY IS THE FAILURE RATE DATA DEVELOPED IN THE QUANTITATIVE |
| | CARD B16 | CRITICALITY ANALYSIS AND RECORDED ON LSAR RECORD B2, CARD B16, BLOCK 10. |
| | BLOCK 10 | |
| B2/16/11 | REC B2 | THIS ENTITY CONSISTS OF THE OPERATING TIME DETERMINED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS RECORDED ON LSAR RECORD B2, |
| | BLOCK 11 | CARD B16, BLOCK 11. |
| B2/16/12 | REC B2 | THIS ENTITY CONTAINS THE FAILURE MODE CRITICALITY NUMBER DETERMINED IN |
| | CARD B16 | THE QUANTITATIVE CRITICALITY ANALYSIS RECORDED IN LSAR RECORD B2, CARD |
| | BLOCK 12 | B16, BLOCK 12. |
| B2/16/13 | REC B2 | THIS ENTITY CONTAINS THE ITEM CRITICALITY NUMBER DEVELOPED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS RECORDED ON LSAR RECORD B2, CARD B16, |
| | BLOCK 13 | BLOCK 13. |
| B2/16/5 | REC B2 | THIS ENTITY CONTAINS THE FAILURE RATE DATA SOURCES DETERMINED FOR EACH |
| | CARD B16 | SEPARATE ITEM/MODE IN THE QUANTITATIVE CRITICALITY AMALYSIS AND |
| | BLOCK 5 | RECORDED IN LSAR RECORD B2, CARD B16, BLOCK 5. |
| B2/16/8 | REC B2 | THIS ENTITY CONTAINS THE FAILURE PROBABILITY DATA DEVELOPED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS AND RECORDED ON LSAR RECORD B2, CARD |
| | BLOCK 8 | B16, BLOCK 8. |
| B2/16/9 | REC B2 | THIS ENTITY CONTAINS THE FAILURE MODE RATIO DATA DEVELOPED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS AND RECORDED ON LSAR RECORD B2, |
| | BLOCK 9 | CARD B16, BLOCK 9. |
| B2/17/1 | REC B2 | THIS ENTITY CONTAINS THE ID NUMBER (LOGISTIC CONTROL HUMBER) FOR THE |
| | CARD B17 | FAILURE PROBABILITY DEVELOPED IN THE QUALITATIVE CRITICALITY ANALYSIS |
| | BLOCK 1 | RECORDED ON LSAR RECORD B2, CARD B17, BLOCK 1. |
| B2/17/5 | REC B2 | THIS ENTITY CONTAINS THE FAILURE PROBABILITY DEVELOPED IN THE |
| | CARD B17 | QUALITATIVE CRITICALITY ANALYSIS RECORDED ON LSAR RECORD B2, CARD B17, |
| | BLOCK 5 | BLOCK 5. |
| PROC/PEQ | PROCURIN | ACRONYMS: |
| | ACTIVITY | |
| | reomnts | THIS ENTITY REFERS TO THE PROCURING ACTIVITY. IT IS CONSULTED WHEN |
| • | | PLANS OR OTHER ELEMENTS MUST BE APPROVED. |

APPENDIX B
SUBTASK 301.2.4.1.2A4B



TIME: 23:12

APJ PROJECT 966

TASK 301.2.4.1.2A4B PROCESSES

PAGE

1 EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.2A4B1 DETERMINE ACRONYMS: BETA - FAILURE EFFECT PROBABILITY

PATLURE

CA - CRITICALITY ANALYSIS

effect

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

PROBABLTY

LCH - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: DETERMINE VALUE OF THE FAILURE EFFECT PROBABILITY (BETA). BETA VALUES ARE THE CONDITIONAL PROBABILITY THAT THE FAILURE EFFECT WILL RESULT IN THE IDENTIFIED CRITICALITY CLASSIFICATION, GIVEN THAT THE FAILURE MODE OCCURS. BETA VALUES REPRESENT THE AMALYST'S JUDGMENT AS TO THE CONDITIONAL PROBABILITY THAT THE LOSS WILL OCCUR AND SHOULD BE QUANTIFIED IN GENERAL ACCORDANCE WITH THE FOLLOWING:

> FAILURE EFFECT -----

BETA VALUE

ACTUAL LOSS

1.00

>0.10 TO <1.00

PROBABLE LOSS POSSIBLE LOSS

>0 TO -0.10

NO EFFECT

0

ONCE DETERMINED. THE VALUE SHALL BE ENTERED ON BOTH THE CA WORKSHEET AND LEAR RECORD B2, CARD 16, BLOCK 8, NEXT TO ITS APPROPRIATE IDENTIFICATION NUMBER (LCN). SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.2A4B2 DETERMINE ACRONYM: ALPHA - FAILURE MODE RATIO

FAILURE

CA - CRITICALITY ANALYSIS

MDE RATIO

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: DETERMINE THE VALUE OF THE FAILURE MODE RATIO (ALPHA). ALPHA IS THE PROBABILITY, EXPRESSED AS A DECIMAL FRACTION. THAT THE PART OR ITEM WILL FAIL IN THE IDENTIFIED FAILURE MODE UNDER CONSIDERATION. IF ALL POTENTIAL FAILURE MODES OF A PARTICULAR PART OR ITEM ARE LISTED, THE SUM OF THE ALPHA VALUES FOR THAT PART WILL EQUAL ONE. INDIVIDUAL FAILURE MODE MULTIPLIERS MAY BE DERIVED FROM HISTORICAL FAILURE RATE DATA SOURCES OR FROM TEST AND OPERATIONAL DATA. IF FAILURE MODE DATA ARE NOT AVAILABLE. THE ALPHA VALUES SHALL REPRESENT THE ANALYST'S JUDGMENT BASED UPON AN ANALYSIS OF THE ITEM'S FUNCTIONS.

ONCE DETERMINED, THE VALUE SHALL BE ENTERED ON BOTH THE CA WORKSHEET AND LSAR RECORD B2, CARD B16, BLOCK 9, NEXT TO THE APPROPRIATE IDENTIFICATION NUMBER (LCN).

SOURCE OF PROCESS: MIL-STD-1629A

TIME: 23:12

APJ PROJECT 966

TASK 301.2.4.1.2A4B PROCESSES

PAGE 2

EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.2A4B3 DETERMINE ACRONYM: LAMBDAP - PART FAILURE RATE

PART

CA - CRITICALITY ANALYSIS

FAILURE

LEAR - LOGISTIC SUPPORT ANALYSIS RECORD

RATE

LCM - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: DETERMINE THE VALUE ASSOCIATED WITH A SPECIFIC PART'S FAILURE RATE (LAMBDAD). LAMBDA IS DETERMINED FROM THE APPROPRIATE RELIABILITY PREDICTION OR AS CALCULATED USING THE PROCEDURE DESCRIBED IN MIL-HDBK-217. WHERE APPROPRIATE, APPLICATION FACTORS (PI-A), ENVIRONMENTAL PACTORS (PI-E), AND OTHER PI-FACTORS, AS MAY BE REQUIRED, SHALL BE APPLIED TO THE BASE FAILURE RATES CETAINED FROM HANDBOOKS OR OTHER REFERENCE MATERIAL TO ADJUST FOR DIFFERENCES IN OPERATING STRESSES. VALUES OF PI-FACTORS UTILIZED IN CONFUTING LAMBDAD SHALL BE LISTED.

ONCE DETERMINED, THE VALUE MUST BE WRITTEN TO BOTH THE CRITICALITY AMALYSIS WORKSHEET AND LEAR RECORD B2, CARD B16, BLOCK 10, MEXT TO ITS APPROPRIATE IDENTIFICATION NUMBER (LCN).

SOURCE OF PROCESS: MIL-STD-1629A, MIL-HDBK-217

301.2.4.1.2A4B4 DETERMINE ACRONYM: t - OPERATING TIME

OPERATING

CA - CRITICALITY ANALYSIS

TIME

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: DETERMINE THE VALUE FOR OPERATING TIME MEEDED FOR FURTHER INVESTIGATION OF THE CRITICALITY ANALYSIS. OPERATING TIMES ARE DEFINED IN HOURS OR NUMBER OF OPERATING CYCLES. OMCR DETERMINED, THE OPERATING TIME SHALL BE WRITTEN ON THE CA WORKSHEET AND ALSO COPIED TO LSAR RECORD B2, CARD 16, BLOCK 10, MEXT TO ITS APPROPRIATE IDENTIFICATION NUMBER (LCN).

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

TIME: 23:12

APJ PROJECT 966

TASK 301.2.4.1.2A4B.PROCESSES

PAGE

EXCELERATOR 1.8

3

Label

Description

301.2.4.1.2A4B5 COMPUTE ACRONYM: Cm - FAILURE MODE CRITICALITY NUMBER

FAILURE

CA - CRITICALITY ANALYSIS

MODE

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

CRIT NUM

LCM - LOGISTIC CONTROL NUMBER]

PURPOSE OF PROCESS: COMPUTE THE FAILURE MODE CRITICALITY NUMBER CM NEEDED FOR THE CA. Cm IS THE PORTION OF THE CRITICALITY NUMBER FOR THE ITEM, DUE TO ONE OF ITS FAILURE MODES UNDER A PARTICULAR SEVERITY CLASSIFICATION. FOR A PARTICULAR SEVERITY CLASSIFICATION AND OPERATIONAL PHASE, THE Cm FOR A FAILURE MODE MAY BE CALCULATED WITH THE FOLLOWING FORMULA:

Cm = (BETA) (ALPHA) (LAMBDAp) (t)

WHERE:

Cm = CRITICALITY NUMBER FOR FAILURE MODE.

BETA - CONDITIONAL PROBABILITY OF MISSION LOSS (DETERMINED IN PROCESS 301.2.4.1.2A4B1).

ALPHA - PART FAILURE MODE RATIO (DETERMINED IN PROCESS 301.2.4.1.2A4B2).

LAMBDAD - PART FAILURE RATE (DETERMINED IN PROCESS 301.2.4.1.2A4B3).

> t - DURATION OF APPLICABLE MISSION PHASE USUALLY EXPRESSED IN HOURS OR NUMBER OF OPERATING CYCLES (DETERMINED IN PROCESS 301.2.4.1.2A4B4).

ONCE COMPUTED. THE VALUE SHALL BE ENTERED ON BOTH THE CA WORKSHEET AND LSAR RECORD B2, CARD B16, BLOCK 12, NEXT TO ITS APPROPRIATE IDENTIFICATION NUMBER (LCN).

301.2.4.1.2A4B6 COMPUTE ACRONYM: Cr - ITEM CRITICALITY NUMBER

SOURCE OF PROCESS: MIL-SID-1629A

ITEM

CA - CRITICALITY ANALYSIS

CRITICLTY

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

NUMBER

LCW - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: COMPUTE THE ITEM CRITICALITY NUMBER (Cr). Cr, THE SECOND CRITICALITY NUMBER COMPUTED, IS THE NUMBER OF SYSTEM FAILURES OF A SPECIFIC TYPE EXPECTED DUE TO THE ITEM'S FAILURE MODES. THE SPECIFIC TYPE OF SYSTEM FAILURE IS EXPRESSED BY THE SEVERITY CLASSIFICATION FOR THE ITEM'S FAILURE MODES. FOR A PARTICULAR SEVERITY CLASSIFICATION AND MISSION PHASE, THE Cr FOR AN ITEM IS THE SUM OF THE FAILURE MODE CRITICALITY NUMBERS, Cm, UNDER THE SEVERITY CLASSIFICATION AND MAY ALSO BE CALCULATED USING THE FOLLOWING FORMULA:

 $Cr = SUM{(BETA) (ALPHA) (LAMBDAp) (t)}n$ n = 1,2,3,...1n=1

WHERE:

Cr = CRITICALITY NUMBER FOR THE ITEM.

n - THE FAILURE MODES IN THE ITEMS THAT FALL UNDER A PARTICULAR CRITICALITY CLASSIFICATION.

1 - LAST FAILURE MODE IN THE ITEM UNDER THE CRITICALITY CLASSIFICATION.

ONCE COMPUTED THE NUMBER SHALL BE ENTERED ON BOTH THE CA WORKSHEET AND LSAR RECORD B2, CARD 16, BLOCK 13, NEXT TO ITS RESPECTIVE IDENTIFICATION NUMBER (LCN).

SOURCE OF PROCESS: MIL-STD-1629A

TIME: 11:49

APJ PROJECT 966 TASK 301.2.4.1.2A4B DATA FLOWS

PACE EXCELERATOR 1.8

Name

Label

Description

CA/W

CRITICALITY ACRONYM: CA - CRITICALITY ANALYSIS

AMALYSIS

LCN - LOGISTIC CONTROL NUMBER

MORKSHEET

PURPOSE OF DATA: UPDATE THE CA WORKSHEET AS NEW DATA ARE ENTERED. THUS PROVIDING THE AMALYST WITH A CURRENT WORKSHEET AT ALL TIMES. THIS DATA REPRESENTS THE CURRENT CA DATA AND FLOWS FROM PROCESS TO PROCESS UNTIL COMPLETE. DATA CONTAINED IN THE CA WORKSHEET MAY CONSIST OF THE POLLOWING:

- 1. IDENTIFICATION NUMBER (LCW)
- 2. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- 3. PUNCTION
- 4. PAILURE MODES AND CAUSES
- 5. MISSION PHASE/OPERATIONAL MODE
- 6. SEVERITY CLASSIFICATION
- 7. FAILURE RATE DATA SOURCE or FAILURE EFFECT PROBABILITY
- 8. FAILURE MODE RATIO
- 9. FAILURE RATE
- 10. OPERATING TIME
- 11. FAILURE MODE CRITICALITY NUMBER
- 12. ITEM CRITICALITY NUMBER
- 13. REMARKS

SOURCE OF DATA: THE DATA FLOWS WITHIN THE CRITICALITY ANALYSIS OBTAINING DATA AS IT FLOWS. THE SOURCE, ONCE DATA ENTRY IS COMPLETE, IS PROCESS 301.2.4.1.2A5 (FINALIZE CA WORKSHEET W/APPROPRIATE REMARKS).

FAIL/MOD/CRIT/#

FAILURE MOD ACRONYMS: Cm - FAILURE MODE CRITICALITY NUMBER

CRITICALITY

LSAR - LOGISTIC SUPPORT AMALYSIS RECORD

NUMBER

LCH - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF THE FAILURE HODE CRITICALITY NUMBER (Cm) TO THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 12). Cm IS THE PORTION OF THE CRITICALITY NUMBER FOR THE ITEM DUE TO ONE OF ITS FAILURE MODES UNDER A PARTICULAR SEVERITY CLASSIFICATION. THE VALUE IS REPRESENTED BY A DECIMAL NUMBER. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN), LOCATED IN BLOCK 1 OF THE SAME LEAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B5 (CALCULATE WAILURE MODE CRITICALITY NUMBER)

FAIL/MOD/RT

FAILURE

ACRONYMS: ALPHA - FAILURE MODE RATIO

MODE

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

RATIO

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF FAILURE MODE RATIO (ALPHA) TO THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 9). ALPHA IS THE FRACTION OF THE PART FAILURE RATE RELATED TO THE PARTICULAR FAILURE MODE UNDER CONSIDERATION. AND IS REPRESENTED BY A NUMBER IN THE DECIMAL FORM. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN), LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B2 (DETERMINE FAILURE MODE RATIO)

APJ PROJECT 966 TASK 301,2,4,1,2A4B DATA FLOWS

PAGE 2 EXCELERATOR 1.8

TIME: 11:49

Name

Label

Description

FAIL/PROB

FAILURE PROBABILITY

ACRONYMS: BETA - FAILURE EFFECT PROBABILITY

CA - CRITICALITY AMALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF THE FAILURE EFFECT PROBABILITY (META) TO THE APPROPRIATE LSAR (RECORD B1, CARD B17, BLOCK 5). BETA VALUES ARE THE CONDITIONAL PROBABILITY THAT THE FAILURE EFFECT WILL RESULT IN THE IDENTIFIED CRITICALITY CLASSIFICATION, GIVEN THAT THE FAILURE MODE OCCURS. BETA HAS A NUMERICAL VALUE RANGING BETWEEN SERO AND ONE, INCLUSIVE, AND IS EXPRESSED IN THE FORM OF A DECIMAL. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 310.2.4.1.2A4B1 (DETERMINE FAILURE EFFECT PROBABILITY)

FAIL/RATE

PAILURE RATE ACRONYM: LEAR - LOGISTIC SUPPORT ANALYSIS RECORD

LAMBDAD - PART FAILURE RATE

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE VALUE OF THE FAILURE RATE (LAMBDAP) FOR TRANSFERRAL TO THE APPROPRIATE LSAR (RECORD B1, CARD B16, BLOCK 10). THE VALUE OF LAMBDAP IS EXPRESSED IN TERMS OF A NUMERIC DECIMAL, WHICH IS A NUMERIC RATING OF A PARTS FAILURE RATE. THE DATA SHALL BE WRITTEN ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B3 (DETERMINE PART FAILURE RATE)

FAIL/RT/DAT

FAILURE RTE ACRONYMS:

DATA

PURPOSE OF DATA: ASSISTS THE ANALYST IN OBTAINING PERTINENT DATA
REQUIRED IN THE CRITICALITY ANALYSIS. FAILURE RATE DATA USED FOR THE
RELIABILITY AND MAINTAINABILITY ANALYSES REQUIRED BY CONTRACT SHALL BE
THE SAME AS FOUND HERE, UNLESS OTHERWISE SPECIFIED BY THE PROCURING
ACTIVITY. WHEN OTHER ANALYSES ARE NOT REQUIRED BY CONTRACT OR A FAILURE
RATE DATA SOURCE HAS NOT BEEN SPECIFIED BY THE PROCURING ACTIVITY,
FAILURE RATES AND FAILURE RATE ADJUSTMENT FACTORS (E.G. ENVIRONMENTAL
AND QUALITY PI-FACTORS) SHALL BE DERIVED AS FOLLOWS:

- A. MIL-HOBK-217 SHALL BE THE PRIMARY SOURCE OF FAILURE RATE DATA FOR ELECTRONIC PARTS. BOTH THE BASE FAILURE RATE AND ALL FAILURE RATE ADJUSTMENT FACTORS SHALL BE IDENTIFIED.
- B. WHEN PARTS ARE SIMILAR TO THOSE LISTED IN MIL-HDBK-217, BASE-FAILURE RATES SHALL BE SELECTED FROM THE HANDBOOK AND SHALL INCLUDE OTHER ADJUSTMENT FACTORS, SUCH AS SPECIAL QUALITY PI-FACTORS, AS MAY BE REQUIRED TO MODIFY THE HANDBOOK DATA FOR APPLICABILITY TO THE PARTICULAR PART.
- C. FAILURE RATE DATA FOR PARTS NOT COVERED BY MIL-HDBK-217 SHALL BE SELECTED FROM ALTERNATIVE DATA SOURCES.

-THIS DATA IS USED IN PROCESS 301.2.4.1.2A4B2 AND 301.2.4.1.2A4B3, DETERMINING FAILURE MODE RATIOS AND PART FAILURE RATES, RESPECTIVELY. THIS DATA MAY BE IN THE FORM OF HANDBOOKS, TEST AND OPERATIONAL DATA, REPORTS, OR OTHER REFERENCE MATERIAL, AS APPLICABLE.

SOURCE OF DATA: HISTORICAL FILES

TIME: 11:49

apj project 966

TASK 301.2.4.1.2A4B DATA FLOWS

PAGE 3 EXCELERATOR 1.8

Wame.

Label

Description

ITM/CRIT#

ITEM

ACRONYM: Cr - ITEM CRITICALITY NUMBER

CRITICALITY

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

NUMBER

LCM - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: MRITE THE VALUE OF THE ITEM CRITICALITY NUMBER (Cr) TO THE APPROPRIATE LEAR (RECORD B1, CARD B16, BLOCK 13). Cr IS THE NUMBER OF SYSTEM FAILURES OF A SPECIFIC TYPE EXPECTED DUE TO THE ITEM'S FAILURE MODES. Cr IS EXPRESSED BY A DECIMAL NUMBER, AND SHALL BE WRITTEN

ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER (LCW).

SOURCE OF DATA: PROCESS 301.2.4.1.2A4B6 (COMPUTE ITEM CRITICALITY

NUMBER)

OP/TIM

OPERATING

ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

TIME

t - OPERATING TIME

PURPOSE OF DATA: WRITE THE VALUE FOR OPERATING TIME(t) TO THE APPROPRIATE LSAR ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER. THE OPERATING TIME IS A NUMBER EXPRESSED IN HOURS OR NUMBER OF OPERATING

CYCLES OF THE ITEM PER MISSION.

SOURCE OF DATA: MISSION TIMES ARE ORIGINALLY DEFINED IN THE FMEA,

HOWEVER, THE VALUES OF OPERATING TIMES (DERIVED FROM
THESE MISSION TIMES) ARE DETERMINED IN PROCESS

301.2.4.1.2A4B4 (DETERMINE OPERATING TIMES)

SYS/DEF

System

ACRONYM:

DEFINITION

PURPOSE OF DATA: INFORM ANALYSY OF THE DEFINITION OF THE SYSTEM INVESTIGATED.

SISTEM DEFINITION IS A FUNCTIONAL MARRATIVE DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICH INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. MARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS, OUTPUT OF EACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART FAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

TIME: 23:29

APJ PROJECT 966

TASK 301.2.4.1.2A4B DATA STORES

PAGE 1

EXCELERATOR 1.8

Name

Label Description

HIST/FILE HISTORICAL DATA CONTAINS DATA PREVIOUSLY ACQUIRED ON THE ITEM UNDER INVESTIGATION (OR

FILE

SIMILAR SYSTEM), AND MAY ADDRESS THE FOLLOWING AREAS (TO BE TREATED

SEPARATELY):

1. RELIABILITY DATA

2. FAILURE RATE DATA

3. SPARES AND SPARE FUNDING DATA

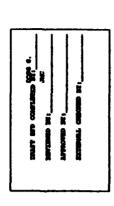
APJ PROJECT 966

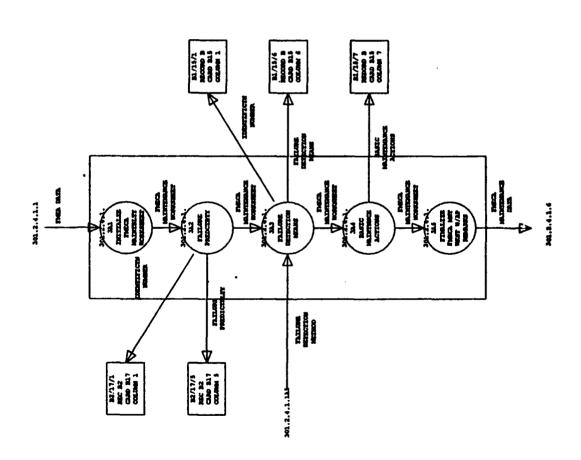
TIME: 12:33 TASK 301.2.4.1.2A4B EXTERNAL ENTITIES

EXCELERATOR 1.8

| Name | Label | Description |
|----------|--------------------|---|
| B2/16/10 | REC B2 CARD B16 | THIS ENTITY IS THE FAILURE RATE DATA DEVELOPED IN THE QUANTITATIVE |
| | BLOCK 10 | |
| B2/16/11 | REC B2 | THIS ENTITY CONSISTS OF THE OPERATING TIME DETERMINED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS RECORDED ON LEAR RECORD B2, |
| | BLOCK 11 | CARD B16, BLOCK 11. |
| B2/16/12 | REC B2 | THIS ENTITY CONTAINS THE FAILURE MODE CRITICALITY NUMBER DETERMINED IN |
| | CARD B16 | THE QUANTITATIVE CRITICALITY ANALYSIS RECORDED IN LSAR RECORD B2, CARD |
| | BLOCK 12 | B16, BLOCK 12. |
| B2/16/13 | REC B2 | THIS ENTITY CONTAINS THE ITEM CRITICALITY NUMBER DEVELOPED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS RECORDED ON LSAR RECORD B2, CARD B16, |
| | BLOCK 13 | BLOCK 13. |
| B2/16/8 | REC B2 | THIS ENTITY CONTAINS THE FAILURE PROBABILITY DATA DEVELOPED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS AND RECORDED ON LEAR RECORD B2, CARD |
| | BLOCK 8 | B16, BLOCK 8. |
| B2/16/9 | REC B2 | THIS ENTITY CONTAINS THE FAILURE MODE RATIO DATA DEVELOPED IN THE |
| | CARD B16 | QUANTITATIVE CRITICALITY ANALYSIS AND RECORDED ON LSAR RECORD B2, |
| | BLOCK 9 | CARD B16, BLOCK 9. |

APPENDIX B
SUBTASK 301.2.4.1.3A





TIME: 23:13

APJ PROJECT 966

TASK 301.2.4.1.3A PROCESSES

PAGE 1

EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.3A1 INITIALZ

INITIALZE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMECA

FMEA - FAILURE MODES AND EFFECTS ANALYSIS

MAINTBLTY

LCN - LOGISTIC CONTROL NUMBER

WORKSHEET

PURPOSE OF PROCESS: DOCUMENT THE FMECA-MAINTAINABILITY PROCESS BY WRITING DATA PREVIOUSLY DETERMINED IN THE FMEA PROCESS. THE FOLLOWING (ALSO FOUND IN THE FMEA WORKSHEET) SHALL BE TRANSFERRED TO THE FMECA-MAINTAINABILITY INFORMATION WORKSHEET:

- a. INDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- . FAILURE EFFECTS
 - 1. LOCAL
 - 2. NEXT HIGHER LEVEL
 - 3. END
- f. SEVERITY CLASSIFICATION

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.3A2

PREDCTBTY

FAILURE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: DETERMINE THE PREDICTABILITY OF FAILURE. ENTER INFORMATION ON KNOWN INCIPIENT FAILURE INDICATORS (E.G., OPERATIONAL PERFORMANCE VARIATIONS) PECULIAR TO THE ITEM FAILURE TRENDS TO PERMIT PREDICTING FAILURES. WHEN A FAILURE IS PREDICTABLE, DESCRIBE AND IDENTIFY THE DATA THAT MUST BE COLLECTED, HOW IT WILL BE USED TO PREDICT FAILURE, AND ANY TESTS OR INSPECTIONS THAT MAY BE ACCOMPLISHED TO DETECT CONDITIONS WHICH COULD CAUSE THE FAILURE MODE. ONCE DETERMINED, THE DATA SHALL BE ENTERED ON THE FMECA-MAINTENANCE WORKSHEET, AND THEN TRANSFERRED TO LSAR RECORD B2, CARD B17, BLOCK 5, NEXT TO ITS RESPECTIVE IDENTIFICATION NUMBER (LCN).

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.3A3

FAILURE DETECTION

FAILURE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

Means

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: DETERMINE FAILURE PREDICTION MEANS. IDENTIFY HOW EACH FAILURE MODE WILL BE DETECTED BY THE ORGANIZATIONAL LEVEL MAINTENANCE TECHNICIAN AND TO WHAT INDENTURE LEVEL THEY WILL BE LOCALIZED. DESCRIBE THE METHOD BY WHICH AMBIGUITIES ARE RESOLVED WHEN MORE THAN ONE FAILURE MODE CAUSES THE SAME FAILURE INDICATION. DESCRIBE ANY MONITORING OR WARNING DEVICE THAT WILL INDICATE IMPENDING FAILURE AND ANY PLANNED TESTS OR INSPECTIONS WHICH COULD DETECT OCCURRENCE OF THE FAILURE MODE. IDENTIFY TO WHAT INDENTURE LEVEL FAILURES CAN BE ISOLATED BY THE USE OF BUILT-IN-TEST FEATURES AND INDICATE WHEN ANCILLARY TEST EQUIPMENT WILL BE REQUIRED FOR FAULT ISOLATION.

ONCE DÉTERMINED, THE DATA SHALL BE WRITTEN TO THE FMECA-MAINTENANCE WORKSHEET AND LSAR RECORD B11, CARD B15, BLOCK 6, WITH THE APPROPRIATE IDENTIFICATION NUMBER (LCN) WRITTEN TO BLOCK 1.

SOURCE OF DATA: MIL-STD-1629A

APJ PROJECT 966 TASK 301.2.4.1.3A PROCESSES

PAGE EXCELERATOR 1.8

TIME: 23:13

Label Description

301.2.4.1.334

MAINTNHCE

BASIC ACRONYMS: FMECA - FAILURE MODE, RFFECTS, AND CRITICALITY AMALYSIS

FMEA - FAILURE MODE AND EFFECT ANALYSIS

ACTIONS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF PROCESS: DETERMINE BASIC MAINTENANCE ACTIONS. DESCRIBE THE BASIC ACTIONS WHICE, IN THE ANALYST'S JUDGMENT, MUST BE TAKEN BY THE MAINTENANCE TECHNICIAN TO CORRECT THE FAILURE. IDENTIFY THE SPECIAL DESIGN PROVISIONS FOR MODULIR REPLACEMENT AND THE PROBABLE ADJUSTMENT AND CALIBRATION REQUIREMENTS FOLLOWING REPAIR.

ONCE DETERMINED, THE DATA SHALL BE WRITTEN TO THE PMECA-MAINTENANCE WORKSHEET, AS WELL AS LSAR RECORD B1, CARD B15, BLOCK 7, MEXT TO THE APPROPRIATE IDENTIFICATION NUMBER (LCN).

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

301.2.4.1.3A5

FMECA MNT

FINALIZE ACRONYMS: FMECA - FAILURE MODE, RFFECTS AND CRITICALITY AWALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

WKST W/AP

REMARKS PURPOSE OF PROCESS: FINALIZE WORKSHEET WITH PERTINENT REMARKS. REMARKS PERTAINING TO AND CLARIFYING OTHER COLUMNS SHALL BE NOTED. NOTES REGARDING RECOMMENDATIONS FOR DESIGN IMPROVEMENT SHALL BE RECORDED AND further amplified in the FMECA Final REPORT. WHEN COMPLETE, THIS DATA SHALL BE WRITTEN TO THE FMECA-MAINTENANCE WORKSHEET.

SOURCE OF PROCESS: MIL-STD-1629A

TIMB: 11:58

APJ PROJECT 966

TASK 301.2.4.1.3A DATA FLOWS

PAGE 1 EXCELERATOR 1.8

| Name | | Description |
|---------------|---------------------------------|--|
| Bas/Maint/act | Basic Maintenance Actions | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD |
| | | PURPOSE OF DATA: WRITE CALCULATED MAINTENANCE ACTIONS TO LSAR RECORD B1, CARD 15, BLOCK 7, ALONGSIDE ITS RESPECTIVE IDENTIFICATION NUMBER [LCN] (LOCATED IN BLOCK 1 OF THE SAME LSAR CARD). SOURCE OF DATA: PROCESS 301.2.4.1.3A4 (DETERMINE BASIC MAINTENANCE ACTIONS) |
| FAIL/DET/METH | Failure Detection Method | ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS |
| | | PURPOSE OF DATA: PROVIDE THE ANALYST WITH INFORMATION PERTAINING TO THE FAILURE DETECTION MEANS NECESSARY TO COMPLETE THE FMECA MAINTAINABILITY WORKSHEET. THE FAILURE DETECTION MEANS SHALL CONTAIN DESCRIPTIONS OF METHODS BY WHICH OCCURRENCE OF THE FAILURE MODE MAY BE DETECTED BY THE OPERATOR. |
| | | SOURCE OF DATA: PROCESS 301.2.4.1.1A5 (DETERMINE FAILURE DETECTION METHODS) |
| FAIL/DET/MNS | FAILURE DETECTION MEANS | ACRONYMS: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS LSAR - LOGISTIC SUPPORT ANALYSIS RECORD LCN - LOGISTIC CONTROL NUMBER PURPOSE OF DATA: WRITE THE RESULTS OF THE FAILURE DETECTION MEANS DATA TO LSAR RECORD B1, CARD 15, BLOCK 6. THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER [LCN] (LOCATED IN BLOCK 1 OF THE SAME LSAR CARD). SOURCE OF DATA: PROCESS 301.2.4.1.3A3 (DETERMINE FAILURE DETECTION |
| | | MEANS) |
| FAIL/PRED | Failure Predictrlty | ACRONYMS: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS LSAR - LOGISTIC SUPPORT ANALYSIS RECORD PURPOSE OF DATA: TRANSFER FAILURE PREDICTABILITY DATA DETERMINED IN THE FMECA-MAINTENANCE ANALYSIS TO APPROPRIATE LOCATION ON THE LSAR CARDS. SOURCE OF DATA: PROCESS 301.2.4.1.3A2 FAILURE PREDICTABILITY |

TIME: 11:58

APJ PROJECT 966
TASK 301.2.4.1.3A DATA FLOWS

PAGE 2 EXCELERATOR 1.8

Name

Label

Description

FM/MAINT/DTA

fmeca Maintenance

ACRONYMS: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

DATA

PURPOSE OF DATA: TRANSFER TO THE FMECA FINAL REPORT. DATA SHALL COMPRISE A FMECA MAINTENANCE WORKSHEET, CONTAINING THE FOLLOWING:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- . FAILURE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. NEXT HIGHER LEVEL
 - 3. RND EFFECTS
- f. SEVERITY CLASSIFICATION
- g. FAILURE PREDICTABILITY
- h. FAILURE DETECTION MEANS
- i. BASIC MAINTENANCE ACTIONS
- j. REMARKS

SOURCE OF DATA: PROCESS 301.2.4.1.3 (CONDUCT FMECA MAINTENANCE ANALYSIS)

FME/DTA

FMBA DATA

ACRONYMS: FMRA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE COMPLETED FMEA ANALYSIS WORKSHEET FOR
TRANSFERRAL TO OTHER TASKS REQUIRING THE AFOREMENTIONED CONTENTS. DATA
IS IN A TABULAR FORM; COLUMNS WITHIN THE TABLE HOLD THE FUNCTIONAL
NARRATIVES PERTAINING TO EACH COLUMN HEADING. THE DATA IS THE SAME AS
TRANSFERRED THROUGH THE FMEA TASK UNDER THE HEADING OF FMEA WORKSHEET
DATA; HOWEVER, THIS DATA IS COMPLETE. THE FOLLOWING WILL BE FOUND IN
THE DATA BANK:

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - c. END EFFECTS
- G. FAILURE DETECTION MEANS
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
- J. REMARKS

SOURCE OF DATA: FMEA ANALYSIS TASK 101 (PROCESS 301.2.4.1.1)

TIME: 11:58

APJ PROJECT 966

TASK 301.2.4.1.3A DATA FLOWS

PAGE

EXCELERATOR 1.8

Label

Description

FMECA/MAINT/WKST

FMECA WORKSHEET

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

Maintenance

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: IMPORM THE AMALYST REGARDING CURRENT DATA ENTERED ON THE WORKSHEET. ONCE ENTERED, THE DATA MAY BE UPDATED OR USED FOR FURTHER ANALYSIS WITHIN THE TASK. THE FOLLOWING MAY APPEAR ON THE WORKSHEET:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- o. FAILURE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. NEXT HIGHER LEVEL
 - 3. END EFFECTS
- f. SEVERITY CLASSIFICATION
- g. FAILURE PREDICTABILITY
- h. FAILURE DETECTION MANS
- i. BASIC MAINTENANCE ACTIONS

THE WORKSHEET TRAVELS THROUGHOUT THE FMECA MAINTENANCE PROCESS. SOURCE OF DATA: PORCESS 301.2.4.1.3 (CONDUCT FMECA MAINTENANCE ANALYSIS)

ID#

IDENTIFICTN ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

ALC - ALTERNATE LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: INFORM THE ANALYST OF THE IDENTITY OF THE ITEM/ FUNCTION/PHASE IN RELATION TO THE OTHER PROCESS DATA. TRANSER THE IDENTIFICATION NUMBER (LCN AND ALC), ALONG WITH THE OTHER PROCESS DATA, TO THE APPROPRIATE LSAR RECORD AND CARD. THE FORMAT OF THE IDENTIFICATION NUMBER WILL BE DETERMINED IN THE FMECA PLAN (MIL-STD-1388-2) .

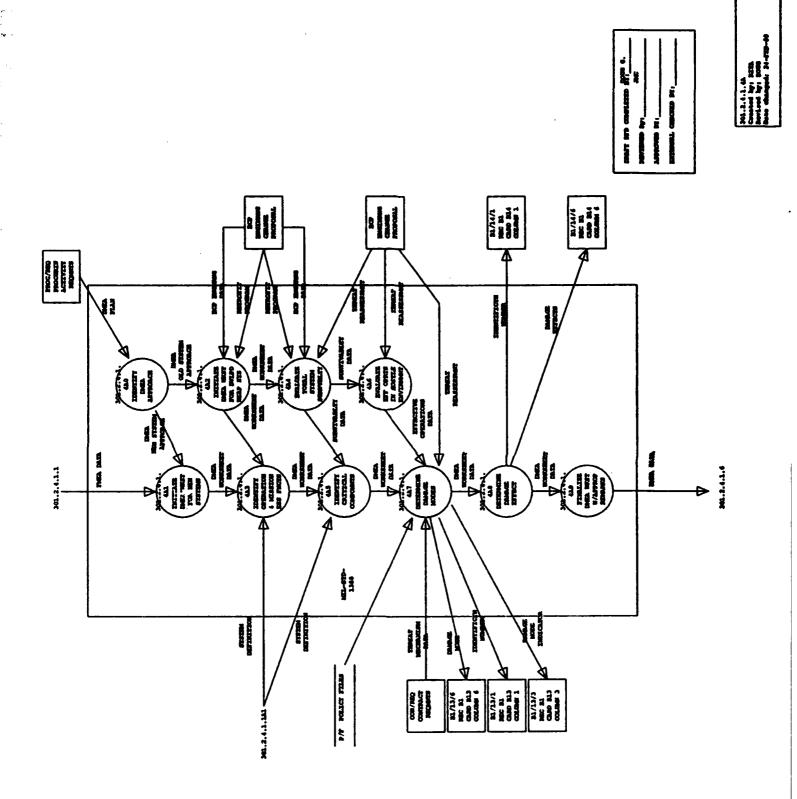
SOURCE OF DATA: CODING SYSTEM IS DETERMINED IN THE FMECA PLAN. BUT THE IDENTIFICATION NUMBER IS ASSIGNED IN PROCESS 301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL ATTRIBUTES) IN THE FMBA

APJ PROJECT 966

TIME: 12:34 TASK 301.2.4.1.3A EXTERNAL ENTITIES EXCELERATOR 1.8

| Name | Label | Description |
|---------|----------------------------------|--|
| B1/15/1 | RECORD B1 CARD B15 BLOCK 1 | THIS ENTITY REFERS TO LSAR RECORD B1, CARD B15, BLOCK 1. DATA WRITTEN TO THIS LOCATION SHALL BE THE ID NUMBER (LOGISTIC CONTROL NUMBER) WHICH IDENTIFIES THE FAILURE DETECTION METHOD AND BASIC MAINTENANCE ACTIONS. |
| B1/15/6 | RECORD B1 CARD B15 BLOCK 6 | THIS ENTITY REFERS TO LSAR RECORD B1, CARD B15, BLOCK 6. DATA WRITTEN TO THIS ENTITY SHALL BE THE FAILURE DETECTION METHOD DETERMINED IN THE FMECA. |
| B1/15/7 | RECORD B1 CARD B15 BLOCK 7 | THIS ENTITY DEFINES THE LEAR LOCATION OF RECORD B1, CARD B15, BLOCK 7. DATA TO BE WRITTEN TO THIS ENTITY SHALL CONTAIN THE BASIC MAINTENANCE ACTIONS DEVELOPED IN THE FMECA. |
| B2/17/1 | REC B2 CARD B17 BLOCK 1 | THIS ENTITY CONTAINS THE ID NUMBER (LOGISTIC CONTROL NUMBER) FOR THE FAILURE PROBABILITY DEVELOPED IN THE QUALITATIVE CRITICALITY ANALYSIS RECORDED ON LSAR RECORD B2, CARD B17, BLOCK 1. |
| B2/17/5 | REC B2 CARD B17 BLOCK 5 | THIS ENTITY CONTAINS THE FAILURE PROBABILITY DEVELOPED IN THE QUALITATIVE CRITICALITY ANALYSIS RECORDED ON LSAR RECORD B2, CARD B17, BLOCK 5. |

APPENDIX B
SUBTASK 301.2.4.1.4A



TIME: 23:14

APJ PROJECT 966

TASK 301.2.4.1.4A PROCESSES

PAGE EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.480

IDENTIFY ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

DMEA

APPROACH PURPOSE OF PROCESS: DETERMINE THE DMEA ANALYSIS APPROACH. IF THE SYSTEM INVESTIGATED IS A NEW SYSTEM, THE PROCESSES THAT MUST BE ACCOMPLISHED ARE AS FOLLOWS:

301.2.4.1.441

301.2.4.1.433

301.2.4.1.435

301.2.4.1.488

301.2.4.1.429

IF THE SYSTEM INVESTIGATED IS AN OLD SYSTEM BEING RE-EVALUATED FOR A NEW THREAT, THEN PROCESSES 301.2.4.1.4A2, 301.2.4.1.4A4, AMD 301.2.4.1.4A6 MUST BE ACCOMPLISHED IN ADDITION TO THE PROCESSES MECESSARY TO EVALUATE A NEW SYSTEM. SOURCE OF PROCESS:

301.2.4.1.4A1

DMEA WKST

INITIATE ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS

FREA - FAILURE MODES AND EFFECTS AMALYSIS

FOR NEW

LCN - LOGISTIC CONTROL NUMBER

SYSTEMS

PURPOSE OF PROCESS: INITIATE THE DMEA WORKSHEET BY TRANSFERRING DATA ALREADY DETERMINED IN THE FINEA WORKSHEET DIRECTLY TO THE DIMEA WORKSHEET. THE FOLLOWING REPRESENTS THE TRANSFERRABLE DATA:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- e. MISSION PHASE/OPERATIONAL MODE
- f. SEVERITY CLASSIFICATION

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.4A2

INITIATE ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS

DMEA WKST

FMEA - FAILURE MODE EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

FOR DVLPD

WEAP SYS

PURPOSE OF PROCESS: PROVIDE DATA NEEDED FROM THE DMEA WORKSHEET (NOT NECESSARILY ACCOMPLISHED FOR PREVIOUSLY DEVELOPED SYSTEMS) BY EITHER USING AVAILABLE HISTORICAL DATA OR DEVELOPING NEW DATA USING JUDGMENT.

IF THE ANALYST MUST DEVELOP HIS OWN DATA, THEN PROCEDURES FOUND IN THE FMEA SHOULD BE FOLLOWED. IF THE PROCURING ACTIVITY IDENTIFIES A PLAN, THE ANALYST SHALL FOLLOW IT; HOWEVER, IF NO PLAN IS IDENTIFIED, HE MUST CREATE HIS OWN DAMEA PLAN ON THE PREVIOUSLY DEVELOPED STSTEM. DATA REQUIRED IS THE SAME AS REQUIRED FOR INITIATING THE WORKSHEET FOR NEW SYSTEMS (FOUND IN THE FMEA WORKSHEET) AND IS LISTED BELOW:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- . MISSION PRASE/OPERATIONAL MODE
- f. SEVERITY CLASSIFICATION

SOURCE OF PROCESS:

TDE: 23:14

APJ PROJECT 966 TASK 301.2.4.1.4A PROCESSES

PAGE 2 EXCELERATOR 1.8

Name

Label

Description

OPERATION

301.2.4.1.4A3 IDENTIFY ACRONYMS: DMRA - DAMAGE MODES AND EFFECTS ANALYSIS

THEA - FAILURE MODES AND EFFECTS ANALYSIS

& MISSION

ESS PICTS PURPOSE OF PROCESS: ESTABLISH THE SYSTEM'S OPERATION AND MISSION ESSENTIAL FUNCTIONS DOWN TO THE INDENTURE LEVEL, SUCH THAT IMDIVIDUAL SUBSYSTEMS AND MAJOR COMPONENTS REQUIRED TO PERFORM THE FUNCTION CAN BE IDENTIFIED. THIS INFORMATION MAY BE FOUND IN THE SYSTEM DEFINITION CREATED IN THE FMEA.

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.434

TOTAL

EVALUATE ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

SYSTEM

SURVVBLTY PURPOSE OF DATA: THE ANALYST SHALL PROVIDE INFORMATION NECESSARY FOR PERFORMING THE DMEA ANALYSIS ON SYSTEMS ALREADY DEVELOPED, BUT WHICH REQUIRE REASSESSMENT. THE ANALYST SHALL DETERMINE THE IMPACT OF THE NEW RETROFIT PROGRAM SYSTEM SURVIVABILITY. THIS SHALL BE ACCOMPLISHED USING ENGINEERING DATA FROM THE ENGINEERING CHANGE PROPOSALS. THE ANALYST SHALL INVESTIGATE THE SYSTEM TO THE INDENTURE LEVEL SPECIFIED. IF NO FUNCTIONAL/RELIABILITY BLOCK DIAGRAMS ARE PROVIDED, THE ANALYST MUST CREATE THEM USING PROCESSES FOUND IN THE

SOURCE OF DATA:

PHEA.

301.2.4.1.425

CRITICAL

IDENTIFY ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS

COMPONITS PURPOSE OF PROCESS: USING THE SYSTEM SCHEMATICS OR FUNCTIONAL BLOCK DIAGRAM. THE ASSIGNED SEVERITY CODES. AND THE ESTABLISHED WEAPON SYSTEM OPERATION AND MISSION ESSENTIAL FUNCTIONS, IDENTIFY EACH SUBSYSTEM AND MAJOR COMPONENT REQUIRED TO PERFORM EACH MISSION ESSENTIAL FUNCTION. THE RELIABILITY BLOCK DIAGRAM SHALL BE USED TO IDENTIFY SUBSISTEM AND FUNCTION REDUNDANCIES. A CRITICAL COMPONENTS LIST SHALL BE DEVELOPED BY THE ANALYST AND INCLUDED WITH THE DMRA WORKSHEETS.

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.486

EFF OPRIS

EVALUATE ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

ECP - ENGINEERING CHANGE PROPOSALS

IN HOSTLE

ENVIRONMET PURPOSE OF PROCESS: THE ANALYST SHALL ASSESS WHETHER OR NOT THE SYSTEM UNDER COMSIDERATION IS STILL CAPABLE OF OPERATING EFFECTIVELY IN A HOSTILE ENVIRONMENT. THIS TASK SHALL BE COMPLETED UTILIZING ECP DATA PERTAINING TO THREAT REASSESSMENT AND SURVIVABILITY. THIS DATA WILL HELP DETERMINE DAMAGE MODES OF DEVELOPED SYSTEMS.

SOURCE OF DATA:

TIME: 23:14

APJ PROJECT 966

TASK 301.2.4.1.4A PROCESSES

PAGE RECELERATOR 1.8

Label

Description

301.2.4.1.4A7 DETERMINE ACRONYMS: DIMEA - DAMAGE MODES AND EFFECTS ANALYSIS

DAMAGE

PMRA - FAILURE MODES AND EFFECTS ANALYSIS

MODES

DMI - DAMAGE MODE INDICATOR

PURPOSE OF PROCESS: DETERMINE THROUGH ANALYSIN FOR EACH SUBSYSTEM, COMPONENT OR PART, ALL DAMAGE MODES WHICH COULD RESULT FROM EXPOSURE TO THE SPECIFIED THREAT MECHANISM(S).

THE ANALYSIS SHALL INCLUDE BOTH PRIMARY AND SECONDARY DAMAGE EFFECTS. DAMAGE MODES OF INDIVIDUAL ITEM FUNCTIONS SHALL BE POSTULATED ON THE BASIS OF STATED MISSION REQUIREMENTS, SPECIFIED THREATS, AND SYSTEM DESCRIPTIONS. EFFECTS OF THE POSSIBLE DAMAGE MODE SEALL INCLUDE PERFORMANCE DEGRADATION AS WELL AS TOTAL ITEM FAILURE.

TO ASSURE THAT A COMPLETE DAMAGE MODE ANALYSIS IS PERFORMED, EACH DAMAGE MODE AND FUNCTION SHALL, AS A MINIMUM, BE EXAMINED AND RECORDED IN RELATION TO THE FOLLOWING TYPICAL DAMAGE CONDITIONS:

- A. PENETRATION
- b. SEVERED
- C. SHATTERED, CRACKED
- d. JAMED
- e. DEFORMED
- f. IGNITED, DETONATED
- g. BURNED OUT (I.E., ELECTRICAL OVERLOAD)
- h. BURN THROUGH (I.E., THREAT CAUSED FIRES)

A DAMAGE MODE INDICATOR CODE SHALL BE ESTABLISHED FOR EACH ITEM'S INDIVIDUAL DAMAGE MODE. IT SHALL BE A TWO-DIGIT NUMERIC CODE RANGING FROM 00 TO 99. EACH ITEM'S DAMAGE CODE SHALL HAVE A UNIQUE VALUE, AND THIS NUMBER SHALL BE USED FOR IPANTIFICATION IN THE LSAR. SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.428

DETERMINE ACRONYMS: DMMA - DAMAGE MODE AND EFFECTS ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

DAMAGE EFFECT

> PURPOSE OF DATA: IDENTIFY, EVALUATE, AND RECORD THE CONSEQUENCES OF EACH ASSUMED DAMAGE MODE ON ITEM OPERATION, FUNCTION OR STATUS. DAMAGE RYFECTS SHALL FOCUS ON THE SPECIFIC BLOCK DIAGRAM ELEMENT WHICH IS AFFECTED BY THE DAMAGE CONDITION UNDER CONSIDERATION. THIS DAMAGE MODE MAY IMPACT SEVERAL INDENTURE LEVELS IN ADDITION TO THE INDENTURE LEVEL UNDER ANALYSIS; TREREFORE, "LOCAL," "NEXT HIGHER LEVEL," AND "END" EFFECTS SHALL BE EVALUATED. THESE LEVELS ARE INVESTIGATED FURTHER IN THE EXPLOSION OF THIS PROCESS.

SOURCE OF PROCESS: MIL-STD-1629A

TIME: 23:14

APJ PROJECT 966

TASK 301.2.4.1.4A PROCESSES

PAGE 4
EXCELERATOR 1.8

Nama

Label

Description

CHANGES.

301.2.4.1.489

DMEA WKST

FINALIZE ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS

FMEA - FAILURE MODES AND EFFECTS ANALYSIS

W/APPROP

REMARKS PURPOSE OF PROCESS: THE ANALYST SHALL COMPLETE THE WORKSHEET WITH ANY
PERTINENT REMARKS PERTAINING TO AND CLARIFYING ANY OTHER COLUMN IN THE
WORKSHEET. RECOMMENDATIONS FOR DESIGN IMPROVEMENT SHALL BE RECORDED.
THIS ENTRY ALSO MAY INCLUDE A NOTATION OF UNUSUAL CONDITIONS, DAMAGE
EFFECTS OF REDUNDANT ITEMS, RECOGNITION OF PARTICULARLY CRITICAL DESIGN
FEATURES, OR ANY OTHER REMARKS THAT AMPLIFY THE LINE ENTRY. INFORMATION
SHALL BE PROVIDED THAT REASONABLE ACTIONS AND CONSIDERATIONS ARE OR HAVE
BEEN ACCOMPLISHED TO ENHANCE SURVIVABILITY THROUGH RECOMMENDED DESIGN

INFORMATION PROVIDED SHALL ADDRESS THE FOLLOWING:

- a. DESIGN. THOSE FEATURES OF THE DESIGN THAT RELATE TO THE IDENTIFIED DAMAGE MODE THAT MINIMIZE THE VULNERABILITY WITH RESPECT TO THE SPECIFIED THEREAT MECHANISMS; I.E., REDUNDANCY, SEPARATION OF COMPONENTS, LINES, AND STRUCTURE, ELIMINATION OF FIRE PATHS, INTEGRAL ARMOR, ETC.
- b. TEST. THOSE TESTS RECOMMENDED TO VERIFY THE DESIGN FEATURES RECOMMENDED OR INCORPORATED FOR SURVIVABILITY ENHANCEMENT.
- c. HISTORY. IDENTIFICATION OF PREVIOUS TESTING AND AMALYSIS
 RELATING TO THIS PARTICUALR CASE WHICH WILL BE USED TO SUPPORT
 VALIDITY

SOURCE OF PROCESS: MIL-STD-1629A

TIME: 11:59

APJ PROJECT 966

TASK 301.2.4.1.4A DATA FLOWS

PAGE EXCELERATOR 1.8

Name

Label

Description

DAM/EFF

DAMAGE

ACRONYMS: DMRA - DAMAGE MODE AND EFFECTS ANALYSIS

RFFECTS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE DAMAGE EFFECTS DATA TO LEAR RECORD B1, CARD B14, BLOCK 6. THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME LSAR CARD. DAMAGE EFFECTS DATA SHALL INCLUDE LOCAL, NEXT HIGHER LEVEL, AND END EFFECTS.

SOURCE OF DATA: PROCESS 301.2.4.1.4A8 (DETERMINE DAMAGE EFFECTS)

DAM/MOD

DAMAGE MODE

ACRONYMS: DMRA - DAMAGE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCM - LOGISTIC CONTROL NUMBER

PUPROSE OF DATA: WRITE TO LSAR RECORD B1, CARD B13, BLOCK 6, THE DAMAGE MODES DATA. THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER (LCN) LOCATED IN THE FIRST BLOCK OF THE SAME LSAR CARD. DAMAGE MODE DATA SHALL HAVE ANALYZED AT LEAST THE FOLLOWING DAMAGE CONDITIONS:

- a. PENETRATION
- b. SEVERED
- c. SHATTERED, CRACKED
- d. JAMMED
- . DEFORMED
- f. IGNITED, DETONATED
- g. BURNED OUT (I.E., ELECTRICAL OVERLOAD)
- h. BURN THROUGH (I.E., THREAT CAUSED FIRE)

SOURCE OF DATA: PROCESS 301.2.4.1.4A7 (DETERMINE DAMAGE MODES)

DMEA/DTA

DMEA DATA

ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: TRANSPORT THE COMPLETED DMEA WORKSHEET TO THE FMECA FINAL REPORT CONSOLIDATION. THE DATA SHALL CONTAIN ALL OF THE FOLLOWING:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- e. MISSION PHASE/OPERATIONAL MODE
- f. SEVERITY CLASSIFICATION
- g. DAMAGE MODE
- h. DAMAGE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. NEXT HIGHER LEVEL
 - 3. END EFFECTS
- i. REMARKS

THE DATA SHALL ALSO CONTAIN A CRITICAL COMPONENTS LISTING DEVELOPED BY THE ANALYST IN PROCESS 301.2.4.1.4A5 (IDENTIFY CRITICAL COMPONENTS).

SOURCE OF DATA: DMEA ANALYSIS (PROCESS 301.2.4.1.4)

TIME: 11:59

APJ PROJECT 966

TASK 301.2.4.1.4A DATA FLOWS EXCELERATOR 1.8

PAGE

2

Label Description Name ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS DMEA DMRA/PLAN PLAN PURPOSE OF DATA: SUPPLY THE ANALYST WITH PLAN FOR COMPLETING THE DAMA FOR THE DEVELOPED WEAPON SYSTEM. THE WEAPON SYSTEM REQUIRES A NEW EVALUATION DUE TO CHANGES IT HAS UNDERGONE, OR CHANGES TO THE THREAT ENCOUNTERED. SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS DMRA/WKST/DTA DMEA LCN - LOGISTIC CONTROL NUMBER WORKSHEET DATA PURPOSE OF DATA: TRANSPORT DAMA DATA THROUGHOUT THE WORKSHEET WITH THE INTENTION OF ADDING NEW DATA, EDITING OLD DATA, AND INFORMING THE ANALYST OF THE DATA ALREADY ENTERED. THE DMEA WORKSHEET DATA MAY CONTAIN ANY OF THE FOLLOWING: a. IDENTIFICATION NUMBER (LCN) b. ITEM/FUNCTIONAL IDENTIFICATION C. FUNCTION d. FAILURE MODES AND CAUSES e. MISSION PHASE/OPERATIONAL MODE f. SEVERITY CLASSIFICATION g. DAMAGE MODE h. DAMAGE EFFECTS 1. LOCAL EFFECTS 2. NEXT HIGHER LEVEL 3. END EFFECTS 1. REMARKS THE DMRA WORKSHEET DATA MAY ALSO CONTAIN A CRITICAL COMPONENTS LIST DEVELOPED IN PROCESS 301.2.4.1.4A5 (IDENTIFY CRITICAL COMPONENTS). SOURCE OF DATA: DMEA ANALYSIS (PROCESS 301.2.4.1.4) DMI DAMAGE ACRONYMS: DMEA - DAMAGE MODE EFFECTS ANALYSIS LSAR - LOGISTIC SUPPORT ANALYSIS RECORD MODE INDICATOR PURPOSE OF DATA: PROVIDE THE LSAR WITH THE DMEA INDICATOR VALUE MECESSARY FOR THE AUTOMATED LSAR PROCESS. SOURCE OF DATA: PROCESS 301.2.4.1.4A10 (DETERMINE DAMAGE MODE INDICATOR) ECP/ENG/DTA ECP ENGNRIG ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS DATA

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ENGINEERING DATA NEEDED TO EVALUATE A DEVELOPED SYSTEM'S DMEA ANALYSIS. THE DATA WILL DESCRIBE THE SYSTEM'S INTERNAL AND INTERFACE FUNCTIONS, BEGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE SYSTEM. DESIGN DATA WILL CONTAIN EITHER FUNCTIONAL BLOCK DIAGRAMS OR SCHEMATICS. THIS DATA WILL IDENTIFY EACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM FUNCTION.

SOURCE OF DATA: ENGINEERING CHANGES PROPOSAL

TIMB: 12:00

APJ PROJECT 966

TASK 301.2.4.1.4A DATA FLOWS

PAGE 3
EXCELERATOR 1.8

Name Label Description

EFF/OP/DTA EFFECTIVE ACRONYMS: DMEA - DAMAGE MODES AND EFFECTS ANALYSIS

OPERATIONS

•

PERATIONS DATA

PURPOSE OF DATA: INFORM THE ANALYST REGARDING CHANGES IN THE

FFECTIVENESS OF THE DEVELOPED SYSTEMS GIVEN THE THREAT REASSESSMENT.

SOURCE OF DATA: PROCESS 301.2.4.1.4A6 (EVALUATE EFFECTIVE OPERATIONS

IN A HOSTILE ENVIRONMENT)

FME/DTA FMEA DATA ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE COMPLETED FMEA ANALYSIS WORKSHEET FOR
TRANSFERRAL TO OTHER TASKS REQUIRING THE AFOREMENTIONED CONTENTS. DATA
IS IN A TABULAR FORM; COLUMNS WITHIN THE TABLE HOLD THE FUNCTIONAL
NARRATIVES PERTAINING TO EACH COLUMN HEADING. THE DATA IS THE SAME AS
TRANSFERRED THROUGH THE FMEA TASK UNDER THE HEADING OF FMEA WORKSHEET
DATA; HOWEVER, THIS DATA IS COMPLETE. THE FOLLOWING WILL BE FOUND IN
THE DATA BANK:

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - c. END EFFECTS
- G. FAILURE DETECTION MEANS
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
- J. REMARKS

SOURCE OF DATA: FMEA ANALYSIS TASK 101 (PROCESS 301.2.4.1.1)

ID# IDENTIFICTM ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS -

NUMBER

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

ALC - ALTERNATE LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: INFORM THE ANALYST OF THE IDENTITY OF THE ITEM/
FUNCTION/PHASE IN RELATION TO THE OTHER PROCESS DATA. TRANSER THE
IDENTIFICATION NUMBER (LCN AND ALC), ALONG WITH THE OTHER PROCESS DATA,
TO THE APPROPRIATE LSAR RECORD AND CARD. THE FORMAT OF THE
IDENTIFICATION NUMBER WILL BE DETERMINED IN THE FMECA PLAN
(MIL-STD-1388-2).

SOURCE OF DATA: CODING SYSTEM IS DETERMINED IN THE FMECA PLAN, BUT
THE IDENTIFICATION NUMBER IS ASSIGNED IN PROCESS
301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL
ATTRIBUTES) IN THE FMEA

MIL-STD-1388

MIL-STD-1388 ACRONYMS: LSA - LOGISTIC SUPPORT ANALYSIS

PURPOSE OF DATA: SUPPLY THE ANALYST WITH PROCEDURES FOR DEVELOPING

ASSOCIATED LSA TASKS AND THE LSA TASKS LISTING.

SOURCE OF DATA: POLICY FILES

APJ PROJECT 966 TASK 301.2.4.1.4A DATA FLOWS

PAGE 4
EXCELERATOR 1.8

| TIME: | 12:00 | |
|-------|-------|--|
| | | |
| | | |
| | | |

| Name | Label | Description |
|--------------|--------------------------------|--|
| NEW/SYS/DMBA | INITIATE DMEA FOR A NEW SYSTEM | ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS PURPOSE OF DATA: INITIATE THE DMEA FOR A NEWLY DEVELOPED SYSTEM SOURCE OF DATA: PROCESS 301.2.4.1.4A0 |
| OLD/SYS/DMEA | | ACRONYMS: DMRA - DAMAGE MODES AND EFFECTS ANALYSIS PURPOSE OF PROCESS: INITIATE THE DMEA FOR AN OLD SYSTEM BEING RE-EVALUATED FOR NEW THREATS. |
| | | SOURCE OF DATA: PROCESS 301.2.4.1.4A0 |
| RET/PRG | retrofit Program | ACRONYMS: DMRA - DAMAGE MODE AND EFFECTS ANALYSIS |
| | | PURPOSE OF DATA: PROVIDE THE ANALYST WITH DEFINITIONS OF OPERATIONAL AND ENVIRONMENTAL STRESSES THAT THE DEVELOPED SYSTEM IS EXPECTED TO UNDERGO, INCLUDING FAILURE DEFINITIONS. THE DATA SHALL ALSO CONTAIN TRADE-OFF STUDY REPORTS WHICH IDENTIFY AREAS OF MARGINAL AND STATE-OF-THE-ART DESIGN, AND EXPLAIN ANY DESIGN COMPROMISES AND OPERATING RESTRAINTS AGREED UPON. SOURCE OF DATA: ENGINEERING CHANGES PROPROSAL |
| SURV/DTA | SURVIVABLTY DATA | ACRONYMS: DMRA - DAMAGE MODE AND EFFECTS ANALYSIS |
| | | PURPOSE OF DATA: INFORM THE ANALYST ABOUT THE SURVIVABILITY ASSESSMENT OF THE DEVELOPED SYSTEM. THE DEVELOPED SYSTEM MAY BE UNDERGOING A RETROFIT PROGRAM OR REEVALUATION FOR A NEWLY DEVELOPED THREAT. SOURCE OF DATA: PROCESS 301.2.4.1.4A4 (EVALUATE TOTAL SYSTEM SURVIVABILITY) |
| SYS/DEF | SYSTEM | ACRONYM: |

DEFINITION

PURPOSE OF DATA: INFORM ANALYST OF THE DEFINITION OF THE SYSTEM

INVESTIGATED.

SYSTEM DEFINITION IS A FUNCTIONAL NARRATIVE DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICH INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. NARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS, OUTPUT OF EACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART FAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS.

SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

B - 120

TIME: 12:00

APJ PROJECT 966

TASK 301.2.4.1.4A DATA FLOWS

EXCELERATOR 1.8

Name

Label

Description

THR/MECH/DIA

THREAT MECHANISM

ACRONYMS: DMRA - DAMAGE MODE AND EFFECTS ANALYSIS FMRA - FAILURE MODE AND EFFECTS ANALYSIS

DATA

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ADEQUATE DATA PERTAINING TO THE SPECIFIED THREAT MECHANISM, ENABLING HIM TO PERFORM THE DAMEA ANALYSIS. DATA SHALL PROVIDE THE CAPABILITIES OF THE THRRAT MECHANISM

AND POSSIBLE DAMAGE MODES THEY ARE ABLE TO PRODUCE.

SOURCE OF DATA: CONTRACT REQUIREMENTS

THR/REASS

THREAT

ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

REASSESSMIT

PURPOSE OF DATA: PROVIDE THE ANALYST WITH ADEQUATE DATA ON THE NEW THREAT(S) THAT AFFECT OPERATIONS OF THE SYSTEM UNDER INVESTIGATION. DATA SHALL PROVIDE THE THREAT MECHANISM'S CAPABILITIES AND POSSIBLE DAMAGE MODES THOSE CAPABILITIES CAN PRODUCE. SOURCE OF DATA: ENGINEERING CHANGES PROPOSAL

DATE: 10-APR-88 APJ PROJECT 966

TIME: 23:28 TASK 301.2.4.1.4a DATA STORES EXCELERATOR 1.8

Name Label Description

P/F POLICY FILES

CONTAINS THOSE MILITARY PUBLICATIONS, DECISION PAPERS, MISSIONS & FUNCTIONS, ETC., NEEDED TO ESTABLISH THE LOGISTICAL SUPPORT AND REVIEW REQUIREMENTS OF THE ITEM/EQUIPMENT DEVELOPMENT PROGRAM.

THIS DATA STORE INCLUDES:

- 1. AR 700-127 ILS
- 2. MIL-STD 881A (FB)
- 3. MIL-STD 1388-1 LSA
- 4. MIL-STD 1388-2 LSAR
- 5. MIL-STD 152, TECH REVIEW GUIDELINES
- 6. DA PAM 700-28, ILS REVIEW GUIDELINES
- 7. MIL-STD 810, ENVIRONMENTAL TEST METHODS
- 8. MIL-STD 781, RELIABILITY DESIGN GUIDE
- 9. MIL-STD 2108, CLIMATIC EXTREMES FOR MIL EQUIPMENT
- 10. AR 70-38, ILS PREPARATION
- 11. MIL-STD 470, 471 MAINTAINABILITY STANDARDS
- 12. AMC PAM 700-4, LOGISTICS TECHNIQUES (WITH PALMAN)
- 13. DA PAM 700-28, INTEGRATED SUPPORT PROGRAM ASSESSMENT ISSUES AND CRITERIA
- 14. MIL-STD-780, CODING SYSTEM
- 15. MIL-STD-882, SYSTEM SAFETY PROGRAM REQUIREMENTS
- 16. MIL-STD-1629, PROCEDURES FOR FMECA
- 17. MIL-STD-756, RELIABILITY MODELING & PREDICTIONS
- 18. DI-S-3604, FUNCTIONAL FLOW DIAGRAM
- 19. MIL-M-24100B, FORM
- 20. AR 725-50, REQUISITIONING, RECEIPT AND ISSUE SYSTEM
- 21. DI-R-7112, MAINTAINABILITY DEMONSTRATION TEST PLAN
- 22. DI-R-2129, MAINTAINABILITY DEMONSTRATION PLAN
- 23. DI-R-7113, MAINTAINABILITY DEMONSTRATION REPORT
- 24. DI-R-7109, MAINTAINABILITY ANALYSIS REPORT
- 25. DI-R-7105, DATA COLLECTION, ANALYSIS AND CORRECTIVE ACTION SYSTEM REPORTS
- 26. DI-R-7085, FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS REPORT
- 27. DI-R-7110, MAINTAINABILITY DESIGN CRITERIA PLAN
- 28. DI-R-7107, MAINTAINABILITY ALLOCATIONS REPORT
- 29. DI-R-7106, MAINTAINABILITY MODELLING REPORT
- 30. DI-R-7108, MAINTAINABILITY PREDICTIONS REPORT
- 31. MIL-HDBK-472, MAINTAINABILITY PREDICTION
- 32. DI-R-7111, INPUTS TO THE DETAILED MAINTENANCE PLAN AND LOGISTICS SUPPORT ANALYSIS
- 33. DI-R-2130A, MAINTAINABILITY DEMONSTRATION REPORT
- 34. MIL-STD-785B, RELIABILITY PROGRAM FOR SYSTEMS AND EQUIPMENT
- 35. DI-R-7079, RELIABILITY PROGRAM PLAN
- 36. DI-R-7080, RELIABILITY STATUS REPORT
- 37. DI-R-7041, FAILURE SUMMARY AND ANALYSIS REPORT
- 38. DI-R-7081, RELIABILITY MATHEMATICAL MODEL(S)
- 39. DI-R-2114, RELIABILITY ALLOCATION REPORT
- 40. DI-R-7082, RELIABILITY PREDICTIONS REPORT
- 41. DI-R-1734, FAILURE MODES, EFFECTS, AND CRITICALITY REPORT
- 42. DI-R-2115A, FAILURE MODE AND EFFECT ANALYSIS REPORT
- 43. DI-R-7083, SNEAK CIRCUIT ANALYSIS REPORT
- 44. DI-R-7084, ELECTRONIC PARTS/CIRCUITS TOLERANCE ANALYSIS REPORT
- 45. DI-R-35011, CRITICAL ITEM CONTROL PLAN

TIME: 23:28

APJ PROJECT 966

TASK 301.2.4.1.4A DATA STORES

PAGE

EXCELERATOR 1.8

Name

Label

Description

46. DI-R-7040, BURN-IN TEST REPORT

- 47. DI-R-7033, RELIABILITY TEST PLAN
- 48. DI-R-7035, RELIABILITY TEST AND DEMONSTRATION PROCEDURES
- 49. DI-R-7034, RELIABILITY TEST AND DEMONSTRATION REPORTS
- 50. MIL-STD-965, PARTS CONTROL PROGRAM

APJ PROJECT 966

TASK 301.2.4.1.4A EXTERNAL ENTITIES TIME: 12:35

PAGE 1

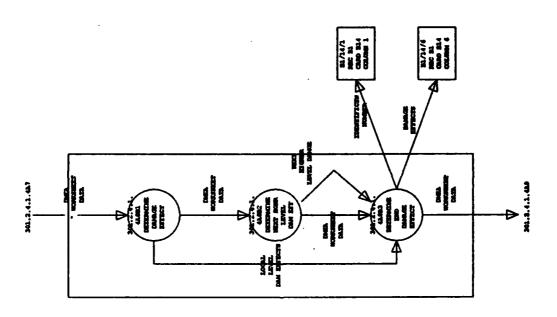
EXCELERATOR 1.0

| Name | | Description |
|----------|---------------------------------|---|
| B1/13/1 | REC B1 | |
| B1/13/3 | REC B1 CARD B13 BLOCK 3 | ACRONYMS: LSAR - LOGISTIC SUPPORT ANALYSIS RECORD FMEA - FAILURE MODE AND EFFECTS ANALYSIS THIS ENTITY PUTS THE FAILURE MODE INDICATOR DETERMINED IN THE FMEA INTO LSAR RECORD B1, CARD B13, BLOCK 3. |
| B1/13/6 | REC B1 CARD B13 BLOCK 6 | THIS ENTITY REFERS TO RECORD B1, CARD B13, BLOCK 8 ON THE LSAR CARD. THIS AREA HOLDS THE FAILURE MODES AND CAUSES INFORMATION DEVELOPED IN THE FMEA ANALYSIS. |
| B1/14/1 | REC B1 CARD B14 BLOCK 1 | THIS ENTITY REFERS TO A LOCATION ON AN LSAR CARD (RECORD B1, CARD B14, BLOCK 1). DATA WRITTEN TO THIS LOCATION IS THE IDENTIFICATION NUMBER (LOGISTIC CONTROL NUMBER) FOR THE RESPECTIVE DAMAGE/FAILURE EFFECTS DETERMINED IN THE FMECA. |
| B1/14/6 | REC B1 CARD B14 BLOCK 6 | THIS ENTITY REFERS TO AN LSAR LOCATION (RECORD B1, CARD B14, BLOCK 6). THIS RECORD SHALL CONTAIN THE DAMAGE/FAILURE EFFECTS DATA DETERMINED IN THE FMECA. |
| CON/REQ | Contract Requnts | THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT, AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FMECA: 1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL PLANS 2. ACQUISITION SCHEDULE 3. THREAT MECHANISM DATA |
| ECP | enginrng Change Proposal | ENGINEERING CHANGE PROPOSALS (ECPs) WHICH CORRESPOND TO THOSE FUNCTIONAL AND/OR PHYSICAL CHANGES WHICH HAVE BEEN SUGGESTED TO MEET A NEW THREAT OR TO MAINTAIN AN ESTABLISHED LEVEL OF CAPABILITY NEEDED TO NEUTALIZE SOME OPPOSING MECHANISM. THEY WILL INCLUDE AT LEAST THE FOLLOWING INFORMATION FOR FMECA USE: 1. ECP ENGINEERING DATA 2. THREAT REASSESSMENT DATA 3. RETROFIT PROGRAM |
| PROC/REQ | PROCURIN ACTIVITY REQMNTS | ACRONYMS: THIS ENTITY REFERS TO THE PROCURING ACTIVITY. IT IS CONSULTED WHEN PLANS OR OTHER ELEMENTS MUST BE APPROVED. |

APPENDIX B
SUBTASK 301.2.4.1.4A8B

201.2.41.488 Created by 600 Deviced by 6000 No chapte 24-770-60





TIME: 23:15

APJ PROJECT 966

TASK 301.2.4.1.4A8B PROCESSES

PAGE

EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.4A8B1 DETERMINE ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

DAMAGE

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

EFFECT

PURPOSE OF DATA: IDENTIFY, EVALUATE, AND RECORD THE CONSEQUENCES OF EACH ASSUMED DAMAGE MODE ON ITEM OPERATION, FUNCTION OR STATUS. DAMAGE EFFECTS SHALL FOCUS ON THE SPECIFIC BLOCK DIAGRAM BLEMENT WHICH IS AFFECTED BY THE DAMAGE CONDITION UNDER CONSIDERATION. THE DAMAGE MODE UNDER CONSIDERATION MAY IMPACT SEVERAL INDENTURE LEVELS, IN ADDITION TO THE INDENTURE LEVEL UNDER ANALYSIS.

LOCAL EFFECTS SHALL BE EVALUATED IN THIS PROCESS. LOCAL REFECTS CONCENTRATE SPECIFICALLY ON THE IMPACT AN ASSUMED DAMAGE MODE HAS ON THE OPERATION AND FUNCTION OF THE ITEM IN THE INDENTURE LEVEL UNDER CONSIDERATION. THE CONSEQUENCES OF EACH POSTULATED DAMAGE MODE APPECTING THE ITEM SHALL BE DESCRIBED ALONG WITH ANY SECOND-ORDER EFFECTS WHICH RESULT. POTENTIAL CONDITIONS, WHERE THE DAMAGE OF OME ITEM RESULTS IN A CONDITIONAL PAILURE PROBABILITY OR EFFECT WHEN THE SECOND ITEM IS CONSIDERED INDEPENDENTLY, SHALL BE IDENTIFIED. THE PURPOSE OF DEFINING LOCAL EFFECTS IS TO PROVIDE A BASIS FOR EVALUATING COMPENSATING PROVISIONS AND FOR RECOMMENDING SURVIVABILITY EMHANCEMENT. IT IS POSSIBLE FOR THE LOCAL EFFECT TO BE THE DAMAGE MODE ITSELF.

ONCE DETERMINED, THE DATA SHALL BE WRITTEN TO THE DATA WORKSHEET AND A BUFFER PROCESS (301.2.4.1.4A8B3). IN THE BUFFER, THE DATA WILL BE ORGANIZED WITH OTHER DAMAGE EFFECTS DATA AND RESPECTIVE IDENTIFICATION CODING, AND SENT TO THE APPROPRIATE LEAR (RECORD B1, CARD B14. COLUMN 6).

SOURCE OF PROCESS: MIL-SID-1629A

301.2.4.1.4A8B2 DETERMINE ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

NEXT BGHR FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LEVEL

DAM EFF PURPOSE OF DATA: IDENTIFY, EVALUATE, AND RECORD THE CONSEQUENCES OF EACH ASSUMED DAMAGE MODE ON ITEM OPERATION, FUNCTION, OR STATUS. DAMAGE EFFECTS SHALL FOCUS ON THE SPECIFIC BLOCK DIAGRAM ELEMENT AFFECTED BY THE DAMAGE CONDITION UNDER CONSIDERATION. THIS DAMAGE MODE MAY IMPACT SEVERAL INDENTURE LEVELS IN ADDITION TO THE INDENTURE LEVEL UNDER ANALYSIS. THE MEXT HIGHER LEVEL EFFECTS SHALL BE EVALUATED IN THIS PROCESS.

> MEXT HIGHER LEVEL EFFECTS CONCENTRATE ON THE IMPACT THAT AN ASSUMED DAMAGE MODE HAS ON THE OPERATION AND FUNCTION OF THE ITEMS IN THE NEXT HIGHER INDENTURE LEVEL. THE CONSEQUENCES OF EACH POSTULATED DANAGE MODE AFFECTING THE NEXT HIGHER INDENTURE LEVEL SHALL BE DESCRIBED.

> ONCE DETERMINED, THE DATA SHALL BE WRITTEN TO THE DATA WORKSHEET AND A BUFFER PROCESS (301.2.4.1.4A8B3). IN THE BUFFER, DATA WILL BE ORGANIZED WITH OTHER LEVEL DAMAGE EFFECTS DATA AND RESPECTIVE IDENTIFICATION CODING, AND SENT TO THE APPROPRIATE LSAR (RECORD B1, CARD B14, COLUMN 6).

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

TIME: 23:15

APJ PROJECT 966 TASK 301.2.4.1.4ASB PROCESSES

PAGE EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.4A8B3 DETERMINE ACRONYMS: DHEA - DAMAGE MODE AND EFFECTS AMALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

END DAMAGE

effect

PURPOSE OF DATA: IDENTIFY, EVALUATE, AND RECORD THE CONSEQUENCES OF EACH ASSUMED DAMAGE MODE ON ITEM OPERATION, FUNCTION OR STATUS. DAMAGE EFFECTS SHALL FOCUS ON THE SPECIFIC BLOCK DIAGRAM ELEMENT WEICH IS AFFECTED BY THE DAMAGE CONDITION UNDER CONSIDERATION. THIS DAMAGE MODE MAY IMPACT SEVERAL INDENTURE LEVELS IN ADDITION TO THE INDENTURE LEVEL UNDER ANALYSIS; END RFFECTS SHALL BE EVALUATED IN THIS PROCESS.

EMD REFECTS EVALUATE AND DEFINE THE TOTAL INDACT AN ASSUMED DAMAGE MODE HAS ON THE OPERATION, FUNCTION, OR STATUS OF THE UPPERMOST SYSTEM. THE RYPECT OF EACH DAMAGE MODE UPON THE ESSENTIAL PUNCTION(S) AFFECTING THE SYSTEMS' OPERATING AND MISSION COMPLETION CAPABILITY SHALL BE DETERMINED.

THE END EFFECT DESCRIBED MAY BE THE RESULT OF A DOUBLE FAILURE. FOR EXAMPLE, PAILURE OF A SAFETY DEVICE MAY RESULT IN A CATASTROPHIC END EFFECT ONLY IF THE PRIME FUNCTION GOES BETOND THE LIMIT FOR WEIGH THE SAFETY DEVICE IS SET AND THE SAFETY DEVICE ALSO FAILS. THOSE END EFFECTS RESULTING FROM A DOUBLE FAILURE SHALL BE INDICATED ON THE DMRA WORKSHEET.

ONCE DETERMINED, DATA SHALL BE WRITTEN TO THE DATA WORKSHEET AND COLLECTED WITH OTHER DAMAGE EFFECTS FOR TRANSFERRAL TO LSAR RECORD B1, CARD B14, COLUMN 6, ACCOMPANIED BY ITS RESPECTIVE IDENTIFICATION CODING.

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-1388-2A

TIME: 12:01

APJ PROJECT 966
TASK 301.2.4.1.4A8B DATA FLOWS

PAGE 1 EXCELERATOR 1.8

Name

Label

Description

D/L/L/E

LOCAL

ACRONYMS: LSAR - LOGISTIC SUPPORT AMALYSIS RECORD

LEVEL

Damage Ryvects PURPOSE OF DATA: WRITE THE LOCAL LEVEL DAMAGE EFFECTS DATA TO A BUFFER PROCESS, LATER TO BE WRITTEN TO THE APPROPRIATE LSAR RECORD. ONCE ASSEMBLED WITH THE MEXT HIGHER LEVEL AND TOP (EMD) LEVEL DAMAGE EFFECTS, THE LOCAL EFFECTS SHALL BE WRITTEN TO LSAR RECORD B1, CARD B14, BLOCK 6.

THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER LOCATED IN BLOCK 1 OF THE SAME LEAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.4A9B1 (DETERMINE LOCAL DAMAGE EFFECTS)

D/N/H/L/E

NEXT HIGHER ACRONYMS: LEAR - LOGISTIC SUPPORT AMALYSIS RECORD

LEVEL DAMAGE

RYFECTS

PURPOSE OF DATA: WRITE THE NEXT HIGHER LEVEL DAMAGE EFFECTS INTO A BUFFER PROCESS WHERE IT WILL BE SENT TO THE APPROPRIATE LSAR RECORD. ONCE ASSEMBLED WITH THE LOCAL AND TOP (END) LEVEL DAMAGE EFFECTS, THE DATA WILL BE SENT TO LSAR RECORD B1, CARD B14, BLOCK 6. THIS DATA WILL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION WINDER LOCATED IN BLOCK 1 OF THE SAME LSAR CARD.

SOURCE OF DATA: PROCESS 301.2.4.1.4A8B2

DAM/BFF

Damage Ryfects ACRONYMS: DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: WRITE THE DANAGE EFFECTS DATA TO LEAR RECORD B1, CARD B14, BLOCK 6. THE DATA SHALL BE WRITTEN ALONGSIDE THE APPROPRIATE IDENTIFICATION NUMBER (LCN) LOCATED IN BLOCK 1 OF THE SAME LSAR CARD. DAMAGE EFFECTS DATA SHALL INCLUDE LOCAL, NEXT HIGHER LEVEL, AND END EFFECTS.

SOURCE OF DATA: PROCESS 301.2.4.1.4A8 (DETERMINE DAMAGE EFFECTS)

TIME: 12:01

APJ PROJECT 966 TASK 301.2.4.1.488 DATA FLOWS

PAGE EXCELERATOR 1.8

Label

Description

DMEA/WKST/DTA

DMEA

ACRONYMS: DAMA - DAMAGE MODES AND EFFECTS ANALYSIS

WORKSHEET

LCM - LOGISTIC CONTROL NUMBER

DATA

PURPOSE OF DATA: TRANSPORT DATA DATA THROUGHOUT THE WORKSHEET WITH THE INTENTION OF ADDING NEW DATA, EDITING OLD DATA, AND INFORMING THE AMALYST OF THE DATA ALREADY ENTERED. THE DMEA WORKSHEET DATA MAY CONTAIN ANY OF THE FOLLOWING:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION
- c. FUNCTION
- d. PAILURE MODES AND CAUSES
- e. MISSION PHASE/OPERATIONAL MODE
- f. SEVERITY CLASSIFICATION
- a. DAMAGE MODE
- h. DAMAGE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. NEXT HIGHER LEVEL
 - 3. END EFFECTS
- 1. REMARKS

THE DMEA WORKSHEET DATA MAY ALSO CONTAIN A CRITICAL COMPONENTS LIST DEVELOPED IN PROCESS 301.2.4.1.4A5 (IDENTIFY CRITICAL COMPONENTS), SOURCE OF DATA: DMEA ANALYSIS (PROCESS 301.2.4.1.4)

ID#

IDENTIFICTN ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

NUMBER

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

LCN - LOGISTIC CONTROL NUMBER

ALC - ALTERNATE LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: INFORM THE ANALYST OF THE IDENTITY OF THE ITEM/ FUNCTION/PHASE IN RELATION TO THE OTHER PROCESS DATA. TRANSER THE IDENTIFICATION NUMBER (LCN AND ALC), ALONG WITH THE OTHER PROCESS DATA. TO THE APPROPRIATE LSAR RECORD AND CARD. THE FORMAT OF THE IDENTIFICATION NUMBER WILL BE DETERMINED IN THE FMECA PLAN (MIL-STD-1388-2) .

SOURCE OF DATA. " " TING SYSTEM IS DETERMINED IN THE FRECA PLAN, BUT THE IDENTIFICATION NUMBER IS ASSIGNED IN PROCESS 301.2.4.1.1A1B2 (CATEGORIZE PARTS BY PHYSICAL ATTRIBUTES) IN THE FMEA

APJ PROJECT 966

PAGE

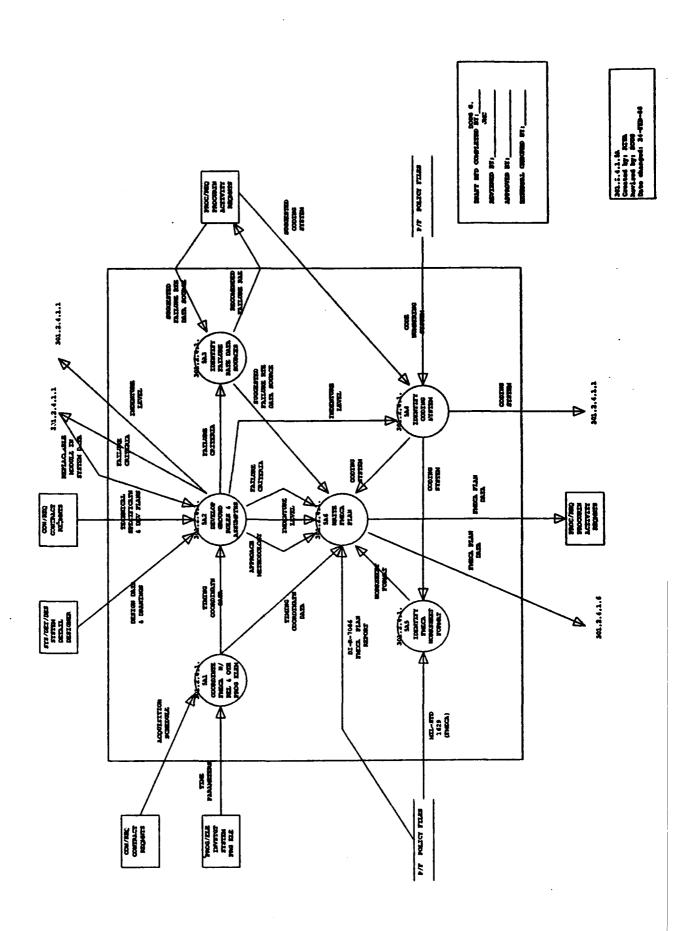
EXCELERATOR 1.8

1

TIME: 12:36 TASK 301.2.4.1.4ASB EXTERNAL ENTITIES

| Name | Label | Description |
|---------|-------------------------------|--|
| B1/14/1 | REC B1 CARD B14 BLOCK 1 | THIS ENTITY REFERS TO A LOCATION ON AN LSAR CARD (RECORD B1, CARD B14, BLOCK 1). DATA WRITTEN TO THIS LOCATION IS THE IDENTIFICATION NUMBER (LOGISTIC CONTROL NUMBER) FOR THE RESPECTIVE DAMAGE/FAILURE EFFECTS DETERMINED IN THE FMECA. |
| B1/14/6 | REC B1 CARD B14 BLOCK 6 | THIS ENTITY REFERS TO AN LSAR LOCATION (RECORD B1, CARD B14, BLOCK 6). THIS RECORD SHALL CONTAIN THE DAMAGE/FAILURE EFFECTS DATA DETERMINED IN THE FMECA. |

APPENDIX B
SUBTASK 301.2.4.1.5A



APJ PROJECT 966

TASK 301.2.4.1.5% PROCESSES

PAGE

EXCELERATOR 1.8

Label

Description

TIME: 23:16

301.2.4.1.5A1 COORDINTE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

FMECA W/

REL 4 OTH PURPOSE OF PROCESS: PLAN THE FMECA TO COORDINATE WITH OTHER PROGRAM PROG ELEM BLEMENTS. THE COINCIDENT PERFONANCE AND USE OF THE FMSCA BY RELIABILITY AND OTHER PROGRAM ELEMENTS SHALL BE IDENTIFIED IN THE FMECA PLAN.

> CONSIDERATION SHALL BE GIVEN TO REQUIREMENTS TO PERFORM AND USE THE FMECA IN SUPPORT OF A RELIABILITY PROGRAM, IN ACCORDANCE WITH MIL-STD-785, MAINTAINABILITY PROGRAM; MIL-STD-470, SURVIVABILITY AND VULNERABILITY PROGRAM; MIL-STD-2072, LOGISTIC SUPPORT AMALYSIS; MIL-STD-2080, FAULT DIAGNOSIS ANALYSIS; AND IN GENERAL ACCORDANCE WITH MIL-STD-1591 AND OTHER CONTRACTUAL PROVISIONS. THE ANALYST SHALL IDENTIFY THE PROGRAM ORGANIZATION RESPONSIBLE FOR PERFORMING THE FMECA AND SHOW HOW THE FMECA RESULTS WILL BE USED BY OTHER ORGANIZATIONAL ELEMENTS TO PRECLUDE DUPLICATION OF EFFORT.

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.5A2

GROUND

DEVELOP ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

RULES & PURPOSE OF PROCESS: DEVELOP GROUND RULES AND ANALYSIS ASSUMPTIONS, AND ASSUMPTNS INCLUDE THEM IN THE FMECA PLAN. THE GROUND RULES SHALL IDENTIFY THE FMECA APPROACH (E.G., HARDWARE, FUNCTIONAL, OR COMBINATION), AND THE LOWEST INDENTURE LEVEL TO BE ANALYZED. THEY SHALL INCLUDE & GENERAL STATEMENT OF WHAT CONSTITUTES A FAILURE OF THE ITEM IN TERMS OF PERFORMANCE CRITERIA AND ALLOWABLE LIMITS. EVERY EFFORT SHOULD BE MADE TO IDENTIFY AND RECORD ALL GROUND RULES AND ANALYSIS ASSUMPTIONS PRIOR TO INITIATION OF THE ANALYSIS; HOWEVER, GROUND RULES AND ANALYSIS ASSUMPTIONS MAY BE ADDED FOR ANY ITEM IF REQUIREMENTS CHANGE. ADDITIONAL GROUND RULES AND ANALYSIS ASSUMPTIONS SHALL BE DOCUMENTED AND SEPARATELY IDENTIFIED FOR INCLUSION IN THE FMECA REPORT. SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.533

FAILURE

IDENTIFY ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

RATE DATA PUPROSE OF PROCESS: DETERMINE FAILURE RATE DATA SOURCES FOR THE SOURCES CRITICALITY ANALYSIS. THE FAILURE RATE DATA SOURCE SHALL BE THE SAME AS THAT USED FOR THE OTHER RELIABILITY AND MAINTAINABILITY ANALYSES REQUIRED BY CONTRACT. MIL-HDBK-217 SHALL BE THE PRIMARY SOURCE OF PAILURE RATE DATA FOR ELECTRONIC PARTS. FAILURE RATE DATA FOR PARTS NOT COVERED BY MIL-HDBK-217 SHALL BE SELECTED FROM ALTERNATIVE DATA SOURCES, HISTORICAL FILES OF ENGINEERING FOR SIMILAR ITEMS/EQUIPMENT/SYSTEMS, SAMPLE DATA COLLECTION SYSTEM, AND OTHER INDUSTRIAL/COMMERCIAL/SERVICES FAILURE DATA BANKS. FAILURE RATE DATA SOURCES SHALL BE IDENTIFIED IN THE FMECA PLAN AND SHALL BE APPROVED BY THE PROCURING ACTIVITY PRIOR TO USE.

SOURCE OF DATA: MIL-STD-1629A

TIME: 23:16

APJ PROJECT 966 TASK 301.2.4.1.5A PROCESSES

PAGE EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.5A4 IDENTIFY ACRONYMS: FMECA - FAILURE MODE. EFFECTS. AND CRITICALITY ANALYSIS

LSAR - LOGISTIC SUPPORT ANALYSIS RECORD

CODING System

LCN - LOGISTIC CONTROL NUMBER CODE

ALC - ALTERNATE LOGISTIC CONTROL NUMBER CODE

CSC - CARD SEQUENCE CODE

UOC - USER OWN CODE

PURPOSE OF DATA: IDENTIFY THE CODING SYSTEM TO BE USED THROUGHOUT THE FMECA ANALYSIS. FOR CONSISTENT IDENTIFICATION OF SYSTEM FUNCTIONS AND EQUIPMENT AND FOR TRACKING FAILURE MODES, THE CONTRACTOR SHALL ADHERE TO THE CODING SYSTEM USED IN THE LSAR (LOGISTIC CONTROL NUMBER OF MIL-STD-1388-2) .

THE LCN IS AN IDENTIFICATION SYSTEM DEVELOPED THROUGH THE HARDWARE BREAKDOWN SEQUENCE OF THE SYSTEM UNDER INVESTIGATION. THERE ARE FOUR SIMILIAR METHODS OF DEVELOPING THE LCN:

- 1. CLASSICAL LCN ASSIGNMENT METHOD
- 2. MODIFIED CLASSICAL LCN ASSIGNMENT METHOD
- 3. VERTICAL CLASSICAL LCN ASSIGNMENT METHOD
- 4. SEQUENTIAL ASSIGNMENT

IN ADDITION TO THE LCH, THE ALC FURTHER IDENTIFIES ALTERNATE DESIGN CONCEPTS. USING THE SAME LCN AND THE UOC, CONFIGURATION RELATIONSHIPS MAY BE IDENTIFIED. THESE CODES WILL BE UTILIZED IN THE DEVELOPMENT OF THE LSAR.

A COMPLETE DEFINITION OF PROCEDURES FOR THE DEVELOPMENT OF THE LCN IS LISTED IN APPENDIX D OF MIL-STD-1388-2. IN GENERAL, THE LCN IS DEFINED UTILIZING AN 11 DIGIT ALPHANUMERIC CODE. EACH DIGIT (OR GROUP OF DIGITS) OF THE CODE REPRESENTS DIFFERENT INDENTURE LEVELS FOR THE SYSTEM. IF THE MAXIMUM NUMBER OF ITEMS FOR A SYSTEM IS LESS THAN OR EQUAL TO 36, THEN ONE ALPHANUMERIC CHARACTER WOULD SUFFICE; IF THE NUMBER IS GREATER THAN 36 BUT LESS THAN 1296, THEN TWO WOULD SUFFICE. AND SO ON.

ADVANCED PLANNING IN THE ASSIGNMENT OF THESE LCNS WILL SAVE TIME AND EFFORT LATER. SPACES SHOULD BE LEFT BETWEEN NUMBERS RARLY IN DESIGN TO AVOID HAVING TO SEQUENCE AT A LATER TIME DUE TO THE ADDITION OF NEW ITEMS TO THE SYSTEM. THE ABOVE GUIDANCE SHOULD BE CONSIDERED PRIOR TO ASSIGNING THE LCNS

BASED UPON THE ITEM/EQUIPMENT/SYSTEM BREAKDOWN STRUCTURE OF MIL-STD-881. OR OTHER SIMILAR UNIFORM NUMBERING SYSTEM. CODING SHALL BE CONSISTENT WITH THE RELIABILITY AND FUNCTIONAL BLOCK DIAGRAM NUMBERING SYSTEM TO PROVIDE COMPLETE VISIBILITY OF EACH FAILURE MODE AND ITS RELATIONSHIP TO THE SYSTEM. THE CONTRACTOR SHALL DESCRIBE THE CODING SYSTEM TO BE USED IN THE FMECA PLAN.

SOURCE OF DATA: MIL-STD-1629A, MIL-STD-881, MIL-STD-1388-2A

TIME: 23:17

APJ PROJECT 966

TASK 301.2.4.1.5A PROCESSES

PAGE EXCELERATOR 1.8

Label

Description

301.2.4.1.5A5

FMECA

IDENTIFY ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYBIS

LSAR - LOGISTIC SUPPORT RECORD

WORKSHEET

FORMAT PURPOSE OF PROCESS: WORKSHEET FORMATS, WHICH ORGANIZE AND DOCUMENT THE FMECA ANALYSIS METHODS, SHALL INCLUDE INFORMATION SHOWN IN THE EXAMPLE FORMATS IN FIGURES 101.3 (FAILURE MODE AND EFFECTS ANALYSIS), 102.1 (CRITICALITY ANALYSIS), 103.1 (FMECA-MAINTAINABILITY ANALYSIS). AND 104.1 (DAMAGE MODE AND EFFECTS ANALYSIS) CONTAINED WITHIN MIL-STD-1629A

> THE SPACES AVAILABLE FOR DATA ENTRY SHALL BE THE SAME AS THE LSAR. WHERE APPLICABLE. THE INITIAL INDENTURE LEVEL OF AMALYSIS SHALL BE IDENTIFIED (ITEM NAME) ON EACH WORKSHEET, AND EACH SUCCESSIVE INDENTURE LEVEL SHALL BE DOCUMENTED ON A SEPARATE WORKSHEET OR GROUP OF WORKSHEETS. A SAMPLE OF THE CONTRACTOR'S WORKSHEET FORMATS SHALL BE INCLUDED WITH THE FMECA PLAN.

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.5A6

WRITE FMRCA

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

PLAN

PURPOSE OF PROCESS: WRITE A FUNCTIONAL NARRATIVE DESCRIBING THE ANALYST'S PROCEDURES FOR INITIAL IMPLEMENTATION OF THE PHECA DURING CONCEPT FORMULATION. UPDATE THE FMECA TO REFLECT DESIGN CHANGES, AND USE OF ANALYSIS RESULTS TO PROVIDE DESIGN GUIDANCE. SAMPLE WORKSHEET FORMATS, GROUND RULES, ANALYSIS ASSUMPTIONS, IDENTIFICATION OF THE LOWEST INDENTURE LEVEL OF ANALYSIS, CODING SYSTEM DESCRIPTION, FAILURE DEFINITIONS, AND IDENTIFICATION OF COINCIDENT USE OF THE FRECA BY THE CONTRACTOR'S RELIABILITY ORGANIZATION AND OTHER ORGANIZATION ELEMENTS SHALL BE INCLUDED.

SOURCE OF DATA: MIL-STD-1629A

TIME: 12:02

APJ PROJECT 966 TASK 301.2.4.1.5A DATA FLOWS

Page 1 EXCELERATOR 1.8

| Name | Label | Description |
|---------------|---------------------------|---|
| ACQ/SCH | | ACRONYM9: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | | PURPOSE OF DATA: INFORM THE ANALYST ABOUT THE SCHEDULED ACQUISITION OF OTHER PROGRAM ELEMENTS RELATED TO THE FMECA ANALYSIS. SOURCE OF DATA: CONTRACT REQUIREMENTS |
| APR/METH | APPROACH MRTHODOLOGY | ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | | PURPOSE OF DATA: PROVIDE THE ANALYSIS APPROACH METHODOLOGY. THE DATA SHALL CONTAIN A STATEMENT OF APPROACH TECHNIQUE (FUNCTIONAL, HARDWARE, OR COMBINATION), AND ANY ASSUMPTIONS MADE. SOURCE OF DATA: 301.2.4.1.5A2B1 (IDENTIFY APPROACH METHODOLOGY) |
| CD/NUM/SYS | CODE NUMBERING | ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS |
| | SISTEM | PURPOSE OF DATA: SUPPLY THE ANALYST WITH A NUMBERING SYSTEM SUGGESTED BY THE PROCURING ACTIVITY FOR THE FMECA APPLICATION. THE SYSTEM SHOULD MATCH THAT OF THE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS. THE NUMBERING SYSTEM SHALL CONSISTENT WITH THAT OF MIL-STD-1388-2, THE LOGISTIC CONTROL NUMBER. SOURCE OF DATA: POLICY FILES |
| COD/SYS | CODING System | ACRONYMS LCN - LOGISTIC CONTROL NUMBER |
| | | PURPOSE OF DATA: PROVIDE A SYSTEM THAT HAS CONSISTENT IDENTIFICATION OF INVESTIGATED SYSTEM FUNCTIONS AND EQUIPMENT FOR TRACKING FAILURE MODES. ANALYST SHALL ADHERE TO THE CODING SYSTEM OF MIL-STD-1388-2 (LCN), BASED ON THE HARDWARE BREAKDOWN STRUCTURE OF MIL-STD-881, WORK UNIT CODE NUMBERING SYSTEM OF MIL-STD-780, OR OTHER SIMILAR UNIFORM SYSTEMS. THE CODING SYSTEM SHALL BE CONSISTENT WITH THE RELIABILITY AND FUNCTIONAL BLOCK DIAGRAM NUMBERING SYSTEM TO PROVIDE COMPLETE VISIBILITY OF EACH FAILURE MODE AND ITS RELATIONSHIP TO THE SYSTEM. SOURCE OF DATA: PROCESS 301.2.4.1.5A4 (IDENTIFY CODING SYSTEM) |
| DES/DAT/DRWGS | Design Data 6 Drawings | ACRONYMS: |
| | | PURPOSE OF DATA: IDENTIFY EACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM FUNCTION. SYSTEM DESIGN DATA AND DRAWINGS SHOULD DESCRIBE THE SYSTEM'S INTERNAL AND INTERFACE FUNCTIONS, BEGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE SYSTEM. DESIGN DATA SHOULD INCLUDE EITHER FUNCTIONAL BLOCK DIAGRAMS OR SCHEMATICS THAT FACILITATE CONSTRUCTION OF RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: SYSTEM DETAIL DESIGNER |
| DI-R-7086 | DI-R-7086 | ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |

PRODUCING A FMECA PLAN REPORT. SOURCE OF DATA: POLICY FILES

REPORT PURPOSE OF DATA: SUPPLY THE ANALYST WITH THE ACCEPTED FORMAT FOR

FMECA PLAN

TIME: 12:02

APJ PROJECT 966 TASK 301.2.4.1.5% DATA FLOWS

2 PAGE EXCELERATOR 1.8

Label

Description

FAIL/CRIT

PAILURE

ACRONYMS:

CRITERIA

PURPOSE OF DATA: PROVIDE GENERAL STATEMENTS OF WHAT CONSTITUTES PAILURE OF THE ITEM IN TERMS OF PERFORMANCE PARAMETERS AND ALLOWABLE LIMITS FOR EACH SPECIFIC OUTPUT. THESE FAILURE CRITERIA SHOULD IN NO WAY CONFLICT WITH ANY DEFINITIONS SPECIFIED BY THE PROCURING ACTIVITY.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

FM/PLN/DTA

FISICA PLAN ACRONYMS: FISICA - PAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

DATA

PURPOSE OF DATA: REVEAL THE FMECA PLAN. THE PLAN SHALL CONTAIN SAMPLE WORKSHEET FORMATS, GROUND RULES, AMALYSIS ASSUMPTIONS, IDENTIFICATION OF THE LOWEST INDENTURE LEVEL OF ANALYSIS, CODING SYSTEM DESCRIPTION, PAILURE DEFINITIONS, AND IDENTIFICATION OF COINCIDENT USE OF THE FMECA BY RELIABLITY ORGANIZATIONS AND OTHER ORGANIZATION ELEMENTS. SOURCE OF DATA: PROCESS 301.2.4.1.5A6 (WRITE FMECA PLAN)

IND/LVL

INDENTURE

ACRONYMS:

LEVEL

PURPOSE OF DATA: PROVIDE THE ANALYST WITH DETAILED BREAKDOWN OF THE SYSTEM TO BE INVESTIGATED. THE INDENTURE LEVEL APPLIES TO THE SYSTEM HARDWARE OR FUNCTIONAL LEVEL AT WHICH PAILURES ARE POSTULATED. UNLESS OTHERWISE SPECIFIED, THE ANALYST SHALL ESTABLISH THE LOWEST INDENTURE LEVEL OF ANALYSIS.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

MIL-STD-1629

MIL-STD-1629 ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

PROCEDURES

PURPOSE OF DATA: AID THE ANALYST IN DETERMINING FORMATS FOR THE FMCCA PERFORMING A ANALYSIS. THE DATA COMES IN THE FORM OF A MILITARY STANDARD PARCHLET

FMECA

ENTITLED: "PROCEDURES FOR PERFORMING A FAILURE MODE, EFFECTS AND

CRITICALITY ANALYSIS".

SOURCE OF DATA: POLICY FILES

REC/F/R/D/S

RECOMMENDED ACRONYMS:

FAILURE RATE

DATA SOURCES PURPOSE OF DATA: INFORM THE ANALYST ABOUT THE FAILURE RATE DATA SOURCE RECOMMENDED BY THE PROCURING ACTIVITY. DATA MAY BE FOUND IN HANDBOOKS, REPORTS, TEST AND/OR OPERATIONAL DATA, OR OTHER REFERENCE MATERIALS.

SOURCE OF DATA: PROCURING ACTIVITY

REP/MOD/DTA

MODULE IN

REPLACEABLE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

SYSTEM DATA

PURPOSE OF DATA: INFORM THE ANALYST THAT THE IDENTIFIED ITEM/ITEMS ARE REPLACEABLE AND REQUIRE A SEPARATE FMEA ANALYSIS. DATA IN THIS FLOW SHALL ACT AS A PROMPT FOR A NEW FMECA PLAN TO BE DEVELOPED. AND THUS A NEW FMEA ANALYSIS FOR THE MODULE.

SOURCE OF DATA: PROCESS 301.2.4.1.1A3 (DETERMINE FAILURE MODES CAUSES AND PHASES)

APJ PROJECT 966 TASK 301.2.4.1.5A DATA FLOWS

PAGE 3 EXCELERATOR 1.8

| TIME: | 12:02 |
|-------|-------|
| | |

| | Label | • |
|------------------------------------|---|---|
| SUG/COD/SYS | | ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | System | PURPOSE OF DATA: INFORM THE ANALYST AS TO THE PROCURING ACTIVITY'S |
| | | CHOICE OF CODING SYSTEM FOR THE FMECA PROCESS. |
| | | SOURCE OF DATA: PROCURING ACTIVITY REQUIREMENTS |
| SUG/F/R/D/S | SUGGESTED FAILURE RATE | ACRONYMS: FMSCA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | DATA SOURCES | PURPOSE OF DATA: INFORM PROCURING ACTIVITY ABOUT THE FAILURE RATE DATA SOURCE(S) SUGGESTED BY THE ANALYST FOR COMPLETING THE FMECA. SUGGESTED SOURCES ARE WRITTEN INTO THE FMECA PLAN. THE PROCURING ACTIVITY MUST APPROVE THE SOURCE(S) BEFORE THEY CAN BE USED IN THE CRITICALITY ANALYSIS. SOURCE(S) MAY BE FOUND IN HANDBOOKS, REPORTS, TEST AND/OR OPERATIONAL DATA, OR OTHER REFERENCE MATERIALS. SOURCE OF DATA: PROCESS 301.2.4.1.5A3 (IDENTIFY FAILURE RATE DATA SOURCES) |
| tech/sp4dev/plns | TECHNICAL | ACRONYM: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS |
| | SPECIFICATION | DUBBOAR OF DIG LAKER BUR SHILLYER IN DESERTABLE SERVICES |
| 6 DEVELPMENT PLANS | PURPOSE OF DATA: ASSIST THE ANALYST IN DEVELOPING THE FMECA. TECHNICAL SPECIFICATIONS AND DEVELOPMENT PLANS DESCRIBE MHAT CONSTITUTES AND CONTRIBUTES TO THE VARIOUS TYPES OF SYSTEM FALLURE. SYSTEM OBJECTIVES WILL BE STATED, AND DESIGN AND TEST REQUIREMENTS SPECIFIED FOR OPERATION, RELIABILITY AND MAINTAINABILITY. DETAILED INFORMATION IN THE PLANS MAY PROVIDE OPERATIONAL AND FUNCTIONAL BLOCK DIAGRAMS SHOWING THE GROSS FUNCTIONS THE SYSTEM MUST PERFORM FOR SUCCESSFUL OPERATION. TIME LINES, DIAGRAMS AND CHARTS AID IN DETERMINING THE VARIOUS MEANS OF FAILURE DETECTION AND CORRECTION. | |
| | INFORMATION FOR DEVELOPING MISSION AND ENVIRONMENTAL PROFILES WILL DESCRIBE THE MISSION PERFORMANCE REQUIREMENTS IN TERMS OF FUNCTIONS AND TASKS TO BE PERFORMED, AND RELATE THEM TO THE ANTICIPATED ENVIRONMENTS FOR EACH MISSION PHASE AND OPERATING MODE. FUNCTION-TIME RELATIONSHIP OF THE ENVIRONMENTAL CONDITIONS WILL BE DEVELOPED. | |
| | A DEFINITION FOR THE OPERATIONAL STRESSES THE SYSTEM IS EXPECTED TO UNDERGO, AS WELL AS FAILURE DEFINITIONS, WILL EITHER BE PROVIDED OR MUST BE DEVELOPED. SOURCE OF DATA: CONTRACT REQUIREMENTS | |
| TIM/CO/DTA TIMING COORD INATN DATA | | ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS |
| | PURPOSE OF DATA: WRITE DATA TO THE FMECA PLAN PERTAINING TO THE COORDINATION OF THE FMECA WITH THE SYSTEM'S OTHER PROGRAM EFFORTS. THE COINCIDENT PERFORMANCE AND USE OF THE FMECA BY RELIABILITY AND OTHER PROGRAM ELEMENTS SHALL BE IDENTIFIED HEREIN. | |

TIM/PRMTR

TIME ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

PARAMETERS

ELEMENTS)

PURPOSE OF DATA: INFORM THE ANALYST AS TO THE ACTUAL DATES OF RELATED PROGRAM ELEMENTS.

SOURCE OF DATA: INVESTIGATED SYSTEM PROGRAM ELEMENTS

APJ PROJECT 966
TASK 301.2.4.1.5A DATA FLOWS

PAGE 4
EXCELERATOR 1.8

TIME: 12:02

Label Description

WKST/FRMT

FORMAT

WORKSHEET ACRONYMS: FMRCA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

PURPOSE OF DATA: WRITE TO THE FMECA PLAM, THE SELECTED WORKSHEET

FORMAT FOR EACH TASK INVOLVED IN THE FMEAA PROCESS. WORKSHEET FORMATS

WILL BE AS IDENTIFIED IN MIL-STD-1629A.

SOURCE OF DATA: PROCESS 301.2.4.1.5A5 (IDENTIFY FMECA WORKSHEET FORMAT)

TIME: 23:26

APJ PROJECT 966

TASK 301.2.4.1.5A DATA STORES

PAGE 1 EXCELERATOR 1.9

Name.

Label

Description

P/F

POLICY FILES

CONTAINS THOSE MILITARY PUBLICATIONS, DECISION PAPERS, MISSIONS & FUNCTIONS, ETC., NEEDED TO ESTABLISH THE LOGISTICAL SUPPORT AND REVIEW REQUIREMENTS OF THE ITEM/EQUIPMENT DEVELOPMENT PROGRAM.

- THIS DATA STORE INCLUDES:
 - 1. AR 700-127 ILS
 - 2. MIL-STD 881A (FB)
 - 3. MIL-STD 1388-1 LSA
 - 4. MIL-STD 1388-2 LSAR
 - 5. MIL-STD 152, TECH REVIEW GUIDELINES
 - 6. DA PAM 700-28, ILS REVIEW GUIDELINES
 - 7. MIL-STD 810, ENVIRONMENTAL TEST METHODS
 - 8. MIL-STD 781, RELIABILITY DESIGN GUIDE
 - 9. MIL-STD 2108, CLIMATIC EXTREMES FOR MIL EQUIPMENT
 - 10. AR 70-38, ILS PREPARATION
 - 11. MIL-STD 470, 471 MAINTAINABILITY STANDARDS
 - 12. AMC PAM 700-4, LOGISTICS TECHNIQUES (WITH PALMAN)
 - 13. DA PAM 700-28, INTEGRATED SUPPORT PROGRAM ASSESSMENT ISSUES AND CRITERIA
 - 14. MIL-STD-780, CODING SYSTEM
 - 15. MIL-STD-882, SYSTEM SAFETY PROGRAM REQUIREMENTS
 - 16. MIL-STD-1629, PROCEDURES FOR FMECA
 - 17. MIL-STD-756, RELIABILITY MODELING & PREDICTIONS
 - 18. DI-S-3604, FUNCTIONAL FLOW DIAGRAM
 - 19. MIL-M-24100B, FORM
 - 20. AR 725-50, REQUISITIONING, RECEIPT AND ISSUE SYSTEM
 - 21. DI-R-7112, MAINTAINABILITY DEMONSTRATION TEST PLAN
 - 22. DI-R-2129, MAINTAINABILITY DEMONSTRATION PLAN
 - 23. DI-R-7113, MAINTAINABILITY DEMONSTRATION REPORT
 - 24. DI-R-7109, MAINTAINABILITY ANALYSIS REPORT
 - 25. DI-R-7105, DATA COLLECTION, ANALYSIS AND CORRECTIVE ACTION SYSTEM REPORTS
 - 26. DI-R-7085, FAILURE MODE, EFFECTS AND CRITICALITY AMALYSIS REPORT
 - 27. DI-R-7110, MAINTAINABILITY DESIGN CRITERIA PLAN
 - 28. DI-R-7107, MAINTAINABILITY ALLOCATIONS REPORT
 - 29. DI-R-7106, MAINTAINABILITY MODELLING REPORT
 - 30. DI-R-7108, MAINTAINABILITY PREDICTIONS REPORT
 - 31. MIL-HOBK-472, MAINTAINABILITY PREDICTION
 - 32. DI-R-7111, INPUTS TO THE DETAILED MAINTENANCE PLAN AND LOGISTICS SUPPORT ANALYSIS
 - 33. DI-R-2130A, MAINTAINABILITY DEMONSTRATION REPORT
 - 34. MIL-STD-785B, RELIABILITY PROGRAM FOR SYSTEMS AND EQUIPMENT
 - 35. DI-R-7079, RELIABILITY PROGRAM PLAN
 - 36. DI-R-7080, RELIABILITY STATUS REPORT
 - 37. DI-R-7041, FAILURE SUMMARY AND ANALYSIS REPORT
 - 38. DI-R-7081, RELIABILITY MATHEMATICAL MODEL(S)
 - 39. DI-R-2114, RELIABILITY ALLOCATION REPORT
 - 40. DI-R-7082, RELIABILITY PREDICTIONS REPORT
 - 41. DI-R-1734, FAILURE MODES, EFFECTS, AND CRITICALITY REPORT
 - 42. DI-R-2115A, FAILURE MODE AND EFFECT ANALYSIS REPORT
 - 43. DI-R-7083, SNEAK CIRCUIT ANALYSIS REPORT
 - 44. DI-R-7084, ELECTRONIC PARTS/CIRCUITS TOLERANCE ANALYSIS REPORT
 - 45. DI-R-35011, CRITICAL ITEM CONTROL PLAN

TIME: 23:27

APJ PROJECT 966 TASK 301.2.4.1.5A DATA STORES

PAGE 2

EXCELERATOR 1.0

Name Lai

Label Description

- 46. DI-R-7040, BURN-IN TEST REPORT
- 47. DI-R-7033, RELIABILITY TEST PLAN
- 48. DI-R-7035, RELIABILITY TEST AND DEMONSTRATION PROCEDURES
- 49. DI-R-7034, RELIABILITY TEST AND DEMONSTRATION REPORTS
- 50. MIL-STD-965, PARTS CONTROL PROGRAM

APJ PROJECT 966

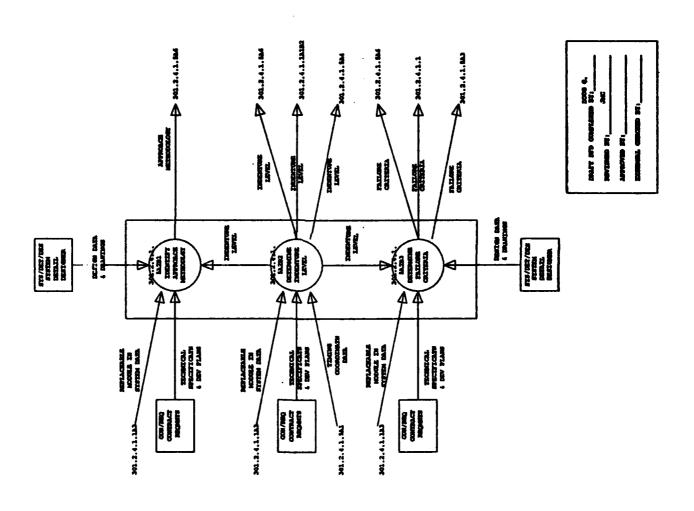
TIME: 12:37 TASK 301.2.4.1.5A EXTERNAL ENTITIES

PAGE 1 EXCELERATOR 1.8

| Name | Label | Description |
|-------------|---|---|
| CON/REQ | CONTRACT REQMNTS | THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT, AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FMECA: 1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL FLANS 2. ACQUISITION SCHEDULE 3. THREAT MECHANISM DATA |
| PROC/REQ | PROCURIN ACTIVITY REQMNTS | ACRONYMS: THIS ENTITY REFERS TO THE PROCURING ACTIVITY. IT IS CONSULTED WHEN PLANS OR OTHER ELEMENTS MUST BE APPROVED. |
| PROG/ELE | Invetgtd System Dlagram Elements | THIS ENTITY BRANCHES TO OTHER ELEMENTS (BESIDES FISCA) WHOSE DATA IS USED BY THE FMECA AND/OR WHO NEED DATA FROM THE FMECA ANALYSIS. |
| SYS/DET/DES | SYSTEM DETAIL DESIGNER | THIS ENTITY REFERS TO THE DESIGNER OF THE SYSTEM BEING INVESTIGATED. IT SUPPLIES ENGINEERING DESIGN DATA AND DRAWINGS. |

APPENDIX B
SUBTASK 301.2.4.1.5A2B

Mil. 1. 1. 1828 Constant by: RES. Deviced by: DON Notes changed: 21-420-40



APJ PROJECT 966 DATE: 10-APR-88

TASK 301.2.4.1.5A2B PROCESSES

PAGE EXCRLERATOR 1.8

Name

TIME: 23:18

Label

Description

301.2.4.1.5A2B1 IDENTIFY ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

APPROACH

METHODICY PURPOSE OF PROCESS: IDENTIFY THE APPROACH METHODOLOGY TO BE USED IN PERFORMING THE FMECA ANALYSIS, I.E., THE FUNCTIONAL APPROACH OR THE HARDWARE APPROACH. VARIATIONS IN DESIGN COMPLEXITY AND AVAILABILITY OF DATA WILL GENERALLY DICTATE THE APPROACH TO BE USED.

> THE HARDWARE APPROACH LISTS INDIVIDUAL HARDWARE ITEMS AND ANALYZES THEIR POSSIBLE FAILURE MODES. THE FUNCTIONAL APPROACH RECOGNIZES THAT EVERY ITEM IS DESIGNED TO PERFORM A NUMBER OF FUNCTIONS THAT CAN BE CLASSIFIED AS OUTPUTS. THE OUTPUTS ARE LISTED AND THEIR FAILURE MODES ANALYZED. FOR COMPLEX SYSTEMS, A COMBINATION OF APPROACHES MAY BE CONSTDERED.

THE HARDWARE APPROACH IS USED WHEN HARDWARE ITEMS CAN BE UNIQUELY identified from schematics, drawings, and other engineering and design DATA. THIS APPROACH IS UTILIZED IN A PART LEVEL-UP FASHIOM (BOTTOM-UP APPROACH): HOWEVER, IT CAN BE INITIATED AT ANY LEVEL OF INDENTURE AND PROGRESS IN BITHER DIRECTION.

THE FUNCTIONAL APPROACH IS USED WHEN HARDWARE ITEMS CAMNOT BE UNIQUELY IDENTIFIED, OR WHEN SYSTEM COMPLEXITY REQUIRES ANALYSIS FROM THE INITIAL INDENTURE LEVEL DOWNWARD THROUGH SUCCEEDING INDENTURE LEVELS. THIS APPROACH IS UTILIZED IN AN INITIAL INDENTURE LEVEL-DOWN FASHION (TOP-DOWN APPROACH); HOWEVER, IT CAN BE INITIATED AT ANY LEVEL OF INDENTURE AND PROGRESS IN EITHER DIRECTION.

THE ANALYSIS APPROACH AND ANY ASSUMPTIONS MADE WITHIN SHALL BE NOTED AND INCLUDED IN THE NARRATIVE DEVELOPED FOR THIS PROCESS. SOURCE OF PROCESS: MIL-STD-1629A

INDENTURE

301.2.4.1.5A2B2 DETERMINE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS LSA - LOGISTIC SUPPORT ANALYSIS

LEVEL

PURPOSE OF PROCESS: IDENTIFY THE INDENTURE LEVELS TO BE INVESTIGATED. THE INDENTURE LEVEL APPLIES TO THE SYSTEM HARDWARE OR FUNCTIONAL LEVEL AT WHICH FAILURES ARE POSTULATED. UNLESS OTHERWISE SPECIFIED, THE ANALYST SHALL ESTABLISH THE LOWEST INDENTURE LEVEL OF ANALYSIS USING THE FOLLOWING GUIDELINES:

- a. THE LOWEST LEVEL SPECIFIED IN THE LSA CANDIDATE LIST TO ASSURE COMPLETE INPUT FOR EACH LSA CANDIDATE.
- b. THE LOWEST INDENTURE LEVEL AT WHICH ITEMS ARE ASSIGNED A CATASTROPHIC (CATEGORY I) OR CRITICAL (CATEGORY II) SEVERITY CLASSIFICATION.
- c. THE SPECIFIED OR INTENDED MAINTENANCE AND REPAIR LEVEL FOR ITEMS ASSIGNED A MARGINAL (CATEGORY III) OR MINOR (CATEGORY IV) SEVERITY CLASSIFICATION CATEGORY.

THE INDENTURE LEVEL AND ANY ASSUMPTIONS MADE DURING THE EXECUTION OF THIS PROCESS SHALL BE NOTED AND INCLUDED IN THE NARRATIVE FOR THIS

SOURCE OF PROCESS: MIL-STD-1629A, MIL-STD-881

TIME: 23:18

APJ PROJECT 966
TASK 301.2.4.1.5A2B PROCESSES

PAGE 2 EXCELERATOR 1.8

Name

Label

Description

301.2.4.1.5A2B3 DETERMINE FAILURE

301.2.4.1.5A2B3 DETERMINE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

CRITERIA

PURPOSE OF PROCESS: DETERMINE FAILURE DEFINITIONS NEEDED FOR THE FIGAA ANALYSIS. THE AMALYST SHALL DEVELOP GENERAL STATEMENTS OF WHAT CONSTITUTES A FAILURE OF EACH ITEM/EQUIPMENT/SYSTEM, AT EACH INDENTURE LEVEL, IN TERMS OF REQUIRED PERFORMANCE PARAMETERS AND SPECIFIC ALLOWABLE LIMITS FOR EACH SPECIFIC OUTPUT, AS ASSOCIATED WITH SELECTED MISSION PHASES OR OPERATIONAL MODE. THE ANALYST'S GENERAL STATEMENTS SHALL NOT CONFLICT WITH AMY FAILURE DEFINITIONS SPECIFIED BY THE PROCURING ACTIVITY.

THE FAILURE DEFINITION AND ANY ASSUMPTIONS MADE SHALL BE NOTED AND RECORDED IN THE MARRATIVE DEVELOPED FOR THIS PROCESS:

SOURCE OF PROCESS: MIL-STD-1629A

TIME: 12:03

APJ PROJECT 966

TASK 301.2.4.1.5A2B DATA FLOWS

PAGE

EXCELERATOR 1.8

Label

Description

APR/METH

APPROACH

ACRONYMS: FMRCA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

METHODOLOGY

PURPOSE OF DATA: PROVIDE THE ANALYSIS APPROACH METHODOLOGY. THE DATA SHALL CONTAIN A STATEMENT OF APPROACH TECHNIQUE (FUNCTIONAL, HARDWARE, OR COMBINATION). AND ANY ASSUMPTIONS MADE.

SOURCE OF DATA: 301.2.4.1.5A2B1 (IDENTIFY APPROACH METHODOLOGY)

DES/DAT/DRWGS

DESIGN DATA ACRONYMS:

& DRAWINGS

PURPOSE OF DATA: IDENTIFY BACH ITEM AND ITEM CONFIGURATION THAT PERFORMS EACH SYSTEM FUNCTION. SYSTEM DESIGN DATA AND DRAWINGS SHOULD DESCRIBE THE SYSTEM'S INTERNAL AND INTERFACE FUNCTIONS, BEGINNING AT SYSTEM LEVEL AND PROGRESSING TO THE LOWEST INDENTURE LEVEL OF THE SYSTEM. DESIGN DATA SHOULD INCLUDE BITHER FUNCTIONAL BLOCK DIAGRAMS OR SCHEMATICS THAT FACILITATE CONSTRUCTION OF RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: SYSTEM DETAIL DESIGNER

FAIL/CRIT

FAILURE

ACRONYMS:

CRITERIA

PURPOSE OF DATA: PROVIDE GENERAL STATEMENTS OF WHAT CONSTITUTES FAILURE OF THE ITEM IN TERMS OF PERFORMANCE PARAMETERS AND ALLOWABLE LIMITS FOR BACH SPZCIFIC OUTPUT. THESE FAILURE CRITERIA SHOULD IN NO WAY CONFLICT WITH ANY DEFINITIONS SPECIFIED BY THE PROCURING ACTIVITY.

SOURCE OF DATA: PROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

IND/LVL

INDENTURE

ACRONYMS:

LEVEL

PURPOSE OF DATA: PROVIDE THE ANALYST WITH DETAILED BREAKDOWN OF THE SYSTEM TO BE INVESTIGATED. THE INDENTURE LEVEL APPLIES TO THE SYSTEM HARDWARE OR FUNCTIONAL LEVEL AT WHICH FAILURES ARE POSTULATED. UNLESS OTHERWISE SPECIFIED, THE ANALYST SHALL ESTABLISH THE LOWEST INDENTURE LEVEL OF ANALYSIS.

SOURCE OF DATA: FROCESS 301.2.4.1.5A2 (DEVELOP GROUND RULES AND ASSUMPTIONS)

REP/MOD/DTA

REPLACEABLE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMRA - FAILURE MODE AND EFFECTS ANALYSIS

MODULE IN SYSTEM DATA

> purpose of data: inform the analyst that the identified item/items are REPLACEABLE AND REQUIRE A SEPARATE FMEA ANALYSIS. DATA IN THIS FLOW SHALL ACT AS A PROMPT FOR A NEW FMECA PLAN TO BE DEVELOPED, AND THUS A NEW FMEA ANALYSIS FOR THE MODULE.

> SOURCE OF DATA: PROCESS 301.2.4.1.1A3 (DETERMINE FAILURE MODES CAUSES AND PHASES)

PAGE EXCELERATOR 1.8

2

APJ PROJECT 966

DATE: 10-APR-88

TIME: 12:03

TASK 301.2.4.1.5A2B DATA FLOWS

Label

Description

TECH/SP&DEV/PLNS

TECHNICAL

ACRONYM: FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

SPECIFICATNS

& DEVELOPMENT PURPOSE OF DATA: ASSIST THE ANALYST IN DEVELOPING THE FMECA. TECHNICAL SPECIFICATIONS AND DEVELOPMENT PLANS DESCRIBE WHAT CONSTITUTES AND CONTRIBUTES TO THE VARIOUS TYPES OF SYSTEM FAILURE. SYSTEM OBJECTIVES WILL BE STATED, AND DESIGN AND TEST REQUIREMENTS SPECIFIED FOR OPERATION, RELIABILITY AND MAINTAINABILITY. DETAILED INFORMATION IN THE PLANS MAY PROVIDE OPERATIONAL AND FUNCTIONAL BLOCK DIAGRAMS SHOWING THE GROSS FUNCTIONS THE SYSTEM MUST PERFORM FOR SUCCESSFUL OPERATION. TIME LINES, DIAGRAMS AND CHARTS AID IN DETERMINING THE VARIOUS MEANS OF FAILURE DETECTION AND CORRECTION.

> INFORMATION FOR DEVELOPING MISSION AND ENVIRONMENTAL PROFILES WILL DESCRIBE THE MISSION PERFORMANCE REQUIREMENTS IN TERMS OF FUNCTIONS AND TASKS TO BE PERFORMED. AND RELATE THEM TO THE ANTICIPATED ENVIRONMENTS FOR EACH MISSION PHASE AND OPERATING MODE. FUNCTION-TIME RELATIONSHIP OF THE ENVIRONMENTAL CONDITIONS WILL BE DEVELOPED. A DEFINITION FOR THE OPERATIONAL STRESSES THE SYSTEM IS EXPECTED TO UNDERGO, AS WELL AS FAILURE DEFINITIONS, WILL EITHER BE PROVIDED OR MUST BE DEVELOPED.

SOURCE OF DATA: CONTRACT REQUIREMENTS

TIM/CO/DTA

TIMING

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

COORDINATN

DATA

PURPOSE OF DATA: WRITE DATA TO THE FMECA PLAN PERTAINING TO THE COORDINATION OF THE FMECA WITH THE SYSTEM'S OTHER PROGRAM EFFORTS. THE COINCIDENT PERFORMANCE AND USE OF THE FMECA BY RELIABILITY AND OTHER PROGRAM ELEMENTS SHALL BE IDENTIFIED HEREIN.

SOURCE OF DATA: 301.2.4.1.5A6 (COORDINATE FMECA WITH OTHER PROGRAM ELEMENTS)

TIME: 12:38

APJ PROJECT 966

TASK 301.2.4.1.5A2B EXTERNAL ENTITIES

PAGE 1 EXCELERATOR 1.8

Name Label Description

CON/REQ CONTRACT

CONTRACT THIS ENTITY REFERS TO REQUIREMENTS ESTABLISHED BY THE CONTRACT,
REQUINTS AND WILL INCLUDE, AS A MINIMUM, THE FOLLOWING DATA FOR THE FMECA:

1. TECHNICAL SPECIFICATIONS AND DEVELOPMENTAL PLANS

2. ACQUISITION SCHEDULE

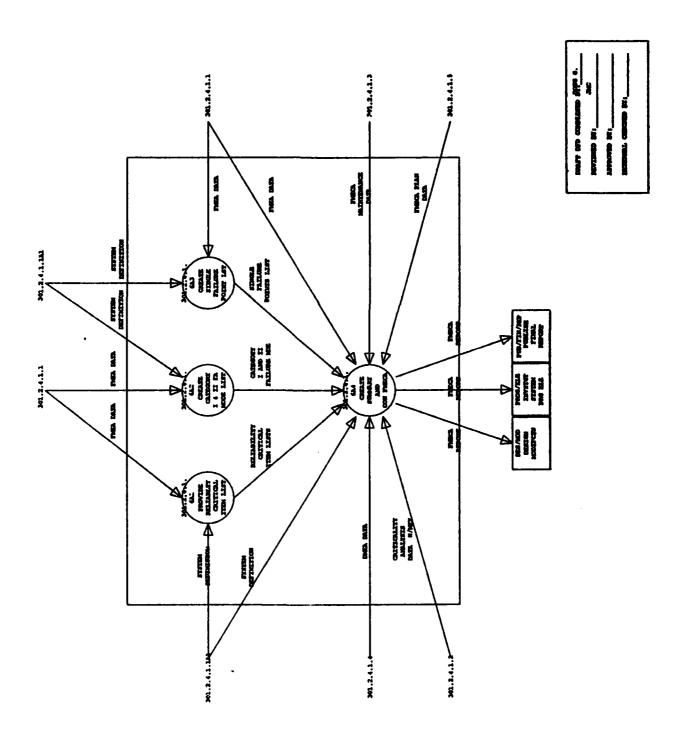
3. THREAT MECHANISM DATA

SYS/DET/DES SYSTEM

detail Designer THIS ENTITY REFERS TO THE DESIGNER OF THE SYSTEM BEING INVESTIGATED.

IT SUPPLIES ENGINEERING DESIGN DATA AND DRAWINGS.

APPENDIX B SUBTASK 301.2.4.1.6A



TIME: 23:20

APJ PROJECT 966

TASK 301.2.4.1.6A PROCESSES

EXCELERATOR 1.8

Label

Description

RELIABLTY

301.2.4.1.6Al PROVIDE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

CRITICAL

ITEM LIST PURPOSE OF PROCESS: RELIABILITY CRITICAL ITEM LISTS EXTRACTED FROM THE FMRA SHALL BE INCLUDED IN THE SUMMARY. EACH ITEM LISTED SHALL INCLUDE THE FOLLOWING:

- a. ITEM IDENTIFICATION AND FMEA CROSS-REFERENCE.
- b. DESCRIPTION OF DESIGN FRATURES WHICH MINIMIZE THE OCCURRENCE OF FAILURE FOR THE LISTED ITEM
- c. DESCRIPTION OF TESTS ACCOMPLISHED THAT VERIFY DESIGN FEATURES AND TESTS PLANNED AT HARDWARE ACCEPTANCE OR DURING OPERATIONS AND MAINTENENCE THAT WOULD DETECT THE FAILURE MODE OCCURRENCE.
- d. DESCRIPTION OF PLANNED INSPECTIONS TO ENSURE HARDWARE IS BEING BUILT TO DESIGN REQUIREMENTS. AND INSPECTIONS PLANNED DURING DOWN-TIME, TURNAROUND, OR MAINTENENCE THAT COULD DETECT THE FAILURE MODE OR EVIDENCE OF CONDITIONS THAT COULD CAUSE THE
- A STATEMENT RELATING TO THE HISTORY OF THIS PARTICULAR DESIGN OR A SIMILAR DESIGN.
- f. DESCRIPTION OF THE METHOD (S) BY WHICH THE OCCURRENCE OF THE FAILURE MODE IS DETECTED BY THE OPERATOR, AND WHETHER A FAILURE OF A REDUNDANT OR ALTERNATIVE OPERATING MODE, WHEN AVAILABLE, CAN BE DETECTED.
- g. RATIONALE FOR NOT ELIMINATING THE RELATED FAILURE MODE(S). THE ANALYST SHALL EXTRACT THIS LIST FOR THE SUMMARY OF THE FINAL REPORT.

SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.6A2

CATEGORY

CREATE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

I 6 II FA

MODE LIST PURPOSE OF PROCESS: CREATE A LIST OF ALL CATEGORY I (CATASTROPHIC) AND CATEGORY II (CRITICAL) FAILURE MODES. THE INFORMATION DESCRIBED ABOVE SHALL BE PROVIDED FOR EACH CATEGORY I AND CATEGORY II FAILURE MODE, AND LISTED SUCH THAT THE FMEA ENTRY AND ITS RELATED DRAWINGS AND SCHEMATICS CAN BE DIRECTLY IDENTIFIED. ONCE CREATED, IT MAY BE TRANSFERRED TO PROCESS 301.2.4.1.6A4 FOR INCLUSION IN THE FMECA REPORT. SOURCE OF PROCESS: MIL-STD-1629A

301.2.4.1.6A3

SINGLE

CREATE ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

FAILURE PURPOSE OF PROCESS: PROVIDE A SEPARATE LIST OF ALL SINGLE FAILURE POINT LST POINTS. THE INFORMATION DESCRIBED ABOVE SHALL BE PROVIDED IN THE SUMMARY FOR EACH SINGLE FAILURE POINT LISTED, SUCH THAT THE FINEA ENTRY AND ITS RELATED DRAWINGS AND SCHEMATICS CAN BE DIRECTLY IDENTIFIED. THE CRITICALITY CLASSIFICATION FOR EACH SINGLE FAILURE POINT SHALL BE INCLUDED IN THE LISTING. ONCE COMPLETED, THE LIST SHALL BE SENT TO PROCESS 301.2.4.1.6A4 FOR INCLUSION IN THE FMECA REPORT. SOURCE OF PROCESS: MIL-STD-1629A

B - 149

TIME: 23:20

APJ PROJECT 966

TASK 301.2.4.1.6A PROCESSES

PAGE

EXCELERATOR 1.8

Label

Description

301.2.4.1.684

SUMMARY

CREATE ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMRA - FAILURE MODES AND EFFECTS ANALYSIS

AND

CON FMECA PURPOSE OF PROCESS: ASSEMBLE ALL PARTS OF THE FMECA REPORT AND ARRANGE PRESENTABLE MANNER. RESULTS OF THE FMEA AND OTHER RELATED ANALYSIS SHALL BE DOCUMENTED IN A REPORT THAT IDENTIFIES THE LEVEL OF ANALYSIS, AND INCLUDES THE SYSTEM DEFINITION NARRATIVE, RESULTANT ANALYSIS DATA. AND WORKSHEETS. WORKSHEETS SHALL BE ORGANIZED TO: (1) DISPLAY THE HIGHEST INDENTURE LEVEL OF ANALYSIS, AND (2) PROCEED DOWN THROUGH DECREASING INDENTURE LEVELS OF THE SYSTEM. GROUND RULES, AMALYSIS ASSUMPTIONS, AND BLOCK DIAGRAMS SHALL BE INCLUDED, AS APPLICABLE, FOR EACH INDENTURE LEVEL ANALYZED.

> INTERIM REPORTS SHALL BE AVAILABLE AT EACH DESIGN REVIEW TO PROVIDE COMPARISONS OF ALTERNATIVE DESIGNS AND TO HIGHLIGHT THE CATEGORY I AND CATEGORY II FAILURE MODES, POTENTIAL SINGLE FAILURE POINTS, AND RECOMMENDED OR PROPOSED DESIGN CORRECTIONS. THE FINAL REPORT SHALL REFLECT THE FINAL DESIGN AND PROVIDE IDENTIFICATION OF THE CATEGORY I AND CATEGORY II FAILURE MODES, AND THE SINGLE FAILURE POINTS WHICH COULD NOT BE ELIMINATED FROM THE DESIGN.

> THE REPORT SHALL CONTAIN A SUMMARY OF THE CONTRACTOR'S CONCLUSIONS AND RECOMMENDATIONS BASED UPON THE ANALYSIS. CONTRACTOR INTERPRETATION AND COMMENTS CONCERNING THE ANALYSIS, AND THE INITIATED OR RECOMMENDED ACTIONS FOR THE ELIMINATION OR REDUCTION OF FAILURE RISKS, SHALL BE INCLUDED. A DESIGN EVALUATION SUMMARY OF MAJOR PROBLEMS DETECTED DURING THE ANALYSIS SHALL BE PROVIDED. A LIST OF ITEMS OMITTED FROM THE FMEA SHALL BE INCLUDED, WITH THE RATIONALE FOR EACH ITEM'S EXCLUSION. SOURCE OF PROCESS: MIL-STD-1629A

TIME: 12:04

APJ PROJECT 966

TASK 301.2.4.1.6A DATA FLOWS

PAGE 7 EXCELERATOR 1.8

Label Description

CA/DT/W/MATR

CRITICALITY ACRONYM: CA

ANALYSIS

- CRITICALITY ANALYSIS FMECA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

DATA W/MTX

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: SEND TO THE FMECA REPORT ASSEMBLY. DATA CONTAINS THE RESULTS OF THE CA WHICH INCLUDE THE CA WORKSHEET AND THE MATRIX DEVELOPED THEREFROM. WORKSHEET SHALL CONTAIN THE FOLLOWING DATA POR THE QUALITATIVE APPROACH:

- 1. IDENTIFICATION NUMBER (LCN)
- 2. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- 3. FUNCTION
- 4. FAILURE MODES AND CAUSES
- 5. MISSION PHASE/OPERATIONAL MODE
- 6. SEVERITY CLASSIFICATION .
- 7. FAILURE EFFECT PROBABILITY

FOR THE QUANTITATIVE APPROACH, THE FAILURE EFFECT PROBABILITY DATA COLUMN IS DROPPED AND THE FOLLOWING DATA IS ADDED TO THAT DESCRIBED ABOVE:

- 7. FAILURE RATE DATA SOURCE
- 8. FAILURE MODE RATIO
- 9. FAIILURE RATE
- 10. OPERATING TIME
- 11. FAILURE MODE CRITICALITY NUMBER
- 12. ITEM CRITICALITY NUMBER
- 13. REMARKS

THE MATRIX SHALL BE DRAWN AS SHOWN IN MIL-STD-1629.

SOURCE OF DATA: PROCESS 301.2.4.1.2 (CONDUCT CRITICALITY ANALYSIS {TASK 102})

CAT/I/II/F/M/LST

CATEGOTY ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

FAILURE MODE LIST)

I AND II

FAILURE MDE

FRECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

PURPOSE OF DATA: WRITE TO THE FMECA REPORT, THE CATEGORY I AND II FAILURE MODE LIST, SEPARATED FROM THE FMEA AMALYSIS FROM WHICH IT WAS EXTRACTED. DATA SHALL BE PROVIDED SUCH THAT THE FHEA ENTRY AND ITS RELATED DRAWINGS AND SCHEMATICS CAN BE DIRECTLY IDENTIFIED. SOURCE OF DATA: PROCESS 301.2.4.1.6A2 (CREATE CATEGORY I AND II

B-151

TIME: 12:04

APJ PROJECT 966

TASK 301.2.4.1.6A DATA FLOWS

PAGE 2

EXCELERATOR 1.8

Name

Label

Description

DMRA/DTA

DMBA DATA

ACRONYMS: DMRA - DAMAGE MODE AND EFFECTS ANALYSIS

FMECA - FAILURE MODE, RFFECTS, AND CRITICALITY ANALYSIS

LCM - LOGISTIC CONTROL NUMBER

FURPOSE OF DATA: TRANSPORT THE COMPLETED DMEA WORKSHEET TO THE FMECA FINAL REPORT CONSOLIDATION. THE DATA SHALL CONTAIN ALL OF THE FOLLOWING:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- . MISSION PHASE/OPERATIONAL MODE
- f. SEVERITY CLASSIFICATION
- q. DAMAGE MODE
- h. DAMAGE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. NEXT HIGHER LEVEL
 - 3. END EFFECTS
- i. REMARKS

THE DATA SHALL ALSO CONTAIN A CRITICAL COMPONENTS LISTING DEVELOPED BY THE ANALYST IN PROCESS 301.2.4.1.4A5 (IDENTIFY CRITICAL COMPONENTS).

SOURCE OF DATA: DMEA ANALYSIS (PROCESS 301.2.4.1.4)

FM/MAINT/DTA

FMECA

DATA

MAINTENANCE

ACRONYMS: FMRCA - FAILURE MODE, EFFECTS AND CRITICALITY ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: TRANSFER TO THE FMECA FINAL REPORT. DATA SHALL COMPRISE A FMECA MAINTENANCE WORKSHEET, CONTAINING THE FOLLOWING:

- a. IDENTIFICATION NUMBER (LCN)
- b. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- c. FUNCTION
- d. FAILURE MODES AND CAUSES
- . FAILURE EFFECTS
 - 1. LOCAL EFFECTS
 - 2. WEXT HIGHER LEVEL
 - 3. END EFFECTS
- f. SEVERITY CLASSIFICATION
- g. FAILURE PREDICTABILITY
- h. FAILURE DETECTION MEANS
- 1. BASIC MAINTENANCE ACTIONS
- j. REMARKS

SOURCE OF DATA: PROCESS 301.2.4.1.3 (CONDUCT FMECA MAINTENANCE ANALYSIS)

FM/PLN/DTA

FMECA PLAN

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

PURPOSE OF DATA: REVEAL THE FMECA PLAN. THE PLAN SHALL CONTAIN SAMPLE WORKSHEET FORMATS, GROUND RULES, ANALYSIS ASSUMPTIONS, IDENTIFICATION OF THE LOWEST INDENTURE LEVEL OF ANALYSIS, CODING SYSTEM DESCRIPTION, FAILURE DEFINITIONS, AND IDENTIFICATION OF COINCIDENT USE OF THE FMECA BY RELIABLITY ORGANIZATIONS AND OTHER ORGANIZATION ELEMENTS.

SOURCE OF DATA: PROCESS 301.2.4.1.5A6 (WRITE FMECA PLAN)

TIME: 12:05

APJ PROJECT 966

TASK 301.2.4.1.6A DATA FLOWS

PAGE 3 EXCELERATOR 1.8

Warra.

Label

Description

FM/REP

FMECA REPORT ACRONYMS: FMEGA - FAILURE MODE, EFFECTS, AND CRITICALITY ANALYSIS

FMEA - FAILURE MODE AND EFFECTS ANALYSIS

DMEA - DAMAGE MODE AND EFFECTS ANALYSIS

CA - CRITICALITY ANALYSIS

PURPOSE OF DATA: REVEAL THE FMECA ANALYSIS RESULTS FOR THE PURPOSE OF MODIFYING THE DESIGN. THE RESULTS OF THE FMEA AND OTHER RELATED ANALYSES SHALL BE DOCUMENTED IN A REPORT THAT IDENTIFIES THE LEVEL OF ANALYSIS, SUMMARIZES THE RESULTS, DOCUMENTS THE DATA SOURCES AND TECHNIQUES USED IN PERFORMING THE ANALYSIS, AND INCLUDES THE SYSTEM DEFINITION NARRATIVE, RESULTANT ANALYSIS DATA, AND WORKSHEETS.

WORKSHEETS SHALL BE ORGANIZED TO: (1) DISPLAY THE HIGHEST INDENTURE LEVEL OF ANALYSIS, AND (2) PROCEED DOWN THROUGH DECREASING INDENTURE LEVELS OF THE SYSTEM. GROUND RULES, ANALYSIS ASSUMPTIONS, AND BLOCK DIAGRAMS SHALL BE INCLUDED, AS APPLICABLE, FOR EACH INDENTURE LEVEL ANALYZED.

INTERIM REPORTS SHALL BE AVAILABLE AT EACH DESIGN REVIEW TO PROVIDE COMPARISONS OF ALTERNATIVE DESIGNS AND TO HIGHLIGHT CATEGORY I AND CATEGORY II FAILURE MODES, POTENTIAL SINGLE PAILURE POINTS, AND PROPOSED DESIGN CORRECTIONS. FINAL REPORT SHALL REFLECT THE FINAL DESIGN AND PROVIDE IDENTIFICATION OF THE CATEGORY I AND CATEGORY II FAILURE MODES, THE POTENTIAL SINGLE FAILURE POINTS WHICH COULD NOT BE ELIMINATED FROM THE DESIGN.

SOURCE OF DATA: PROCESS 301.2.4.1.6 (CONSOLIDATE FMECA ANALYSIS)
{MIL-STD-1629}

FME/DTA

FMEA DATA

ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

LCN - LOGISTIC CONTROL NUMBER

PURPOSE OF DATA: PROVIDE COMPLETED FMEA ANALYSIS WORKSHEET FOR
TRANSFERRAL TO OTHER TASKS REQUIRING THE AFOREMENTIONED CONTENTS. DATA
IS IN A TABULAR FORM; COLUMNS WITHIN THE TABLE HOLD THE FUNCTIONAL
WARRATIVES PERTAINING TO EACH COLUMN HEADING. THE DATA IS THE SAME AS
TRANSFERRED THROUGH THE FMEA TASK UNDER THE HEADING OF FMEA WORKSHEET
DATA; HOWEVER, THIS DATA IS COMPLETE. THE FOLLOWING WILL BE FOUND IN
THE DATA BANK.

- A. IDENTIFICATION NUMBER (LCN)
- B. ITEM/FUNCTIONAL IDENTIFICATION (NOMENCLATURE)
- C. FUNCTION
- D. FAILURE MODES AND CAUSES
- E. MISSION PHASE/OPERATIONAL MODE
- F. FAILURE EFFECTS
 - a. LOCAL EFFECTS
 - b. NEXT HIGHER LEVEL
 - c. END EFFECTS
- G. FAILURE DETECTION MEANS
- H. COMPENSATING PROVISIONS
- I. SEVERITY CLASS
 - J. REMARKS

SOURCE OF DATA: FMEA ANALYSIS TASK 101 (PROCESS 301.2.4.1.1)

TIME: 12:05

APJ PROJECT 966

TASK 301.2.4.1.6A DATA FLOWS

PAGE

EXCELERATOR 1.8

Name

Label

Description

REL/CR/ITM/LST

RELIABILITY ACRONYMS: FMEA - FAILURE MODE AND EFFECTS ANALYSIS

CRITICAL

FMECA - FAILURE MODE, REFECTS, AND CRITICALITY ANALYSIS

ITEM LISTS

PURPOSE OF DATA: WRITE THE RELIABILITY CRITICAL ITEM LISTS, EXTRACTED FROM THE FMEA ANALYSIS, TO THE FMECA REPORT.

SOURCE OF DATA: PROCESS 301.2.4.1.6A1 (PROVIDE RELIABILITY CRITICALITY ITEM LISTS)

SIN/F/P/LST

SINGLE

FAILURE

ACRONYMS: FMECA - FAILURE MODE, EFFECTS, AND CRITICALITY AMALYSIS

FMRA - FAILURE MODE AND EFFECTS ANALYSIS

POINTS LIST

PURPOSE OF DATA: PROVIDE A SINGLE LIST OF FAILURE POINTS FOR THE FMCCA REPORT. DATA SHALL BE PROVIDED SUCH THAT THE FMEA ENTRY AND ITS RELATED DRAWINGS AND SCHEMATICS CAN BE DIRECTLY IDENTIFIED.

SOURCE OF DATA: PROCESS 301.2.4.1.6A3 (CREATE SINGLE FAILURE POINTS LIST)

SYS/DEF

SYSTEM

ACRONYM:

DEFINITION

PURPOSE OF DATA: INFORM ANALYST OF THE DEFINITION OF THE SYSTEM INVESTIGATED.

SYSTEM DEFINITION IS A FUNCTIONAL NARRATIVE DEVELOPED FOR EACH MISSION, MISSION PHASE, AND OPERATIONAL MODE, WHICH INCLUDES STATEMENTS OF PRIMARY AND SECONDARY MISSION OBJECTIVES. NARRATIVES SHALL INCLUDE SYSTEM AND PART DESCRIPTIONS FOR EACH MISSION PHASE AND OPERATIONAL MODE, EXPECTED MISSION TIMES AND EQUIPMENT UTILIZATION, FUNCTIONS, OUTPUT OF EACH ITEM, AND CONDITIONS WHICH CONSTITUTE SYSTEM AND PART PAILURE. IT SHALL ALSO INCLUDE DEFINITIONS OF ENVIRONMENTAL PROFILES. ANTICIPATED ENVIRONMENTAL CONDITIONS FOR EACH MISSION AND MISSION PHASE SHALL BE PRESENTED. IF REQUIRED BY CONTRACT, SYSTEM DEFINITION SHALL ALSO INCLUDE FUNCTIONAL AND RELIABILITY BLOCK DIAGRAMS. SOURCE OF DATA: PROCESS 301.2.4.1.1A1 (CREATE SYSTEM DEFINITION)

REPORT

TIME: 12:39

APJ PROJECT 966

TASK 301.2.4.1.6A EXTERNAL ENTITIES

PAGE 1 EXCELERATOR 1.8

| Name | Label | Description |
|-------------|---|--|
| DES/MOD | Design Modifetn | THIS ENTITY REFERS TO ACTIVITIES THAT DEVELOP AND/OR ADDRESS THOSE DESIGN MODIFICATIONS INITIATED BY THE FMECA ANALYSIS RECOMMENDATIONS. EACH OF THESE ACTIVITIES/AGENCIES SHALL RECEIVE A REPORT OF THE INDIVIDUAL FMECA ANALYSIS. |
| PROG/ELE | Inveigtd System Dlagram Elements | THIS ENTITY BRANCHES TO OTHER ELEMENTS (BESIDES FMECA) WHOSE DATA IS USED BY THE FMECA AND/OR WHO HEED DATA FROM THE FMECA ANALYSIS. |
| PUB/FIN/REP | Publish Final | ONCE COMPLETE, THE FMECA REPORT SHALL BE PUBLISHED AND DISTRIBUTED THROUGH THIS ENTITY. |

GLOSSARY

AMSDL Acquisition Management Systems and

Data Requirements Control List

APJ American Power Jet Company

AR Army Regulation

DFD Data Flow Diagram

DID Data Item Description

DMEA Damage Mode and Effects Analysis

FMEA Failure Mode and Effects Analysis

FMECA Failure Mode, Effects, and Criticality

Analysis (FMECA)

ILS Integrated Logistic Support

LSA Logistic Support Analysis

LSAR Logistic Support Analysis Report

PAM Pamphlet

MIL-STD Military Standard

SSAD Structured Systems Analysis and Design